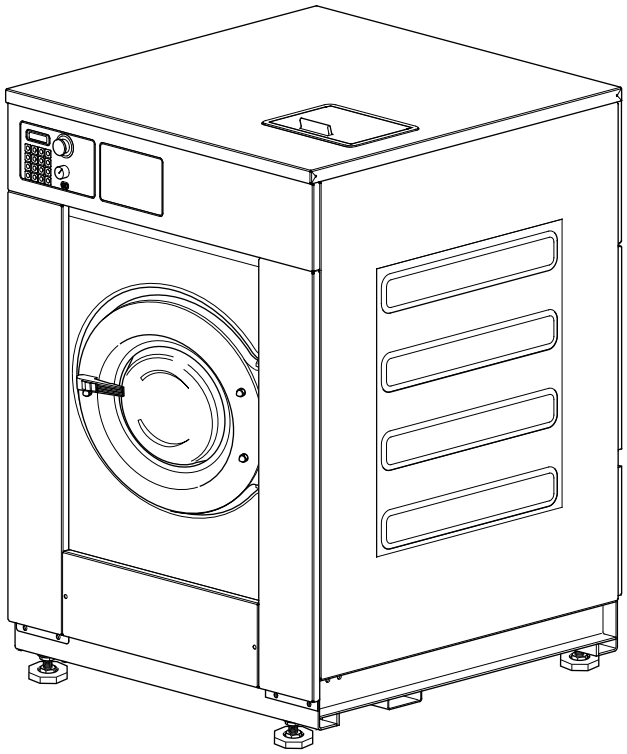
# Washer-Extractor

## Cabinet Freestanding

Refer to Page 5 for Model Numbers

Parts



CFD7C_9001004

Alliance Laundry Systems

www.alliancelaundry.com

Part No. 9001004R16
December 2013

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# Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium


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# Notes


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# Model Identification

Information in this manual is applicable to these washer-extractor models:

HX018PVQM7
HX018PVXM7
HX025PVQM7
HX025PVXM7
HX035PVQM7
HX035PVXM7
HX18PVQM6
HX18PVQM7
HX18PVQU6
HX18PVXM6
HX18PVXM7
HX18PVXU6
HX25PVQM6
HX25PVQM7
HX25PVQU6
HX25PVXM6
HX25PVXM7
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HX35PVXM7
HX35PVXU6

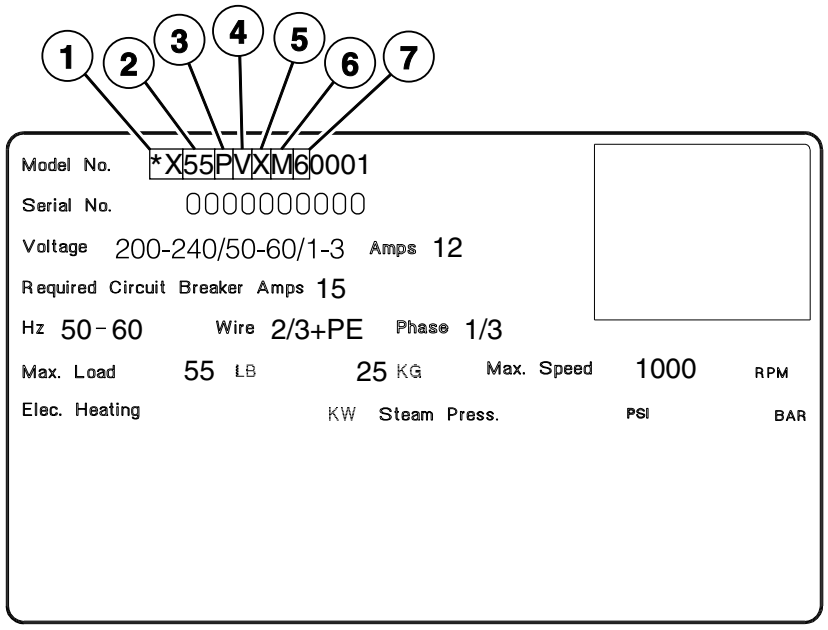
SX018PVPA7
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SX018PVXM7
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SX025PVXM7
SX035PVNM7
SX035PVQM7
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SX18PVPA7
SX18PVQM6
SX18PVQM7
SX18PVQU6
SX18PVXM6
SX18PVXM7
SX18PVXU6
SX25PVQM6
SX25PVQM7
SX25PVQU6
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SX25PVXM7
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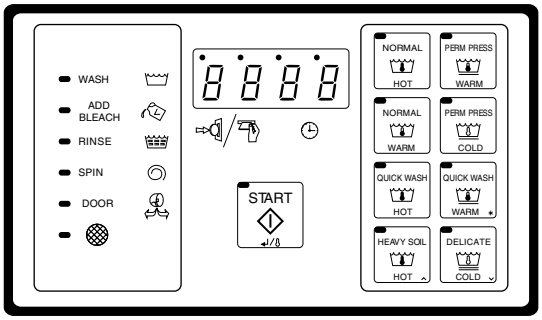
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UX018PVPA7
UX018PVQA7
UX018PVQM7
UX018PVXA7
UX018PVXM7
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UX025PVQM7
UX025PVXA7
UX025PVXM7
UX035PVNA7
UX035PVPA7
UX035PVQA7
UX035PVQM7
UX035PVXA7
UX035PVXM7
UX18PVNA6
UX18PVNA7
UX18PVNU6
UX18PVPA6
UX18PVPA7
UX18PVPU6
UX18PVQA6
UX18PVQA7
UX18PVQM6
UX18PVQM7
UX18PVQU6
UX18PVXA6
UX18PVXA7
UX18PVXM6
UX18PVXM7
UX18PVXU6

UX25PVNA6
UX25PVNA7
UX25PVNU6
UX25PVPA6
UX25PVPA7
UX25PVPU6
UX25PVQA6
UX25PVQA7
UX25PVQM6
UX25PVQM7
UX25PVQU6
UX25PVXA6
UX25PVXA7
UX25PVXM6
UX25PVXM7
UX25PVXU6
UX35PVNA6
UX35PVNA7
UX35PVNU6
UX35PVPA6
UX35PVPA7
UX35PVPU6
UX35PVQA6
UX35PVQA7
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UX35PVXM7
UX35PVXU6

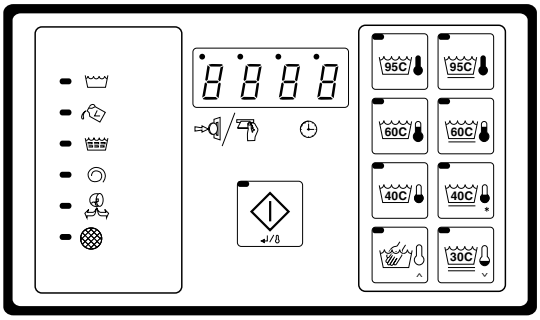

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# Cabinet Freestanding Washer-Extractor Product Overview

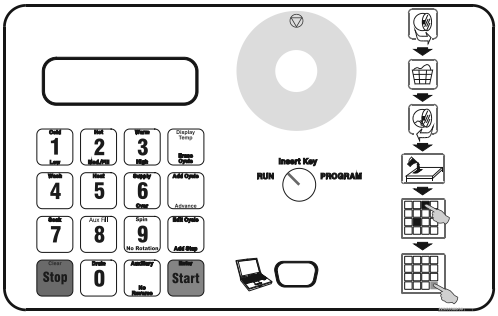



B Computer (Domestic)




B Computer (International)




WE-8 Micro

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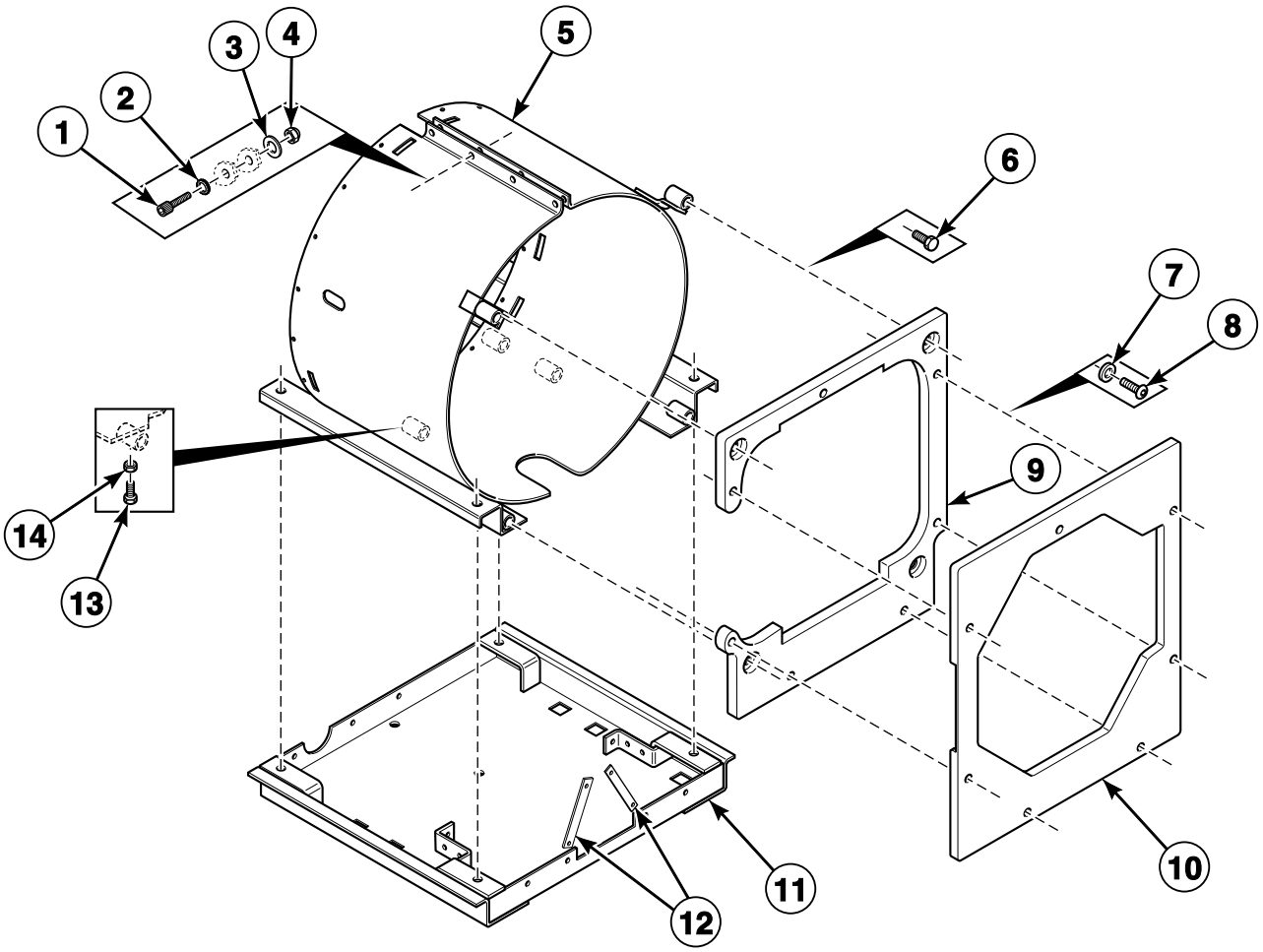
# Cabinet Freestanding Washer-Extractor Product Overview

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | - | Product Family | HX<br>NX<br>SX<br>UX |
| **2** | - | Capacity (Pounds) | 18 or 018<br>25 or 025<br>30 or 030<br>35 or 035<br>55 or 055<br>75 or 075<br>100<br>135<br>165 |
| **3** | - | Control | B (B Computer)<br>P (WE-8 Micro) |
| **4** | - | Speed | V (Variable) |
| **5** | - | Voltage | N (440-480/50-60/3/3)<br>P (380-415/50-60/3/3)<br>Q (200-240/50-60/3/3)<br>X (200-240/50-60/1/3) |
| **6** | - | OEM | A<br>F<br>M<br>U |
| **7** | - | Design | 6 and 7 |


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# Frame (Drawing 1 of 2)

Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, HX35PVQU6, HX35PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, SX35PVQU6, SX35PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6, UX25PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6




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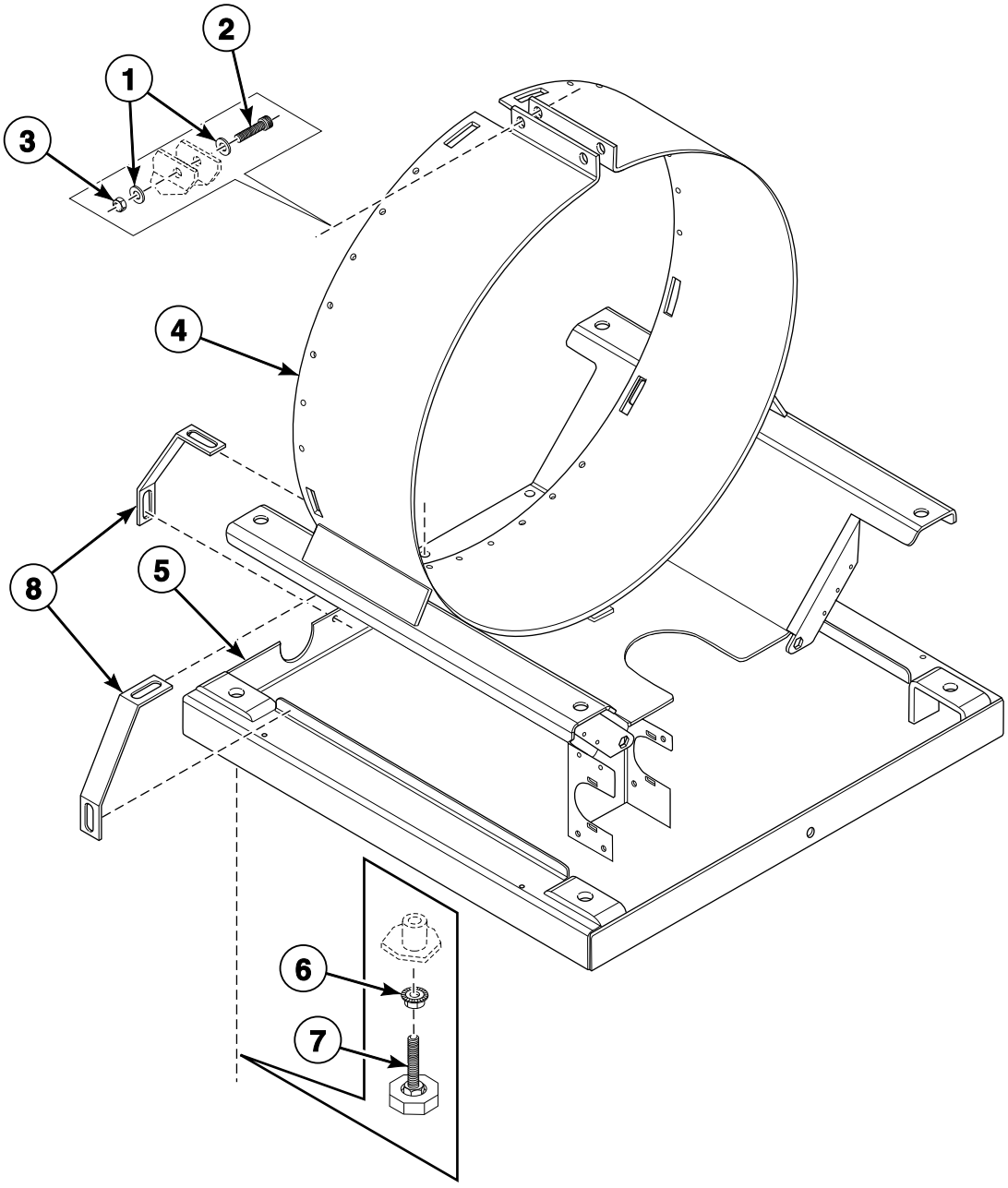
# Frame (Drawing 1 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 9001300 | Screw | |
| **2** | 9001238 | Washer | |
| **3** | 9001212 | Washer | |
| **4** | 9001264 | Nut | |
| **5** | 9001156 | Tub Support | Models HX18PVQU6, HX18PVXU6, SX18PVQU6, SX18PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6 and UX18PVXU6 |
| | 9001157 | Tub Support | Models HX25PVQU6, HX25PVXU6, SX25PVQU6, SX25PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 |
| | 9001158 | Tub Support | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6 |
| **6** | 9001304 | Bolt | |
| **7** | 9001214 | Washer | |
| **8** | 9001657 | Screw | |
| **9** | 9001160 | Counterweight | Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 |
| | 9001159 | Counterweight | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6 |
| **10** | 9001066 | Front Panel | Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 |
| | 9001688 | Front Panel | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6 |
| **11** | 9001149 | Frame | Models HX18PVQU6, HX18PVXU6, SX18PVQU6, SX18PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6 and UX18PVXU6 |
| | 9001151 | Frame | Models HX25PVQU6, HX25PVXU6, SX25PVQU6, SX25PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 |
| | 9001689 | Frame | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6 |
| **12** | 9001760 | Shipping Bracket | |
| **13** | 9001291 | Bolt | |
| **14** | 9001250 | Nut | |


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# Frame (Drawing 2 of 2)

All Models Except HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, HX35PVQU6, HX35PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, SX35PVQU6, SX35PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6, UX25PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6




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# Frame (Drawing 2 of 2)

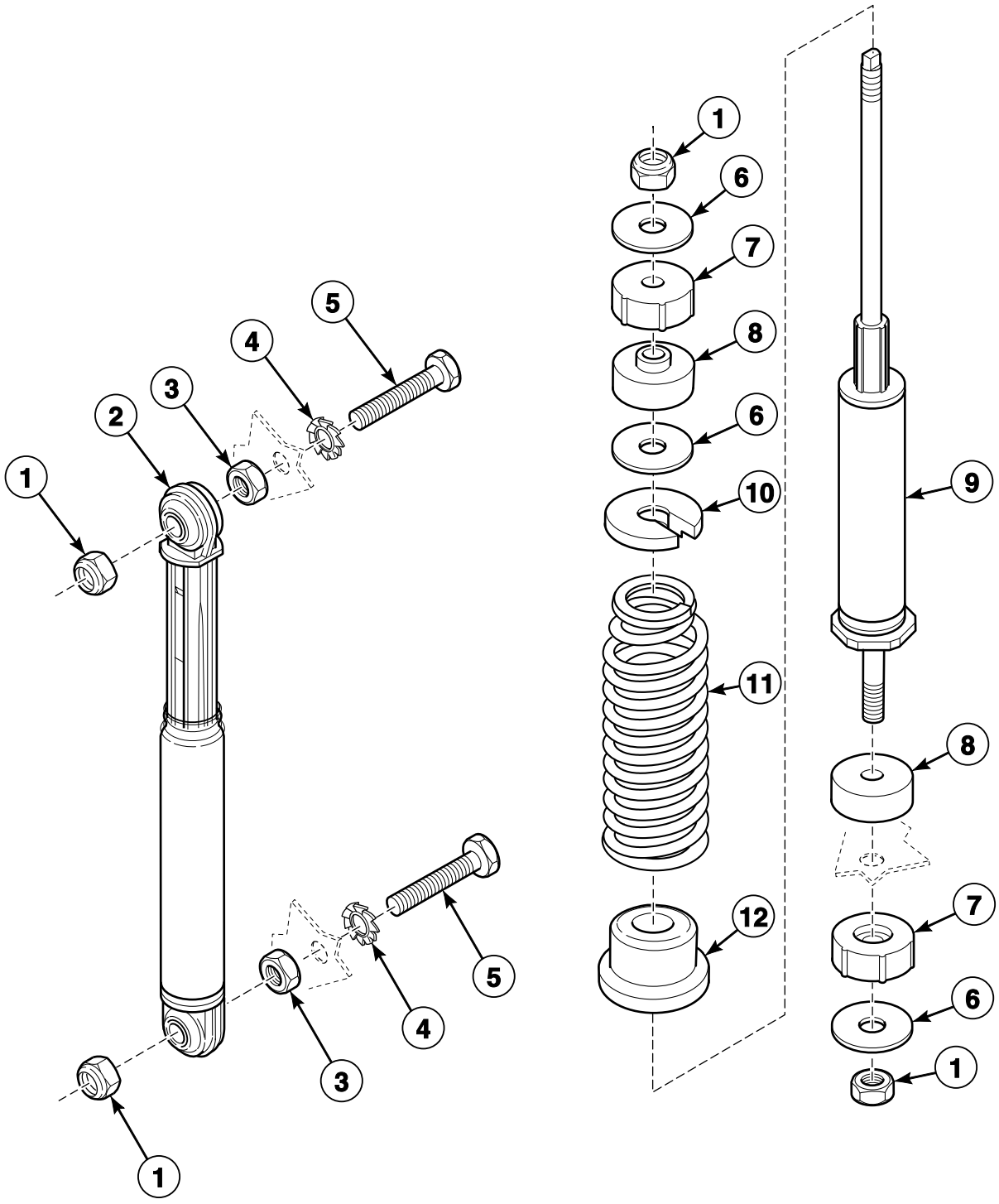
| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| 1 | 9001212 | Washer | |
| 2 | 9001300 | Screw | |
| 3 | 9001264 | Nut | |
| 4 | 9001914 | Tub Support | Models HX018PVQM7, HX018PVXM7, HX18PVQM6, HX18PVQM7, HX18PVXM6, HX18PVXM7, SX018PVPA7, SX018PVQM7, SX018PVXM7, SX18PVPA7, SX18PVQM6, SX18PVQM7, SX18PVXM6, SX18PVXM7, UX018PVNA7, UX018PVPA7, UX018PVQA7, UX018PVQM7, UX018PVXA7, UX018PVXM7, UX18PVNA6, UX18PVNA7, UX18PVPA6, UX18PVPA7, UX18PVQA6, UX18PVQA7, UX18PVQM6, UX18PVQM7, UX18PVXA6, UX18PVXA7, UX18PVXM6 and UX18PVXM7 |
| | N/A | Tub Support | Models HX025PVQM7, HX025PVXM7, HX25PVQM6, HX25PVQM7, HX25PVXM6, HX25PVXM7, SX025PVQM7, SX025PVXM7, SX25PVQM6, SX25PVQM7, SX25PVXM6, SX25PVXM7, UX025PVNA7, UX025PVPA7, UX025PVQA7, UX025PVQM7, UX025PVXA7, UX025PVXM7, UX25PVNA6, UX25PVNA7, UX25PVPA6, UX25PVPA7, UX25PVQA6, UX25PVQA7, UX25PVQM6, UX25PVQM7, UX25PVXA6, UX25PVXA7, UX25PVXM6 and UX25PVXM7 |
| | 9002052 | Tub Support | Models HX035PVQM7, HX035PVXM7, HX35PVQM6, HX35PVQM7, HX35PVXM6, HX35PVXM7, SX035PVNM7, SX035PVQM7, SX035PVXM7, SX35PVNM7, SX35PVQM6, SX35PVQM7, SX35PVXM6, SX35PVXM7, UX035PVNA7, UX035PVPA7, UX035PVQA7, UX035PVQM7, UX035PVXA7, UX035PVXM7, UX35PVNA6, UX35PVNA7, UX35PVPA6, UX35PVPA7, UX35PVQA6, UX35PVQA7, UX35PVQM6, UX35PVQM7, UX35PVXA6, UX35PVXA7, UX35PVXM6 and UX35PVXM7 |
| 5 | 9001915 | Frame | Models HX018PVQM7, HX018PVXM7, HX18PVQM6, HX18PVQM7, HX18PVXM6, HX18PVXM7, SX018PVPA7, SX018PVQM7, SX018PVXM7, SX18PVPA7, SX18PVQM6, SX18PVQM7, SX18PVXM6, SX18PVXM7, UX018PVNA7, UX018PVPA7, UX018PVQA7, UX018PVQM7, UX018PVXA7, UX018PVXM7, UX18PVNA6, UX18PVNA7, UX18PVPA6, UX18PVPA7, UX18PVQA6, UX18PVQA7, UX18PVQM6, UX18PVQM7, UX18PVXA6, UX18PVXA7, UX18PVXM6 and UX18PVXM7 |
| | 9002070 | Frame | Models HX025PVQM7, HX025PVXM7, HX25PVQM6, HX25PVQM7, HX25PVXM6, HX25PVXM7, SX025PVQM7, SX025PVXM7, SX25PVQM6, SX25PVQM7, SX25PVXM6, SX25PVXM7, UX025PVNA7, UX025PVPA7, UX025PVQA7, UX025PVQM7, UX025PVXA7, UX025PVXM7, UX25PVNA6, UX25PVNA7, UX25PVPA6, UX25PVPA7, UX25PVQA6, UX25PVQA7, UX25PVQM6, UX25PVQM7, UX25PVXA6, UX25PVXA7, UX25PVXM6 and UX25PVXM7 |
| | 9002053 | Frame | Models HX035PVQM7, HX035PVXM7, HX35PVQM6, HX35PVQM7, HX35PVXM6, HX35PVXM7, SX035PVNM7, SX035PVQM7, SX035PVXM7, SX35PVNM7, SX35PVQM6, SX35PVQM7, SX35PVXM6, SX35PVXM7, UX035PVNA7, UX035PVPA7, UX035PVQA7, UX035PVQM7, UX035PVXA7, UX035PVXM7, UX35PVNA6, UX35PVNA7, UX35PVPA6, UX35PVPA7, UX35PVQA6, UX35PVQA7, UX35PVQM6, UX35PVQM7, UX35PVXA6, UX35PVXA7, UX35PVXM6 and UX35PVXM7 |
| 6 | 9001916 | Nut | |
| 7 | 9001621 | Leveling Leg | |
| 8 | 185/00009/12 | Shipping Brace | |

**N/A = Part no longer available**


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# Shock and Spring Assembly (Drawing 1 of 2)

Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, HX35PVQU6, HX35PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, SX35PVQU6, SX35PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6, UX25PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6




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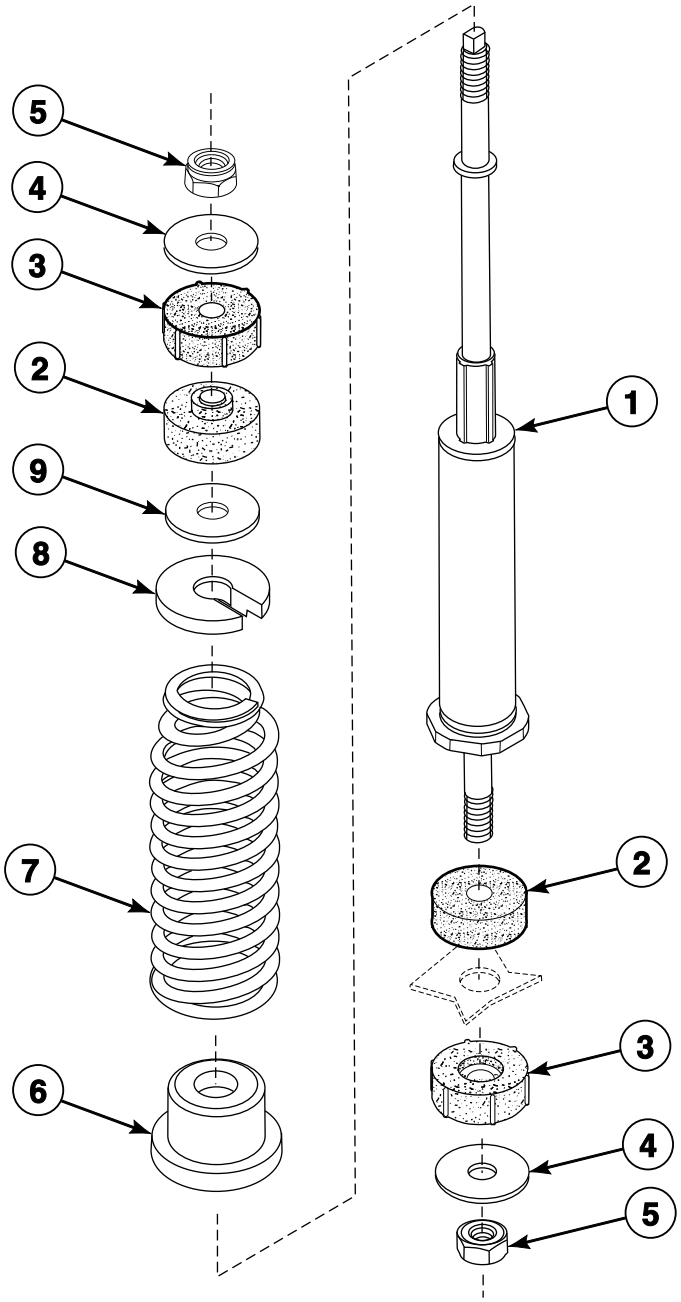
# Shock and Spring Assembly (Drawing 1 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 9001263 | Nut | |
| **2** | 9001614 | Shock Absorber | |
| **3** | 9001248 | Nut | |
| **4** | 9001239 | Washer | |
| **5** | 206/00052/00 | Bolt | |
| **6** | 9001220 | Washer | |
| **7** | 9001616 | Fastening Rubber | |
| **8** | 9001615 | Fastening Rubber | |
| **9** | 9001613 | Shock Absorber | |
| | 247/00003/00 | Shock Absorber | Includes items 6, 8, 10, 12 and 9001612 Suspension Spring |
| **10** | 9001611 | Spring Holder Top | |
| **11** | 9001609 | Suspension Spring | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6 4 used; Black |
| | 9001612 | Suspension Spring | Models HX18PVQU6, HX18PVXU6, SX18PVQU6, SX18PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6 and UX18PVXU6 1 used; Models HX25PVQU6, HX25PVXU6, SX25PVQU6, SX25PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 3 used; Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6 4 used; Blue |
| | 9001618 | Suspension Spring | Models HX18PVQU6, HX18PVXU6, SX18PVQU6, SX18PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6 and UX18PVXU6 3 used; Models HX25PVQU6, HX25PVXU6, SX25PVQU6, SX25PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 1 used; Red |
| | 247/00002/03 | Shock Absorber | Includes items 6, 8 and 9001618 Suspension Spring |
| **12** | 9001610 | Spring Seat Bottom | |


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# Shock and Spring Assembly (Drawing 2 of 2)

All Models Except HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, HX35PVQU6, HX35PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, SX35PVQU6, SX35PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6, UX25PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6




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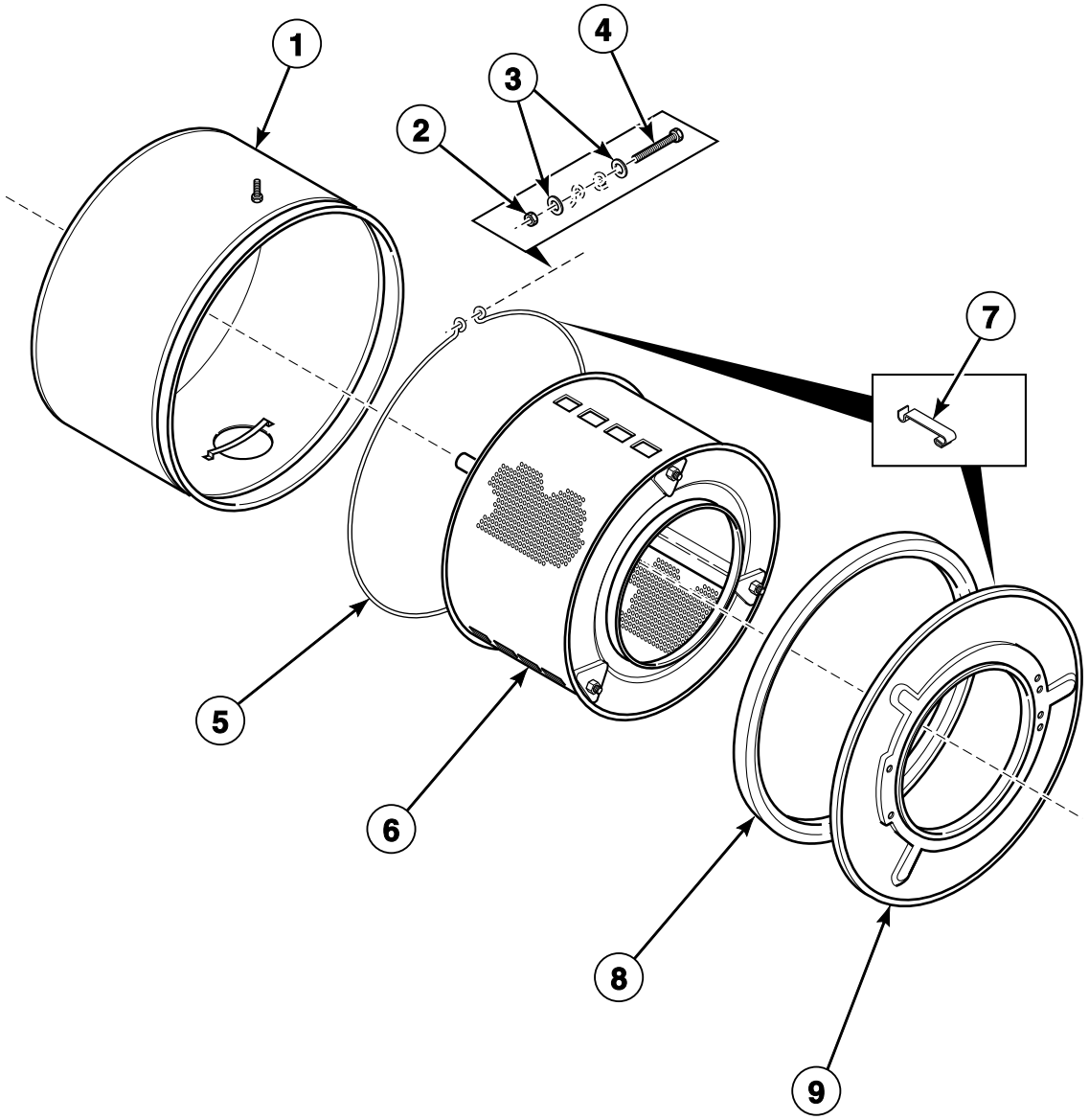
# Shock and Spring Assembly (Drawing 2 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 9001613 | Shock Absorber | |
| **2** | 9001615 | Fastening Rubber | |
| **3** | 9001616 | Fastening Rubber | |
| **4** | 9001220 | Washer | |
| **5** | 9001263 | Nut | |
| **6** | 9001610 | Spring Seat Bottom | |
| **7** | 9001609 | Suspension Spring | Models HX035PVQM7, HX035PVXM7, HX35PVQM6, HX35PVQM7, HX35PVXM6, HX35PVXM7, SX035PVNM7, SX035PVQM7, SX035PVXM7, SX35PVNM7, SX35PVQM6, SX35PVQM7, SX35PVXM6, SX35PVXM7, UX035PVNA7, UX035PVPA7, UX035PVQA7, UX035PVQM7, UX035PVXA7, UX035PVXM7, UX35PVNA6, UX35PVNA7, UX35PVPA6, UX35PVPA7, UX35PVQA6, UX35PVQA7, UX35PVQM6, UX35PVQM7, UX35PVXA6, UX35PVXA7, UX35PVXM6 and UX35PVXM7; 8 used; Black |
| | 9001618 | Suspension Spring | Models HX018PVQM7, HX018PVXM7, HX025PVQM7, HX025PVXM7, HX18PVQM6, HX18PVQM7, HX18PVXM6, HX18PVXM7, HX25PVQM6, HX25PVQM7, HX25PVXM6, HX25PVXM7, SX018PVPA7, SX018PVQM7, SX018PVXM7, SX025PVQM7, SX025PVXM7, SX18PVPA7, SX18PVQM6, SX18PVQM7, SX18PVXM6, SX18PVXM7, SX25PVQM6, SX25PVQM7, SX25PVXM6, SX25PVXM7, UX018PVNA7, UX018PVPA7, UX018PVQA7, UX018PVQM7, UX018PVXA7, UX018PVXM7, UX025PVNA7, UX025PVPA7, UX025PVQA7, UX025PVQM7, UX025PVXA7, UX025PVXM7, UX18PVNA6, UX18PVNA7, UX18PVPA6, UX18PVPA7, UX18PVQA6, UX18PVQA7, UX18PVQM6, UX18PVQM7, UX18PVXA6, UX18PVXA7, UX18PVXM6, UX18PVXM7, UX25PVNA6, UX25PVNA7, UX25PVPA6, UX25PVPA7, UX25PVQA6, UX25PVQA7, UX25PVQM6, UX25PVQM7, UX25PVXA6, UX25PVXA7, UX25PVXM6 and UX25PVXM7; 4 used |
| | 247/00002/03 | Shock Absorber | Includes items 2, 4 and 9001618 Suspension Spring |
| **8** | 9001611 | Spring Holder Top | |
| **9** | 9001220 | Washer | |


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# Shell and Basket (Drawing 1 of 3)

Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, HX35PVQU6, HX35PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, SX35PVQU6, SX35PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6, UX25PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6




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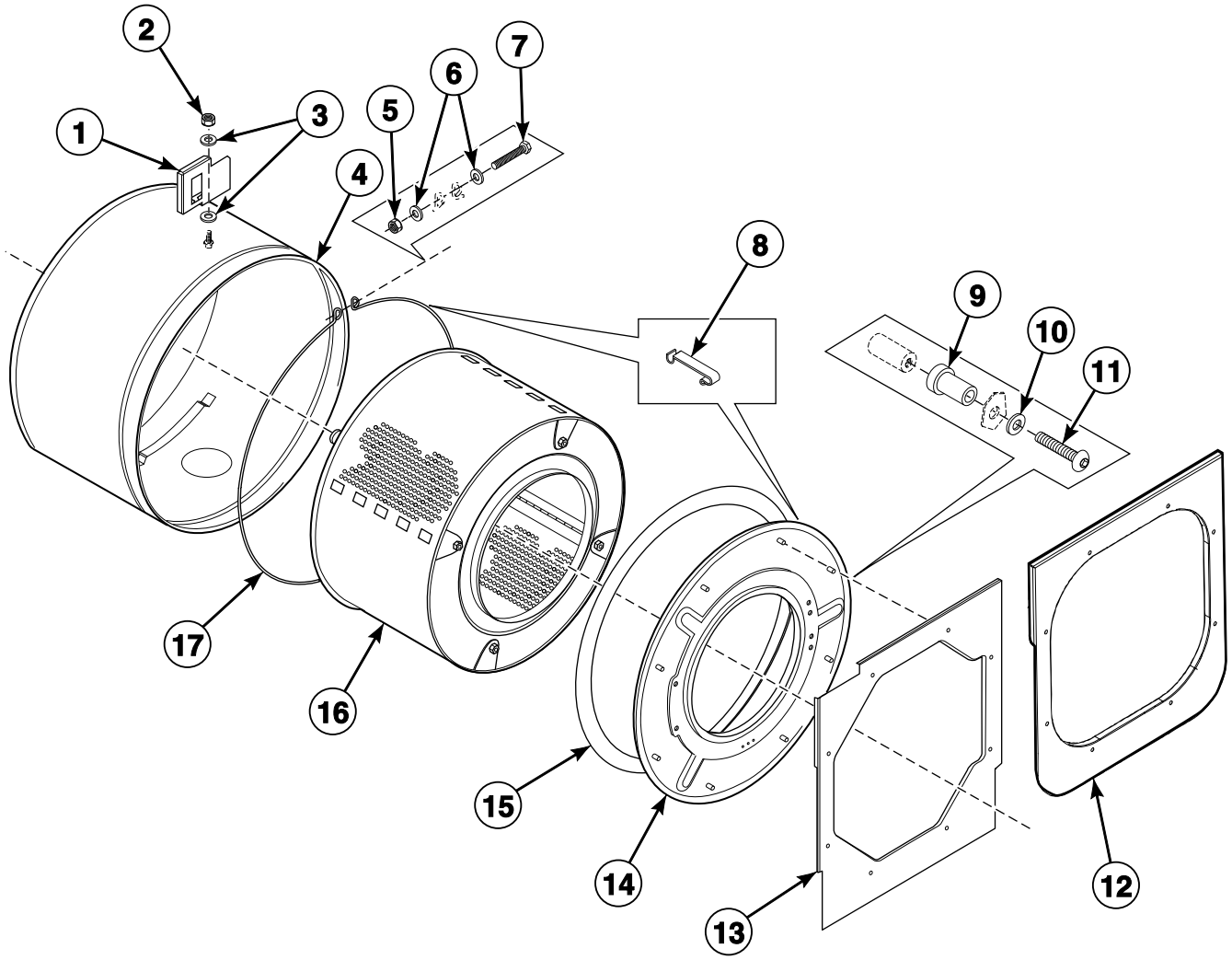
# Shell and Basket (Drawing 1 of 3)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| 1 | 9001114 | Tub | Models HX18PVQU6, HX18PVXU6, SX18PVQU6, SX18PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6 and UX18PVXU6; Standard models |
| | 9001115 | Tub | Models HX18PVQU6, HX18PVXU6, SX18PVQU6, SX18PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6 and UX18PVXU6; Steam heat models |
| | 9001113 | Tub | Models HX18PVQU6, HX18PVXU6, SX18PVQU6, SX18PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6 and UX18PVXU6; Electric heat models |
| | 9001109 | Tub | Models HX25PVQU6, HX25PVXU6, SX25PVQU6, SX25PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6; Standard models |
| | 9001112 | Tub | Models HX25PVQU6, HX25PVXU6, SX25PVQU6, SX25PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6; Steam heat models |
| | 9001108 | Tub | Models HX25PVQU6, HX25PVXU6, SX25PVQU6, SX25PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6; Electric and steam heat models |
| | 9001111 | Tub | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6; Standard models |
| | 9001690 | Tub | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6; Electric heat models |
| | 9001691 | Tub | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6; Steam heat models |
| 2 | 9001254 | Nut | |
| 3 | 9001214 | Washer | |
| 4 | 206/00032/00 | Bolt | |
| 5 | 9001463 | Tub Front Ring Clamp | Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 |
| | 9001484 | Tub Front Ring Clamp | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6; 15 required |
| 6 | 111/01954/00 | Cylinder and Trunnion Assembly | Models HX18PVQU6, HX18PVXU6, SX18PVQU6, SX18PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6 and UX18PVXU6 |
| | 9001126 | Cylinder and Trunnion Assembly | Models HX25PVQU6, HX25PVXU6, SX25PVQU6, SX25PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 |
| | 111/01962/00 | Cylinder and Trunnion Assembly | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6 |
| 7 | 9001464 | Tub Front Panel Clip | |
| 8 | 223/00242/10 | Tub Gasket | Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, SX18PVQU6, SX25PVQU6, SX25PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 |
| | 223/00242/20 | Tub Gasket | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6 |
| 9 | 9001102 | Tub Front | Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 |
| | 9001136 | Tub Front | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6 |


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# Shell and Basket (Drawing 2 of 3)

Models HX18PVQM6, HX18PVXM6, HX25PVQM6, HX25PVXM6, HX35PVQM6, HX35PVXM6, SX18PVQM6, SX18PVXM6, SX25PVQM6, SX25PVXM6, SX35PVQM6, SX35PVXM6, UX18PVNA6, UX18PVPA6, UX18PVQA6, UX18PVQM6, UX18PVXA6, UX18PVXM6, UX25PVNA6, UX25PVPA6, UX25PVQA6, UX25PVQM6, UX25PVXA6, UX25PVXM6, UX35PVNA6, UX35PVPA6, UX35PVQA6, UX35PVQM6, UX35PVXA6 and UX35PVXM6




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# Shell and Basket (Drawing 2 of 3)

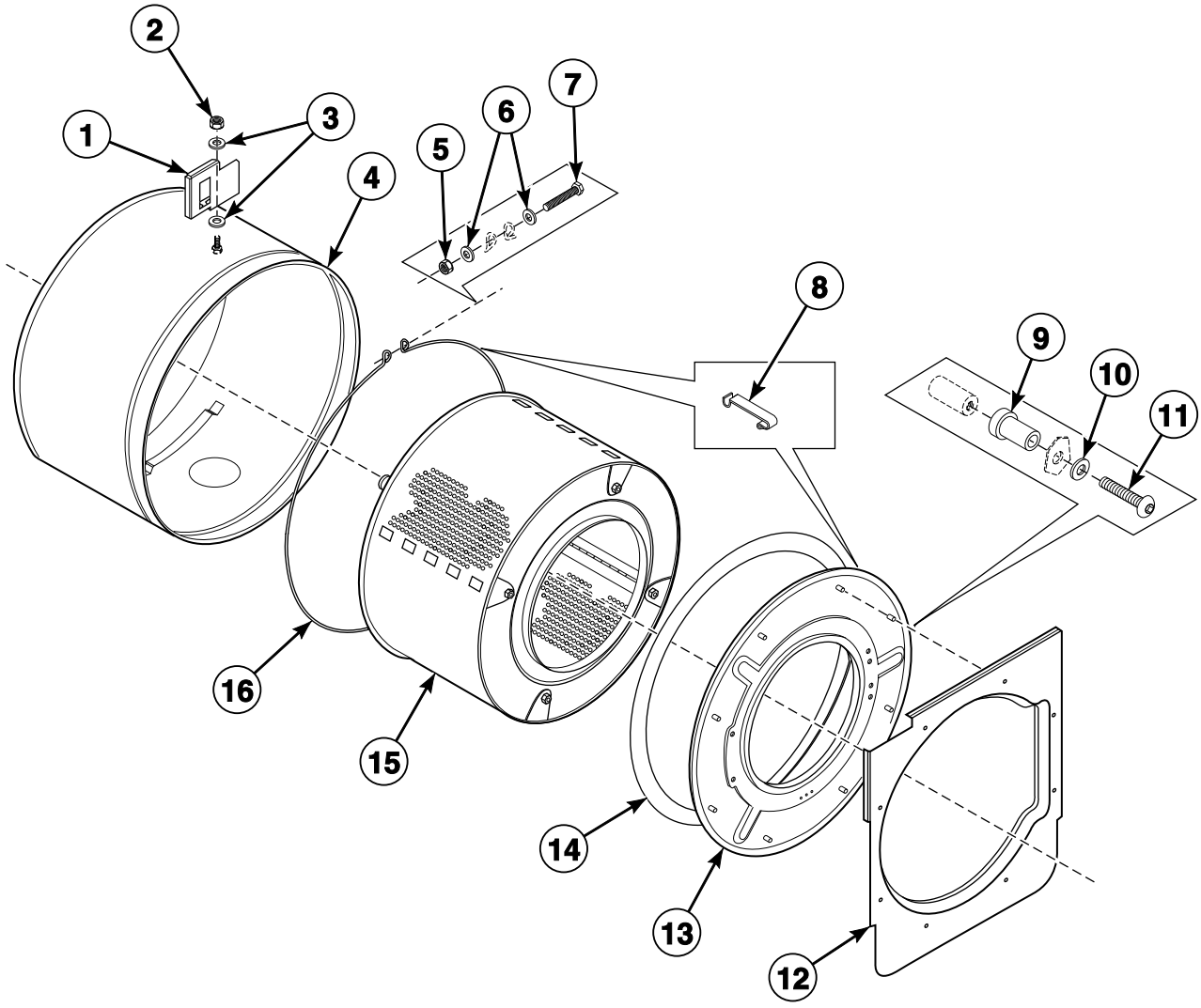
| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 9001917 | Tilt Detector Plate | |
| **2** | 9001263 | Nut | |
| **3** | 9001216 | Washer | |
| **4** | 9001919 | Tub | 18 pound standard and steam heat models |
| | 9001918 | Tub | 18 pound electric heat models |
| | 9002048 | Outer Tub | 25 pound electric heat models |
| | B12328701 | Outer Tub | 25 pound standard and steam heat models |
| | 9002054 | Outer Tub | 35 pound electric heat models |
| | 9002055 | Outer Tub | 35 pound standard and steam heat models |
| **5** | 9001254 | Nut | |
| **6** | 9001214 | Washer | |
| **7** | 206/00032/00 | Bolt | |
| **8** | 9001464 | Tub Front Panel Clip | 15 required |
| **9** | N/A | Nut | |
| **10** | 9001214 | Washer | 18 and 35 pound models |
| | 9001235 | Washer | 25 pound models |
| **11** | 9001657 | Screw | |
| **12** | 9002037 | Front Panel | 18 and 25 pound models |
| **13** | 9002050 | Front Panel | 35 pound models |
| **14** | 9002038 | Front Shell | 18 and 25 pound models |
| | 9002056 | Front Shell | 35 pound models |
| **15** | 223/00242/10 | Tub Gasket | 18 and 25 pound models |
| | 223/00242/20 | Tub Gasket | 35 pound models |
| **16** | 111/01917/00 | Cylinder and Shaft Assembly | 18 pound models |
| | B12326101 | Drum and Axle | 25 pound models |
| | B12326701 | Drum and Axle | 35 pound models |
| **17** | 9001463 | Tub Front Ring Clamp | 18 and 25 pound models |
| | 9001484 | Tub Front Ring Clamp | 35 pound models |

**N/A = Part no longer available**


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# Shell and Basket (Drawing 3 of 3)

Models HX018PVQM7, HX018PVXM7, HX025PVQM7, HX025PVXM7, HX035PVQM7, HX035PVXM7, HX18PVQM7, HX18PVXM7, HX25PVQM7, HX25PVXM7, HX35PVQM7, HX35PVXM7, SX018PVPA7, SX018PVQM7, SX018PVXM7, SX025PVQM7, SX025PVXM7, SX035PVNM7, SX035PVQM7, SX035PVXM7, SX18PVPA7, SX18PVQM7, SX18PVXM7, SX25PVQM7, SX25PVXM7, SX35PVNM7, SX35PVQM7, SX35PVXM7, UX018PVNA7, UX018PVPA7, UX018PVQA7, UX018PVQM7, UX018PVXA7, UX018PVXM7, UX025PVNA7, UX025PVPA7, UX025PVQA7, UX025PVQM7, UX025PVXA7, UX025PVXM7, UX035PVNA7, UX035PVPA7, UX035PVQA7, UX035PVQM7, UX035PVXA7, UX035PVXM7, UX18PVNA7, UX18PVPA7, UX18PVQA7, UX18PVQM7, UX18PVXA7, UX18PVXM7, UX25PVNA7, UX25PVPA7, UX25PVQA7, UX25PVQM7, UX25PVXA7, UX25PVXM7, UX35PVNA7, UX35PVPA7, UX35PVQA7, UX35PVQM7, UX35PVXA7 and UX35PVXM7




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# Shell and Basket (Drawing 3 of 3)

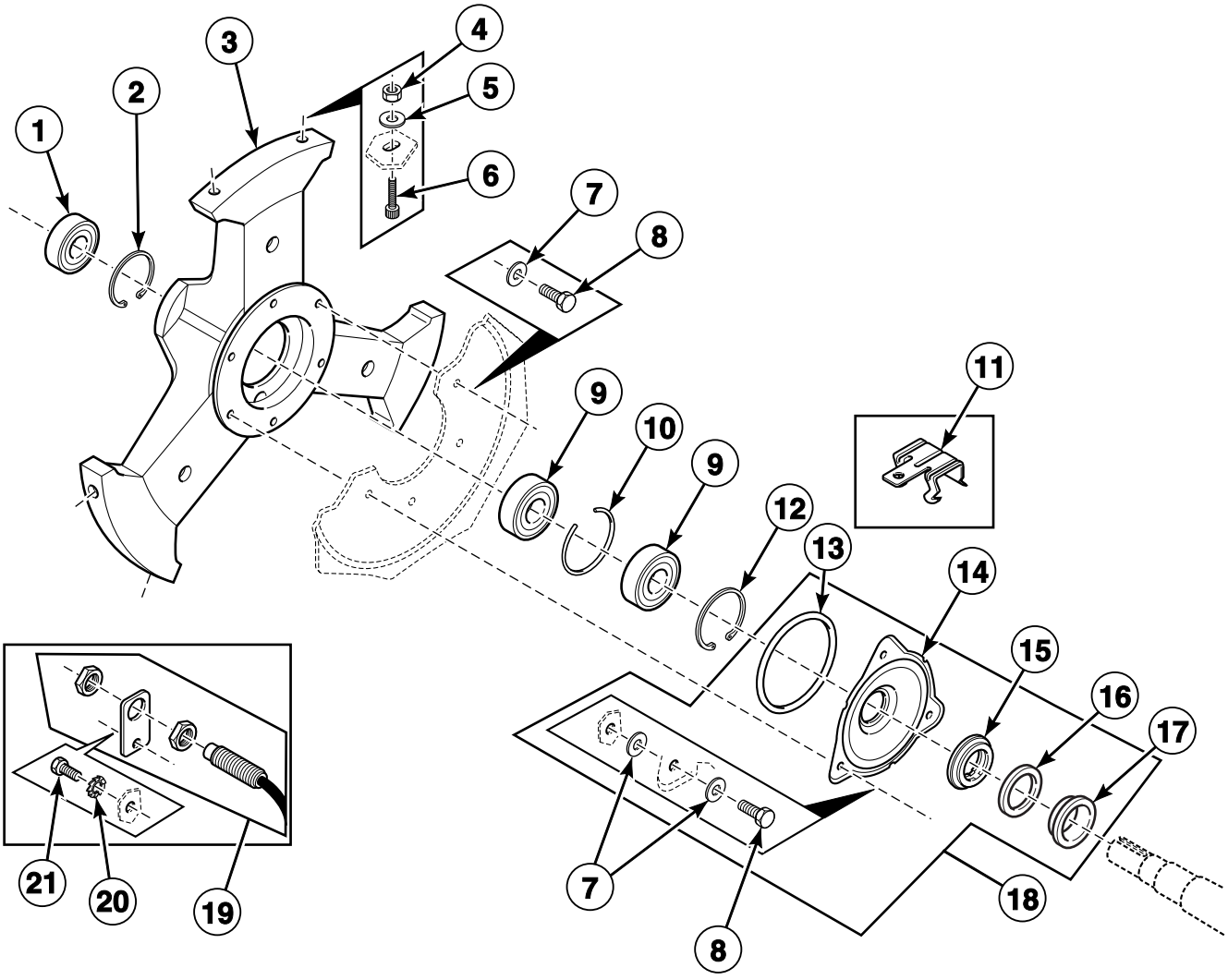
| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| 1 | 9001917 | Tilt Detector Plate | |
| 2 | 9001263 | Nut | |
| 3 | 9001216 | Washer | |
| 4 | 9001919 | Tub | 18 pound standard and steam heat models |
| | 9001918 | Tub | 18 pound electric heat models |
| | 9002048 | Outer Tub | 25 pound electric heat models |
| | B12328701 | Outer Tub | 25 pound standard and steam heat models |
| | 9002054 | Outer Tub | 35 pound electric heat models |
| | 9002055 | Outer Tub | 35 pound standard and steam heat models |
| 5 | 9001254 | Nut | |
| 6 | 9001214 | Washer | |
| 7 | 206/00032/00 | Bolt | |
| 8 | 9001464 | Tub Front Panel Clip | 15 required |
| 9 | N/A | Nut | |
| 10 | 9001214 | Washer | 18 and 35 pound models |
| | 9001235 | Washer | 25 pound models |
| 11 | 9001657 | Screw | |
| 12 | 111/01897/00 | Front Panel | |
| 13 | 9002038 | Front Shell | 18 and 25 pound models |
| | 9002056 | Front Shell | 35 pound models |
| 14 | 223/00242/10 | Tub Gasket | 18 and 25 pound models |
| | 223/00242/20 | Tub Gasket | 35 pound models |
| 15 | 111/01917/00 | Cylinder and Shaft Assembly | 18 pound models; Models through 1/30/11; Requires 9001699 Shaft Seal Holder |
| | B12542701 | Basket Kit | 18 pound models through 1/30/11; Includes B12379701 Basket and 3881P Bearing Kit |
| | B12379701 | Basket and Shaft Assembly | 18 pound models; 3 mm basket hole diameter; Models starting 1/31/11; Requires B12333601 Seal Plate Assembly |
| | B12379801 | Basket and Shaft Assembly | 18 pound models; 9 mm basket hole diameter; Models starting 1/31/11; Requires B12333601 Seal Plate Assembly |
| | B12326101 | Drum and Axle | 25 pound models; Models through 1/30/11; Requires 9001699 Shaft Seal Holder |
| | B12542801 | Basket Kit | 25 pound models through 1/30/11; Includes B12379901 Basket and 3881P Bearing Kit |
| | B12379901 | Basket and Shaft Assembly | 25 pound models; 3 mm basket hole diameter; Models starting 1/31/11; Requires B12333601 Seal Plate Assembly |
| | B12380001 | Basket and Shaft Assembly | 25 pound models; 9 mm basket hole diameter; Models starting 1/31/11; Requires B12333601 Seal Plate Assembly |
| | B12326701 | Drum and Axle | 35 pound models; Models through 1/30/11; Requires 9001117 Seal Holder Assembly |
| | B12542901 | Basket Kit | 35 pound models through 1/30/11; Includes B12380101 Basket and 3882P Bearing Kit |
| | B12380501 | Basket and Shaft Assembly | 35 pound models; 3 mm basket hole diameter; Models starting 1/31/11; Requires B12333701 Seal Plate Assembly |
| | B12380601 | Basket and Shaft Assembly | 35 pound models; 9 mm basket hole diameter; Models starting 1/31/11; Requires B12333701 Seal Plate Assembly |
| 16 | 9001463 | Tub Front Ring Clamp | 18 and 25 pound models |
| | 9001484 | Tub Front Ring Clamp | 35 pound models |

**N/A = Part no longer available**


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# Bearing Assembly

Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, HX35PVQU6, HX35PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, SX35PVQU6, SX35PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6, UX25PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6




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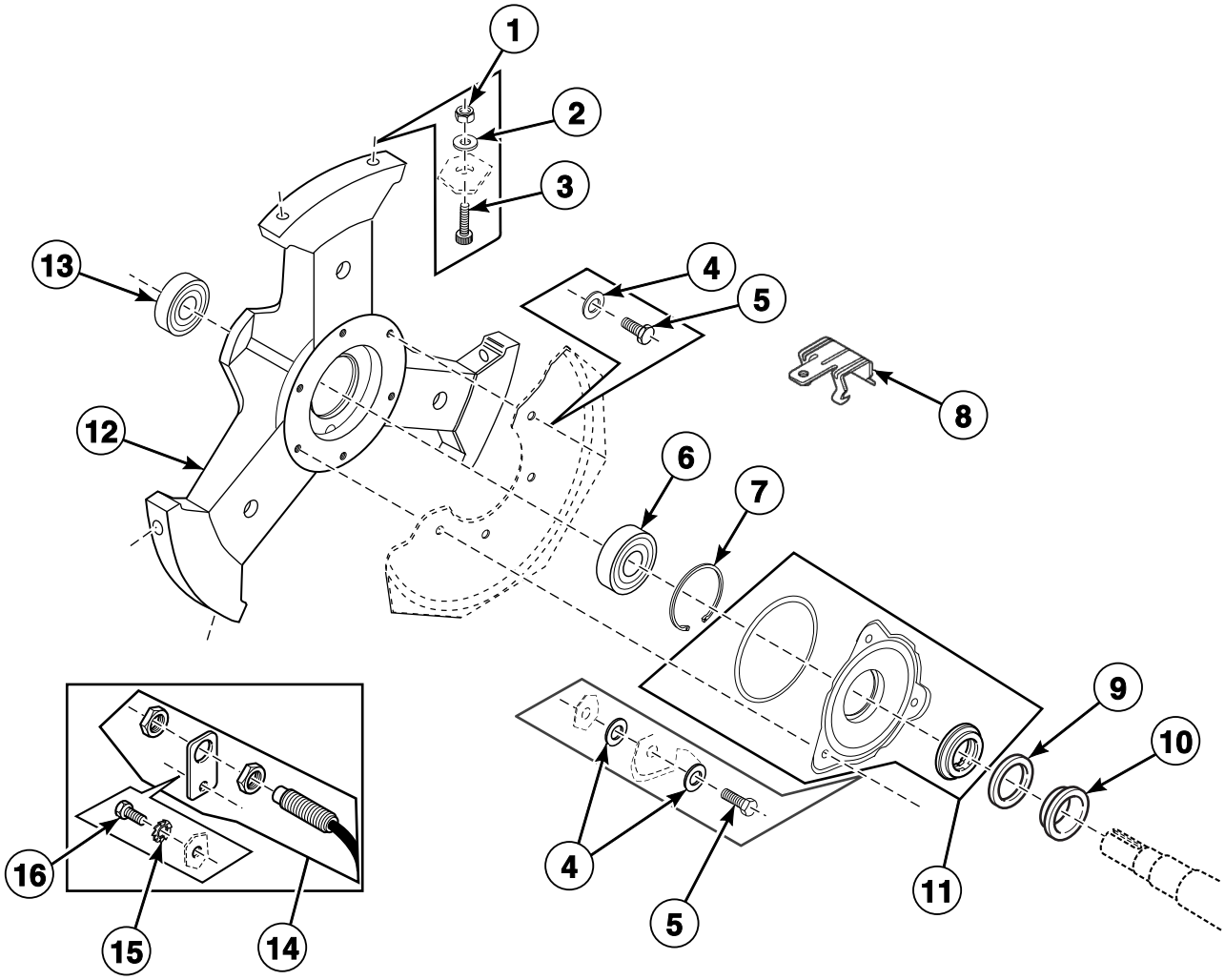
# Bearing Assembly

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | 889P3 | Bearing Kit | 18 and 25 pound models; Includes items 1, 7-9, 18, and 223/00242/10 Tub Front Gasket |
| | 890P3 | Bearing Replacement Kit | 35 pound models; Includes items 1, 7-9, 18 and 223/00242/20 Tub Front Gasket |
| | 383P4 | Bearing Replacement Tool Kit | 18 and 25 pound models |
| | 384P4 | Bearing Replacement Tool Kit | 35 pound models |
| 1 | 215/00001/12 | Ball Bearing | 18 and 25 pound models |
| | F100137P | Bearing | 35 pound models |
| 2 | 9001622 | Retainer Ring | 18 and 25 pound models |
| | 9001453 | Retainer Ring | 35 pound models |
| 3 | 9001028 | Bearing Housing Assembly | 18 and 25 pound models; Includes items 1, 2, 9, 10 and 12 |
| | 9001031 | Bearing Housing Assembly | 35 pound models; Includes items 1, 2, 9, 10 and 12 |
| 4 | 9001264 | Nut | 18 and 25 pound models |
| | 9001265 | Nut | 35 pound models |
| 5 | 9001219 | Washer | 18 and 25 pound models |
| | 9001218 | Washer | 35 pound models |
| 6 | 9001300 | Screw | 18 and 25 pound models |
| | 9001303 | Screw | 35 pound models |
| 7 | 9001225 | Washer | |
| 8 | 9001272 | Bolt | |
| 9 | 215/00001/13 | Ball Bearing | 18 and 25 pound models |
| | 9001457 | Ball Bearing | 35 pound models |
| 10 | 9001448 | Retainer Ring | 18 and 25 pound models |
| | 9001449 | Retainer Ring | 35 pound models |
| 11 | 9001559 | Caddy Bracket | 4H58-4 |
| | 9001560 | Caddy Bracket | 4H912 |
| 12 | 9001446 | Retainer Ring | 18 and 25 pound models |
| | 9001447 | Retainer Ring | 35 pound models |
| 13 | 9001460 | O-Ring | |
| 14 | 9001032 | Seal Cover | 18 and 25 pound models |
| | 9001116 | Seal Plate | 35 pound models |
| 15 | 9001461 | Shaft Seal | 18 and 25 pound models |
| | 9001482 | Shaft Seal | 35 pound models |
| 16 | 9001462 | Counter Ring | 18 and 25 pound models |
| | 9001483 | Counter Ring | 35 pound models |
| 17 | 217/00100/00 | Bearing Spacer | 18 and 25 pound models |
| | 9001980 | Bearing Spacer | 35 pound models |
| 18 | 9001699 | Shaft Seal Holder | 18 and 25 pound models; Includes items 7, 8 and 13-17 |
| | 9001117 | Seal Holder Assembly | 35 pound models; Includes items 7, 8 and 13-17 |
| 19 | 210/00074/00 | Speed Detector | |
| 20 | 9001241 | Washer | |
| 21 | 9001274 | Bolt | |


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# Bearing Assembly - Models Through 1/30/11

All Models Except HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, HX35PVQU6, HX35PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, SX35PVQU6, SX35PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6, UX25PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6




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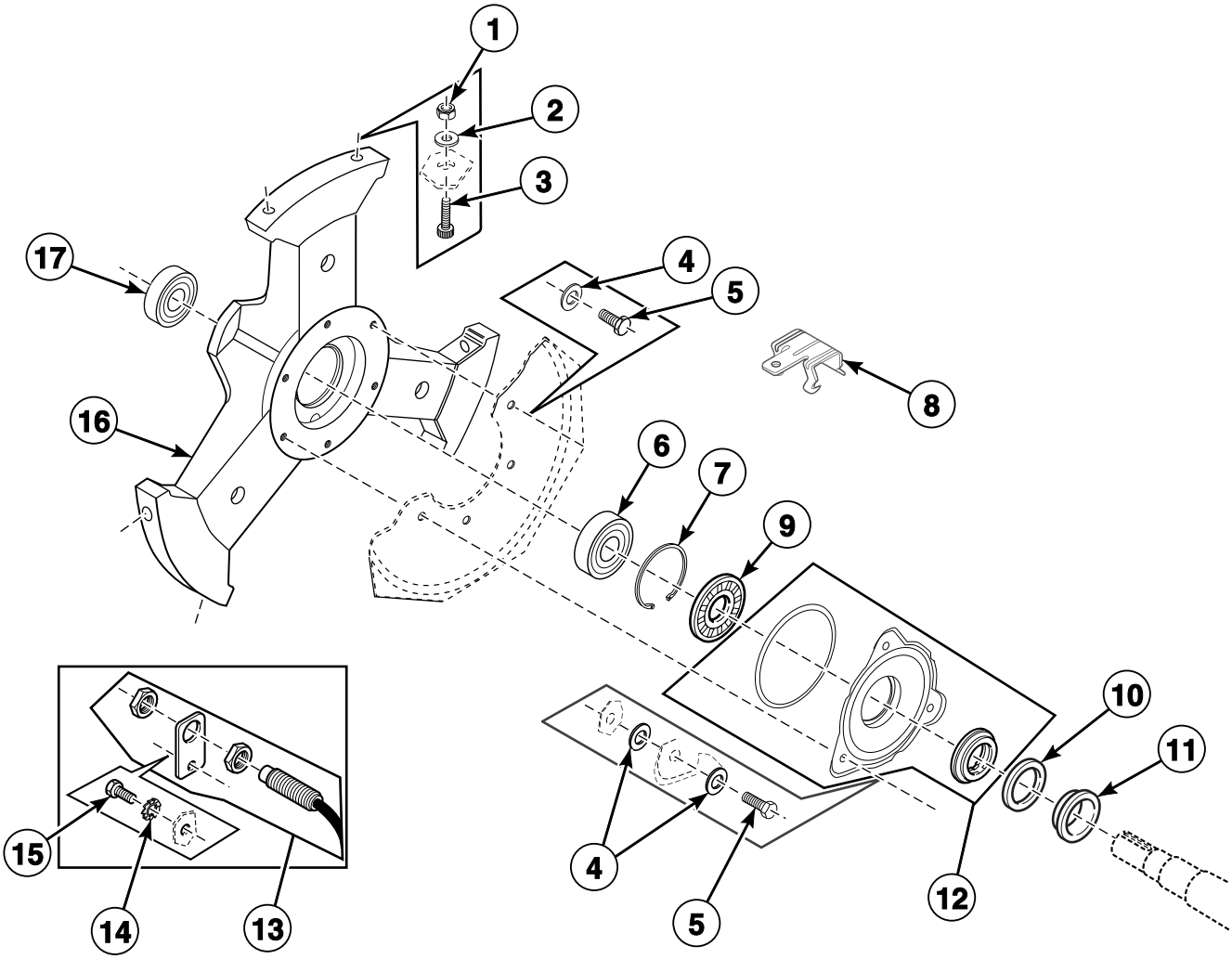
# Bearing Assembly - Models Through 1/30/11

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | 383P4 | Bearing Replacement Tool Kit | 18 and 25 pound models |
| | 384P4 | Bearing Replacement Tool Kit | 35 pound models |
| | 387P4 | Bearing Replacement Kit | 18 and 25 pound models; Includes items 4-6, 10, 11, 13, 223/00242/10 Tub Gasket and F8382001P Deflector Inlet |
| | 388P4 | Bearing Replacement Kit | 35 pound models; Includes items 4-6, 10, 11, 13, 223/00242/20 Tub Gasket and F8382001P Deflector Inlet |
| **1** | 9001264 | Nut | |
| **2** | 9001218 | Washer | |
| **3** | 9001300 | Screw | 18 and 25 pound models |
| | 9001303 | Screw | 35 pound models |
| **4** | 9001225 | Washer | |
| **5** | 9001272 | Bolt | |
| **6** | F100137P | Bearing | 18 and 25 pound models |
| | 9001438 | Ball Bearing | 35 pound models |
| **7** | 9001453 | Retainer Ring | 18 and 25 pound models |
| | 9001440 | Retainer Ring | 35 pound models |
| **8** | 9001559 | Caddy Bracket | 4H58-4 |
| | 9001560 | Caddy Bracket | 4H912 |
| **9** | 217/00100/00 | Bearing Spacer | 18 and 25 pound models |
| | 9001980 | Bearing Spacer | 35 pound models |
| **10** | 9001462 | Counter Ring | 18 and 25 pound models |
| | 9001483 | Counter Ring | 35 pound models |
| **11** | 9001699 | Shaft Seal Holder | 18 pound models: Requires 111/01917/00 Cylinder and Shaft Assembly; 25 pound models: Requires B12326101 Drum and Axle |
| | 9001117 | Seal Holder Assembly | 35 pound models; Requires 9002057 Basket and Shaft Assembly |
| **12** | 152/10117/01 | Bearing Housing Assembly | 18 and 25 pound models; Includes items 6, 7 and 13 |
| | 152/10118/01 | Bearing Housing Assembly | 35 pound models; Includes items 6, 7 and 13 |
| **13** | 215/00001/13 | Ball Bearing | 18 and 25 pound models |
| | F100134 | Bearing | 35 pound models |
| **14** | 210/00074/00 | Speed Detector | |
| **15** | 9001241 | Washer | |
| **16** | 9001274 | Bolt | |


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# Bearing Assembly - Models Starting 1/31/11

All Models Except HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, HX35PVQU6, HX35PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, SX35PVQU6, SX35PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6, UX25PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6




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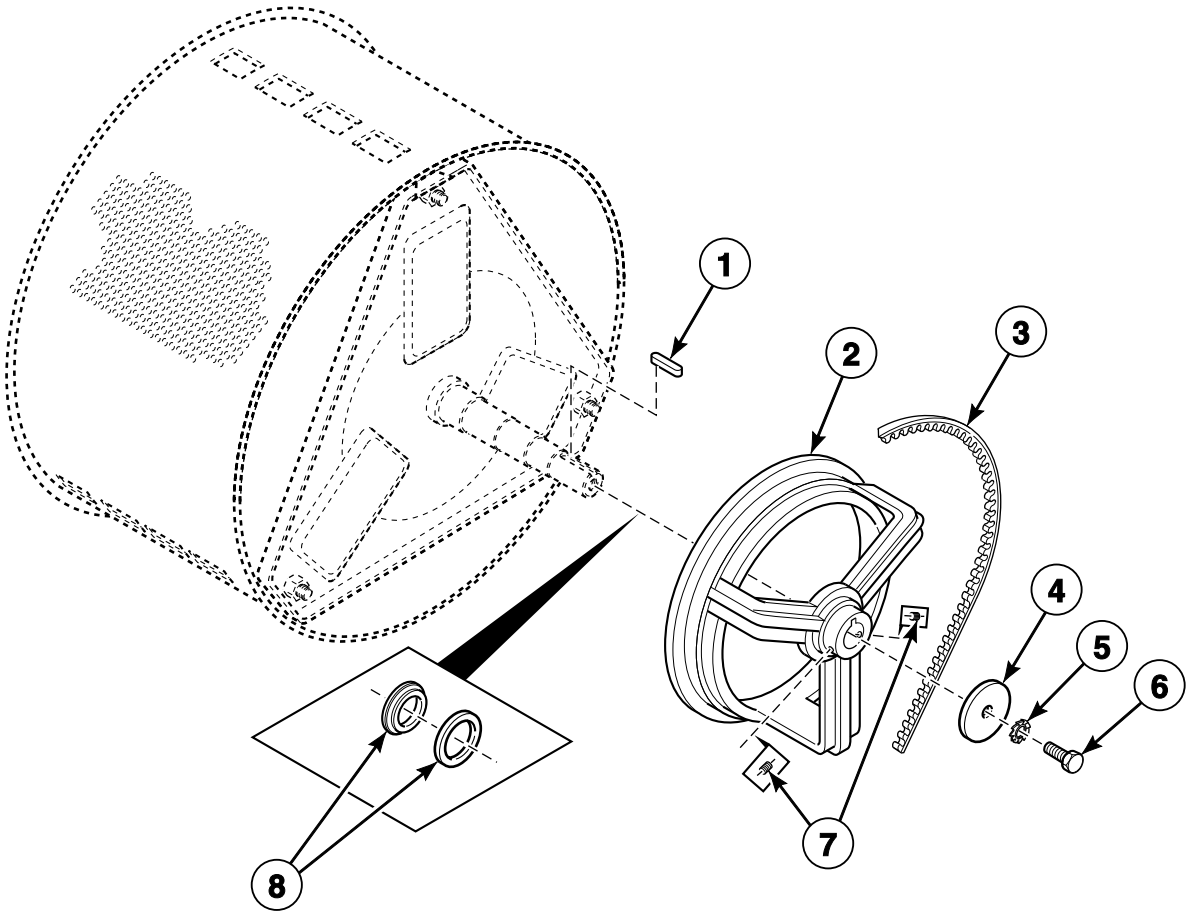
# Bearing Assembly - Models Starting 1/31/11

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | 380P4 | Bearing Replacement Tool Kit | 18 and 25 pound models |
| | 381P3 | Bearing Replacement Tool Kit | 35 pound models |
| | 3881P | Bearing Kit | 18 and 25 pound models; Includes items 4-6, 9, 11, 12, 14 and 223/00242/10 Tub Front Gasket |
| | 3882P | Bearing Kit | 35 pound models; Includes items 4-6, 9, 11, 12, 14 and 223/00242/10 Tub Front Gasket |
| **1** | 9001264 | Nut | |
| **2** | 9001218 | Washer | |
| **3** | 9001300 | Screw | 18 and 25 pound models |
| | 9001303 | Screw | 35 pound models |
| **4** | 9001225 | Washer | |
| **5** | 9001272 | Bolt | |
| **6** | F100137P | Bearing | 18 and 25 pound models |
| | 9001438 | Ball Bearing | 35 pound models |
| **7** | 9001453 | Retainer Ring | 18 and 25 pound models |
| | 9001440 | Retainer Ring | 35 pound models |
| **8** | 9001559 | Caddy Bracket | 4H58-4 |
| | 9001560 | Caddy Bracket | 4H912 |
| **9** | B12332201 | Lip Seal | 18 and 25 pound models |
| | B12332301 | Lip Seal | 35 pound models |
| **10** | 217/00100/00 | Bearing Spacer | 18 and 25 pound models |
| | 9001980 | Bearing Spacer | 35 pound models |
| **11** | 9001462 | Counter Ring | 18 and 25 pound models |
| | 9001483 | Counter Ring | 35 pound models |
| **12** | B12333601 | Seal Plate Assembly | 18 pound models: 3 mm requires B12379701 Basket and Shaft Assembly; 9 mm requires B12379801 Basket and Shaft Assembly; 25 pound models: 3 mm requires B12379901 Basket and Shaft Assembly; 9 mm requires B12380001 Basket and Shaft Assembly |
| | B12333701 | Seal Plate Assembly | 35 pound models; 3 mm requires B12380501 Basket and Shaft Assembly; 9 mm requires B12380601 Basket and Shaft Assembly |
| **13** | 210/00074/00 | Speed Detector | |
| **14** | 9001241 | Washer | |
| **15** | 9001274 | Bolt | |
| **16** | 152/10117/01 | Bearing Housing Assembly | 18 and 25 pound models; Includes items 6, 7 and 13 |
| | 152/10118/01 | Bearing Housing Assembly | 35 pound models; Includes items 6, 7 and 13 |
| **17** | 215/00001/13 | Ball Bearing | 18 and 25 pound models |
| | F100134 | Bearing | 35 pound models |


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# Basket, Pulley and Belt (Drawing 1 of 2)

Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, HX35PVQU6, HX35PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, SX35PVQU6, SX35PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6, UX25PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6




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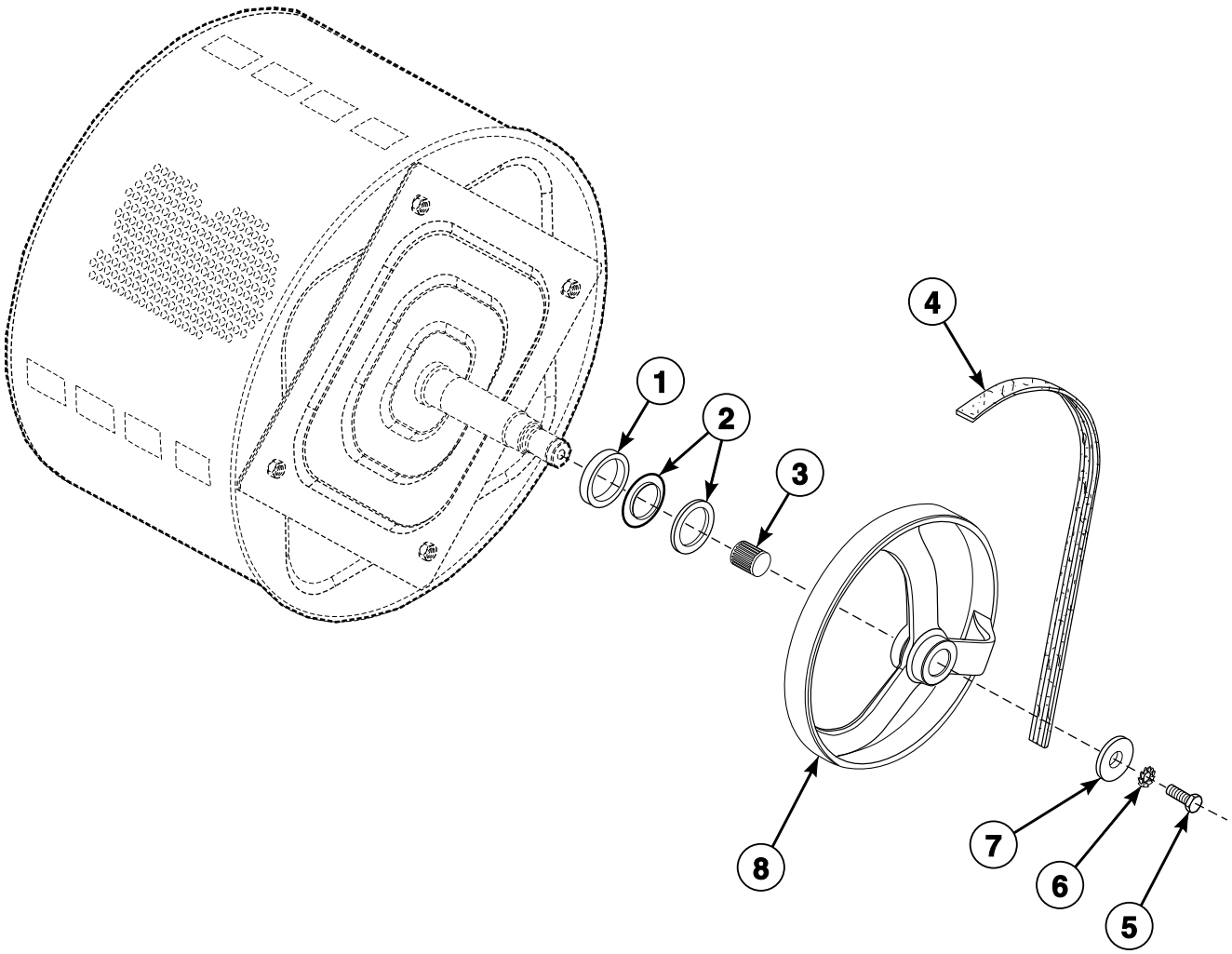
# Basket, Pulley and Belt (Drawing 1 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| 1 | 9001459 | Cylinder Shaft Key | Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 |
| | 9001458 | Cylinder Shaft Key | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6 |
| 2 | 9001567 | Pulley | Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 |
| | 9001566 | Pulley | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6 |
| 3 | 9001572 | V-Belt | Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 |
| | 9001573 | V-Belt | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6; 2 required |
| 4 | 9001210 | Washer | Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 |
| | 9001217 | Washer | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6 |
| 5 | 9001238 | Washer | |
| 6 | 9001284 | Bolt | Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 |
| | 9001283 | Bolt | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6 |
| 7 | 9001302 | Screw | |
| 8 | 9001462 | Counter Ring | Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 |
| | 9001483 | Counter Ring | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6 |


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# Basket, Pulley and Belt (Drawing 2 of 2)

All Models Except HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, HX35PVQU6, HX35PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, SX35PVQU6, SX35PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6, UX25PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6




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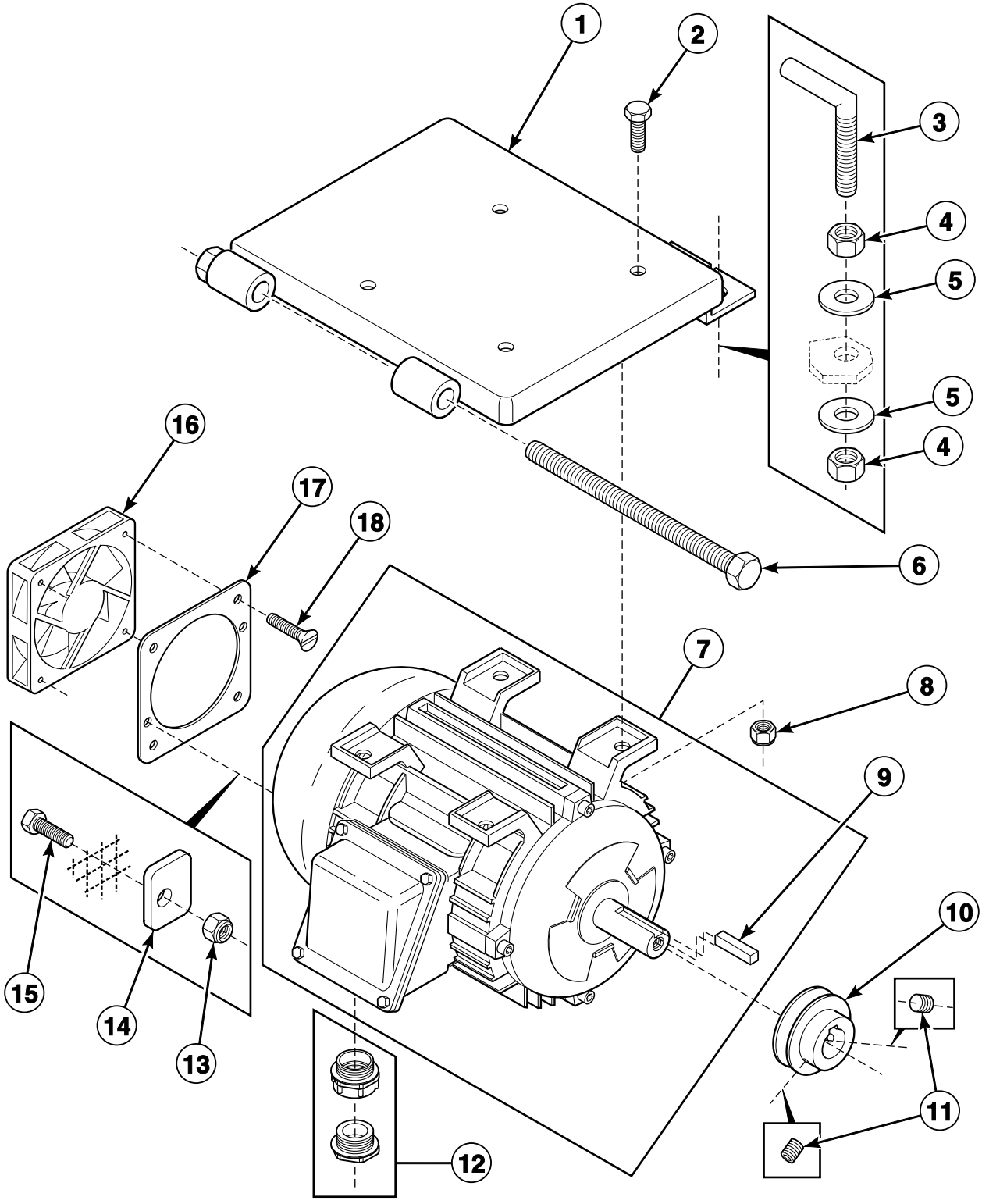
# Basket, Pulley and Belt (Drawing 2 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 9001980 | Bearing Spacer | 35 pound models |
| | 217/00100/00 | Bearing Spacer | 18 and 25 pound models |
| **2** | 9001483 | Counter Ring | 35 pound models |
| | 9001462 | Counter Ring | 18 and 25 pound models |
| **3** | 9001928 | Tolerance Ring | |
| **4** | 9001981 | Belt | 35 pound models |
| | 9001929 | Belt | 18 and 25 pound models |
| **5** | 9001285 | Bolt | |
| **6** | 9001239 | Washer | |
| **7** | 9001220 | Washer | |
| **8** | 9001930 | Pulley | |


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# Motor (Drawing 1 of 3)

Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6





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# Motor (Drawing 1 of 3)

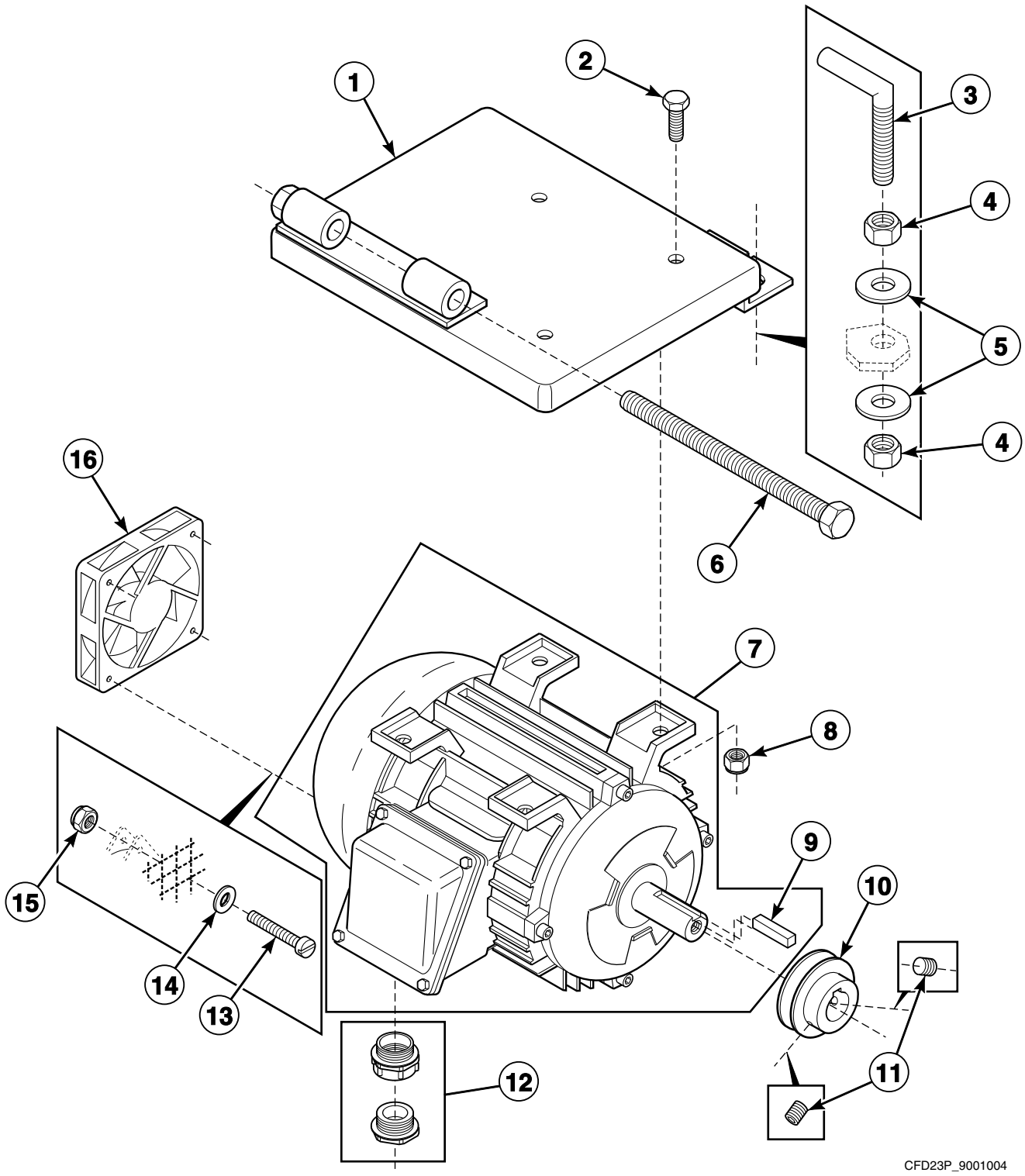
| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 9001154 | Motor Plate | |
| **2** | 9001285 | Bolt | |
| **3** | 9001098 | Belt Adjusting Rod | |
| **4** | 9001255 | Nut | |
| **5** | 9001208 | Washer | |
| **6** | 9001316 | Bolt | |
| **7** | B12510501 | Motor | |
| **8** | 9001263 | Nut | |
| **9** | 227/00126/01 | Motor Key | |
| **10** | 9001571 | Pulley | |
| **11** | 9001302 | Screw | |
| **12** | 9001432 | Cordlock | |
| **13** | 9001268 | Nut | |
| **14** | N/A | Bearing Retainer Ring | |
| **15** | 9001301 | Bolt | |
| **16** | 9001382 | Motor and Inverter Fan | |
| **17** | N/A | Fan Plate Assembly | |
| **18** | 9001336 | Screw | |

**N/A = Part no longer available**


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# Motor (Drawing 2 of 3)

Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6





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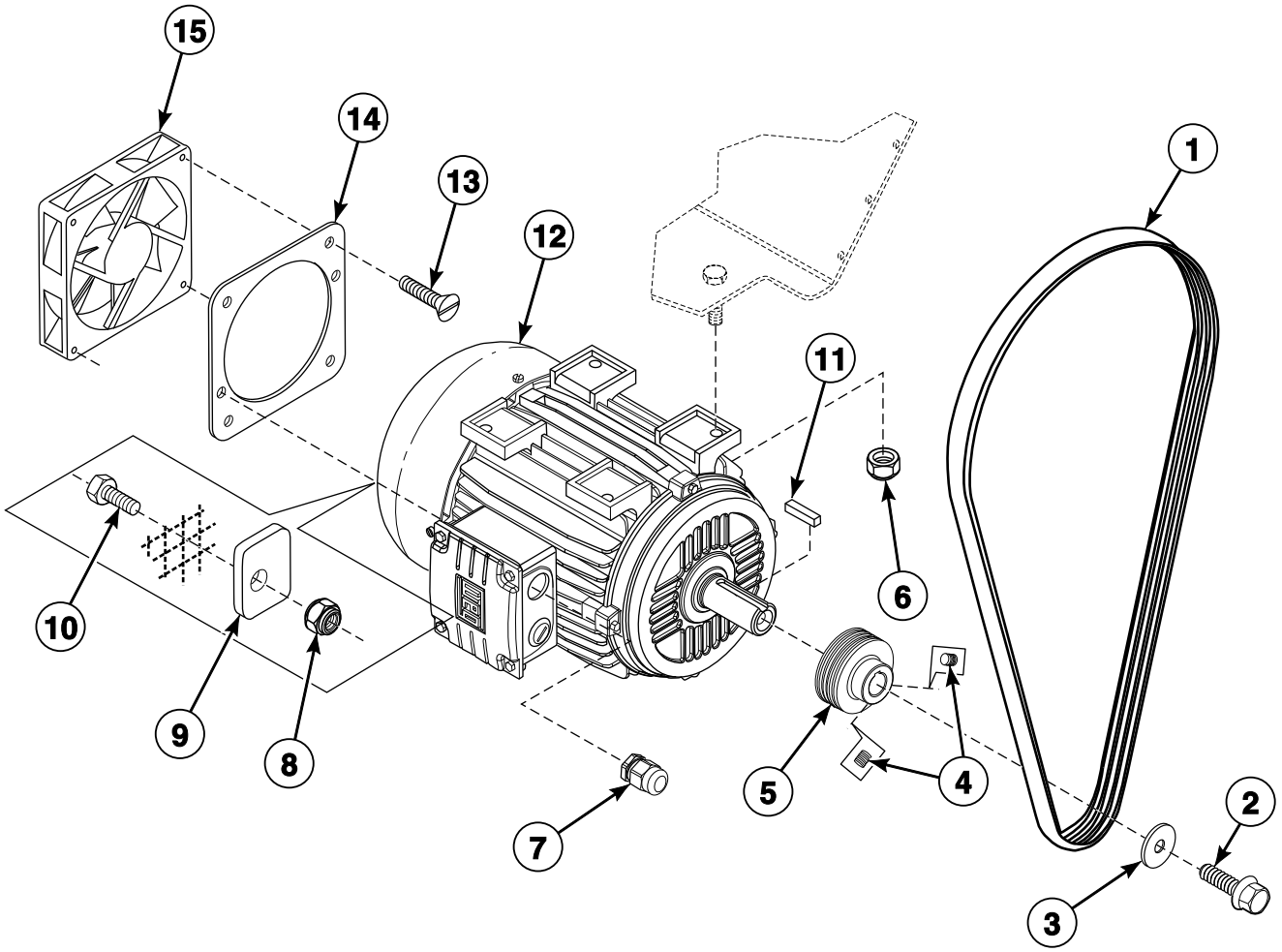
# Motor (Drawing 2 of 3)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 9001154 | Motor Plate | |
| **2** | 9001285 | Bolt | |
| **3** | 9001098 | Belt Adjusting Rod | |
| **4** | 9001255 | Nut | |
| **5** | 9001208 | Washer | |
| **6** | 9001316 | Bolt | |
| **7** | B12510601 | Motor | Includes key |
| **8** | 9001263 | Nut | |
| **9** | 227/00127/01 | Motor Key | |
| **10** | 9001565 | Pulley | |
| **11** | 9001302 | Screw | |
| **12** | 9001427 | Cordlock | |
| **13** | 9001327 | Screw | |
| **14** | 9001215 | Washer | |
| **15** | 9001267 | Nut | |
| **16** | 9001382 | Motor and Inverter Fan | Includes 9002031 Fan Harness |


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# Motor (Drawing 3 of 3)

All Models Except HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, HX35PVQU6, HX35PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, SX35PVQU6, SX35PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6, UX25PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6




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# Motor (Drawing 3 of 3)

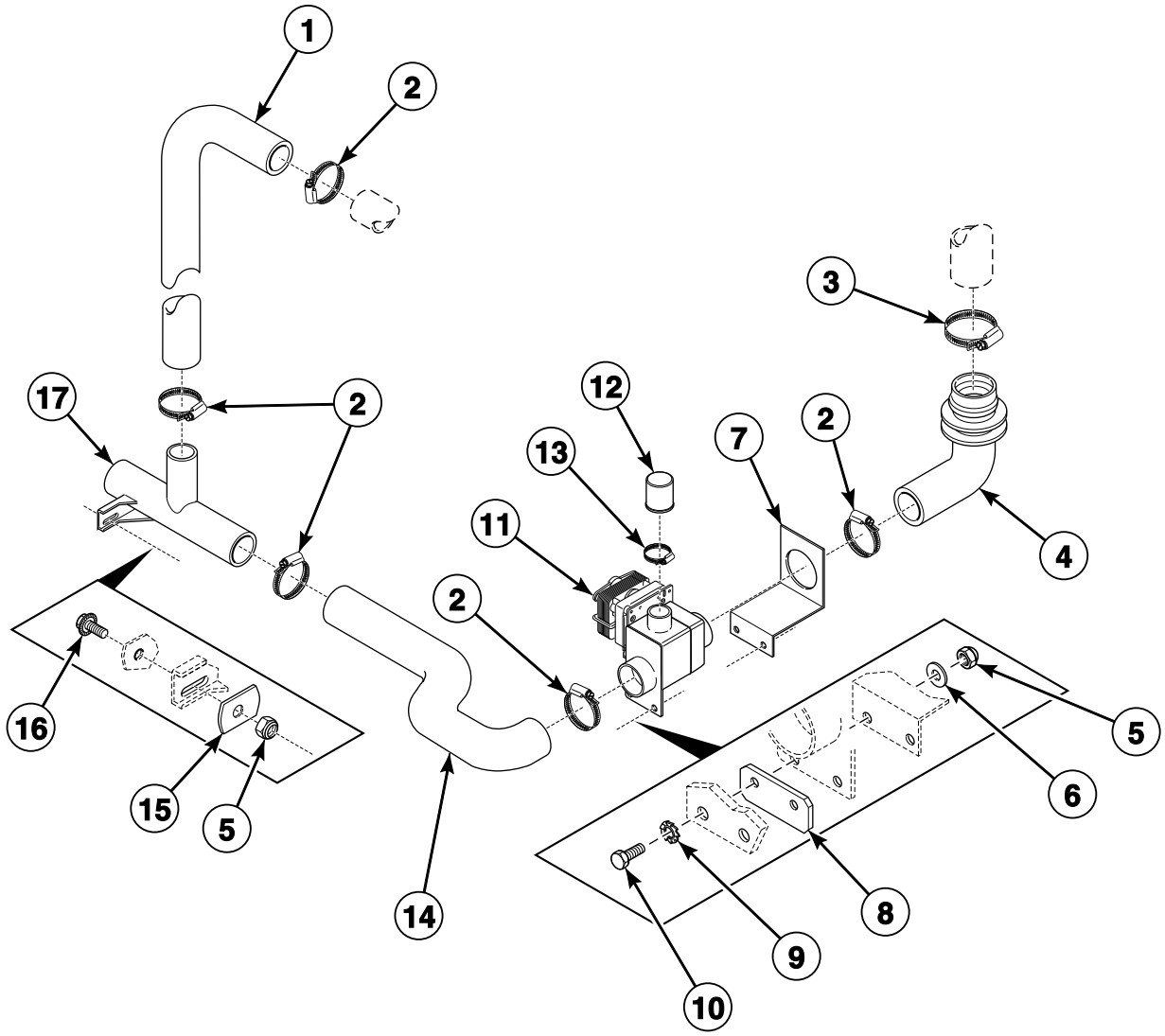
| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 9001981 | Belt | 35 pound models |
| | 9001929 | Belt | 18 and 25 pound models |
| **2** | 9001310 | Bolt | |
| **3** | 9001213 | Washer | |
| **4** | 9001302 | Screw | |
| **5** | 9001982 | Motor Pulley | 35 pound models |
| | 9001931 | Motor Pulley | 18 and 25 pound models |
| **6** | 9001262 | Nut | |
| **7** | 9001434 | Cordlock | 35 pound models |
| | 9001433 | Cordlock | 18 and 25 pound models |
| **8** | 9001268 | Nut | |
| **9** | N/A | Bearing Retainer Ring | |
| **10** | 9001301 | Bolt | |
| **11** | 227/00127/01 | Motor Key | 35 pound models |
| | 227/00126/01 | Motor Key | 18 and 25 pound models |
| **12** | B12510601 | Motor | 35 pound models |
| | B12510501 | Motor | 18 and 25 pound models |
| | 227/00227/00 | Inverter | |
| **13** | 9001336 | Screw | |
| **14** | N/A | Fan Plate Assembly | |
| **15** | 9001382 | Motor and Inverter Fan | Includes 9002031 Fan Harness |

**N/A = Part no longer available**


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# Single Drain Assembly (Drawing 1 of 4)

Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6




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# Single Drain Assembly (Drawing 1 of 4)

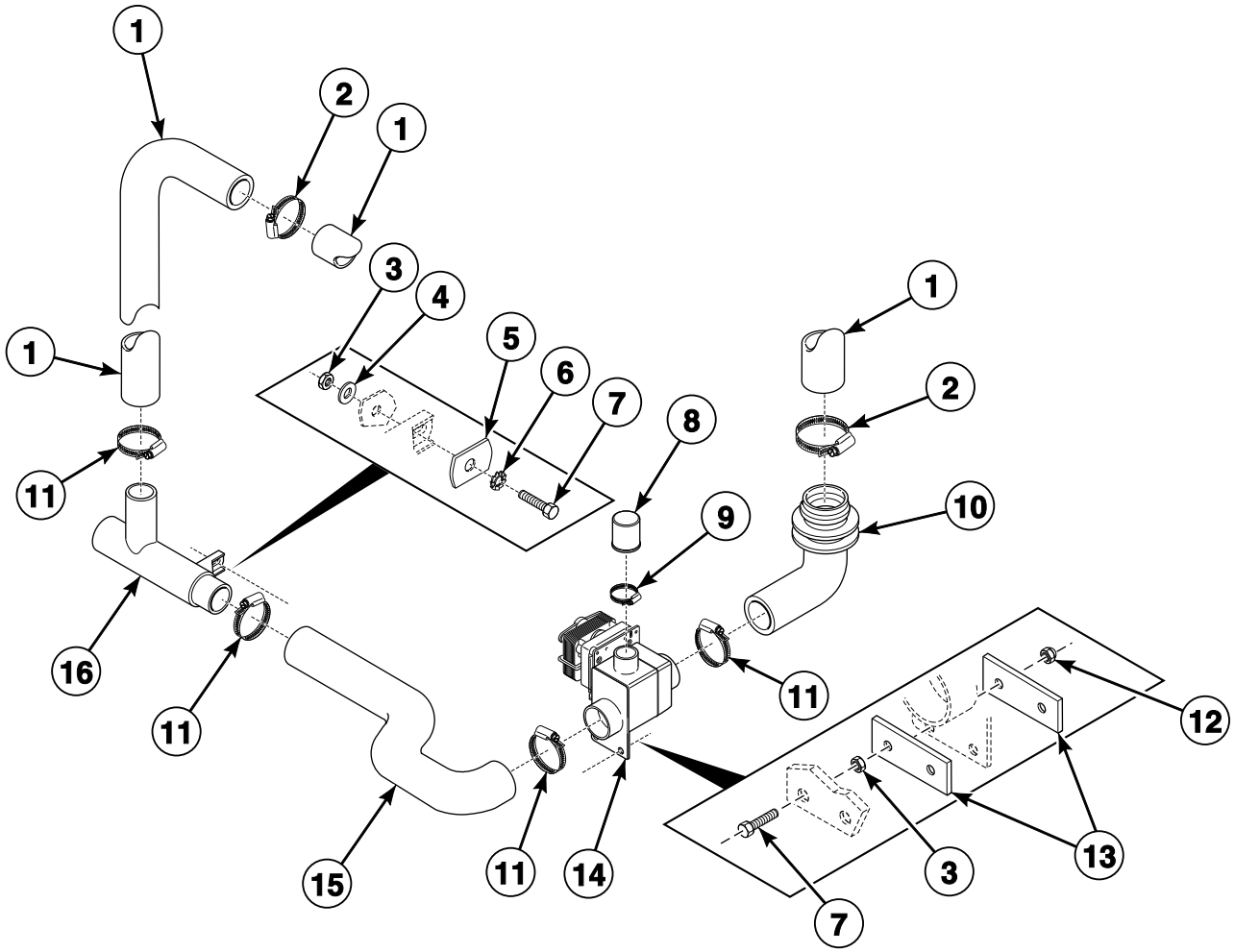
| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | 900/00116/00 | Drain Valve Harness | |
| **1** | 9001527 | Overflow Hose | |
| **2** | 9001494 | Hose Clamp | |
| **3** | 9001495 | Hose Clamp | |
| **4** | 9001534 | Drain Valve Hose | |
| **5** | 9001254 | Nut | |
| **6** | 9001214 | Washer | |
| **7** | N/A | Drain Valve Plate Assembly | |
| **8** | N/A | Drain Valve Plate | |
| **9** | 9001241 | Washer | |
| **10** | 9001308 | Screw | |
| **11** | 9001353 | Drain Valve | |
| **12** | 9001503 | Drain Valve Overflow Plug | |
| **13** | 9001493 | Hose Clamp | |
| **14** | 9001535 | Drain Valve Vent Hose | |
| **15** | 9001037 | Outlet Pipe Plate Assembly | |
| **16** | 9001310 | Bolt | |
| **17** | 9001547 | Drain Pipe | |

**N/A = Part no longer available**


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# Single Drain Assembly (Drawing 2 of 4)

Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6




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# Single Drain Assembly (Drawing 2 of 4)

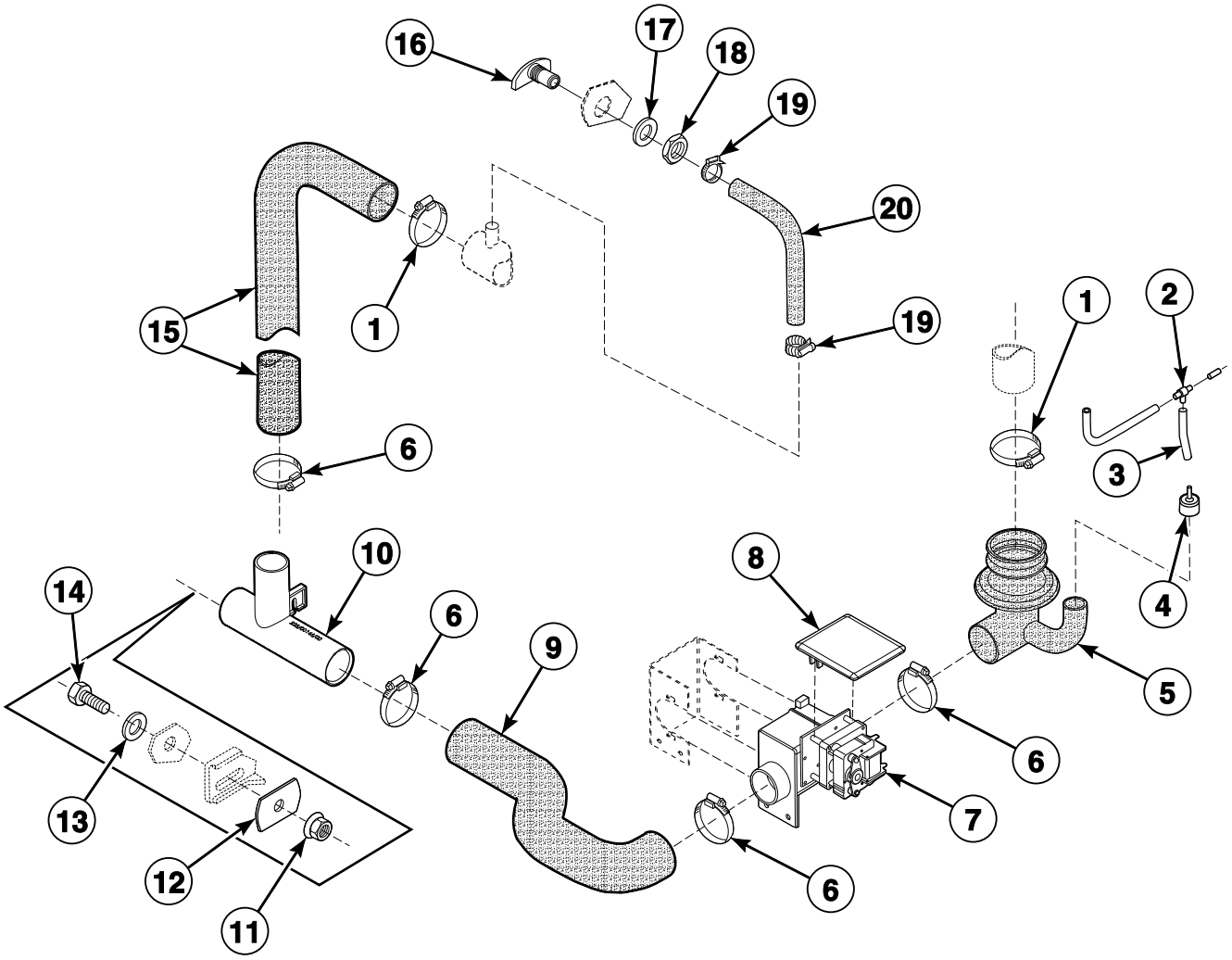
| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | 900/00116/00 | Drain Valve Harness | |
| **1** | 9001504 | Overflow Hose | |
| **2** | 9001495 | Hose Clamp | |
| **3** | 9001250 | Nut | |
| **4** | 9001214 | Washer | |
| **5** | 9001037 | Outlet Pipe Plate Assembly | |
| **6** | 9001241 | Washer | |
| **7** | 9001295 | Bolt | |
| **8** | 9001503 | Drain Valve Overflow Plug | |
| **9** | 9001493 | Hose Clamp | |
| **10** | 9001534 | Drain Valve Hose | |
| **11** | 9001494 | Hose Clamp | |
| **12** | 9001254 | Nut | |
| **13** | N/A | Drain Valve Plate | |
| **14** | 9001353 | Drain Valve | |
| **15** | 9001535 | Drain Valve Vent Hose | |
| **16** | 9001517 | Drain Pipe | |

**N/A = Part no longer available**


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# Single Drain Assembly (Drawing 3 of 4)

18, 25 and 35 Pound Models with an A or M in the 8th or 9th Position of the Model Number
Models Through 2/18/07 and Starting Again 8/12/10




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# Single Drain Assembly (Drawing 3 of 4)

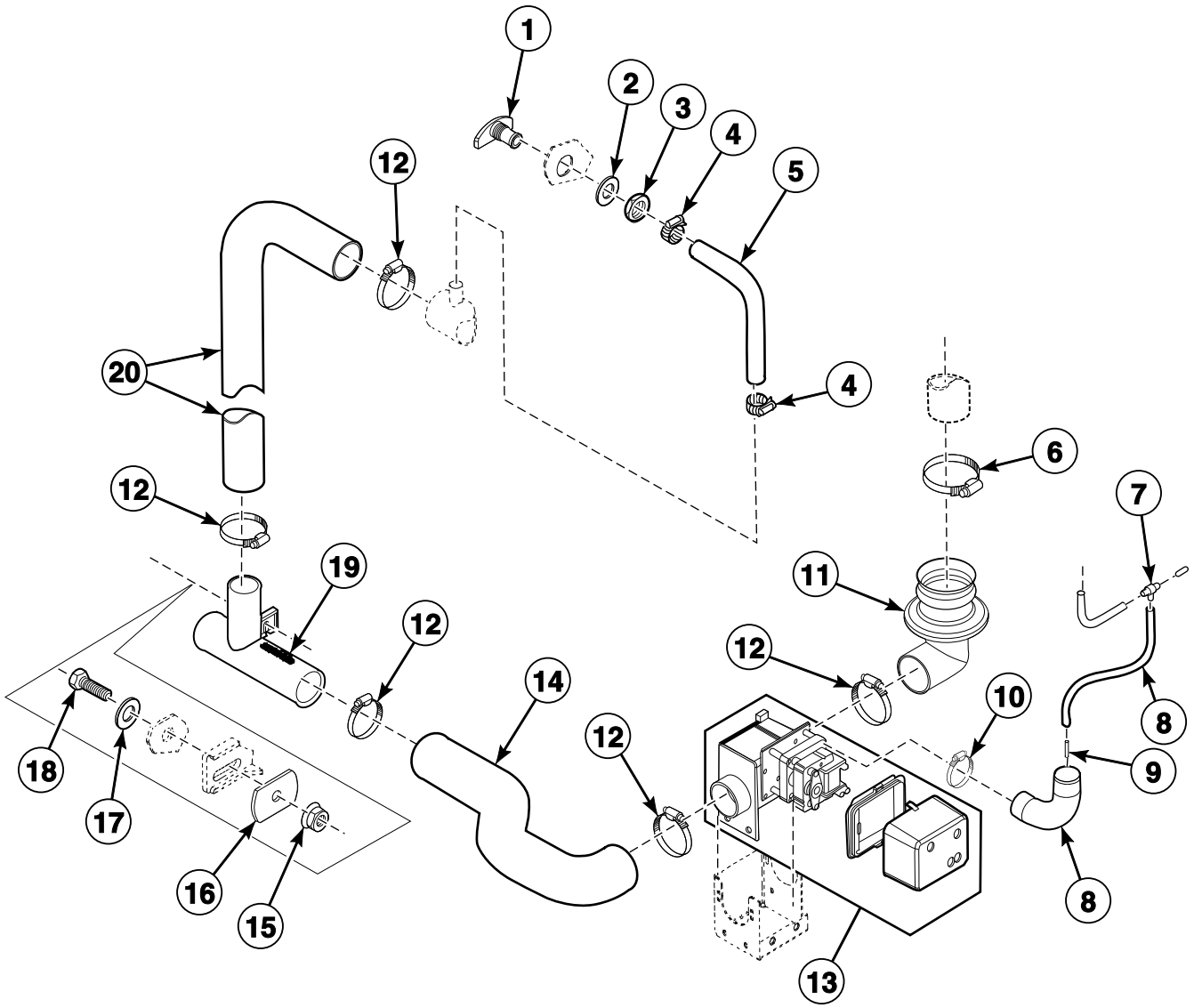
| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | 900/00116/00 | Drain Valve Harness | |
| 1 | 9001495 | Hose Clamp | |
| 2 | 223/00173/10 | Pressure Switch Hose Tee | |
| 3 | 223/00333/00 | Pressure Hose | |
| 4 | 9001932 | Pressure Switch Cap | |
| 5 | 9001933 | Tub to Drain Valve Hose | |
| 6 | 9001494 | Hose Clamp | |
| 7 | 9001934 | Drain Valve | |
| 8 | N/A | Drain Valve Cover | |
| 9 | 9001535 | Drain Valve Vent Hose | |
| 10 | 9001945 | Drain Pipe | |
| 11 | 9001311 | Nut | |
| 12 | 9001037 | Outlet Pipe Plate Assembly | |
| 13 | 9001214 | Washer | |
| 14 | 9001295 | Bolt | |
| 15 | 9001527 | Overflow Hose | Models HX018PVQM7, HX018PVXM7, HX025PVQM7, HX025PVXM7, HX18PVQM6, HX18PVQM7, HX18PVXM6, HX18PVXM7, HX25PVQM6, HX25PVQM7, HX25PVXM6, HX25PVXM7, SX018PVPA7, SX018PVQM7, SX018PVXM7, SX025PVQM7, SX025PVXM7, SX18PVPA7, SX18PVQM6, SX18PVQM7, SX18PVXM6, SX18PVXM7, SX25PVQM6, SX25PVQM7, SX25PVXM6, SX25PVXM7, UX018PVNA7, UX018PVPA7, UX018PVQA7, UX018PVQM7, UX018PVXA7, UX018PVXM7, UX025PVNA7, UX025PVPA7, UX025PVQA7, UX025PVQM7, UX025PVXA7, UX025PVXM7, UX18PVNA6, UX18PVNA7, UX18PVPA6, UX18PVPA7, UX18PVQA6, UX18PVQA7, UX18PVQM6, UX18PVQM7, UX18PVXA6, UX18PVXA7, UX18PVXM6, UX18PVXM7, UX25PVNA6, UX25PVNA7, UX25PVPA6, UX25PVPA7, UX25PVQA6, UX25PVQA7, UX25PVQM6, UX25PVQM7, UX25PVXA6, UX25PVXA7, UX25PVXM6 and UX25PVXM7 |
| | 9001983 | Overflow Hose | Models HX035PVQM7, HX035PVXM7, HX35PVQM6, HX35PVQM7, HX35PVXM6, HX35PVXM7, SX035PVNM7, SX035PVQM7, SX035PVXM7, SX35PVNM7, SX35PVQM6, SX35PVQM7, SX35PVXM6, SX35PVXM7, UX035PVNA7, UX035PVPA7, UX035PVQA7, UX035PVQM7, UX035PVXA7, UX035PVXM7, UX35PVNA6, UX35PVNA7, UX35PVPA6, UX35PVPA7, UX35PVQA6, UX35PVQA7, UX35PVQM6, UX35PVQM7, UX35PVXA6, UX35PVXA7, UX35PVXM6 and UX35PVXM7 |
| 16 | 9001487 | Prewash and Mainwash Nozzle | |
| 17 | 9001209 | Washer | |
| 18 | 9001270 | Nut | |
| 19 | F200205 | Hose Clamp | No. 10 |
| 20 | 9001499 | Water Hose | |

**N/A = Part no longer available**


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# Single Drain Assembly (Drawing 4 of 4)

18, 25 and 35 Pound Models with an A or M in the 8th Position of the Model Number
Models Starting 2/19/07 Through 8/11/10




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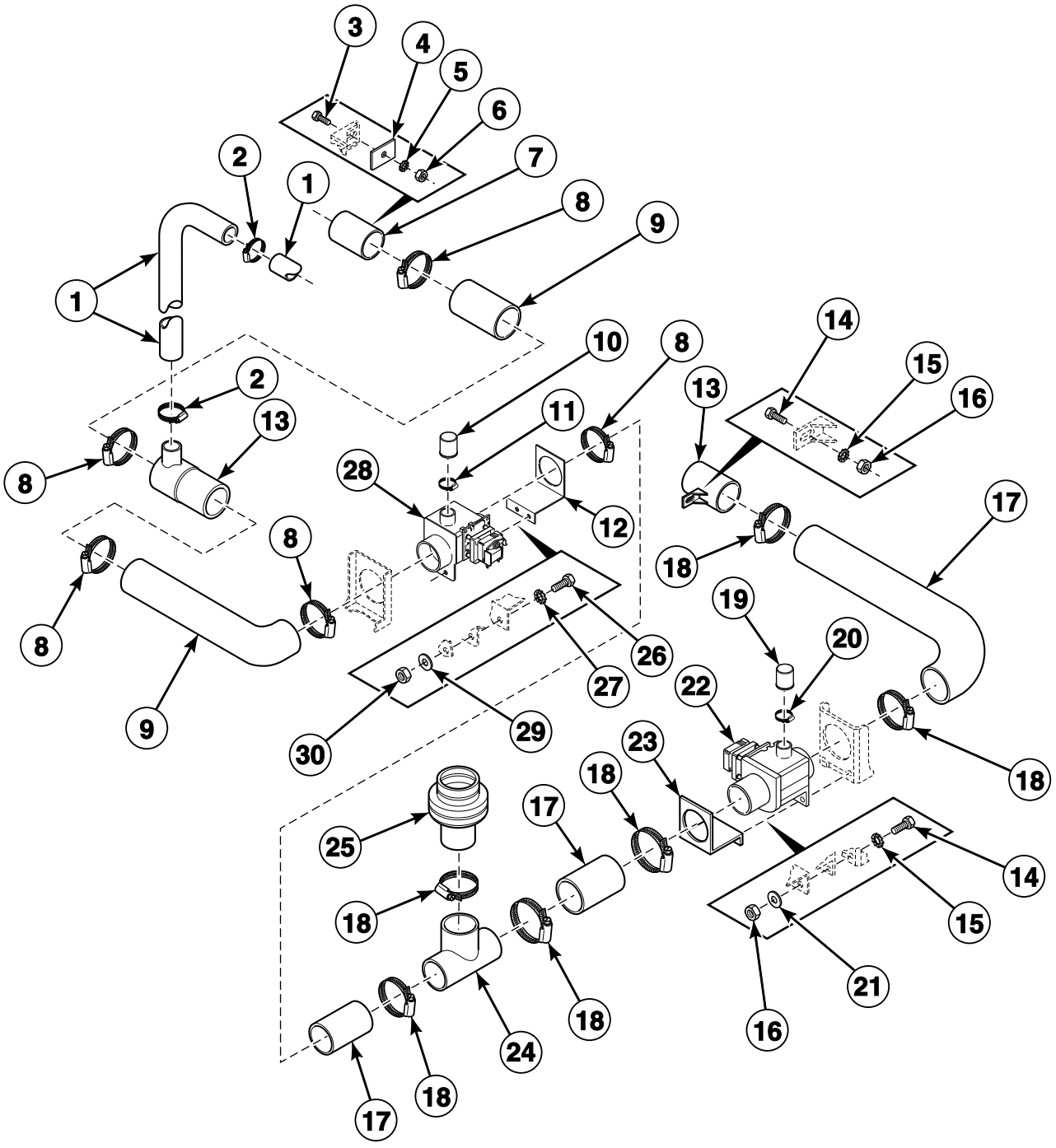
# Single Drain Assembly (Drawing 4 of 4)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | 900/00116/00 | Drain Valve Harness | |
| 1 | 9001487 | Prewash and Mainwash Nozzle | |
| 2 | 9001209 | Washer | |
| 3 | 9001270 | Nut | |
| 4 | F200205 | Hose Clamp | No. 10 |
| 5 | 9001498 | Water Hose | Sold per meter |
| 6 | 9001495 | Hose Clamp | |
| 7 | 223/00173/10 | Pressure Switch Hose Tee | |
| 8 | 9001542 | Pressure Switch Elbow | Models HX18PVQM6, HX18PVQM7, HX18PVXM6, HX18PVXM7, HX35PVQM6, HX35PVQM7, HX35PVXM6, HX35PVXM7, SX18PVQM6, SX18PVQM7, SX18PVXM6, SX18PVXM7, SX35PVQM6, SX35PVQM7, SX35PVXM6, SX35PVXM7, UX18PVNA6, UX18PVNA7, UX18PVPA6, UX18PVPA7, UX18PVQA6, UX18PVQA7, UX18PVQM6, UX18PVQM7, UX18PVXA6, UX18PVXA7, UX18PVXM6, UX18PVXM7, UX35PVNA6, UX35PVNA7, UX35PVPA6, UX35PVPA7, UX35PVQA6, UX35PVQA7, UX35PVQM6, UX35PVQM7, UX35PVXA6, UX35PVXA7, UX35PVXM6 and UX35PVXM7 |
| | 223/00333/00 | Pressure Hose | Models HX25PVQM6, HX25PVQM7, HX25PVXM6, HX25PVXM7, SX25PVQM6, SX25PVQM7, SX25PVXM6, SX25PVXM7, UX25PVNA6, UX25PVNA7, UX25PVPA6, UX25PVPA7, UX25PVQA6, UX25PVQA7, UX25PVQM6, UX25PVQM7, UX25PVXA6, UX25PVXA7, UX25PVXM6 and UX25PVXM7 |
| 9 | 9001496 | Hose Barb | |
| 10 | 9001492 | Hose Clamp | |
| 11 | 9002085 | Tub to Drain Valve Hose | |
| 12 | 9001494 | Hose Clamp | |
| 13 | 9002083 | Drain Valve | |
| 14 | 9002097 | Drain Valve to Pipe Hose | |
| 15 | 9001311 | Nut | |
| 16 | 9001037 | Outlet Pipe Plate Assembly | |
| 17 | 9001214 | Washer | |
| 18 | 9001295 | Bolt | |
| 19 | 9001945 | Drain Pipe | |
| 20 | 9001527 | Overflow Hose | |


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# Dual Drain Assembly

Models HX035PVQM7, HX035PVXM7, HX35PVQM6, HX35PVQM7, HX35PVQU6, HX35PVXM6, HX35PVXM7, HX35PVXU6, SX035PVNM7, SX035PVQM7, SX035PVXM7, SX35PVNM7, SX35PVQM6, SX35PVQM7, SX35PVQU6, SX35PVXM6, SX35PVXM7, SX35PVXU6, UX035PVNA7, UX035PVPA7, UX035PVQA7, UX035PVQM7, UX035PVXA7, UX035PVXM7, UX35PVNA6, UX35PVNA7, UX35PVNU6, UX35PVPA6, UX35PVPA7, UX35PVPU6, UX35PVQA6, UX35PVQA7, UX35PVQM6, UX35PVQM7, UX35PVQU6, UX35PVXA6, UX35PVXA7, UX35PVXM6, UX35PVXM7 and UX35PVXU6



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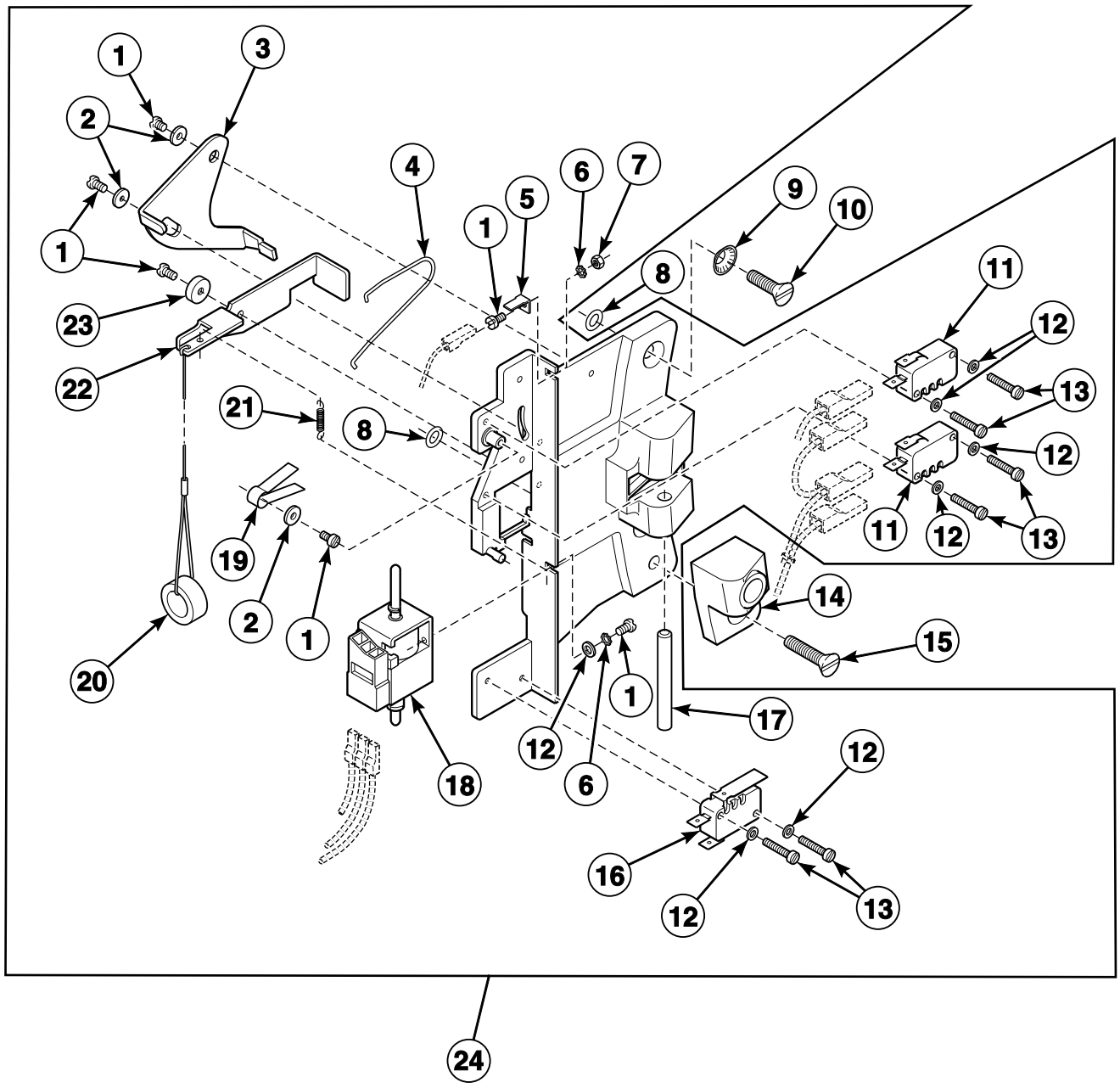

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# Dual Drain Assembly

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | 900/00116/00 | Drain Valve Harness | |
| **1** | 223/00131/00 | Overflow Hose | |
| **2** | 9001494 | Hose Clamp | |
| **3** | 9001273 | Bolt | |
| **4** | 9001037 | Outlet Pipe Plate Assembly | |
| **5** | 9001241 | Washer | |
| **6** | 9001260 | Nut | |
| **7** | 9001518 | Drain Pipe | |
| **8** | 9001502 | Hose Clamp | |
| **9** | 9001526 | Drain Valve to Drain Pipe Hose | |
| **10** | 9001503 | Drain Valve Overflow Plug | |
| **11** | 9001493 | Hose Clamp | |
| **12** | 9001099 | Drain Valve Plate Assembly | |
| **13** | 9001518 | Drain Pipe | |
| **14** | 9001287 | Bolt | |
| **15** | 9001240 | Washer | |
| **16** | 9001260 | Nut | |
| **17** | 9001526 | Drain Valve to Drain Pipe Hose | |
| **18** | 9001502 | Hose Clamp | |
| **19** | 9001503 | Drain Valve Overflow Plug | |
| **20** | 9001493 | Hose Clamp | |
| **21** | 9001227 | Washer | |
| **22** | 9001361 | Drain Valve | |
| **23** | 9001099 | Drain Valve Plate Assembly | |
| **24** | 253/00006/00 | T-Piece | |
| **25** | 223/00170/00 | Exhaust Valve Hose | |
| **26** | 9001287 | Bolt | |
| **27** | 9001240 | Washer | |
| **28** | 9001355 | Drain Valve | |
| **29** | 9001227 | Washer | |
| **30** | 9001249 | Nut | |


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# Door Lock




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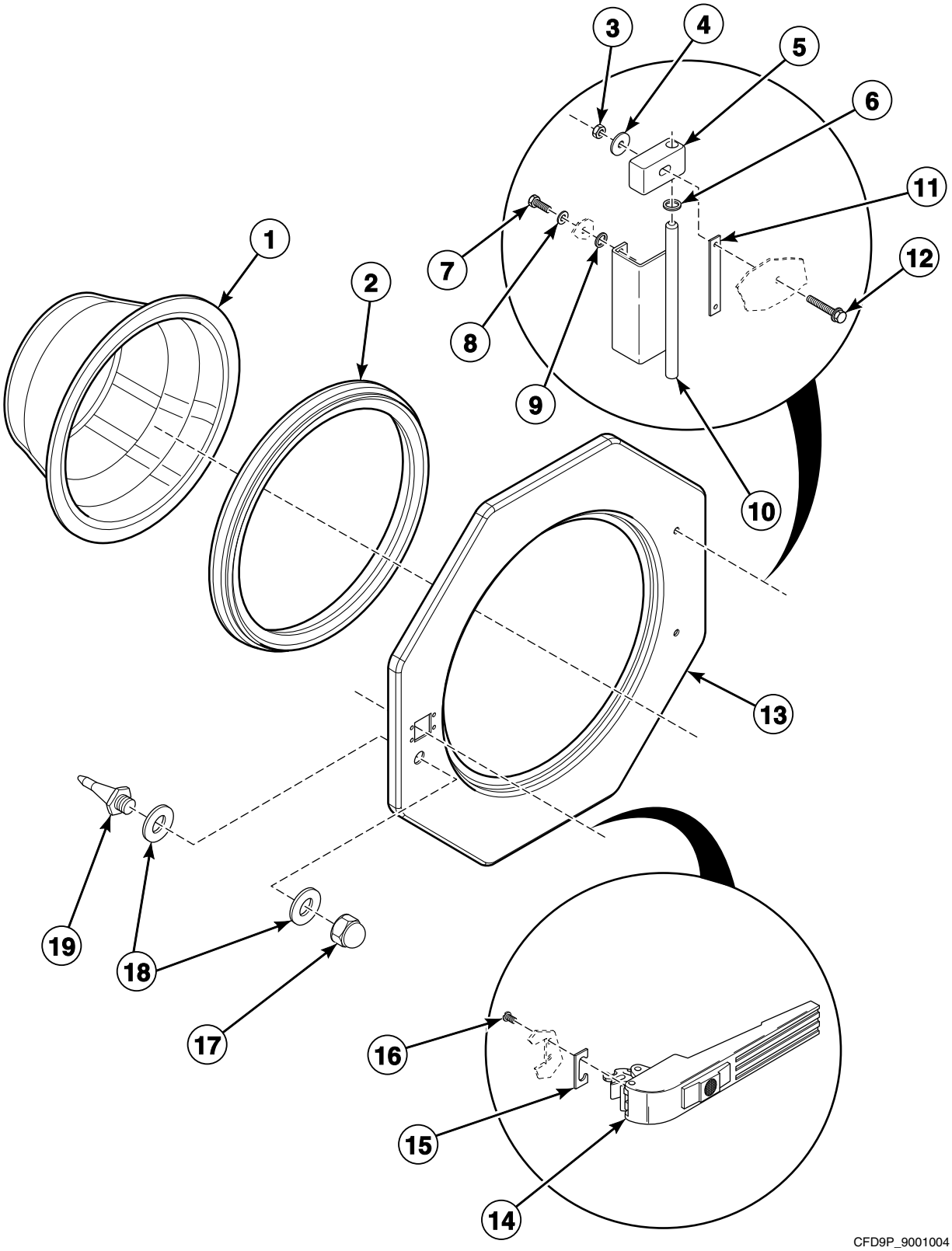
# Door Lock

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | 210/01064/10 | Wire Harness | From main control to connector |
| | 9001985 | Door Lock Harness | From connector to door lock |
| **1** | 207/00135/00 | Screw | |
| **2** | 9001221 | Washer | |
| **3** | 9001479 | Switch Lever | |
| **4** | 9001553 | Lever Spring | |
| **5** | 9001419 | Ground Terminal | |
| **6** | 9001244 | Washer | |
| **7** | 9001253 | Nut | |
| **8** | 9001469 | O-Ring | |
| **9** | 9001246 | Washer | |
| **10** | 207/00112/00 | Screw | |
| **11** | 9001371 | Door Lock Microswitch | |
| **12** | 9001222 | Washer | |
| **13** | 9001324 | Screw | |
| **14** | 9001997 | Door Lock Pin and Pivot Block Kit | Includes door lock pin |
| **15** | 9001333 | Screw | |
| **16** | 9001372 | Light Microswitch | |
| **17** | 9001468 | Lock Shaft | |
| **18** | C000184P | Door Lock Solenoid | |
| **19** | 9001558 | Door Lock Spring | |
| **20** | 9001950 | Door Release Wire | |
| **21** | 9001554 | Interlock Coil Spring | |
| **22** | 9001478 | Interlock Lever | |
| **23** | 9001477 | Door Lock Spacer | |
| **24** | B12517701 | Door Lock Assembly | Includes items 1-7, 11-13 and 16-23 |


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# Door (Drawing 1 of 3)

Design 6 Models





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# Door (Drawing 1 of 3)

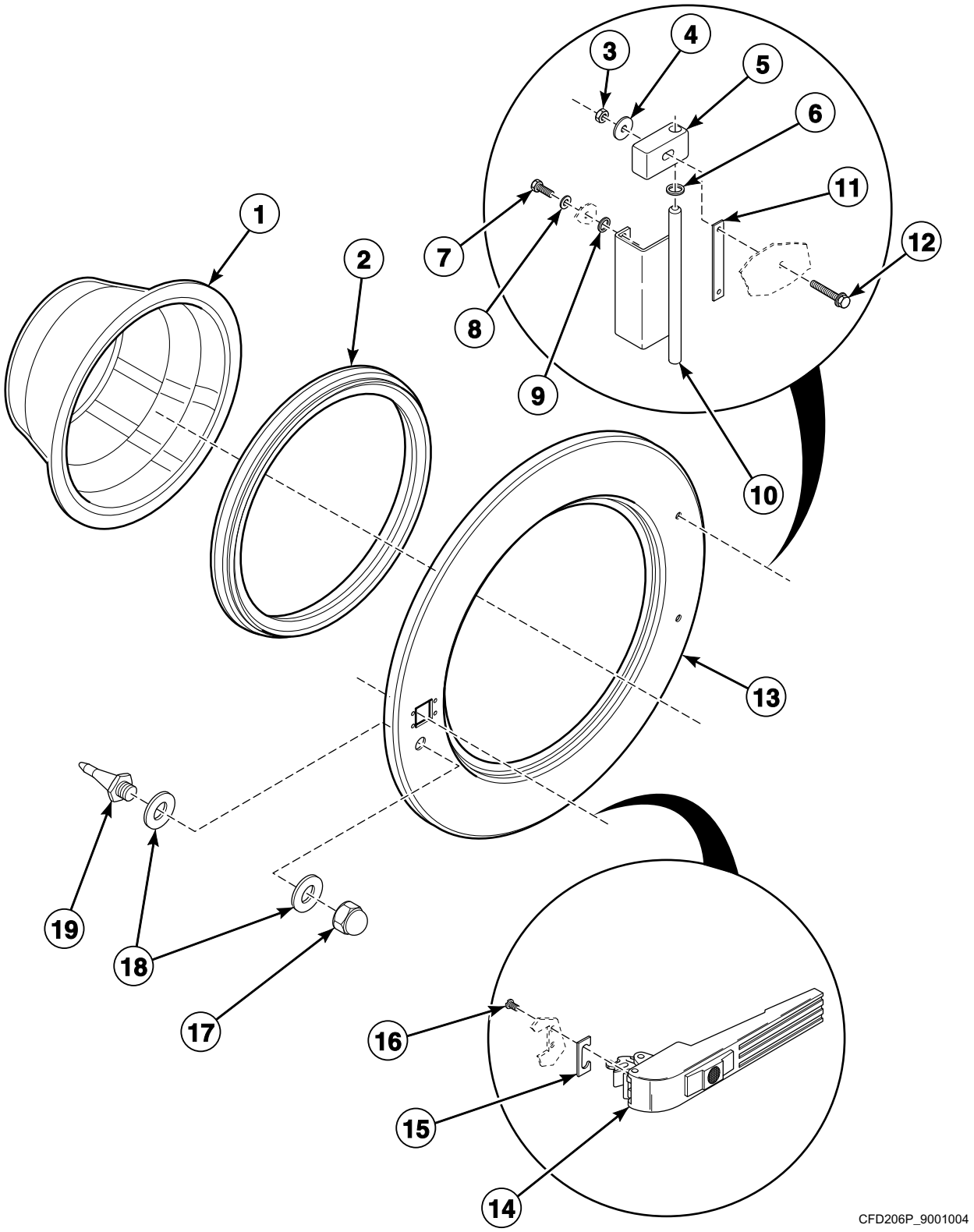
| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 217/00023/00 | Door Glass | |
| **2** | 9001466 | Door Glass Seal | |
| **3** | 9001260 | Nut | |
| **4** | 9001235 | Washer | |
| **5** | 9001465 | Door Hinge Assembly | |
| **6** | 9001232 | Washer | |
| **7** | 9001274 | Bolt | |
| **8** | 9001230 | Washer | |
| **9** | 9001469 | O-Ring | |
| **10** | 9001485 | Hinge | |
| **11** | 9001033 | Door Hinge Spacer | 1 mm |
| | 9001034 | Door Hinge Spacer | 2 mm |
| **12** | N/A | Bolt | M6 x 25 |
| | 9001341 | Screw | M6 x 35 |
| **13** | 9001066 | Front Panel | |
| **14** | 217/00055/00 | Door Handle | |
| **15** | 9001467 | Door Handle Stop | |
| **16** | 9001326 | Screw | |
| **17** | 9001258 | Nut | |
| **18** | 202/00111/00 | Washer | |
| **19** | 9001997 | Door Lock Pin and Pivot Block Kit | Includes door lock pivot lock |

**N/A = Part no longer available**


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# Door (Drawing 2 of 3)

Design 7 Models Through 9/30/07





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# Door (Drawing 2 of 3)

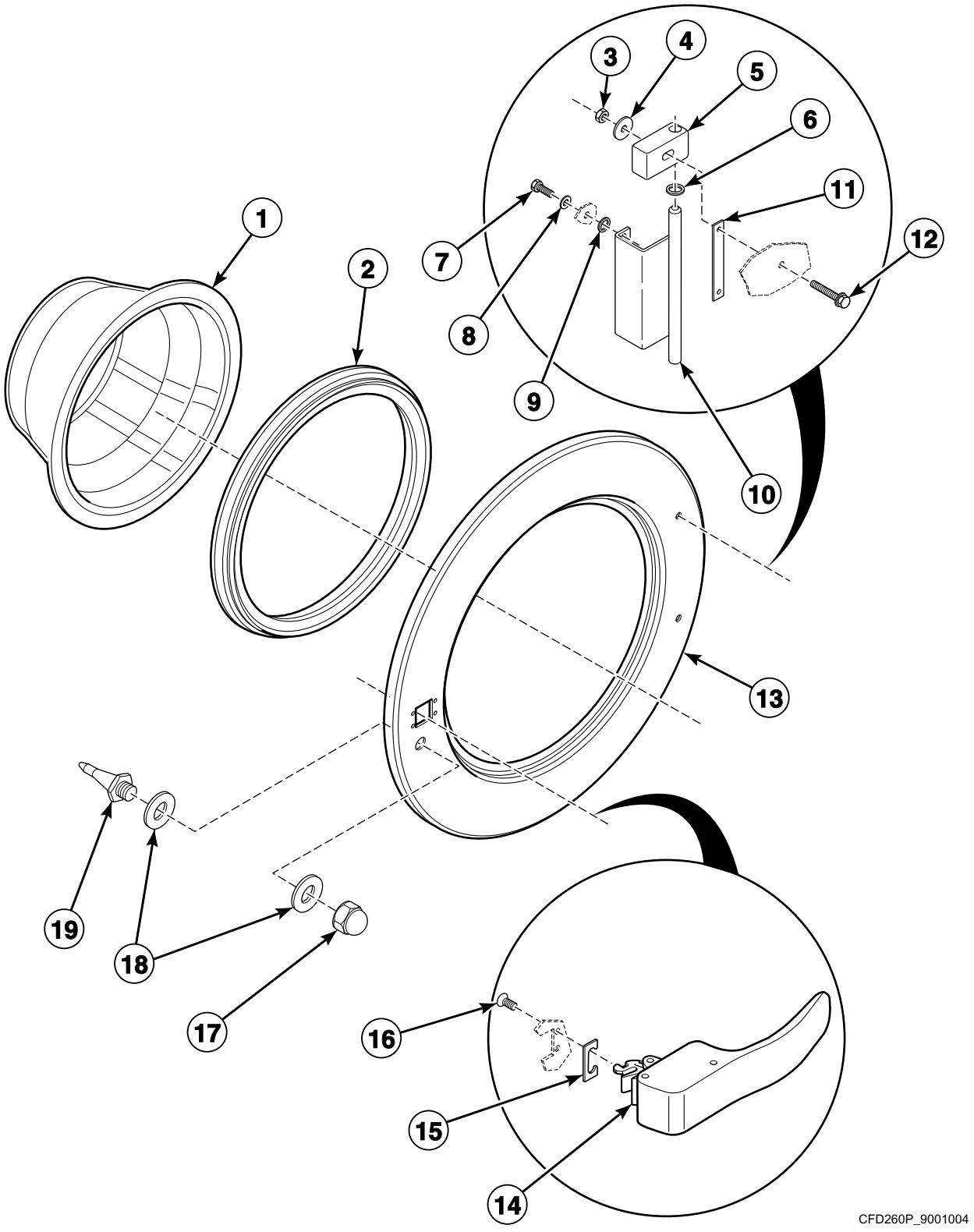
| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 217/00023/00 | Door Glass | |
| **2** | 9001466 | Door Glass Seal | |
| **3** | 9001260 | Nut | |
| **4** | 9001235 | Washer | |
| **5** | 9001465 | Door Hinge Assembly | |
| **6** | 9001232 | Washer | |
| **7** | 9001274 | Bolt | |
| **8** | 9001230 | Washer | |
| **9** | 9001469 | O-Ring | |
| **10** | 9001485 | Hinge | |
| **11** | 9001033 | Door Hinge Spacer | 1 mm |
| | 9001034 | Door Hinge Spacer | 2 mm |
| **12** | N/A | Bolt | M6 x 25 |
| | 9001341 | Screw | M6 x 35 |
| **13** | 118/00046/10 | Door Frame | |
| **14** | 217/00055/00 | Door Handle | |
| **15** | 9001467 | Door Handle Stop | |
| **16** | 9001326 | Screw | |
| **17** | 9001258 | Nut | |
| **18** | 202/00111/00 | Washer | |
| **19** | 9001997 | Door Lock Pin and Pivot Block Kit | Includes door lock pivot lock |

**N/A = Part no longer available**


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# Door (Drawing 3 of 3)

Design 7 Models Starting 10/1/07





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# Door (Drawing 3 of 3)

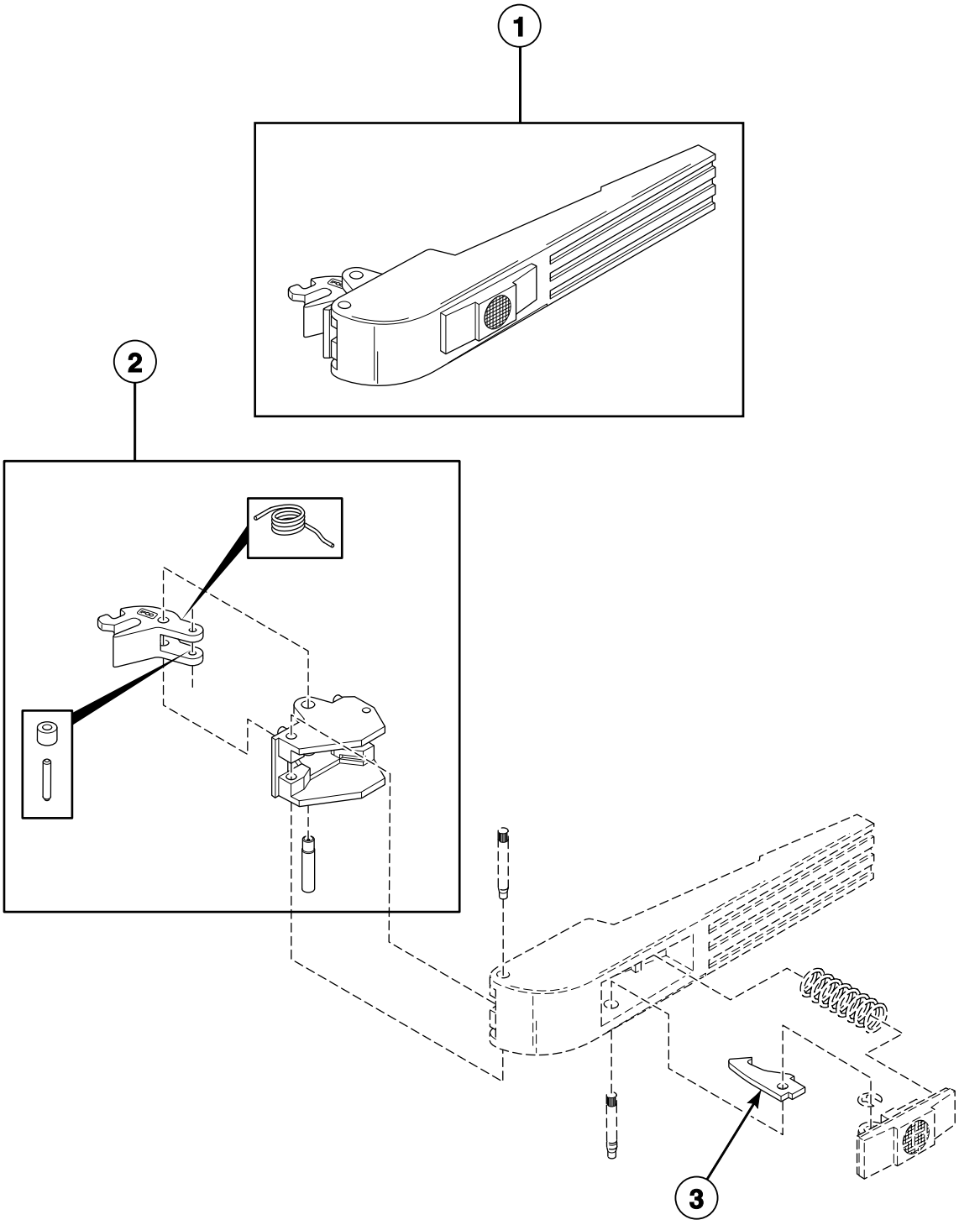
| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 217/00023/00 | Door Glass | |
| **2** | 9001466 | Door Glass Seal | |
| **3** | 9001260 | Nut | |
| **4** | 9001235 | Washer | |
| **5** | 9001465 | Door Hinge Assembly | |
| **6** | 9001232 | Washer | |
| **7** | 9001274 | Bolt | |
| **8** | 9001230 | Washer | |
| **9** | 9001469 | O-Ring | |
| **10** | 9001485 | Hinge | |
| **11** | 9001033 | Door Hinge Spacer | 1 mm |
| | 9001034 | Door Hinge Spacer | 2 mm |
| **12** | N/A | Bolt | M6 x 25 |
| | 9001341 | Screw | M6 x 35 |
| **13** | 118/00046/10 | Door Frame | |
| **14** | 217/00065/00 | Door Handle | |
| **15** | 9001467 | Door Handle Stop | |
| **16** | B12500801 | Screw | |
| **17** | 9001258 | Nut | |
| **18** | 202/00111/00 | Washer | |
| **19** | 9001997 | Door Lock Pin and Pivot Block Kit | Includes door lock pivot lock |

**N/A = Part no longer available**


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# Door Handle

Models Through 9/30/07




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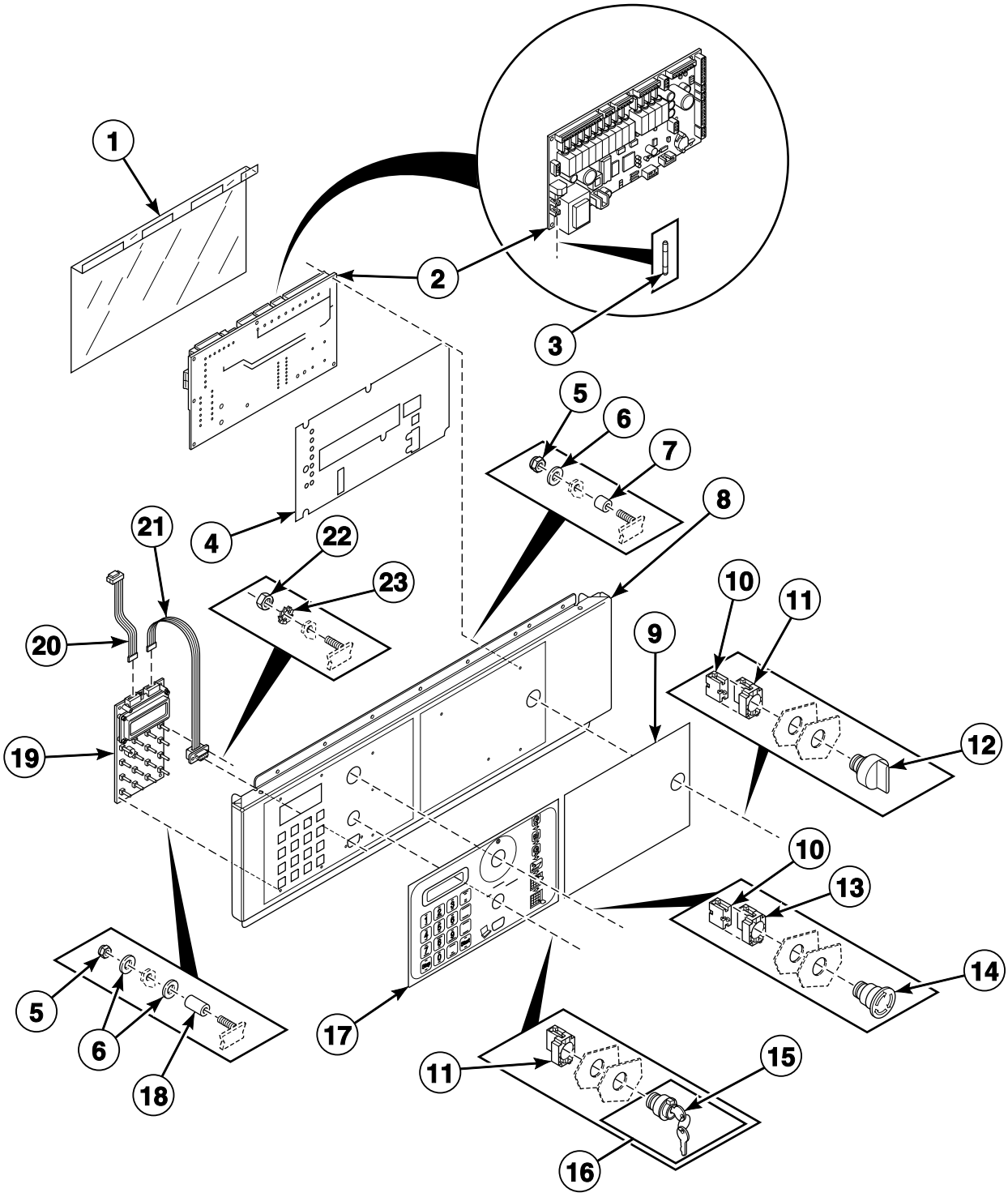

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# Door Handle

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 217/00055/00 | Door Handle | |
| **2** | 9001474 | Door Handle Latch | |
| **3** | 9001473 | Door Handle Catch | |


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# Control Panel




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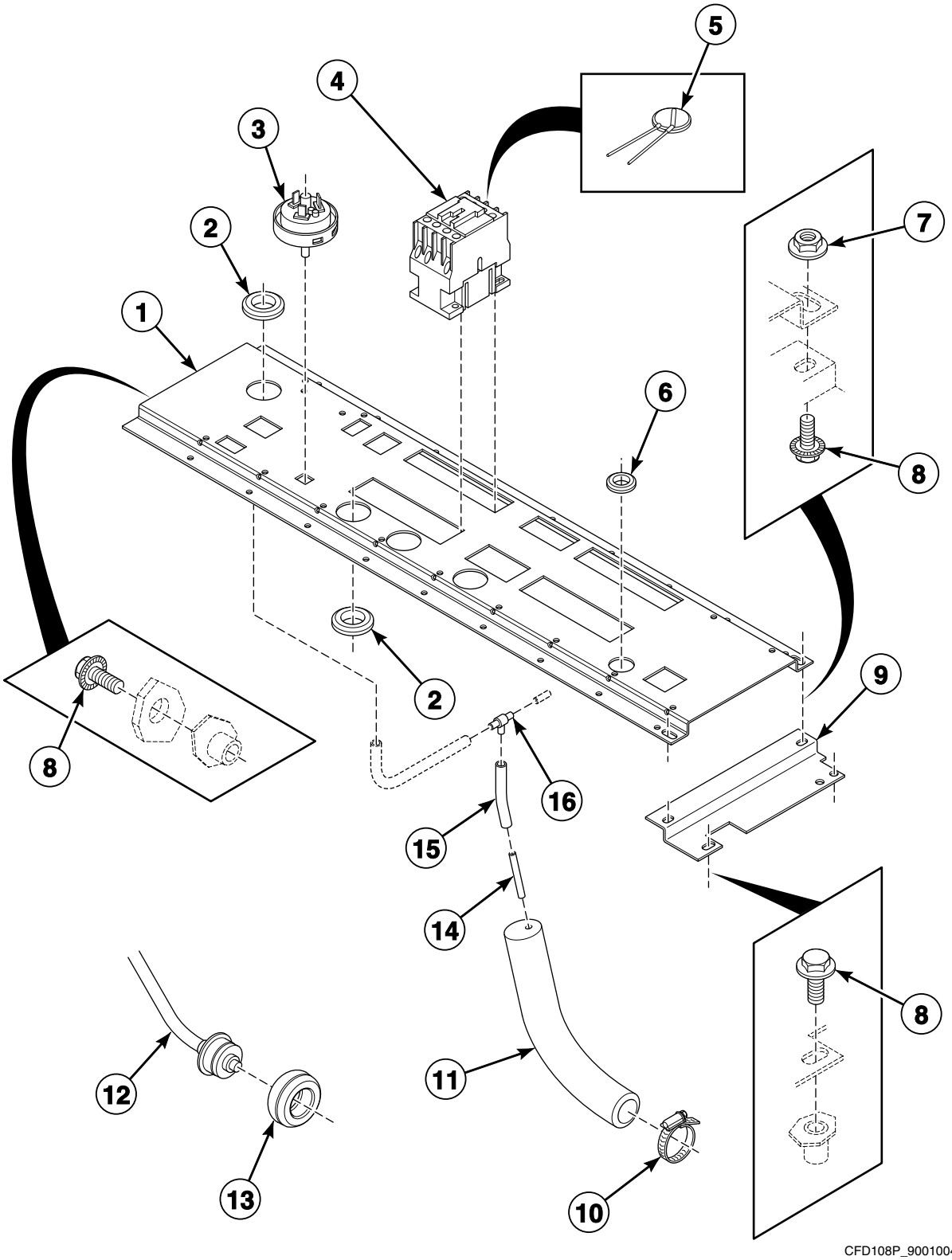
# Control Panel

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 229/00289/00 | Circuit Board Cover | |
| **2** | 9002100 | Main Control | |
| | 210/01304/07 | Soap Harness | Connects the main control to the soap board |
| **3** | 9001379 | Fuse | |
| **4** | 229/00255/00 | Insulating Sticker | |
| **5** | 9001269 | Nut | |
| **6** | 9001523 | Washer | |
| **7** | 9001425 | Spacer | |
| **8** | 9001049 | Control Panel | 18 and 25 pound models |
| | 9001050 | Control Panel | 35 pound models |
| **9** | F8435601 | Overlay | UX models |
| | 9001563 | Overlay | SX models |
| | 9001890 | Logo Decal | HX models |
| **10** | 44018901 | Contact Block | |
| **11** | 9001356 | Switch Base | |
| **12** | 9002072 | Switch Knob | Steam and electric heat models |
| **13** | 44018701 | Contact Block | |
| **14** | 44018801 | Pushbutton | |
| **15** | 9001756 | Programming Key | Key code 455 |
| **16** | 9001378 | Programming Key Contact Switch | Includes item 15 |
| **17** | F9001561 | Overlay | Control |
| **18** | 9001659 | Spacer | |
| **19** | 209/00580/03 | Display | |
| **20** | 9001417 | Flat Cable | |
| **21** | 9001418 | Programming Cable | |
| **22** | 9001253 | Nut | |
| **23** | 9001244 | Washer | |


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# Control Module (Drawing 1 of 2)

Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, HX35PVQU6, HX35PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, SX35PVQU6, SX35PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6, UX25PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6





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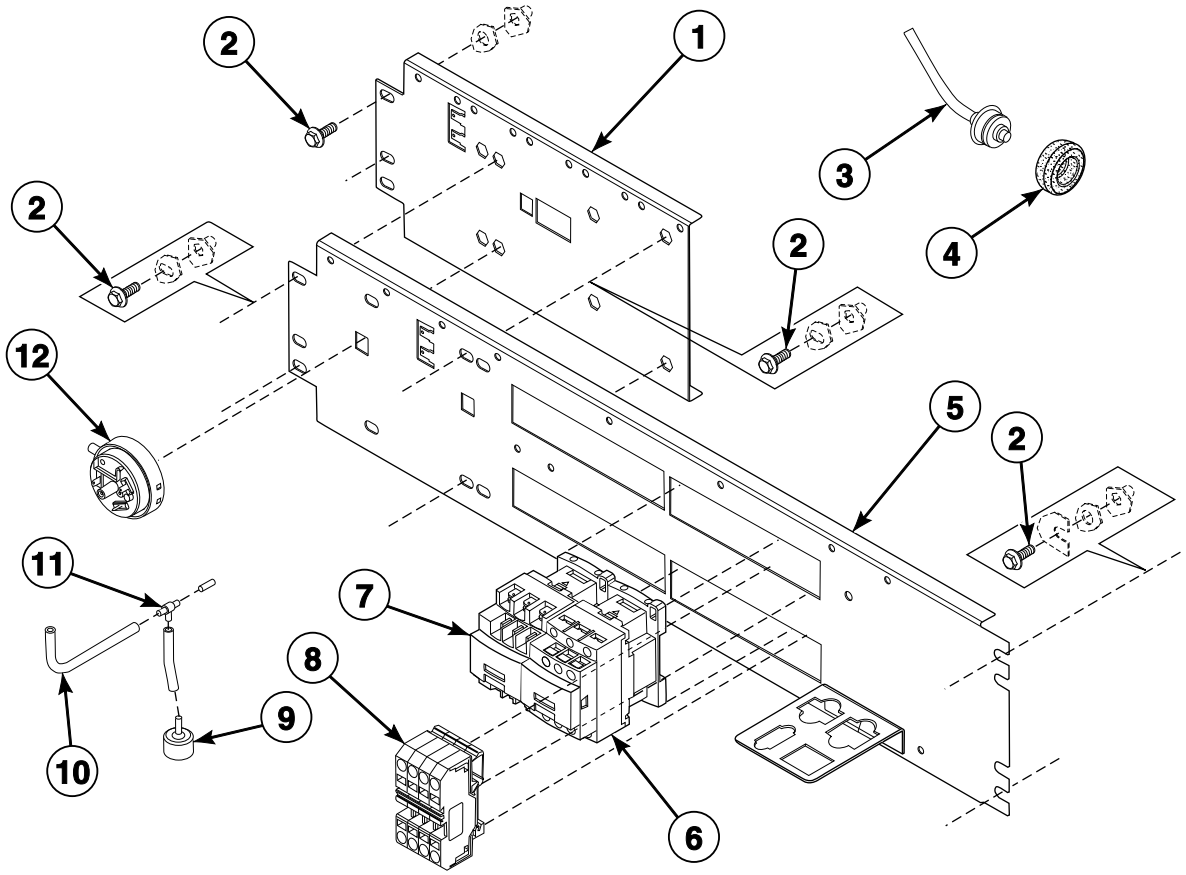
# Control Module (Drawing 1 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| 1 | 9001052 | Electrical Component Plate | Models HX18PVQU6, HX18PVXU6, SX18PVQU6, SX18PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6 and UX18PVXU6 |
| | 9001039 | Electrical Plate Assembly | Models HX25PVQU6, HX25PVXU6, SX25PVQU6, SX25PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 |
| | 9001047 | Electrical Component Plate | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6 |
| 2 | 9001539 | Grommet | |
| 3 | 9001351 | Pressure Switch | |
| 4 | 9002066 | Contactor | LC1D1810M7; Heating |
| | 9001352 | Contactor | LC1D0901M7; Heating |
| 5 | 9001746 | Noise Suppressor | Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 |
| 6 | 9001530 | Grommet | |
| 7 | 9001311 | Nut | |
| 8 | 9001310 | Bolt | |
| 9 | 9001048 | Electrical Component Plate Extension | |
| 10 | 9001492 | Hose Clamp | |
| 11 | 9001542 | Pressure Switch Elbow | |
| 12 | 210/01064/16 | Thermostat | |
| 13 | 9001564 | Thermostat Seal | |
| 14 | 9001496 | Hose Barb | |
| 15 | 223/00333/00 | Pressure Hose | |
| 16 | 223/00173/10 | Pressure Switch Hose Tee | |


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# Control Module (Drawing 2 of 2)

All Models Except HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, HX35PVQU6, HX35PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, SX35PVQU6, SX35PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6, UX25PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6




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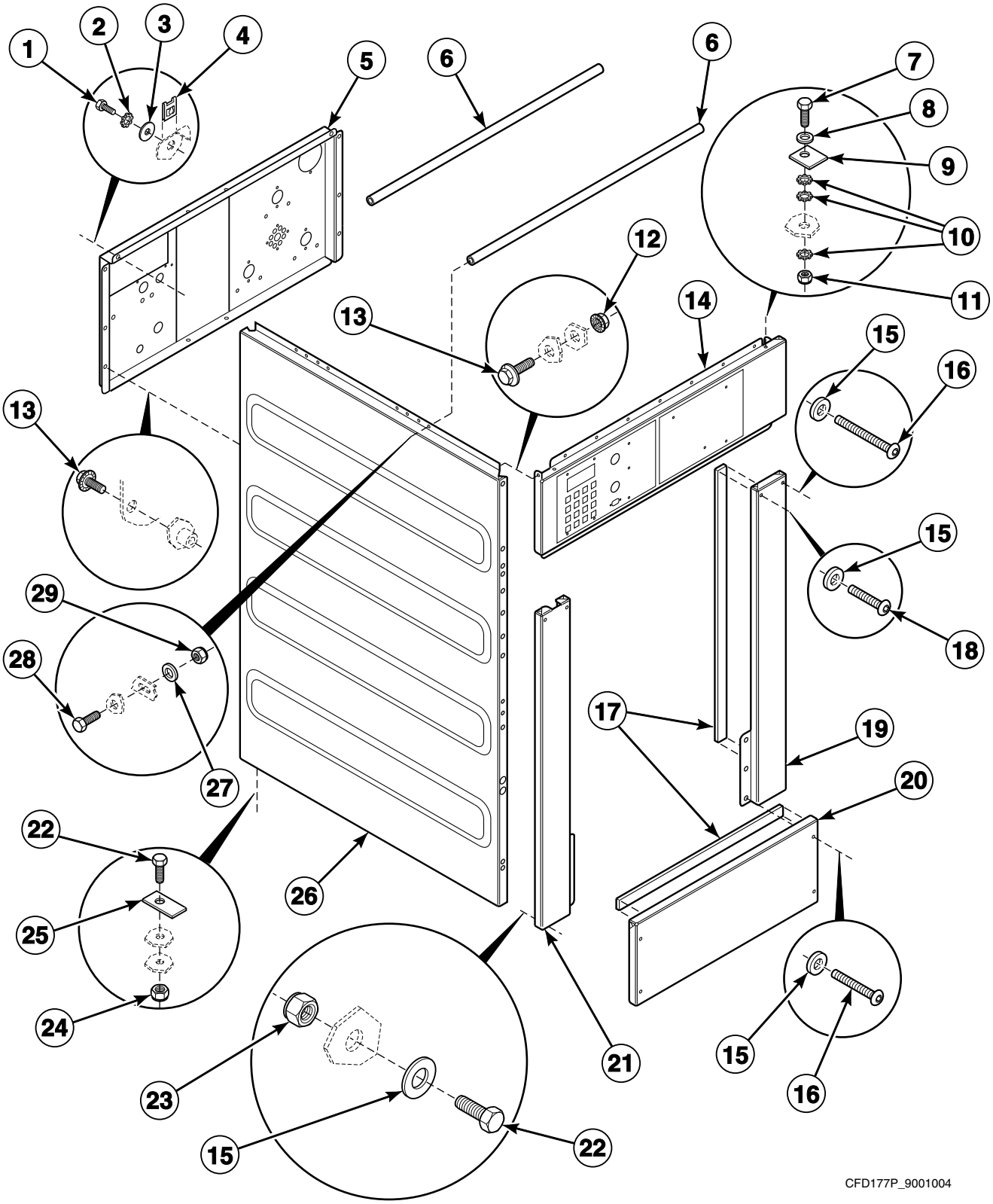
# Control Module (Drawing 2 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 9001958 | Electrical Component Mounting Plate | |
| **2** | 9001310 | Bolt | |
| **3** | 9001669 | Thermostat | |
| **4** | 9001564 | Thermostat Seal | |
| **5** | 9001959 | Electrical Component Mounting Plate | |
| | 9001960 | Support Connector | |
| **6** | 9002066 | Contactor | Heating |
| **7** | 9001352 | Contactor | Heating |
| **8** | 9002021 | Overload Contactor | 2006-1201 |
| | 9002022 | Overload Contactor | 2006-1204 |
| | 9002023 | Overload Contactor | 2006-1304 |
| | 9002024 | Overload Contactor | 2006-1301 |
| | 9002025 | Overload Contactor | 2010-1201 |
| | 9002026 | Overload Contactor | 2010-1204 |
| | 9002027 | Overload Contactor | 2010-1301 |
| **9** | 9001932 | Pressure Switch Cap | |
| **10** | 223/00333/00 | Pressure Hose | |
| **11** | 223/00173/10 | Pressure Switch Hose Tee | |
| **12** | 209/00027/10 | Pressure Switch | |


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# Front, Left Side and Upper Back Panels (Drawing 1 of 2)

Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, HX35PVQU6, HX35PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, SX35PVQU6, SX35PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6, UX25PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6





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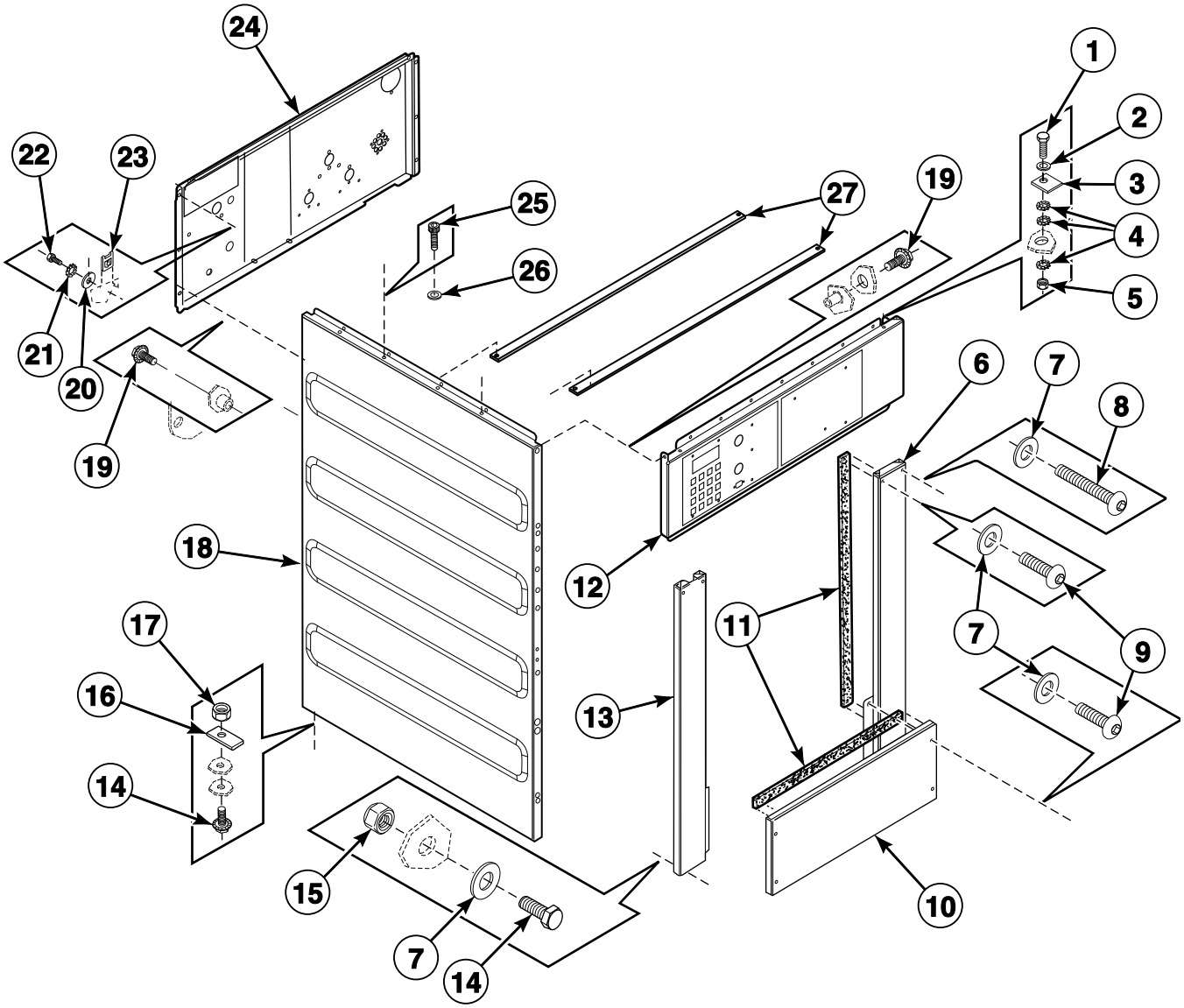
# Front, Left Side and Upper Back Panels (Drawing 1 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| 1 | 9001343 | Screw | |
| 2 | 9001247 | Washer | |
| 3 | 9001213 | Washer | |
| 4 | 9001347 | Nut | |
| 5 | 9001081 | Backbridge | 18 and 25 pound models |
| | 9001063 | Backbridge | 35 pound models |
| 6 | 9001992 | Crossbar | 18 and 25 pound models |
| | 9001908 | Crossbar | 35 pound models |
| 7 | 9001276 | Bolt | |
| 8 | 9001228 | Washer | |
| 9 | 9001036 | Bearing Retainer Ring | |
| 10 | 9001242 | Washer | |
| 11 | 9001251 | Nut | |
| 12 | 9001311 | Nut | |
| 13 | 9001310 | Bolt | |
| 14 | 9001049 | Control Panel | 18 and 25 pound models |
| | 9001050 | Control Panel | 35 pound models |
| 15 | 9001236 | Washer | |
| 16 | 9001661 | Screw | |
| 17 | 9001608 | Gasket | |
| 18 | 9001662 | Screw | |
| 19 | 9001078 | Rear Right Panel | 18 and 25 pound models |
| | 9001692 | Right Front Panel | 35 pound models |
| 20 | 9001083 | Kickplate | 18 and 25 pound models |
| | 9001693 | Kickplate | 35 pound models |
| 21 | 9001077 | Front Left Panel | 18 and 25 pound models |
| | 9001694 | Left Front Panel | 35 pound models |
| 22 | 9001274 | Bolt | |
| 23 | 9001260 | Nut | 35 pound models |
| 24 | 9001254 | Nut | |
| 25 | 9001037 | Outlet Pipe Plate Assembly | |
| 26 | 9001070 | Side Panel | 18 pound models |
| | 9001069 | Side Panel | 25 pound models |
| | 9001086 | Side Panel | 35 pound models |
| 27 | 9001229 | Washer | |
| 28 | 9001993 | Screw | 18 and 25 pound models |
| | 9001292 | Bolt | 35 pound models |
| 29 | 9001267 | Nut | |


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# Front, Left Side and Upper Back Panels (Drawing 2 of 2)

All Models Except HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, HX35PVQU6, HX35PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, SX35PVQU6, SX35PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6, UX25PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6




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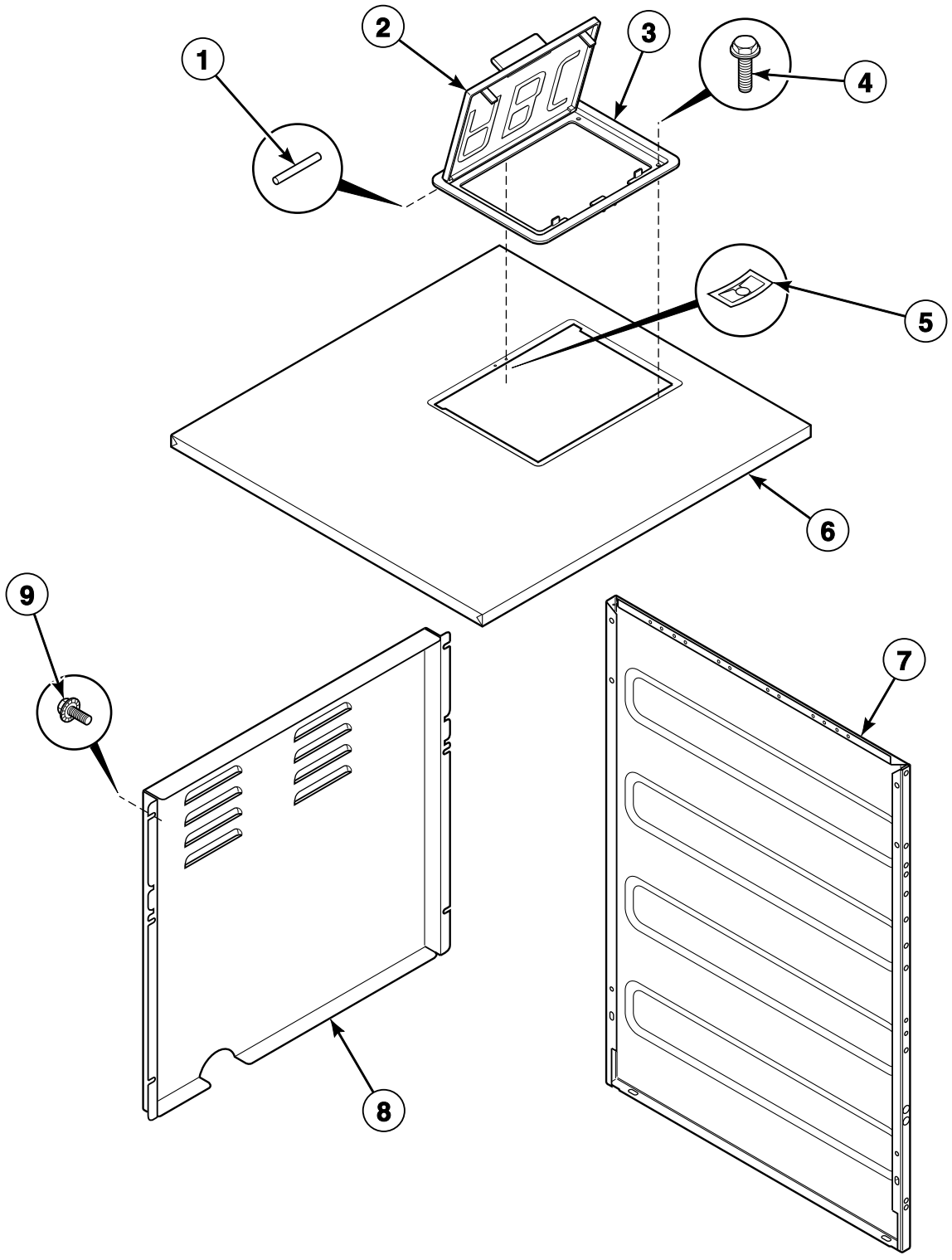
# Front, Left Side and Upper Back Panels (Drawing 2 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 9001276 | Bolt | |
| **2** | 9001228 | Washer | |
| **3** | 9001036 | Bearing Retainer Ring | |
| **4** | 9001242 | Washer | |
| **5** | 9001251 | Nut | |
| **6** | 9002041 | Right Front Panel | 18 and 25 pound models |
| | 9001692 | Right Front Panel | 35 pound models |
| **7** | 9001236 | Washer | |
| **8** | 9001661 | Screw | |
| **9** | 9001662 | Screw | |
| **10** | 9002042 | Kickplate | 18 and 25 pound models |
| | 9001693 | Kickplate | 35 pound models |
| **11** | 9001608 | Gasket | |
| **12** | 9002043 | Control Panel | |
| **13** | 111/10089/00 | Side Panel | 18 pound models; Stainless steel |
| | 111/60031/00 | Side Panel | 18 pound models; Black |
| | 111/10089/60 | Side Panel | 18 pound models; Gray |
| | 9002044 | Left Front Panel | 25 pound models |
| | 9001694 | Left Front Panel | 35 pound models |
| **14** | 9001274 | Bolt | |
| **15** | 9001260 | Nut | |
| **16** | 9001037 | Outlet Pipe Plate Assembly | |
| **17** | 9001254 | Nut | |
| **18** | 9002045 | Side Panel | Left; 18 and 25 pound models |
| | 9001086 | Side Panel | Left; 35 pound models |
| **19** | 9001310 | Bolt | |
| **20** | 9001213 | Washer | |
| **21** | 9001247 | Washer | |
| **22** | 9001984 | Screw | |
| **23** | 9001347 | Nut | |
| **24** | 9001081 | Backbridge | 18 and 25 pound models |
| | 9002061 | Backbridge | 35 pound models |
| **25** | 9002018 | Screw | |
| **26** | B12421401 | Washer | |
| **27** | 9001992 | Crossbar | 18 and 25 pound models |
| | 9002019 | Soap Dispenser Crossbar | 35 pound models |


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# Top, Right Side and Lower Back Panels (Drawing 1 of 2)

Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, HX35PVQU6, HX35PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, SX35PVQU6, SX35PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6, UX25PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6




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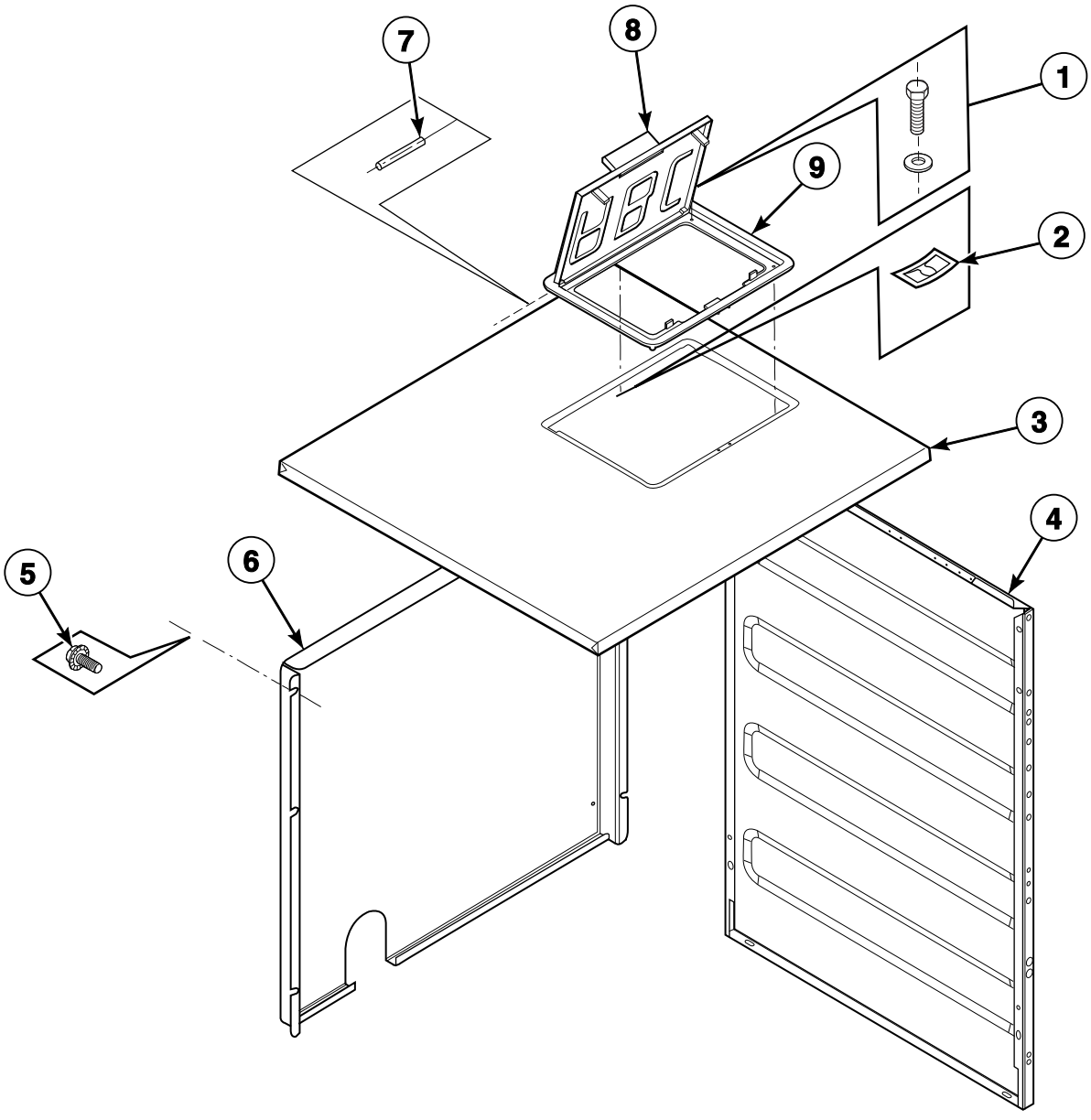
# Top, Right Side and Lower Back Panels (Drawing 1 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 9001516 | Soap Dispenser Cover Hinge Rod | 2 required |
| **2** | 9001514 | Soap Dispenser Cover | |
| **3** | 9001515 | Soap Dispenser Frame | |
| **4** | 9001342 | Bolt | |
| **5** | 9001349 | Nut | |
| **6** | 9001084 | Top Panel | Models HX18PVQU6, HX18PVXU6, SX18PVQU6, SX18PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6 and UX18PVXU6 |
| | 9001085 | Top Panel | Models HX25PVQU6, HX25PVXU6, SX25PVQU6, SX25PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 |
| | 111/22743/00 | Top Panel | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6 |
| **7** | 9001070 | Side Panel | Models HX18PVQU6, HX18PVXU6, SX18PVQU6, SX18PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6 and UX18PVXU6 |
| | 9001069 | Side Panel | Models HX25PVQU6, HX25PVXU6, SX25PVQU6, SX25PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 |
| | 9001086 | Side Panel | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6 |
| **8** | 9001082 | Rear Lower Panel | Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6 |
| | 9001153 | Back Panel | Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6 |
| **9** | 9001310 | Bolt | |


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# Top, Right Side and Lower Back Panels (Drawing 2 of 2)

All Models Except HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, HX35PVQU6, HX35PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, SX35PVQU6, SX35PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6, UX25PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6




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# Top, Right Side and Lower Back Panels (Drawing 2 of 2)

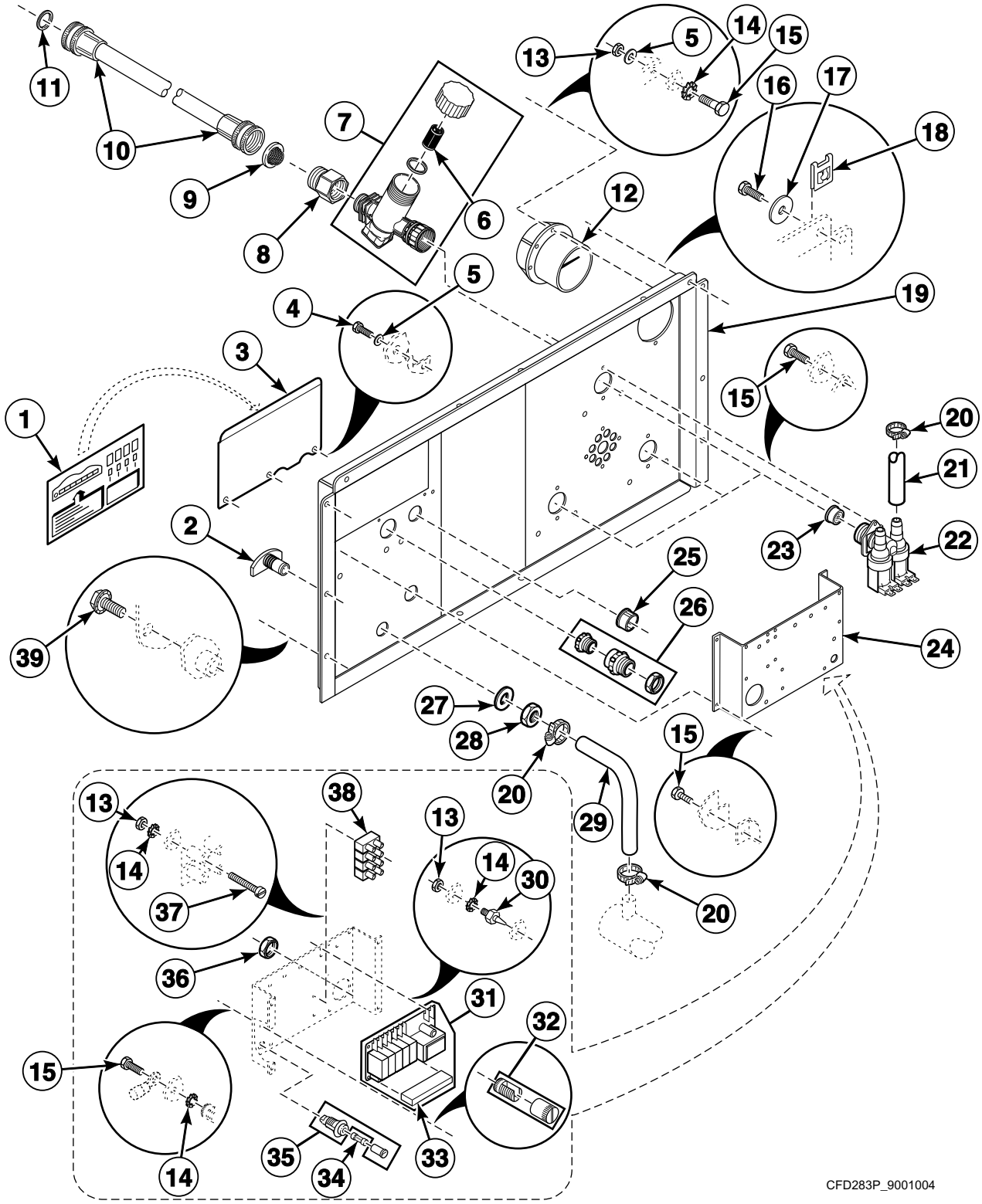
| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | N/A | Bolt | |
| **2** | 9001349 | Nut | |
| **3** | 111/10089/00 | Side Panel | 18 pound models; Stainless steel |
| | 111/60031/00 | Side Panel | 18 pound models; Black |
| | 111/10089/60 | Side Panel | 18 pound models; Gray |
| | 9001084 | Top Panel | 25 pound models |
| | 111/22743/00 | Top Panel | 35 pound models |
| **4** | 9001086 | Side Panel | Right; 35 pound models |
| | 9001069 | Side Panel | 18 and 25 pound models |
| **5** | 9001310 | Bolt | |
| **6** | 9001153 | Back Panel | 35 pound models |
| | 9001082 | Rear Lower Panel | 18 and 25 pound models |
| **7** | 9001516 | Soap Dispenser Cover Hinge Rod | 2 required |
| **8** | 9001514 | Soap Dispenser Cover | |
| **9** | 9001515 | Soap Dispenser Frame | |

**N/A = Part no longer available**


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# Upper Back Panel (Drawing 1 of 4)

Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, HX35PVQU6, HX35PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, SX35PVQU6, SX35PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6, UX25PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6





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# Upper Back Panel (Drawing 1 of 4)

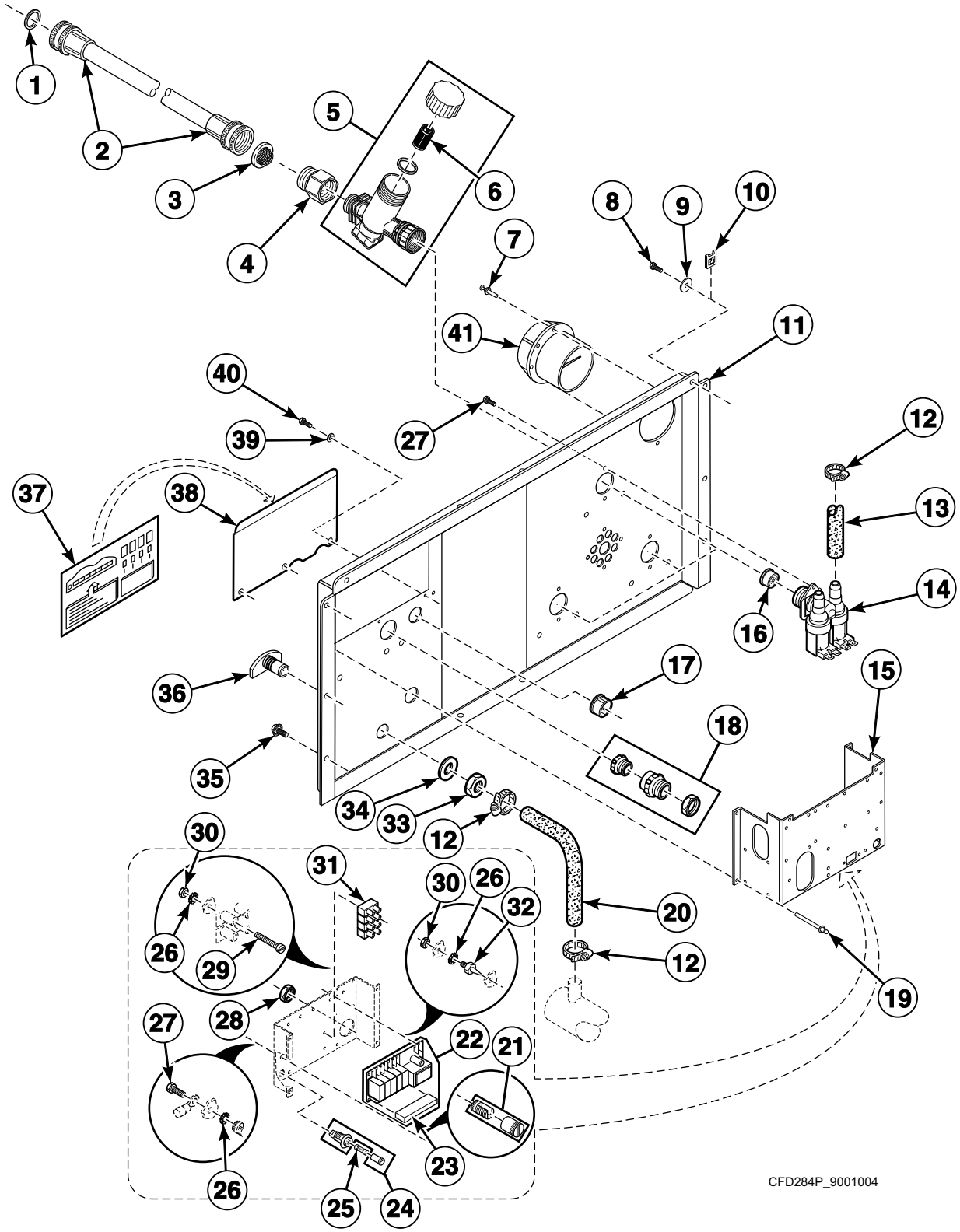
| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| 1 | 9001594 | Electrical Connection Sticker | |
| 2 | 9001487 | Prewash and Mainwash Nozzle | |
| 3 | 9001040 | Electrical Connection Plate | |
| 4 | 9001291 | Bolt | |
| 5 | 9001229 | Washer | |
| 6 | 209/00385/01 | Filter | |
| 7 | 209/00385/00 | Filter | |
| 8 | 9001990 | Water Valve Adapter | Converts from metric to standard thread |
| 9 | 803615 | Washer | |
| 10 | F200164 | Water Hose | Standard thread |
| | F200166 | Water Hose | Metric thread |
| 11 | 20290 | Washer | |
| 12 | 9001510 | Hose Vent | |
| 13 | 9001252 | Nut | |
| 14 | 9001243 | Washer | |
| 15 | 9001292 | Bolt | |
| 16 | 9001343 | Screw | |
| 17 | 9001213 | Washer | |
| 18 | 9001344 | Nut | |
| 19 | 9001081 | Backbridge | 18 and 25 pound models |
| | 9001063 | Backbridge | 35 pound models |
| 20 | F200205 | Hose Clamp | No. 10 |
| 21 | 9001499 | Water Hose | |
| 22 | B12519501 | 2-Way Inlet Valve | Standard thread; 3 used; Includes item 20; G581P3 Repair Kit |
| | 9001747 | Inlet Valve | Metric thread; 3 used; Includes item 20 |
| 23 | F200052400 | Inlet Valve Restrictor | Cold water valve |
| | 223/00390/00 | Flow Restrictor | Hot water valve |
| 24 | 9001051 | Electrical Connection Plate | |
| 25 | 9001421 | Plug | |
| 26 | 9001433 | Cordlock | M20 |
| | 9001434 | Cordlock | M25 |
| | 9001435 | Nut | M20 |
| | 9001436 | Nut | M25 |
| 27 | 9001209 | Washer | 18 and 25 pound models |
| | N/A | Washer | 35 pound models |
| 28 | 9001270 | Nut | |
| 29 | 9001498 | Water Hose | |
| 30 | 9001429 | Standoff | |
| 31 | 9001366 | Soap Injection PCB with Fuse | Includes item 33 |
| 32 | 9001350 | Ground Terminal | |
| 33 | 9001888 | Connector | |
| 34 | 9001384 | Fuse | |
| 35 | 9001364 | Fuse Holder | |
| 36 | 9001539 | Grommet | |
| 37 | 9001329 | Screw | |
| 38 | 9001354 | Terminal Block | |
| 39 | 9001310 | Bolt | |

**N/A = Part no longer available**


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# Upper Back Panel (Drawing 2 of 4)

18 and 25 Pound Models with A or M in the 8th or 9th Position of the Model Number





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# Upper Back Panel (Drawing 2 of 4)

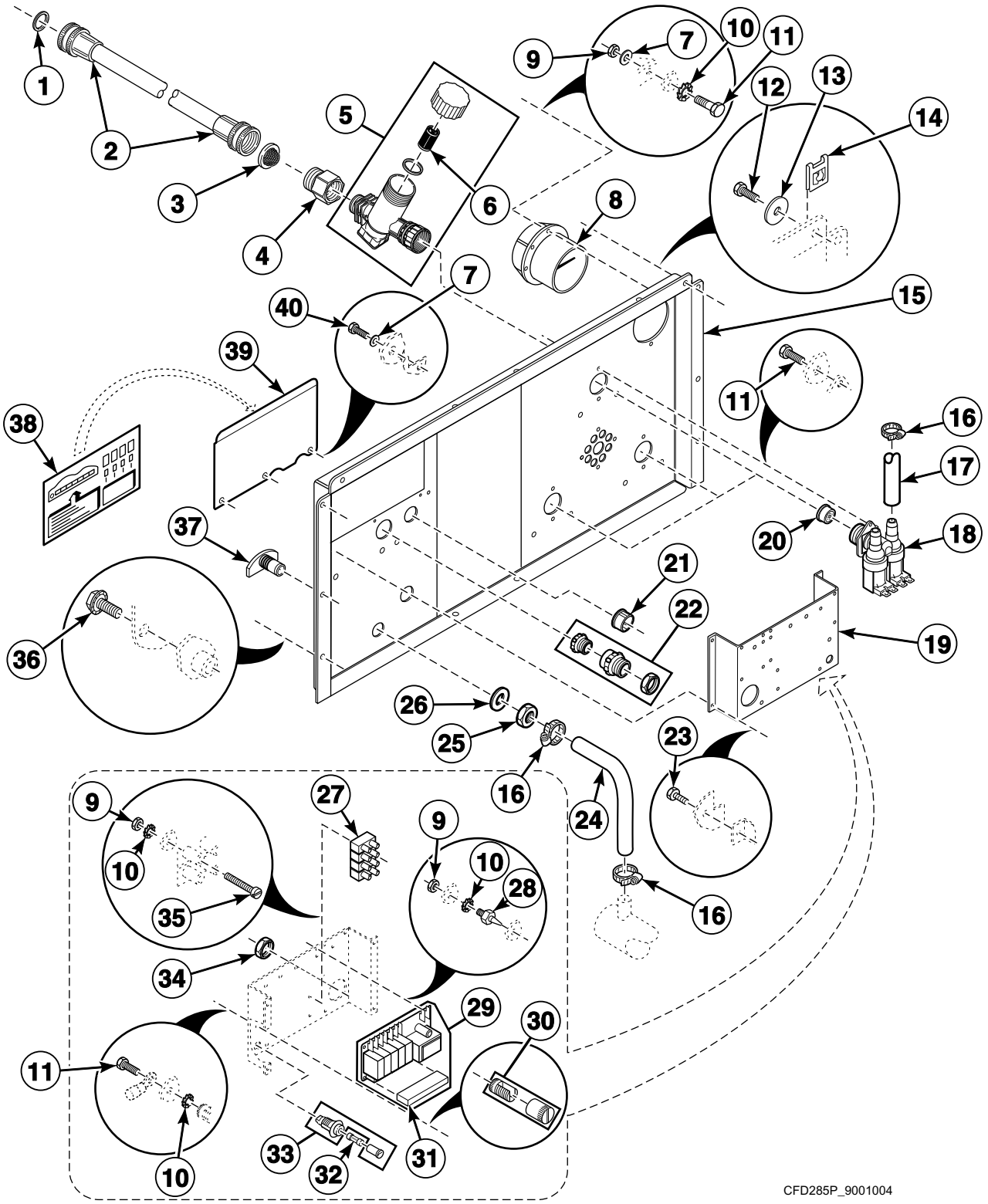
| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| 1 | 20290 | Washer | |
| 2 | F200164 | Water Hose | Standard thread |
| | F200166 | Water Hose | Metric thread |
| 3 | 803615 | Washer | |
| 4 | 9001990 | Water Valve Adapter | Converts from metric to standard thread |
| 5 | 209/00385/00 | Filter | |
| 6 | 209/00385/01 | Filter | |
| 7 | 9001953 | Rivet | |
| 8 | 9001343 | Screw | |
| 9 | 9001213 | Washer | |
| 10 | 9001344 | Nut | |
| 11 | 9001081 | Backbridge | |
| 12 | F200205 | Hose Clamp | No. 10 |
| 13 | 9001499 | Water Hose | |
| 14 | B12519501 | 2-Way Inlet Valve | Standard thread; 3 used; Includes item 12; G581P3 Repair Kit |
| | 9001747 | Inlet Valve | Metric thread; 3 used; Includes item 12 |
| 15 | N/A | Electrical Connection Plate | |
| 16 | F200052400 | Inlet Valve Restrictor | Cold water valve |
| | 223/00390/00 | Flow Restrictor | Hot water valve |
| 17 | 9001421 | Plug | |
| 18 | 9001434 | Cordlock | |
| 19 | 9001346 | Rivet | |
| 20 | 9001498 | Water Hose | |
| 21 | 9001350 | Ground Terminal | |
| 22 | 9001366 | Soap Injection PCB with Fuse | Includes item 23 |
| 23 | 9001888 | Connector | |
| 24 | 9001364 | Fuse Holder | |
| 25 | 9001384 | Fuse | |
| 26 | 9001243 | Washer | |
| 27 | 9001292 | Bolt | |
| 28 | 9001539 | Grommet | |
| 29 | 9001329 | Screw | |
| 30 | 9001252 | Nut | |
| 31 | 9001354 | Terminal Block | |
| 32 | 9001429 | Standoff | |
| 33 | 9001270 | Nut | |
| 34 | 9001209 | Washer | |
| 35 | 9001310 | Bolt | |
| 36 | 9001487 | Prewash and Mainwash Nozzle | |
| 37 | 9001594 | Electrical Connection Sticker | |
| 38 | 9001040 | Electrical Connection Plate | |
| 39 | 9001229 | Washer | |
| 40 | 9001291 | Bolt | |
| 41 | 9001510 | Hose Vent | |

**N/A = Part no longer available**


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# Upper Back Panel (Drawing 3 of 4)

35 Pound Models with A or M in the 8th or 9th Position of the Model Number





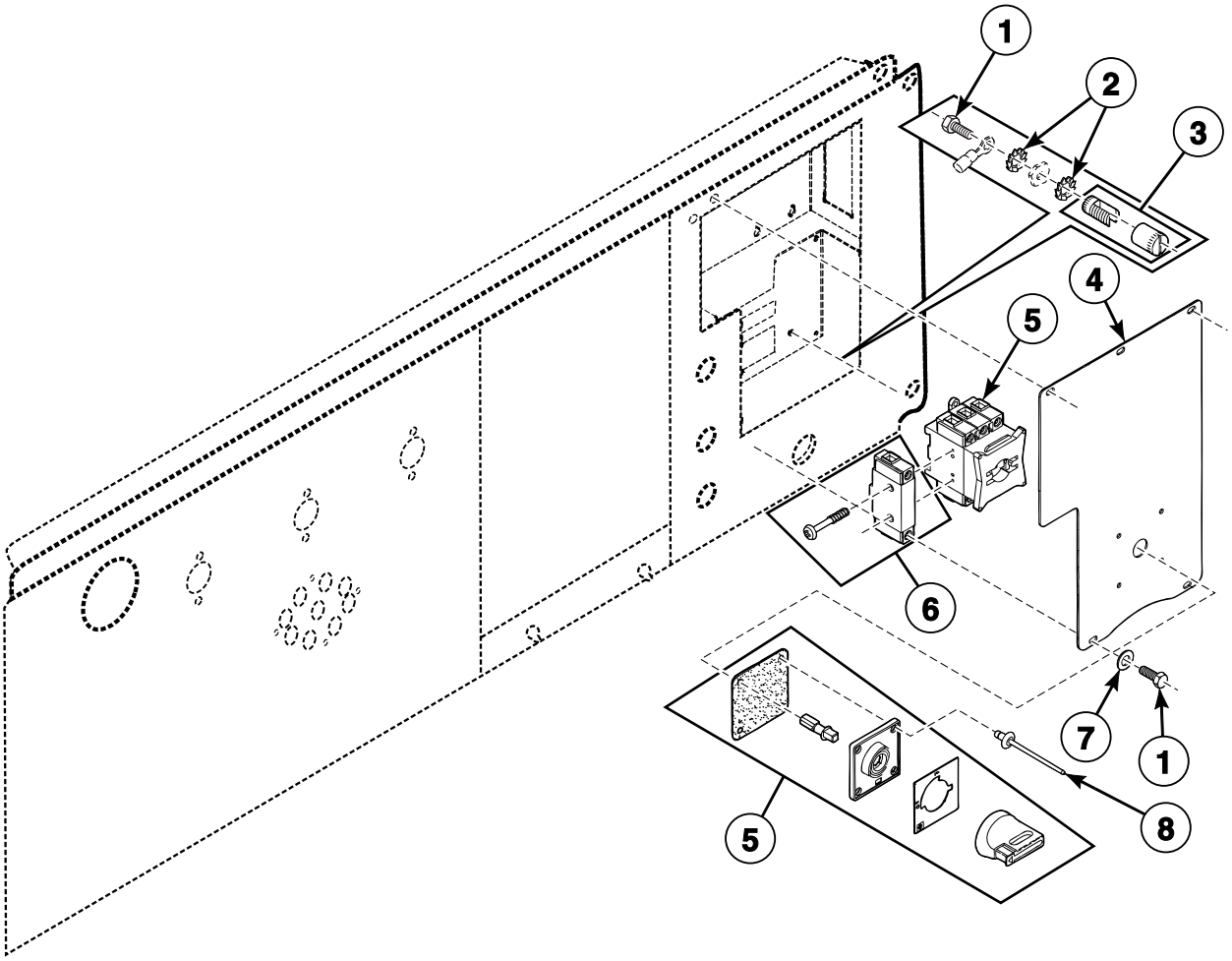
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# Upper Back Panel (Drawing 3 of 4)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| 1 | 20290 | Washer | |
| 2 | F200164 | Water Hose | Standard thread |
| | F200166 | Water Hose | Metric thread |
| 3 | 803615 | Washer | |
| 4 | 9001990 | Water Valve Adapter | Converts from metric to standard thread |
| 5 | 209/00385/00 | Filter | |
| 6 | 209/00385/01 | Filter | |
| 7 | 9001229 | Washer | |
| 8 | 9001510 | Hose Vent | |
| 9 | 9001252 | Nut | |
| 10 | 9001243 | Washer | |
| 11 | 9001292 | Bolt | |
| 12 | 9001984 | Screw | |
| 13 | 9001213 | Washer | |
| 14 | 9001344 | Nut | |
| 15 | 9002061 | Backbridge | |
| 16 | F200205 | Hose Clamp | No. 10 |
| 17 | 9001499 | Water Hose | |
| 18 | B12519501 | 2-Way Inlet Valve | Standard thread; 3 used; Includes item 16; G581P3 Repair Kit |
| | 9001747 | Inlet Valve | Metric thread; 3 used; Includes item 16 |
| 19 | 9001040 | Electrical Connection Plate | |
| 20 | F200052400 | Inlet Valve Restrictor | Cold water valve |
| | 223/00390/00 | Flow Restrictor | Hot water valve |
| 21 | 9001421 | Plug | |
| 22 | 9001434 | Cordlock | |
| 23 | 9001346 | Rivet | |
| 24 | 9001498 | Water Hose | |
| 25 | 9001270 | Nut | |
| 26 | 9001209 | Washer | |
| 27 | 9001354 | Terminal Block | |
| 28 | 9001429 | Standoff | |
| 29 | 9001366 | Soap Injection PCB with Fuse | Includes item 31 |
| | M413867 | Fuse | |
| 30 | 9001350 | Ground Terminal | |
| 31 | 9001888 | Connector | |
| 32 | 9001384 | Fuse | |
| 33 | 9001364 | Fuse Holder | |
| 34 | 9001539 | Grommet | |
| 35 | 9001329 | Screw | |
| 36 | 9001310 | Bolt | |
| 37 | 9001487 | Prewash and Mainwash Nozzle | |
| 38 | 9001594 | Electrical Connection Sticker | |
| 39 | 9001040 | Electrical Connection Plate | |
| 40 | 9001291 | Bolt | |


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# Upper Back Panel (Drawing 4 of 4)




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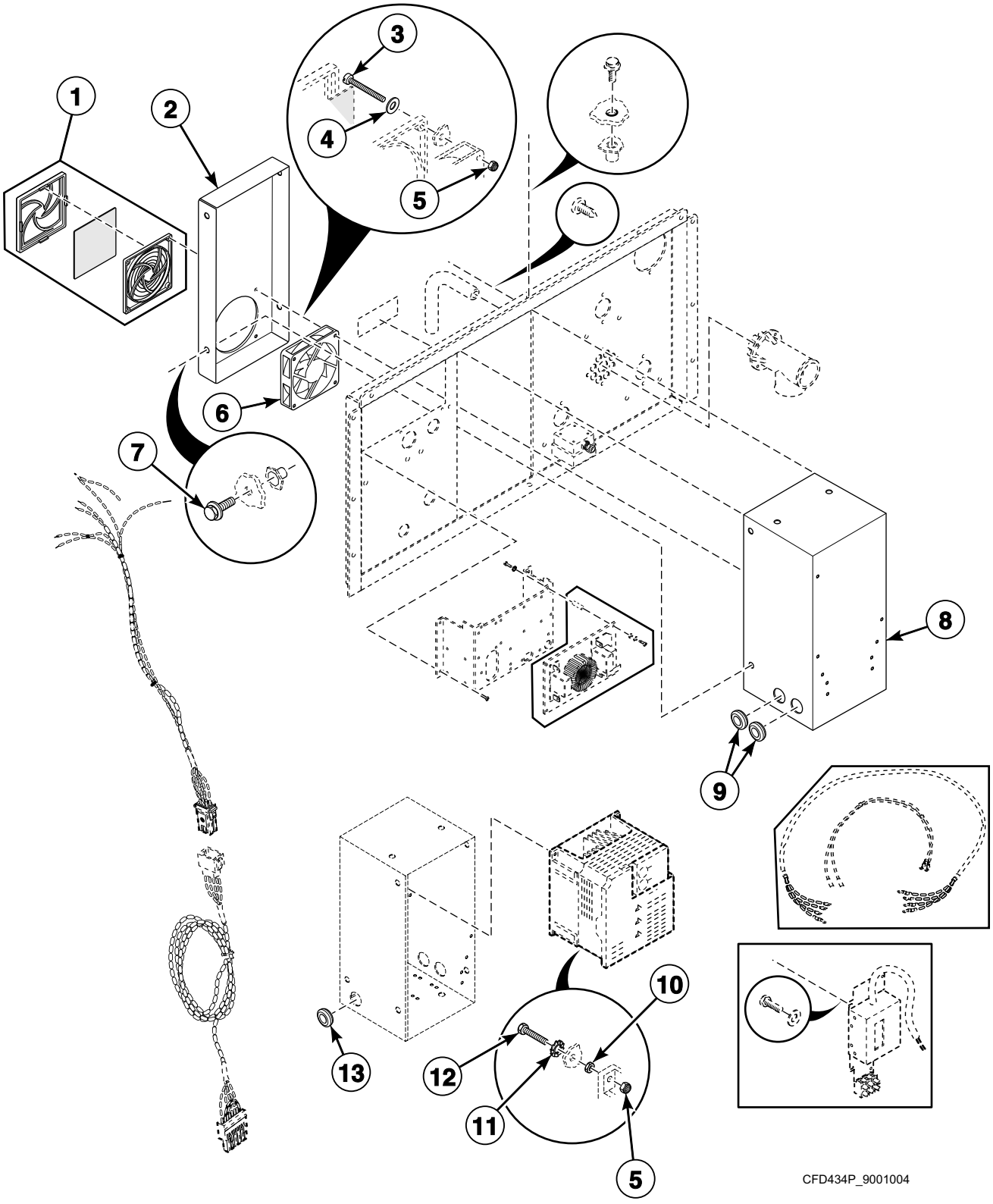

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# Upper Back Panel (Drawing 4 of 4)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 9001292 | Bolt | |
| **2** | 9001243 | Washer | |
| **3** | 9001350 | Ground Terminal | |
| **4** | 9002088 | Main Switch Cover | |
| **5** | 9001390 | Main Switch | Standard and steam heat |
| | 9002089 | Main Switch | Electric heat; 40 A |
| | 9001387 | Main Switch | Electric heat; 80 A |
| **6** | 9001391 | Neutral Terminal Block | 25 A VZ-11 |
| | 9001388 | Neutral Terminal Block | 63/80 A VZ-12 |
| **7** | 9001229 | Washer | |
| **8** | 9001346 | Rivet | |


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# AC Drive Panel (Drawing 1 of 3)





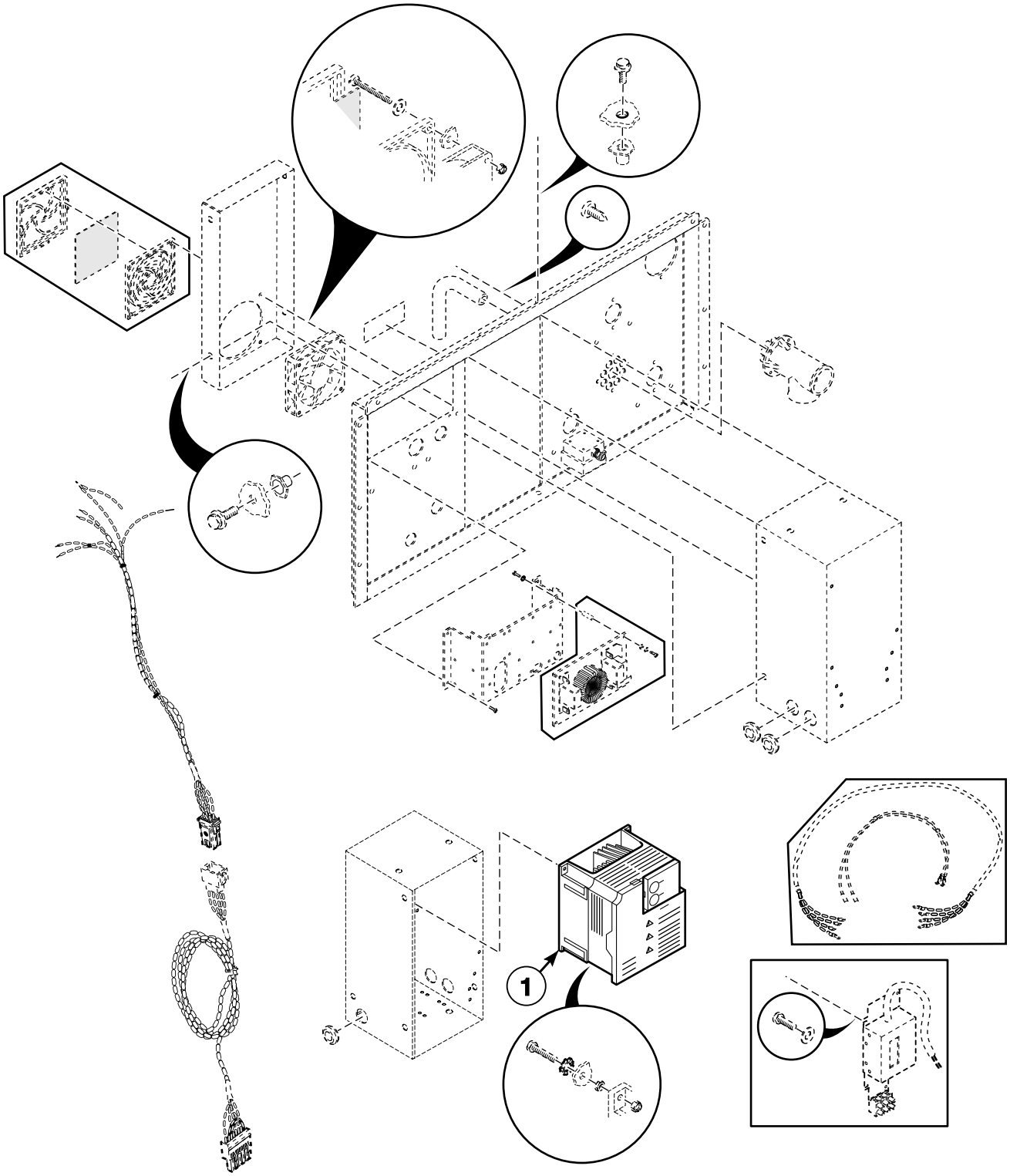
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# AC Drive Panel (Drawing 1 of 3)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | 9001011 | Parameter Unit Assembly | Hand held; Includes 9001011 Parameter Unit Assembly and 9001895 Parameter Unit Program Cable |
| | F8410901 | Parameter Unit Assembly | Mounts to inverter drive; Use with 500-series drives |
| 1 | 9001383 | Fan Grill | 18 and 25 pound models; Models through 10/5/08 |
| | 9001382 | Motor and Inverter Fan | 18 and 25 pound models; Models starting 10/6/08 |
| | 9001376 | Fan Grill | 35 pound models; Models through 10/5/08 |
| | 209/00287/11 | AC Drive Filter | 35 pound models; Models starting 10/6/08 |
| 2 | 111/10425/11 | Inverter Box Cover | 18 and 25 pound models; Models that have been converted from 500-series to 700-series inverter drive |
| | F200169500 | AC Drive Cover | 18 and 25 pound models; All other applications |
| | F200169600 | AC Drive Cover | 35 pound models |
| 3 | 9001338 | Screw | |
| 4 | 9001229 | Washer | |
| 5 | 9001267 | Nut | |
| 6 | 9001382 | Motor and Inverter Fan | 18 and 25 pound models |
| | 9001375 | Cooling Fan | 35 pound models |
| 7 | 9001310 | Bolt | |
| 8 | 9001079 | Inverter Drive Box | 18 and 25 pound models; FR-E520 and FR-E540 series inverter drive |
| | 111/10425/50 | Inverter Drive Box | 18 and 25 pound models; FR-D720 and FR-D740 series inverter drive |
| | 9001695 | Inverter Drive Box | 35 pound models |
| 9 | 9001530 | Grommet | |
| 10 | 9001252 | Nut | |
| 11 | 9001243 | Washer | |
| 12 | 9001309 | Bolt | |
| 13 | 9001530 | Grommet | |


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# AC Drive Panel (Drawing 2 of 3)





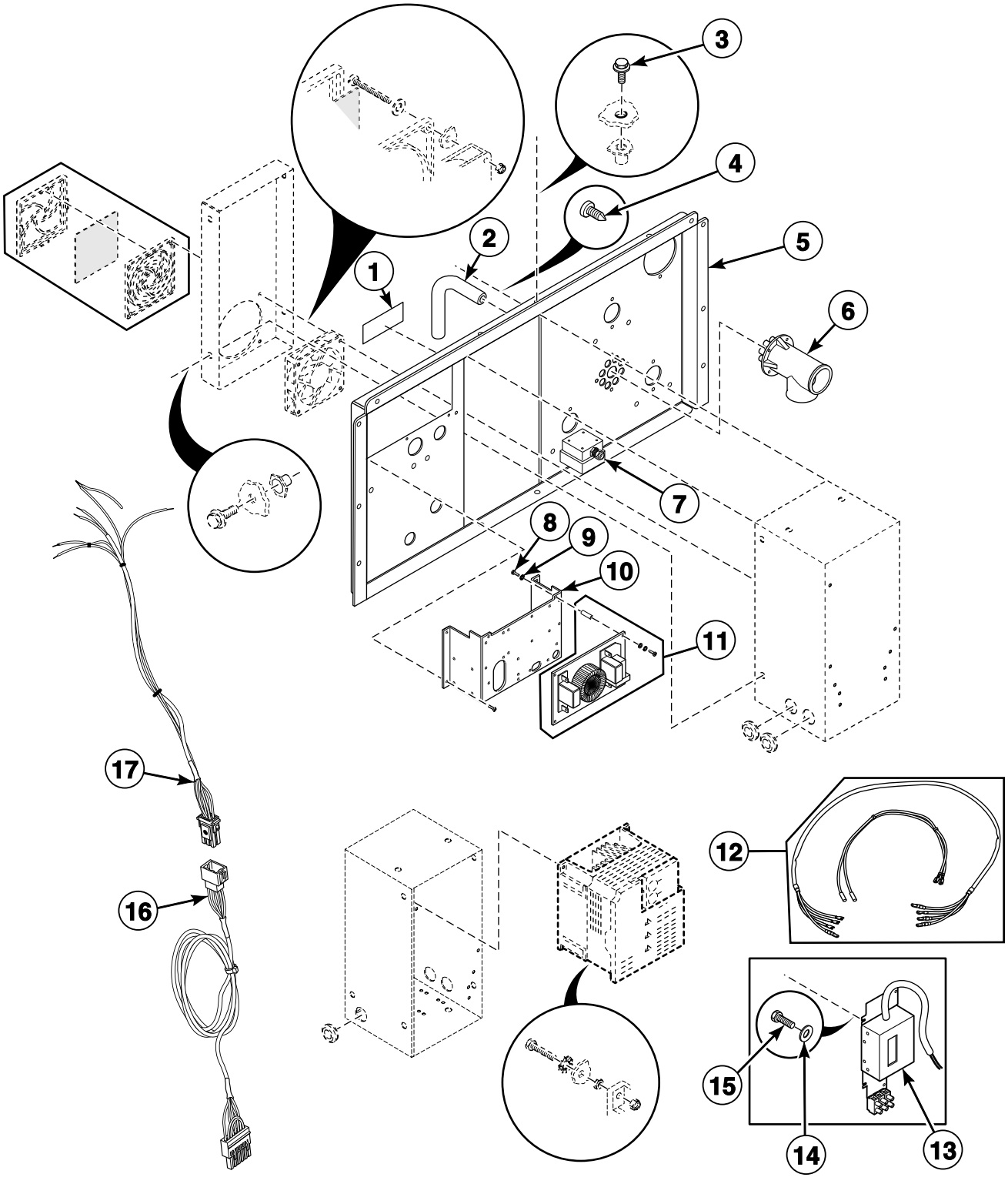
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# AC Drive Panel (Drawing 2 of 3)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| 1 | 227/00236/00 | Inverter Drive | 18 and 25 pound models; FR-E540 series; 3 x 400 Volt |
| | 227/00228/00 | Inverter Drive | 18 and 25 pound models; FR-E520 series; 1 x 230 Volt |
| | 9001892 | Inverter Drive | 35 pound models; FR-E540 series; 3 x 400 Volt |
| | 227/00229/00 | Inverter Drive | 35 pound models; FR-E520 series; 1 x 230 Volt |
| | F8420905 | Inverter Drive | 700-series; 18 pound design 7 models with P, Q or X in the 7th or 8th position of the model number |
| | F8420704 | Inverter Drive | 700-series; 18 pound design 6 models with P, Q or X in the 7th position of the model number |
| | F8420906 | Inverter Drive | 700-series; Models UX018PVNA7 and UX18PVNA7 |
| | F8420705 | Inverter Drive | 700-series; Models UX18PVNA6 and UX18PVNU6 |
| | F8420907 | Inverter Drive | 700-series; 25 pound design 7 models with P, Q or X in the 7th or 8th position of the model number |
| | F8420706 | Inverter Drive | 700-series; 25 pound design 6 models with P, Q or X in the 7th position of the model number |
| | F8420908 | Inverter Drive | 700-series; Models UX025PVNA7 and UX25PVNA7 |
| | F8420707 | Inverter Drive | 700-series; Models UX25PVNA6 and UX25PVNU6 |
| | F8420911 | Inverter Drive | 700-series; 35 pound design 7 models with P, Q or X in the 7th or 8th position of the model number |
| | F8420710 | Inverter Drive | 700-series; 35 pound design 6 models with P, Q or X in the 7th position of the model number |
| | F8420912 | Inverter Drive | 700-series; Models SX035PVNM7, SX35PVNM7, UX035PVNA7 and UX35PVNA7 |
| | F8420711 | Inverter Drive | 700-series; Models UX35PVNA6 and UX35PVNU6 |
| | F8420805 | Inverter Drive Kit | Used to convert 500-series to 700-series inverter drive; 18 pound design 7 models with P, Q or X in the 7th or 8th position of the model number |
| | F8420604 | Inverter Drive Kit | Used to convert 500-series to 700-series inverter drive; 18 pound design 6 models with P, Q or X in the 7th position of the model number |
| | F8420806 | Inverter Drive Kit | Used to convert 500-series to 700-series inverter drive; Models UX018PVNA7 and UX18PVNA7 |
| | F8420605 | Inverter Drive Kit | Used to convert 500-series to 700-series inverter drive; Models UX18PVNA6 and UX18PVNU6 |
| | F8420807 | Inverter Drive Kit | Used to convert 500-series to 700-series inverter drive; 25 pound design 7 models with P, Q or X in the 7th or 8th position of the model number |
| | F8420606 | Inverter Drive Kit | Used to convert 500-series to 700-series inverter drive; 25 pound design 6 models with P, Q or X in the 7th position of the model number |
| | F8420808 | Inverter Drive Kit | Used to convert 500-series to 700-series inverter drive; Models UX025PVNA7 and UX25PVNA7 |
| | F8420607 | Inverter Drive Kit | Used to convert 500-series to 700-series inverter drive; Models UX25PVNA6 and UX25PVNU6 |
| | F8420811 | Inverter Drive Kit | Used to convert 500-series to 700-series inverter drive; 35 pound design 7 models with P, Q or X in the 7th or 8th position of the model number |
| | F8420610 | Inverter Drive Kit | Used to convert 500-series to 700-series inverter drive; 35 pound design 6 models with P, Q or X in the 7th position of the model number |
| | F8420812 | Inverter Drive Kit | Used to convert 500-series to 700-series inverter drive; Models SX035PVNM7, SX35PVNM7, UX035PVNA7 and UX35PVNA7 |
| | F8420611 | Inverter Drive Kit | Used to convert 500-series to 700-series inverter drive; Models UX35PVNA6 and UX35PVNU6 |
| | 227/00125/05 | Inverter Fan | 35 pound models; FR-D520 and FR-D540 series |


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# AC Drive Panel (Drawing 3 of 3)





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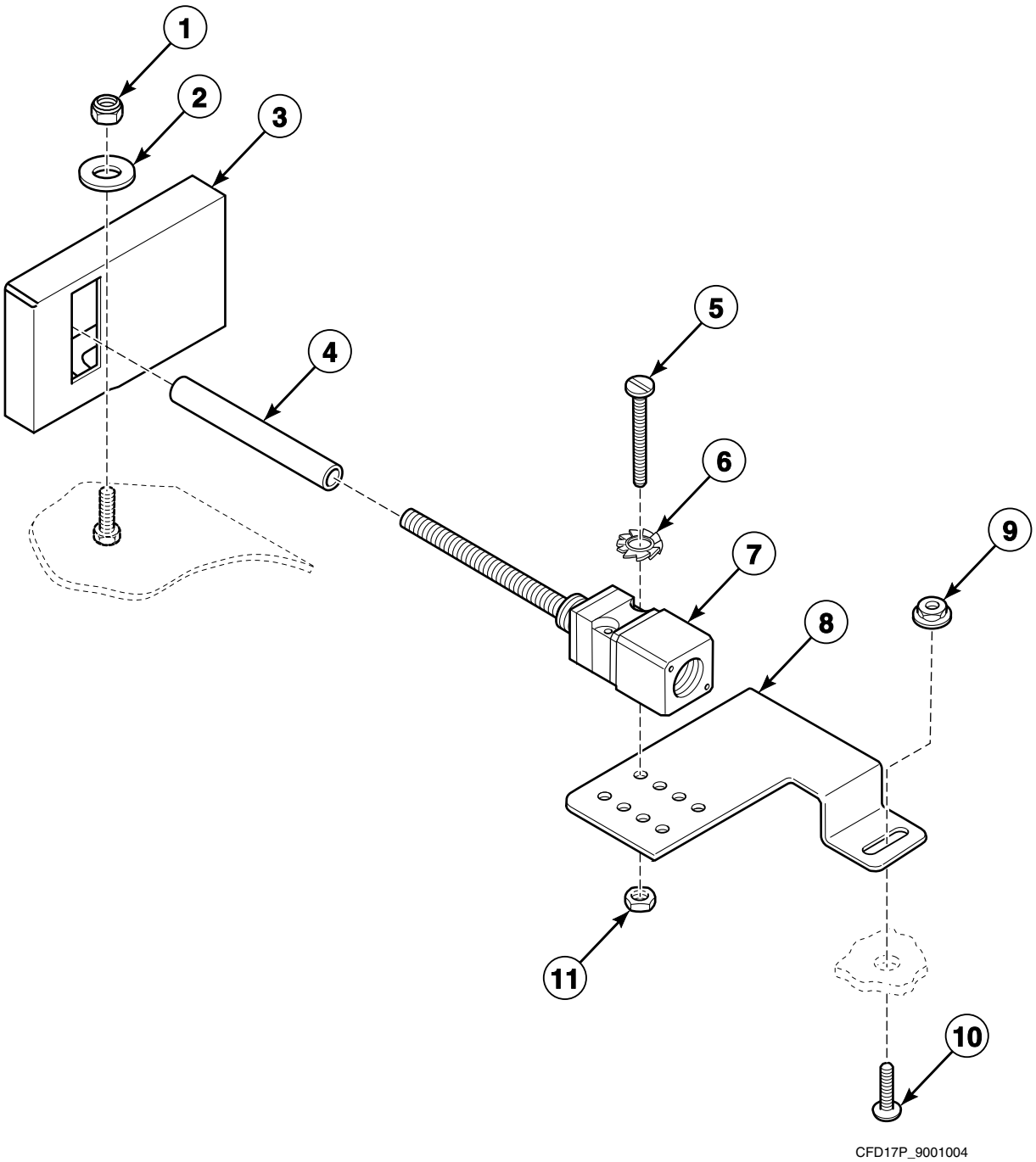
# AC Drive Panel (Drawing 3 of 3)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | 9001011 | Parameter Unit Assembly | Includes 9001011 Parameter Unit Assembly and 9001895 Parameter Unit Program Cable |
| 1 | B12355001 | Voltage Discharge Decal | |
| 2 | 9001531 | Pressure Hose | |
| 3 | 9001310 | Bolt | |
| 4 | 208/00130/00 | Screw | |
| 5 | 9001081 | Backbridge | 18 and 25 pound models |
| | 9001063 | Backbridge | 35 pound models |
| 6 | 9001551 | Liquid Soap Manifold | |
| 7 | 9001986 | Transformer | Models SX035PVNM7, SX35PVNM7, UX018PVNA7, UX025PVNA7, UX035PVNA7, UX18PVNA6, UX18PVNA7, UX18PVNU6, UX25PVNA6, UX25PVNA7, UX25PVNU6, UX35PVNA6, UX35PVNA7 and UX35PVNU6 |
| 8 | 9001292 | Bolt | |
| 9 | 9001243 | Washer | |
| 10 | 9001902 | Electrical Connection Plate | |
| 11 | 9001896 | Filter | 25 pound models; Models starting 11/03 through 3/09 |
| | 210/00027/UL00 | Filter | 18 and 25 pound models |
| | B12339401 | Noise Filter | 35 pound models |
| 12 | 9002076 | Motor and Fan Harness | 18 and 25 pound models |
| | 9002077 | Motor and Fan Harness | 35 pound models |
| 13 | 9001592 | Noise Filter | 18 and 25 pound models; Models through 1/7/04 |
| | 9001593 | Noise Filter | 35 pound models |
| 14 | 9001243 | Washer | |
| 15 | 9001323 | Screw | |
| 16 | 9001905 | Micro to Connector Harness | Board to connector harness; Requires inverter drive jumper to be in the “source” position |
| 17 | 9001904 | Connector to Inverter Harness | Inverter drive to connector harness |


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# Balance Switch (Drawing 1 of 3)

Models HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6 and UX25PVXU6





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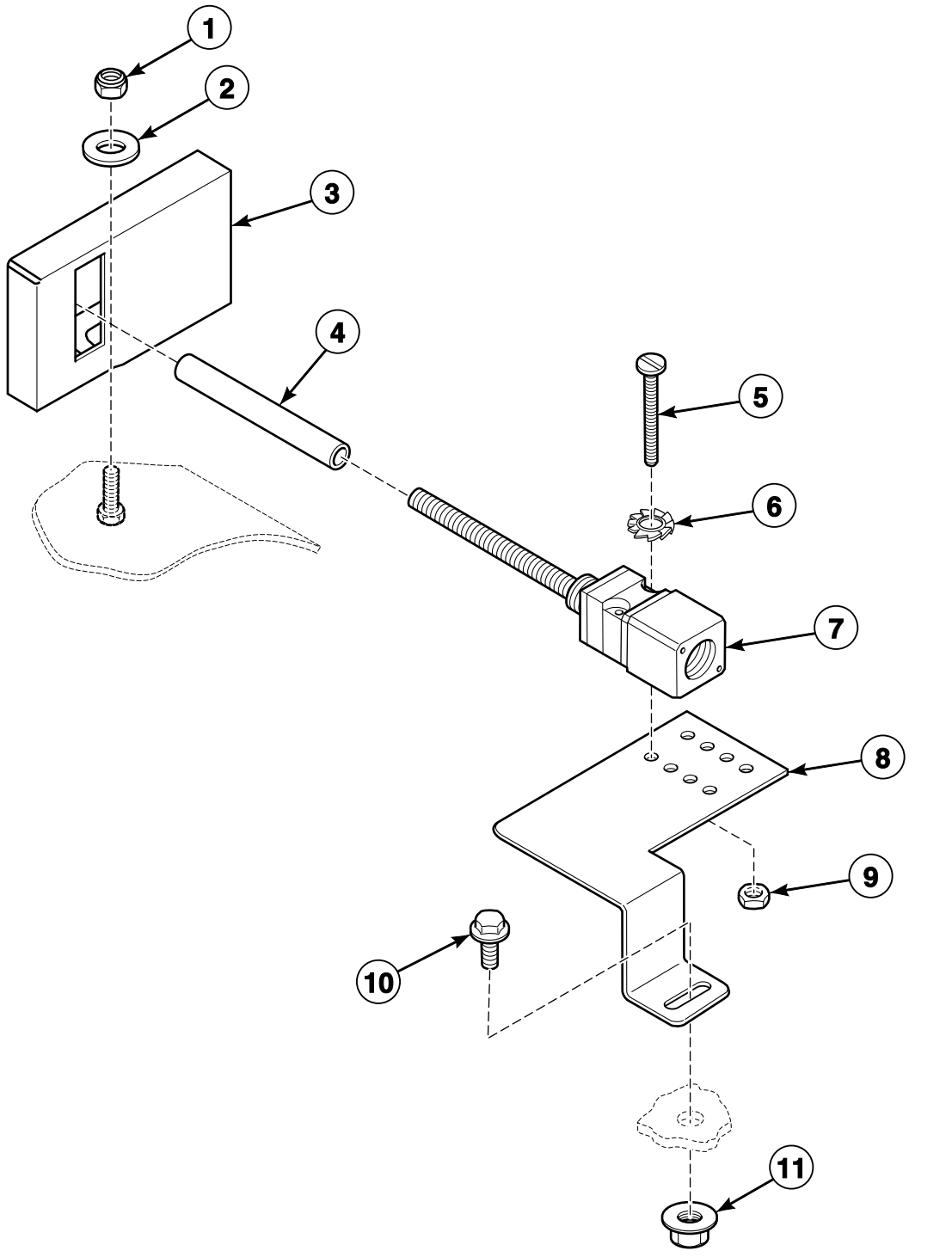
# Balance Switch (Drawing 1 of 3)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 9001263 | Nut | |
| **2** | 9001216 | Washer | |
| **3** | 9001043 | Tilt Detector Plate | |
| **4** | 9001766 | Out-of-Balance Switch Boot | |
| **5** | 9001325 | Screw | |
| **6** | 9001243 | Washer | |
| **7** | 9001369 | Out-of-Balance Switch | |
| **8** | 9001065 | Out-of-Balance Switch Bracket | |
| **9** | 9001311 | Nut | |
| **10** | 9001663 | Screw | |
| **11** | 9001252 | Nut | |


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# Balance Switch (Drawing 2 of 3)

Models HX35PVQU6, HX35PVXU6, SX35PVQU6, SX35PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6





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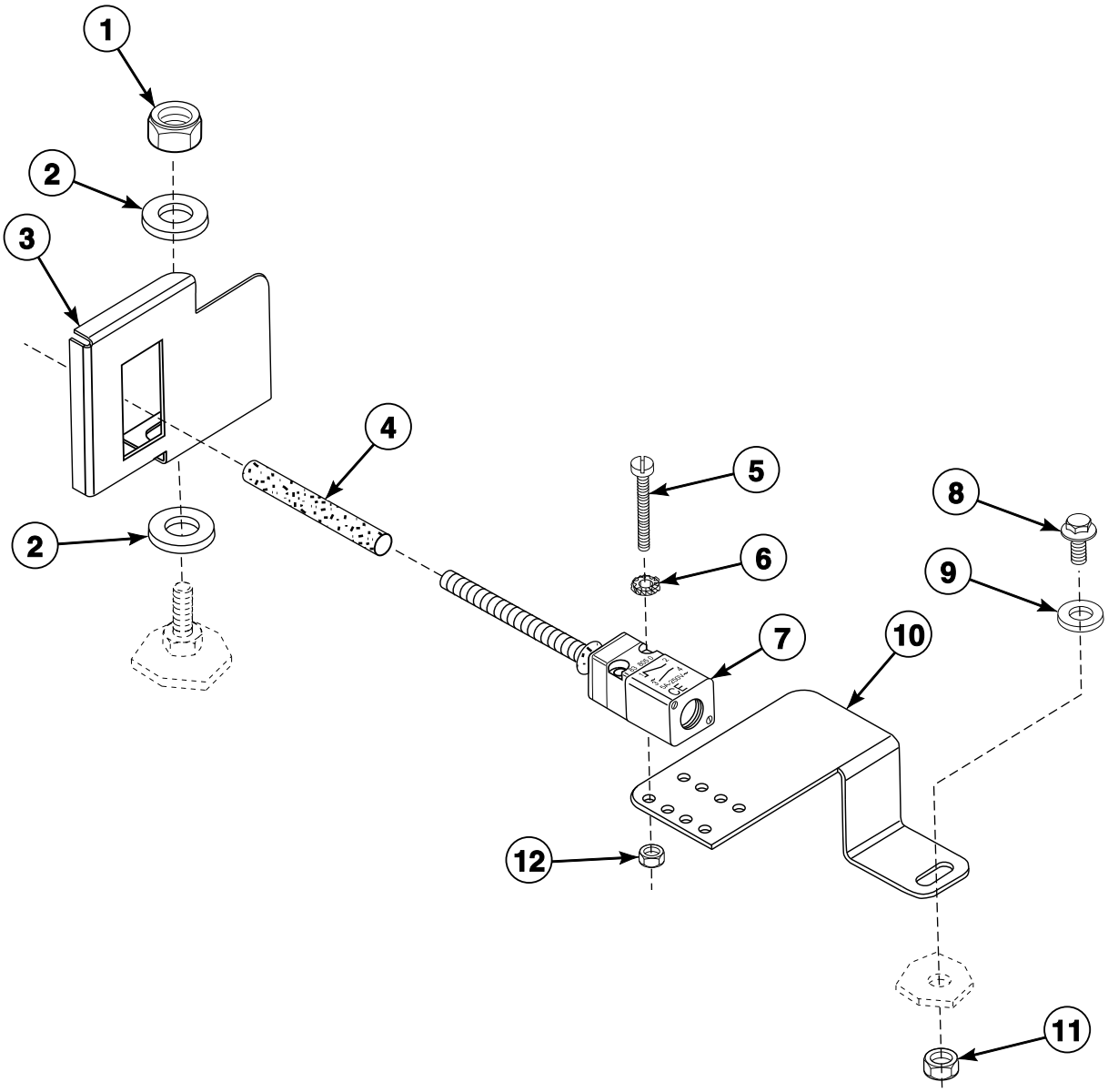
# Balance Switch (Drawing 2 of 3)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 9001263 | Nut | |
| **2** | 9001216 | Washer | |
| **3** | 9001043 | Tilt Detector Plate | |
| **4** | 9001766 | Out-of-Balance Switch Boot | |
| **5** | 9001325 | Screw | |
| **6** | 9001243 | Washer | |
| **7** | 9001369 | Out-of-Balance Switch | |
| **8** | 9001042 | Tilt Switch Bracket | |
| **9** | 9001252 | Nut | |
| **10** | 9001663 | Screw | |
| **11** | 9001311 | Nut | |


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# Balance Switch (Drawing 3 of 3)

All Models Except HX18PVQU6, HX18PVXU6, HX25PVQU6, HX25PVXU6, HX35PVQU6, HX35PVXU6, SX18PVQU6, SX18PVXU6, SX25PVQU6, SX25PVXU6, SX35PVQU6, SX35PVXU6, UX18PVNU6, UX18PVPU6, UX18PVQU6, UX18PVXU6, UX25PVNU6, UX25PVPU6, UX25PVQU6, UX25PVXU6, UX35PVNU6, UX35PVPU6, UX35PVQU6 and UX35PVXU6




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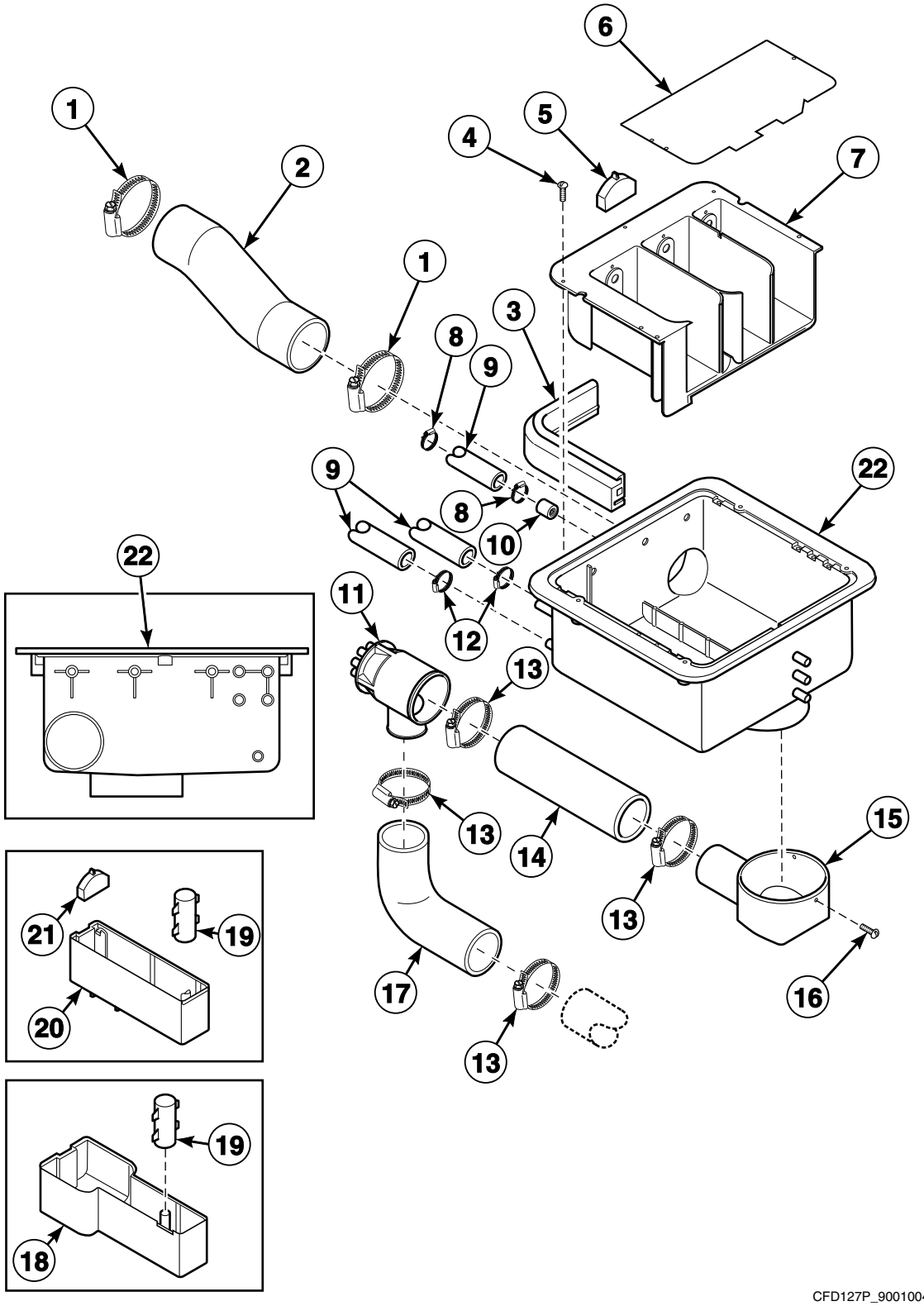

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# Balance Switch (Drawing 3 of 3)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 9001263 | Nut | |
| **2** | 9001216 | Washer | |
| **3** | 9001917 | Tilt Detector Plate | |
| **4** | 9001766 | Out-of-Balance Switch Boot | |
| **5** | 9001325 | Screw | |
| **6** | 9001243 | Washer | |
| **7** | 9001369 | Out-of-Balance Switch | |
| **8** | 9001310 | Bolt | |
| **9** | 9001213 | Washer | |
| **10** | 9001964 | Tilt Switch Support | Right |
| | 9001965 | Tilt Switch Support | Left |
| **11** | 9001250 | Nut | |
| **12** | 9001252 | Nut | |


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# Supply Dispenser





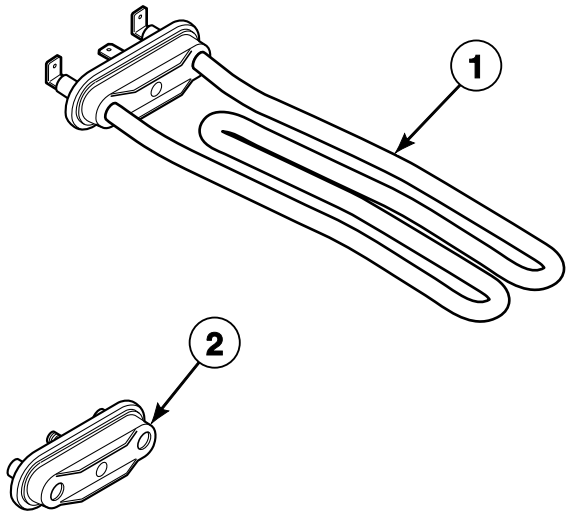
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# Supply Dispenser

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 9001495 | Hose Clamp | |
| **2** | 9001519 | Vent Hose | |
| **3** | 9001522 | Soap Dispenser Gasket | |
| **4** | B12347501 | Screw | |
| **5** | 9001509 | Soap Spray Nozzle | |
| **6** | F200047800 | Supply Deflector | |
| **7** | 223/00102/30 | Soap Dispenser Assembly | |
| **8** | 36801 | Hose Clamp | No. 8 |
| **9** | 9001499 | Water Hose | |
| **10** | F060334200P | Restrictor Assembly | |
| **11** | 9001551 | Liquid Soap Manifold | |
| **12** | F200205 | Hose Clamp | No. 10 |
| **13** | 9001494 | Hose Clamp | |
| **14** | 9001664 | Siphon Break Dispenser Hose | 18 and 25 pound models |
| | 9001666 | Siphon Break Dispenser Hose | 35 pound models |
| **15** | 9001537 | Dispenser Drain Funnel | 18 and 25 pound models |
| | 9001538 | Dispenser Drain Funnel | 35 pound models |
| **16** | B12350903 | Screw | |
| **17** | 9001665 | Siphon Break Hose | 18 and 25 pound models |
| | 9001667 | Siphon Break Hose | 35 pound models |
| **18** | 9001511 | Liquid Soap Dispenser Insert | |
| **19** | 9001507 | Soap Dispenser Rinse Siphon | |
| **20** | 9001506 | Rinse Insert | |
| **21** | 9001508 | Softener Spray Nozzle | |
| **22** | 223/00102/30 | Soap Dispenser Assembly | |


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# Electric Heating Option




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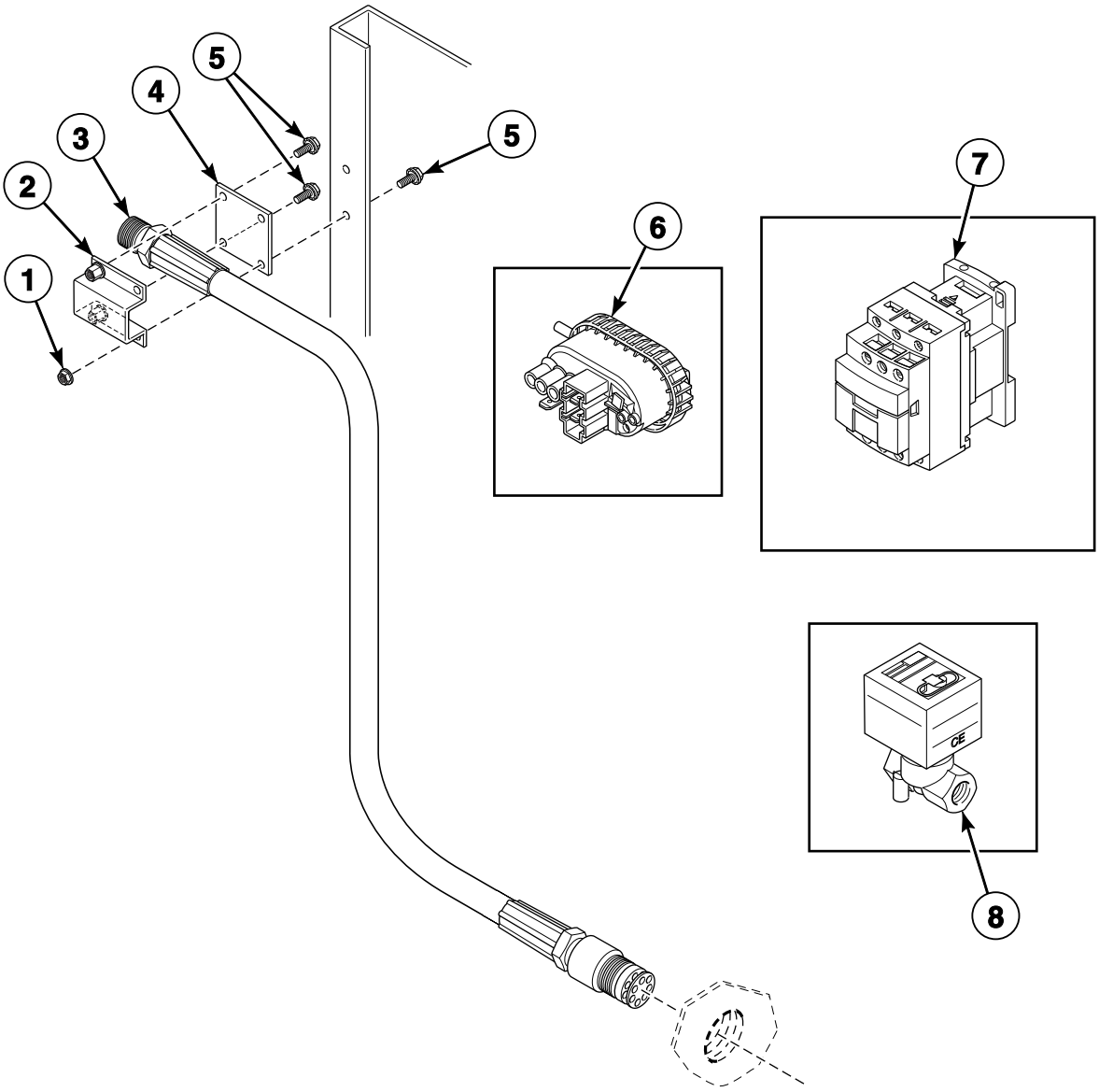

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# Electric Heating Option

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| **1** | 209/00562/20 | Heating Element | 3000 W |
| **2** | F360202 | Heating Element Plug | |


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# Steam Heating Option - *X35 Models




CFD534P_9001004


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# Steam Heating Option - *X35 Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|---|---|---|---|
| | 924P3 | Steam Heat Kit | Includes items 1-8, 209/00737/00 Connector, F140329 Strain Relief Connector and F140609 DIN Connector |
| | 209/00737/00 | Connector | |
| | F140329 | Strain Relief Connector | |
| | F140609P | DIN Connector | |
| **1** | 9001311 | Nut | |
| **2** | 111/00155/00 | Steam Bracket | |
| **3** | 217/00063/00 | Steam Hose | |
| **4** | 111/00155/10 | Bracket Support | |
| **5** | 9001310 | Bolt | |
| **6** | 900/00108/00 | Safety Level Switch | |
| **7** | 901/00217/00 | Contactor and Wiring Assembly | |
| **8** | 9001386 | Steam Valve | |


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# Notes


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