

PARTS LIST

for

MAYTAG®

COMMERCIAL STACKED

MODELS

MLE20PDBZW0 (WHITE) ELECTRIC DRYER/WASHER

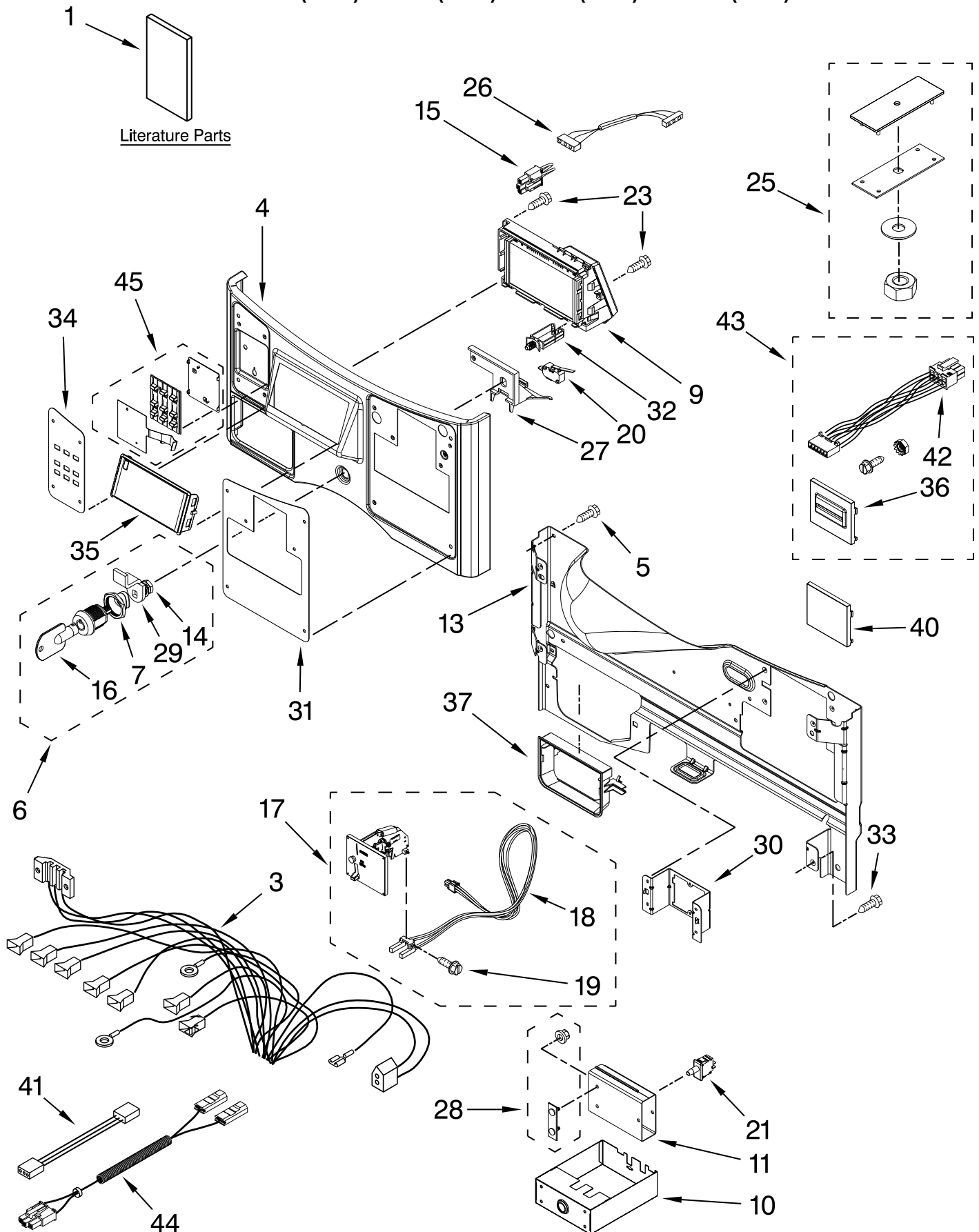
MLE20PRBZW0 (WHITE) ELECTRIC DRYER/WASHER

MLG20PDBWW0 (WHITE) GAS DRYER/WASHER

MLG20PRBWW0 (WHITE) GAS DRYER/WASHER

CONTROL PANEL PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)



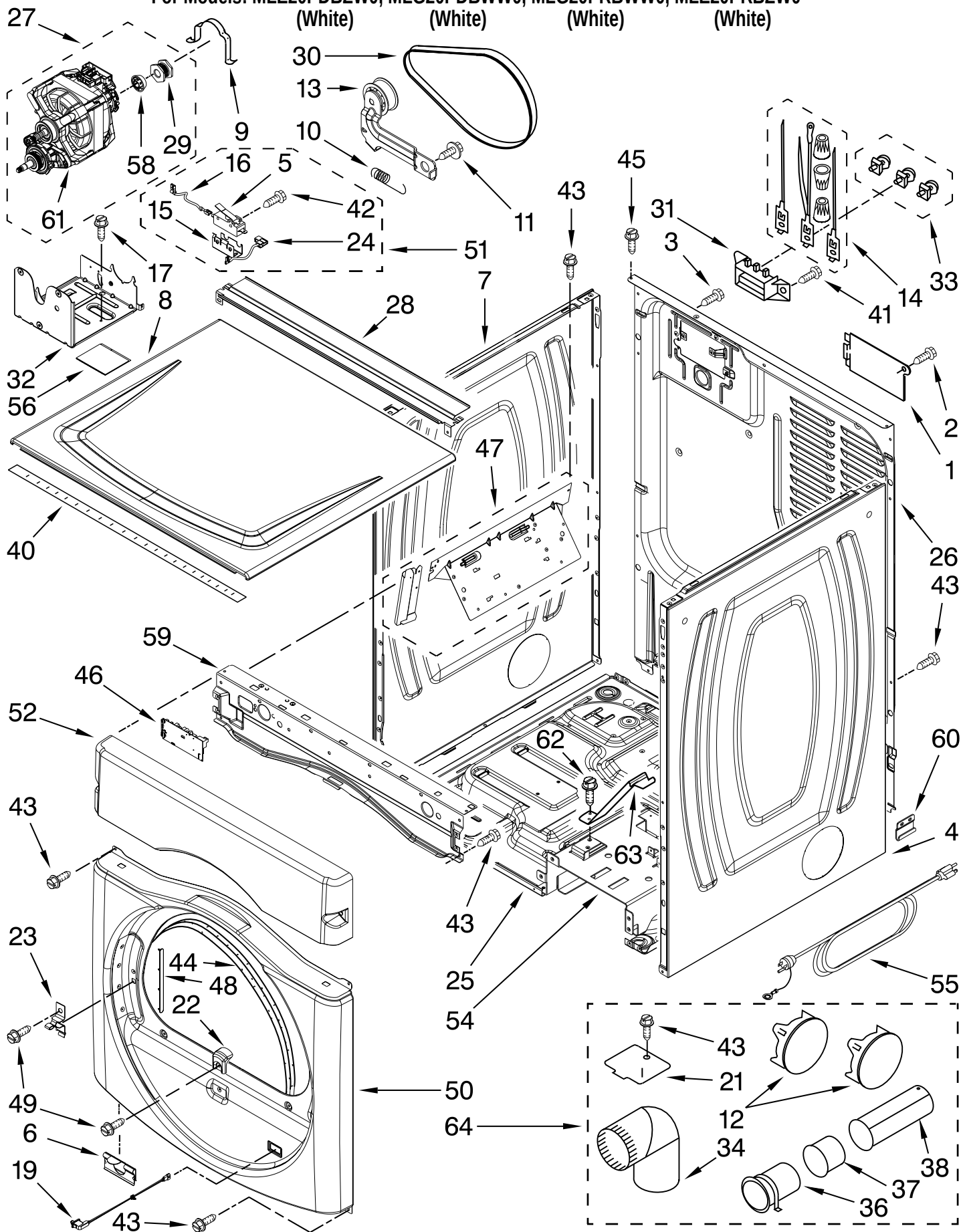
FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

CONTROL PANEL PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)

Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION
1		Literature Parts Installation Instruction	14	W10177242	Hex Nut, 28-9/32	28	W10159907	Mounting Strap, Weld Assembly
	W10045641		15	W10133282	Service/Vault, Switch Jumper	29	W10133266	Cam-Lock
	W10434041		16	W10140858	Key,	30		Bracket
	W10335471	Tech Sheet			Access Door		W10198322	PD
	W10491347	Parts List	17		Coin Drop Assy.		W10198323	PR
				W10133245	Dual Coin Drop, Assembly	31		Fascia
3		Harness, Main		W10133242	Single Coin Drop, Assembly		W10198334	
	W10242901						W10198336	
	W10242899		18	W10247389	Coin Sensor Assy, Coin 1 (White)	32	W10129069	Clip, Wire
4		Panel Assembly				33	W10386302	Screw, 8-18 x 1/2
	W10198200	PD		W10247388	Coin Sensor Assy, Coin 2 (Black)	34	W10198284	Fascia-Buttons
	W10198201	PR				35	W10198390	Window-Display
5	3390647	Screw, 8-18 x 1/2	19	W10142655	Screw, 6-20 x 1.00	36	W10198367	Bezel-PR
6	W10133264	Service & Programming Lock	20	W10447152	Service Access, Switch	37	W10198345	Collar, Dispenser
7	W10139762	Hex Nut, 27-3/4	21	W10131838	Switch-Vault Service Door	40	W10198366	Cover PD/PN
9		Techbox Assembly	23	W10192860	Screw, 6-19 x 1/2	41	W10342214	Cable Set, UI To CCU Communication
	W10198219	PD	25	W10169579	Kit-Coin Box, Security (To be serviced as a kit)	42	W10239515	Card Reader, Harness
	W10198220	PR				43	W10198451	Card Reader, Conversion Kit
10	W10133248	Coin Box	26	W10242897	Harness, Wire	44	W10300896	Wire Harness, Vault Switch
11	W10133258	Vault Body, Assembly	27	W10198375	Dryer CCU to UIC Support-Console	45	W10198198	Button Set, Assembly
13	W10198369	Console Bracket						

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)



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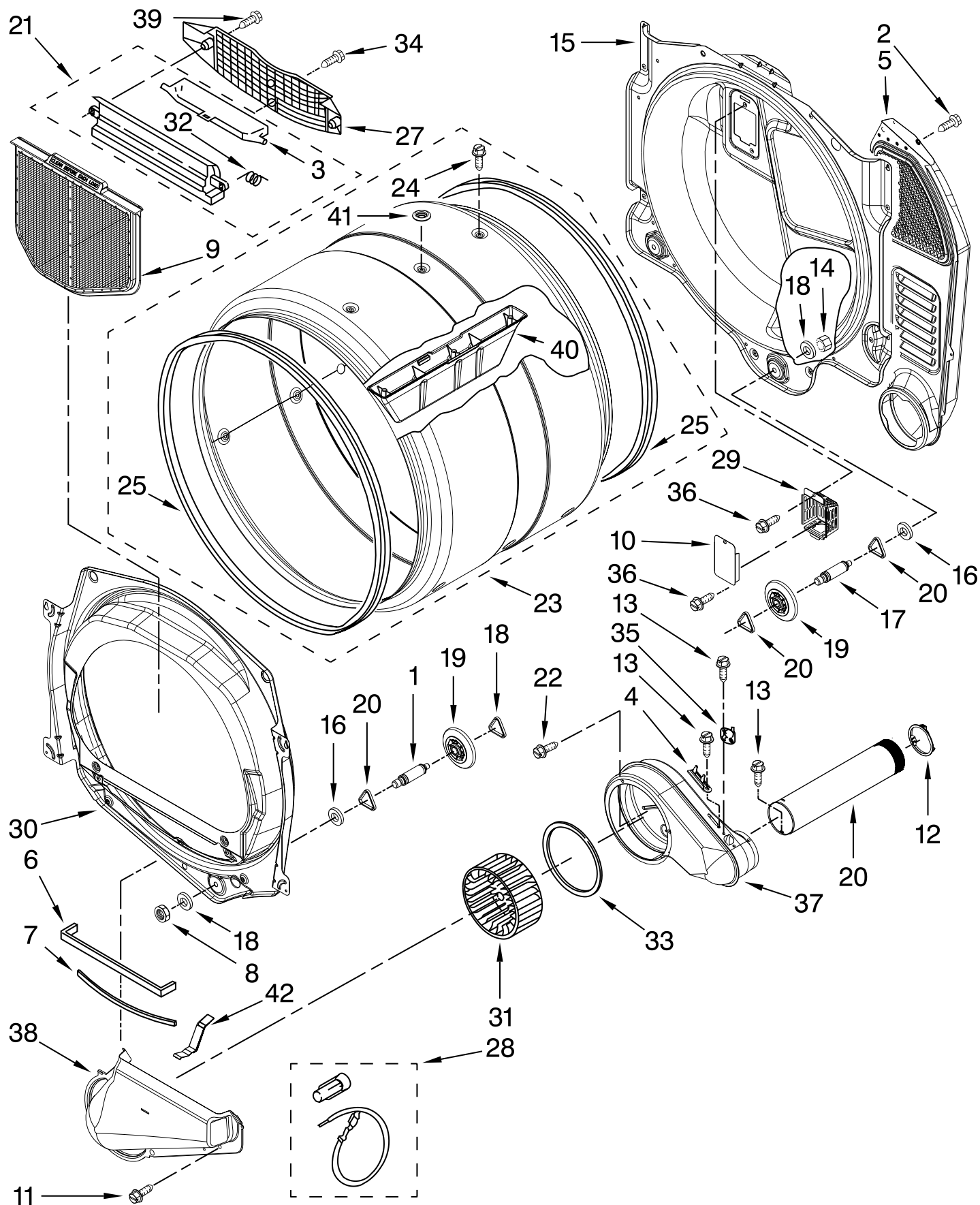
DRYER CABINET PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)

Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION
1	W10286180	Cover, Terminal Block	25		Base, Cabinet	46	W10376685	Control Board
2	3390814	Screw, 8-18 x 3/8		8565046	PR (Card Reader)	47	8563727	Control Bracket
3	8533974	Screw Ground		W10198309	PD (Coin Drop)	48	8565043	Plug, Strip
4	8565048	Panel, Side (R.H.)	26	8565059	Panel, Rear			Front Panel
5	8564010	Switch, Broken Belt	27	W10396034	Motor Assembly 60 HZ.	49	3357011	Screw, 10-16 x 1/2
6	8519459	Clip, Toe Panel	28	W10198224	Bracket, Water Channel	50	W10117421	Front Panel (Includes Illus. 44)
7	8565054	Panel, Side (L.H.)	29	3394341	Pulley	51	W10155571	Switch, Assembly
8	8563730	Top	30	W10131172	Belt, Drive	52	W10198215	Enclosure, CCU Assembly
9	660658	Clamp, Motor	31	3397659	Block, Terminal	54	W10133261	Vault Switch, Bracket
10	3387374	Spring, Idler	32	W10135695	Bracket, Motor	55	W10440461	Power Cord
11	3389420	Retainer, Idler	33	279393	Terminal Block Screw Kit (For Terminal Block	56	W10212660	Sound Pad, Motor
12	697750	Plug, Multivent				58	3393657	Belt Restrainer
13	W10344192	Idler Assembly	34	49026	4" - 90° Elbow	59	8565237	Bracket, Console
14	279318	Terminal, Brass & Tinned (3) (Includes Item. 33)	36	8563747	Exhaust Pipe & Bracket	60	W10198461	Bracket-Stack
15	8564011	Bracket, Switch	37	8563750	Exhaust Pipe (Short)	61	3405160	Belt, Poly V
16	W10167613	Wire, Belt Switch	38	8563749	Exhaust Pipe (Long)	62	693995	Screw, 8-18 x 3/8
17	343641	Screw, 8-18 x 1/2	40	8318396	Seal-Foam (IEC)	63	W10198376	Bracket, Burner
19	W10128087	Assembly, Door Switch	41	8533971	Screw, 8-18 x 5/16	Optional Parts Not Included		
21	8066115	Cover-Plate	42	W10002600	Screw, 6-20 x 1.00	Dryer Exhaust Kit (For Side & Bottom Venting)		
22	8580015	Ramp, Door	43	3390647	Screw, 8-18 x 1/2			
23	8565122	Strike, Door	44	3387242	Seal, Front Panel			
24	8539892	Wire-Motor To-Belt-Switch	45	3393008	Screw, 10-16 x 1/2			
						64	279818	White

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)



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BULKHEAD AND BLOWER PARTS

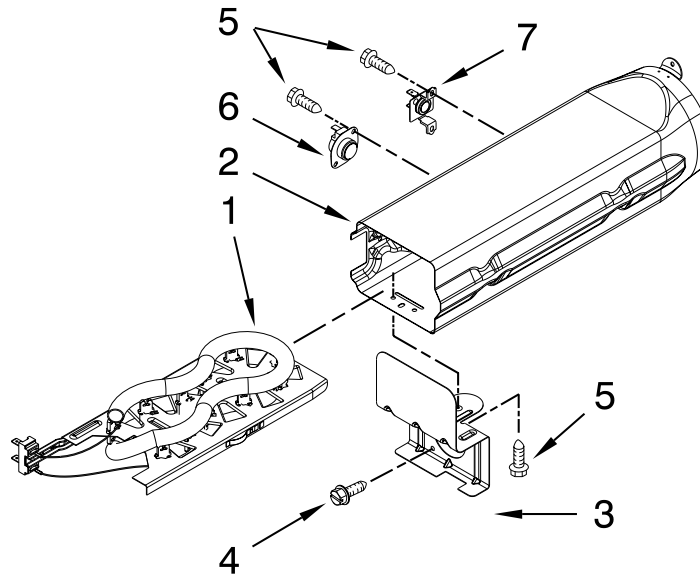
For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)

Illus. No.	Part No.	DESCRIPTION
1	W10359271	Shaft, R.H. Thread
2	3390647	Screw, 8-18 x 1/2
3	W10153413	Door, Lint Screen
4	3392519	Thermal Fuse (91°C)
5		Air Duct Assembly
	697354	PD
	3394346	PR
6	697813	Foam-Seal
7	697814	Seal, Drum Front
8	3934666	Nut, 3/8 x 16(R.H.)
9	W10049370	Lint Screen
10	3402841	Lens, Drum Light
11	359625	Screw, 8-18 x 1/2
12	W10344699	Collar-Duct
13	8533971	Screw, 8-18 x 5/16
14	W10001120	Nut, 3/8-16 (L.H.)
15	W10080170	Bulkhead, Rear
16	3387459	Washer, Support
17	W10359272	Shaft, L.H. Thread
18	690997	Ring, Tri
19	W10314171	Roller, Support
20	8563728	Exhaust Pipe
21	W10153423	Housing, Outlet Assembly
22	489463	Screw, 8-18 x 5/8
23	W10153420	Complete Drum Assembly
24	W10219342	Screw, 8-16 x 3/4
25	W10166807	Seal, Drum
27	W10153412	Grille, Outlet
28	279457	Terminal Wire Kit (For Heater Element Wiring Harness Repair)
29	W10410531	Bracket, Drum Light
30	8565061	Bulkhead, Front
31	W10349492	Wheel, Blower
32	3394986	Spring, Lint Screen Door
33	697770	Foam-Seal
34	695240	Screw, 8-18 x 1/2
35	8577274	Thermistor
36	3390647	Screw, 8-18 x 1/2
37	8544362	Housing, Blower
38	8066168	Lint Duct Assembly
39	3387230	Screw, 10-16 x 1
40	W10153409	Baffle, Drum
41	W10128544	Drum Caplug
42	W10345456	Clip-Spring

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DRYER HEATING PARTS – ELECTRIC

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)

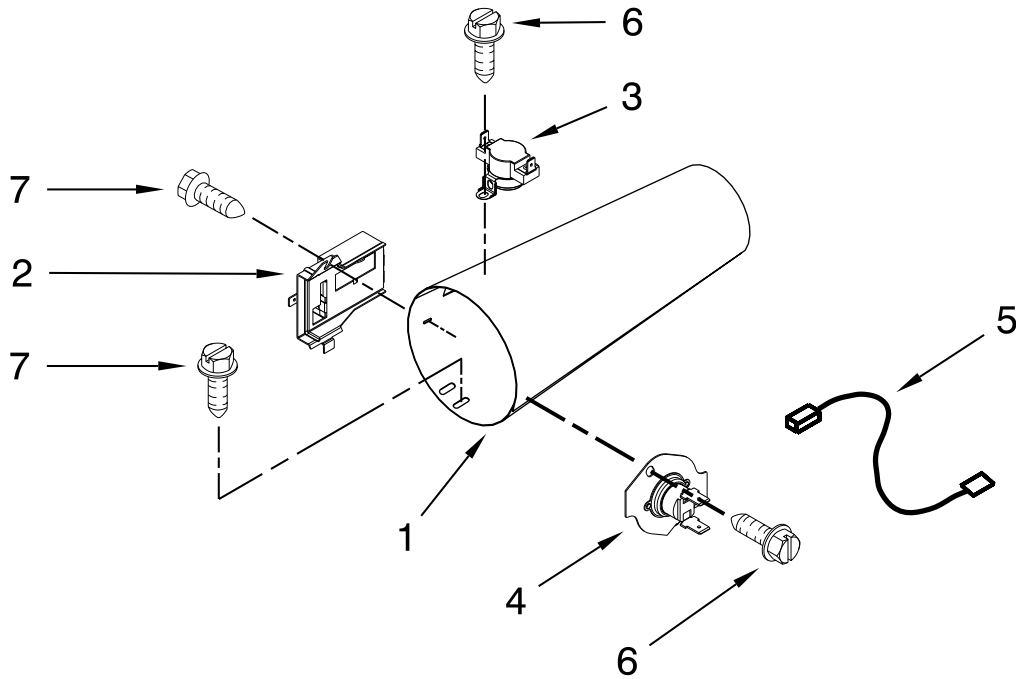


Illus. No.	Part No.	DESCRIPTION
1	3387748	Heater Element
2	3392537	Heater Box,
3		Bracket,
		Heater Box
	8066099	PR
	W10198340	PD
4	693995	Screw, 8-18 x 3/8
5	90767	Screw, 8-18 x 3/8
6	3391914	Thermostat,
		High-Limit
		295/215-NC
7	8318314	Thermal Cut-Off
		(Includes Item 6)

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DRYER HEATING PARTS – GAS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)

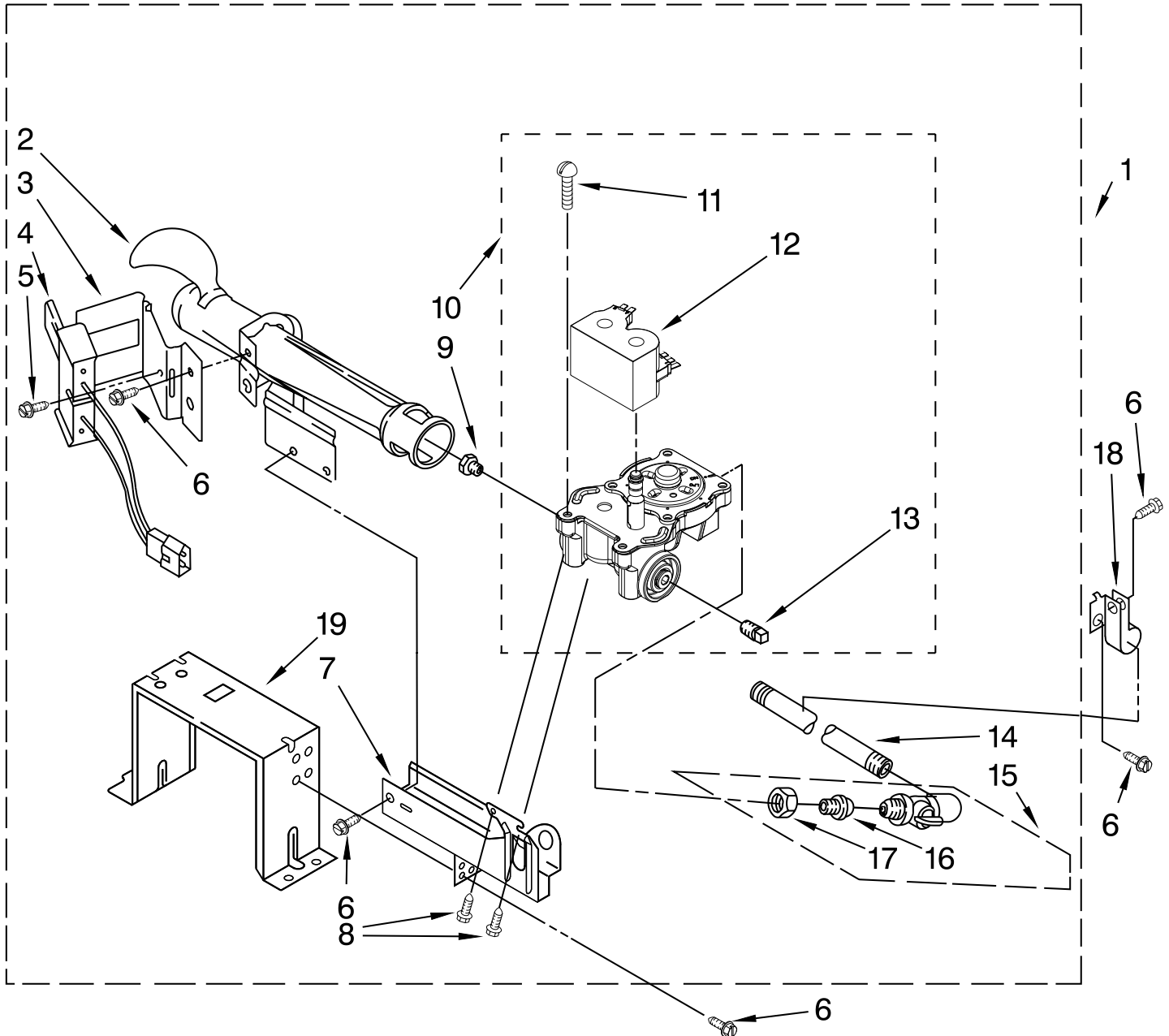


Illus. No.	Part No.	DESCRIPTION
1	8573824	Funnel-Burner
2	338906	Radiant Sensor
3	3391912	Thermostat, High Limit
4	8573713	Thermal Cut-Off (Includes Item #3)
5	3401707	Jumper TCO, High Limit
6	90767	Screw, 8-18 x 3/8
7	3390647	Screw, 8-18 x 1/2

DRYER BURNER ASSEMBLY PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)

USE WITH TYPE 1 – NATURAL, TYPE 2 – MIXED,
AND TYPE 4 – LIQUEFIED PROPANE AND BUTANE GASES



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DRYER BURNER ASSEMBLY PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)

USE WITH TYPE 1 – NATURAL, TYPE 2 – MIXED,
AND TYPE 4 – LIQUEFIED PROPANE AND BUTANE GASES

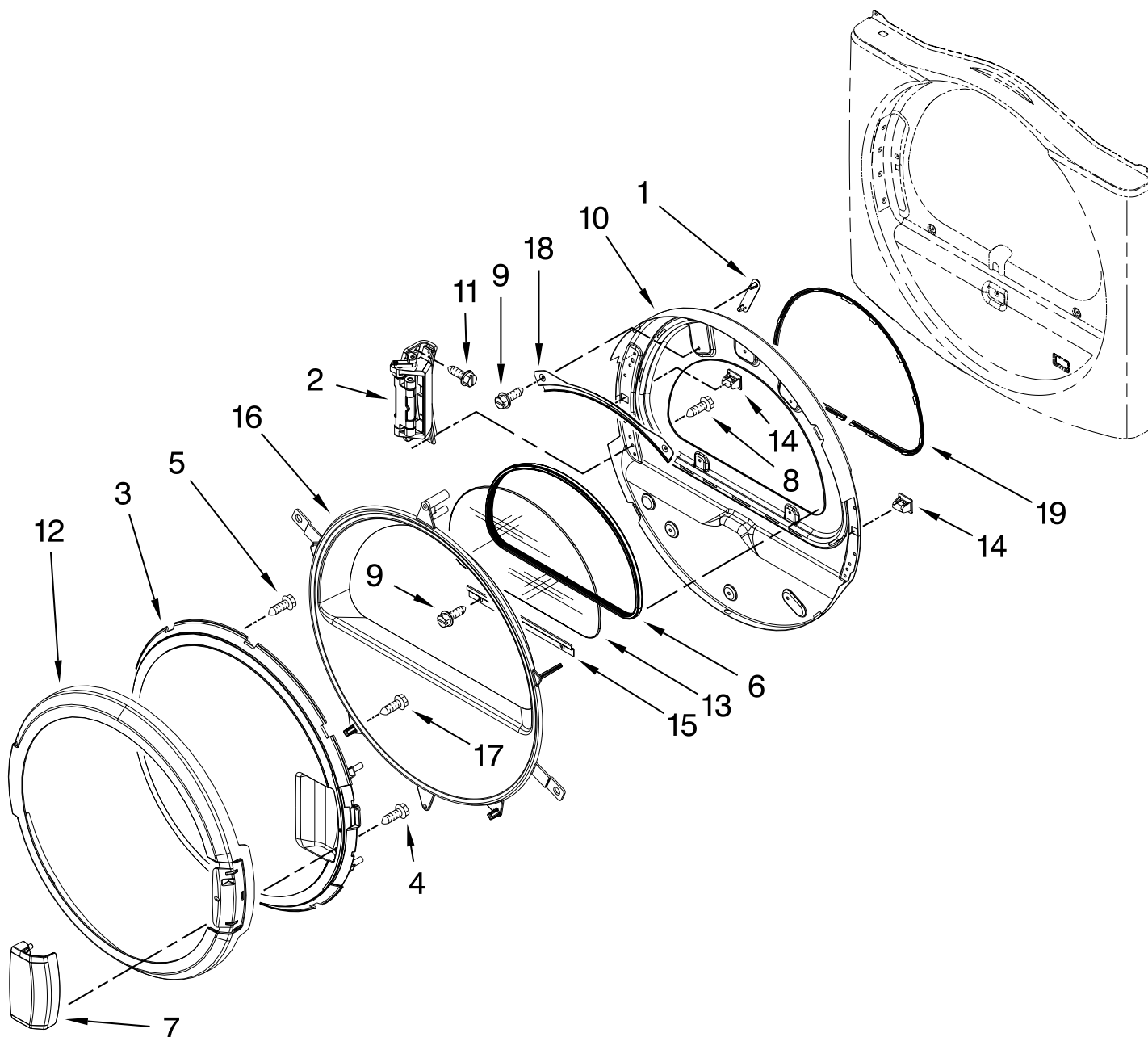
Illus. No.	Part No.	DESCRIPTION
1	W10400668	Burner Assembly 60 Hz. (Type 1, 2 & 3) (Copreci)
2	688617	Tube, Burner
3	694298	Bracket, Ignitor
4	686590	Ignitor
5	3393909	Screw & Washer (8–32 x 5/8)
6	343641	Screw, 10–16 x 1/2
7	3389871	Base, Burner
8	3387057	Screw, 10–16 x 1/2
9		Orifice, Burner
	234870	Type 1
	234868	Type 2
10	W10299939	Valve, Gas 60 Hz. (Complete)
11	326049536	Screw, Coil
12	W10328463	Coil, 60 Hz.
13	W10295523	Plug, Pipe
14	W10110395	Pipe, Gas Supply
15	697441	Valve & Union Shut-Off
16	3393767	Pipe, Tail
17	233076	Nut, Compression
18	3387561	Clamp, Pipe
19	3389889	Bracket, Support

Following Parts Not Illustrated

W10436933RE Conversion Kit
(Type 1 and 2)
to Type (4) L.P.G.

DRYER DOOR PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)



Illus. No.	Part No.	DESCRIPTION
1	8565119	Hinge Hole Cover (Inner Door)
2	W10304672	Door Hinge Assembly
3	W10137467	Assembly, Door Intermediate
4	9742177	Screw, 8-18 x 5/8
5	3400618	Screw, 6-32 x 3/8
6	8579663	Seal, Window
7	W10112976	Handle, Door

Illus. No.	Part No.	DESCRIPTION
8	W10159996	Screw, 10-24 x 3/64
9	3393258	Screw
10	W10421899	Door Assembly (Inner) (Includes Illus. 1, 14 & 19)
11	355515	Screw, 8-18 x 11/16

Illus. No.	Part No.	DESCRIPTION
12	W10112916	Door, Outer Ring
13	W10286878	Window
14	690081	Door Catch Assembly
15	8519354	Retainer-Lower
16	8580059	Door, Intermediate
17	8534022	Screw
18	8519356	Retainer, Upper
19	W10407973	Door Seal

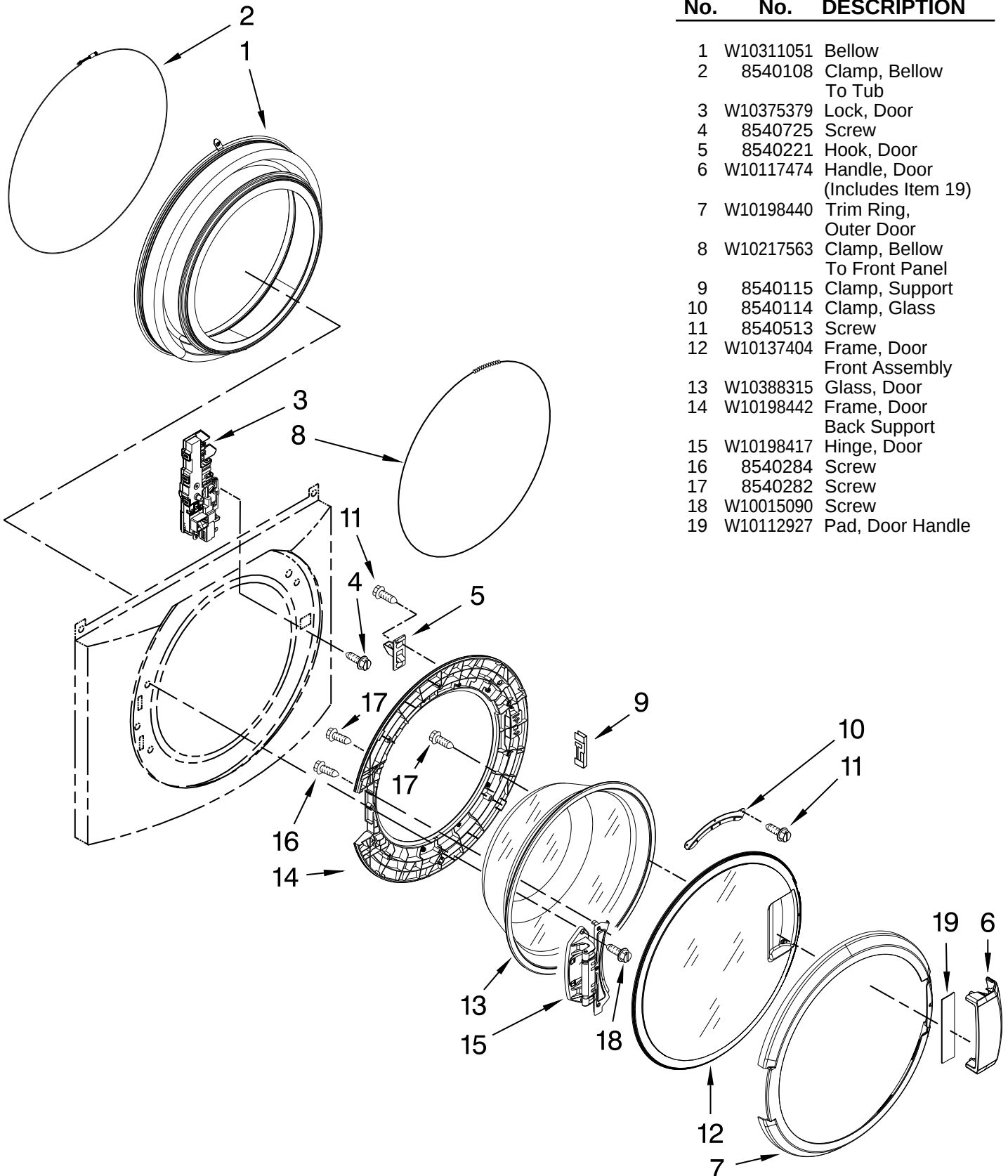
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WASHER DOOR PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)

Illus. No.	Part No.	DESCRIPTION
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1	W10311051	Bellow
2	8540108	Clamp, Bellow To Tub
3	W10375379	Lock, Door
4	8540725	Screw
5	8540221	Hook, Door
6	W10117474	Handle, Door (Includes Item 19)
7	W10198440	Trim Ring, Outer Door
8	W10217563	Clamp, Bellow To Front Panel
9	8540115	Clamp, Support
10	8540114	Clamp, Glass
11	8540513	Screw
12	W10137404	Frame, Door Front Assembly
13	W10388315	Glass, Door
14	W10198442	Frame, Door Back Support
15	W10198417	Hinge, Door
16	8540284	Screw
17	8540282	Screw
18	W10015090	Screw
19	W10112927	Pad, Door Handle



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For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)

This exploded view diagram illustrates the assembly of a washing machine door. The components are numbered as follows:

- 1**: Main door frame
- 2**: Top door panel
- 3**: Bottom door panel
- 4**: Door handle
- 5**: Door seal
- 6**: Seal pin
- 7**: Seal pin
- 8**: Lock pin
- 9**: Door seal
- 10**: Door frame
- 11**: Door frame
- 12**: Door frame
- 13**: Door frame
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- 48**: Door frame
- 49**: Door frame

14

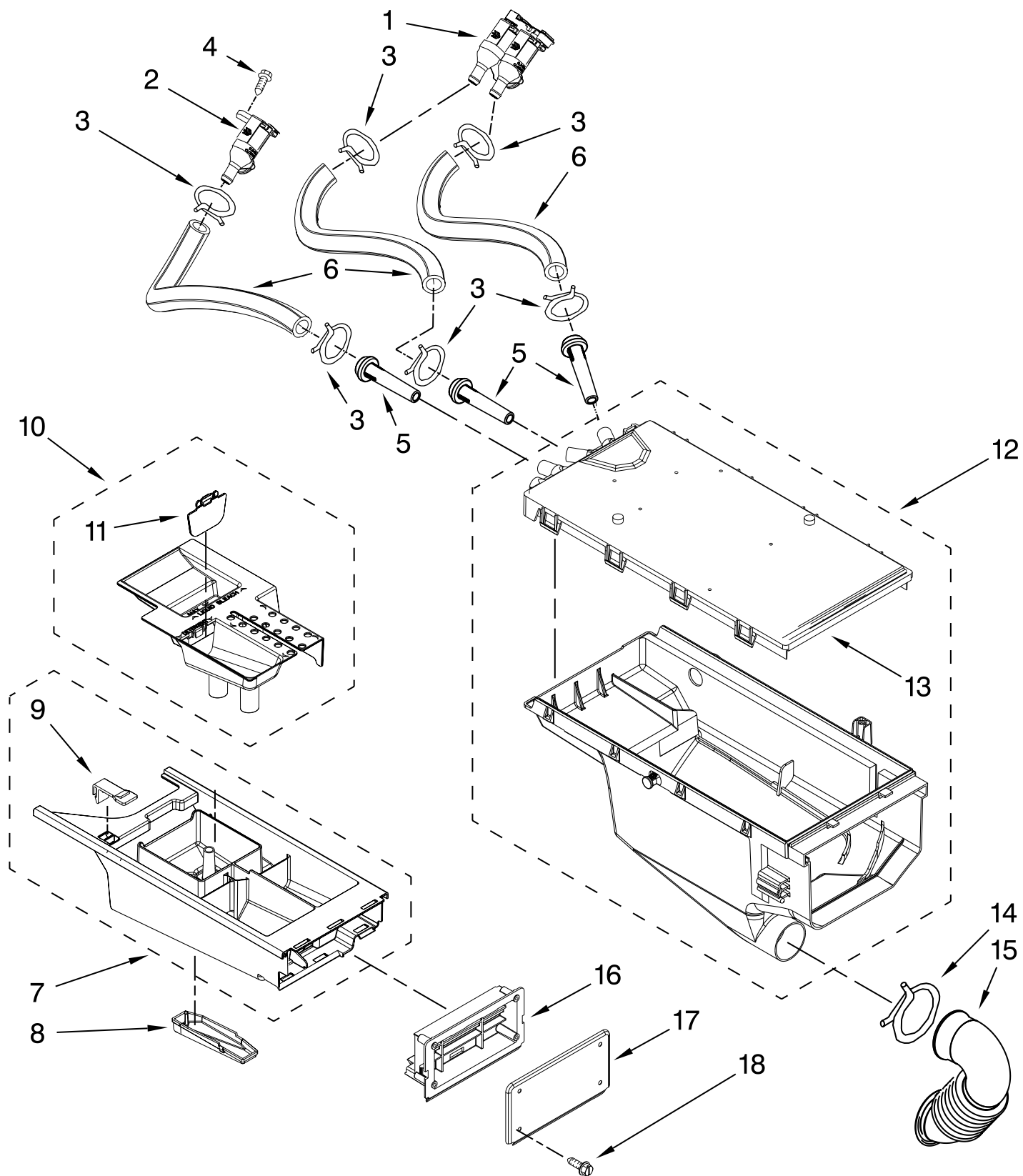
WASHER CABINET PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)

Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION
1	W10405229	Rail-Spacer, Left	22	W10339736	Filter, Interference	39	W10330830	Harness, Main Wiring
2	W10405223	Rail-Spacer, Right	23	W10292407	Switch, Pressure			Includes Item 38
3	W10225458	Cabinet	24	8540294	Hose, Pressure Switch			And The Following Cable Sets:
4	W10306505	Panel, Front	25	8540479	Screw, Grounding			(Not Illustrated)
5	8540813	Toe Panel	26	8540268	Cover, Transport	W10342200		CCU To Cold Fill Valve (4 Pole)
6	W10245373	Foot, Leveling	27	8577378	U-Bend, Drain Hose	W10342201		CCU To Hot Fill Valve (2 Pole)
7	3359452	Nut, Lock	28	W10085220	Microswitch	W10342210		CCU To MCU - Power (2 Pole)
8	W10110676	Strain Relief, Power Cord	29	8540728	Sleeve, Cord Support	W10342214		CCU TO MCU-Serial Communication (3 Pole)
9	8518891	Rivet	30	8540727	Screw, 3 x 8 mm			Door Lock - Power
10	W10258342	Panel, Rear	31	8540329	Screw	W10342208		Bracket, Spring
11	W10189659	Brace, Transport	32	W10487818	Microcomputer, Machine Control	40	8540643	Cover, CCU
12	W10251449	Bolt, Shipping	33	3429563	Cable Tie	41	W10405233	Bracket, CCU
13	W10194208	Hose, Water Inlet	34	2161302	Sleeve, Pressure Switch Hose	42	W10198280	Pedestal, Commercial
	8571378	Cold Water	35	3347868	Cable Tie	43	W10103350	Screw, 12-14 x 5/8
14	W10018050	CAPLUG	36	3976300	Washer, Water Inlet Hose	44	W10294428	Bracket, Console
15	W10384849	Motor Control Unit			1-1/16 x 5/8	45	W10015090	Screw, 8-18 x 5/8
16	W10244560	Brace, Rear	37	8318396	Seal, Foam-IEC	46	W10198388	Transformer, 120 To 22.5 VAC
17	356138	Clamp, Hose	38	W10168546	Harness Channel, Side Front	47		Screw, 8-18 x 7/16
18	W10106460	Hose, Drain-Outer				48	8540329	Retainer-Base
19	W10003260	Connector, Hose Outlet				49	W10198373	
20	238614	Bumper						
21	W10015090	Screw, 8-18 x 5/8						

DISPENSER PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)



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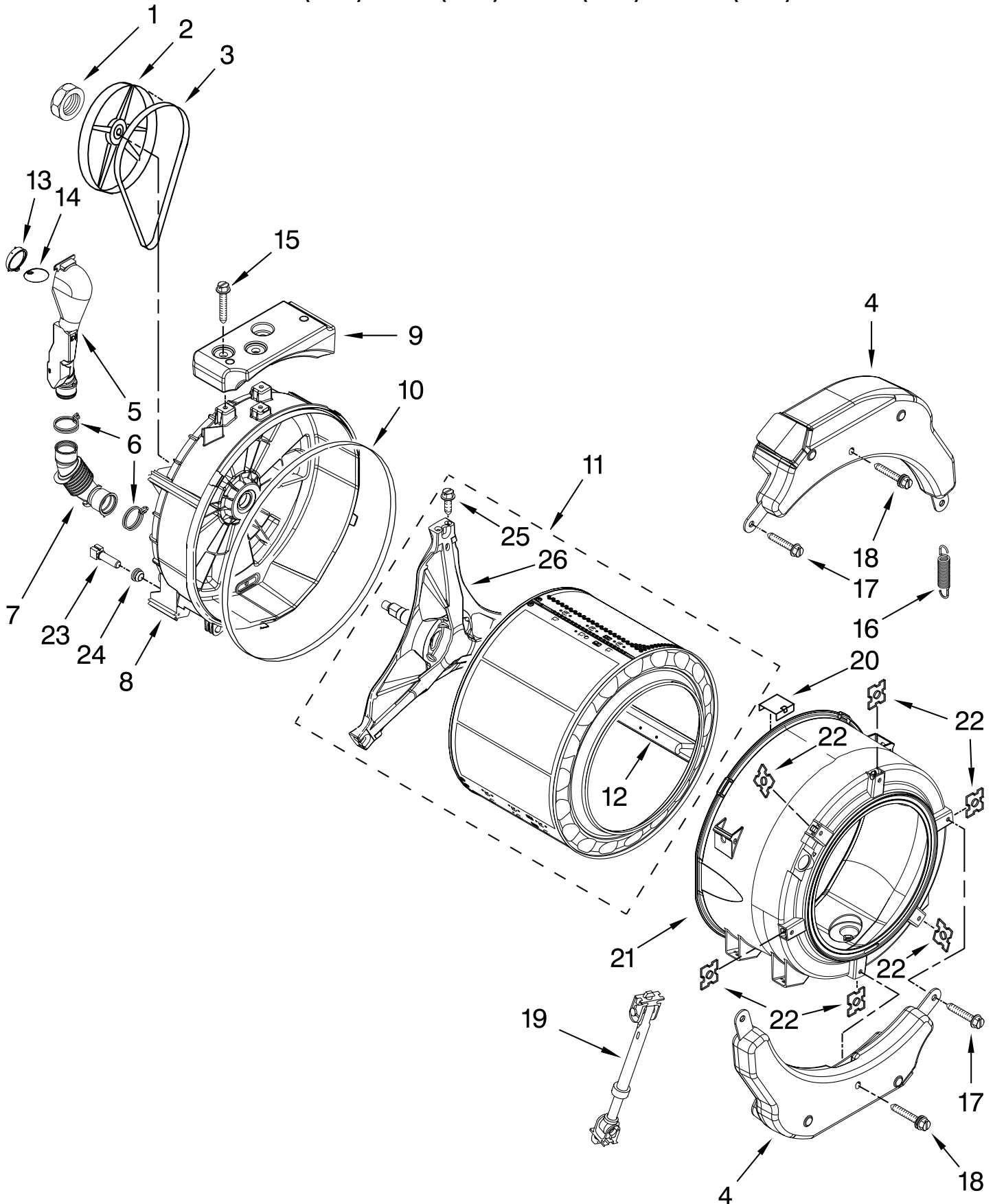
DISPENSER PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)

Illus. No.	Part No.	DESCRIPTION
1	W10212596	Valve, Water Inlet (Double)
2	W10212598	Valve, Water Inlet (Single)
3	370450	Clamp, Hose
4	W10137456	Screw
5	8183181	Nozzle, Inlet
6	W10212611	Hose, Valve To Dispenser
7	W10376660	Drawer, Detergent
8	8540399	Cover, Detergent Drawer
9	W10198458	Tab, Drawer Release
10	W10407371	Siphon, Bleach/Softener
11	W10298953	Door, Living Hinge
12	W10212603	Dispenser, Outer Housing
13	W10212604	Plate, Distribution
14	8281276	Clamp, Hose
15	8540063	Hose, Dispenser To Tub
16	W10405607	Handle, Drawer
17	W10198450	Cover, Handle
18	W10137456	Screw, 8-18 x 1/2

TUB AND BASKET PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)



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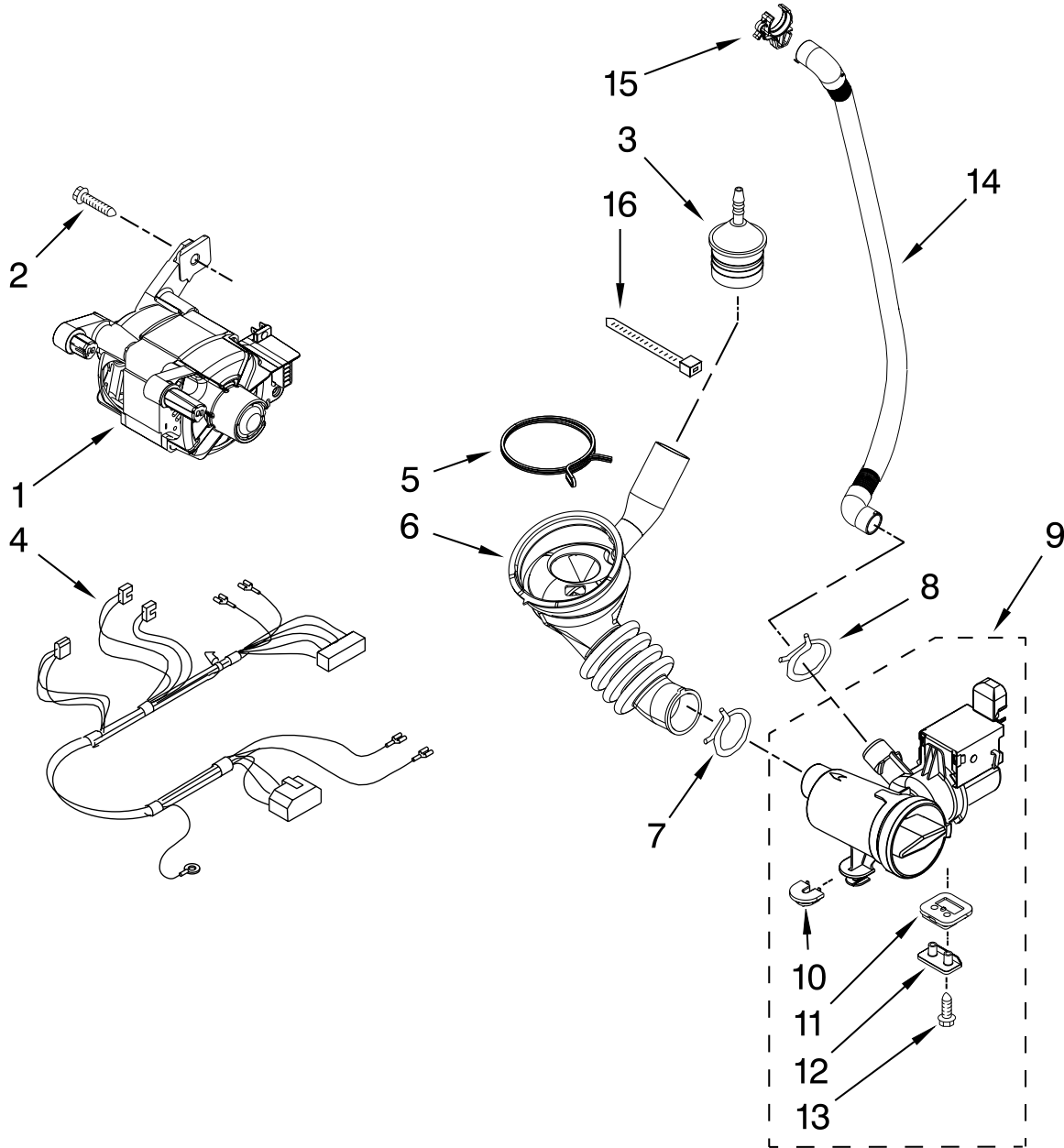
TUB AND BASKET PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)

Illus. No.	Part No.	DESCRIPTION
1	8533999	Nut, Pulley
2	8540088C	Pulley
3	W10260319	Belt, Drive
4	W10223198	Counterweight, Front
5	W10142720	Pipe, Ventilation
6	8540010	Clamp, Vent Hose
7	8540019	Hose, Exhaust
8	W10303574	Tub, Rear (Includes Items 10 & 22)
9	W10200747	Counterweight, Rear
10	8540090	Gasket, Tub
11	W10303571	Basket, Complete
12	W10118982	Baffle, Tub
13	W10142721	Connector – Ventilation
14	W10142722	Flap – Ventilation
15	W10246531	Screw, Rear Counterweight
16	W10010360	Spring, Suspension (Set Of 2)
17	W10094780	Bolt, Counterweight
18	W10259288	Bolt Assembly, Counterweight Center Hole
19	W10015830	Shock Absorber
20	8540092	Clamp, Tub
21	W10266965	Tub, Front (Includes Items 10 & 22)
22	8540072	Nut, Push-In
23	W10176659	Negative Thermistor Control
24	8540766	Seal, Rubber
25	8540382	Screw
26	8540342	Crosspiece Assembly

PUMP AND MOTOR PARTS

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)



Illus. No.	Part No.	DESCRIPTION
1	W10171927	Motor, Drive
2	8540134	Bolt, Motor
3	W10405608	Air Trap (Includes Item 16)
4	W10201879	Harness, Motor
5	8181734	Clamp

Illus. No.	Part No.	DESCRIPTION
6	8540012	Hose, Tub to Pump
7	370448	Clamp, Hose
8	356138	Clamp, Drain Hose
9	W10130913	Pump (Complete)
10	W10034820	Foot, Rubber (Slider)
11	W10034830	Foot, Rubber (Lock)

Illus. No.	Part No.	DESCRIPTION
12	8540033	Cap, Lock Foot
13	8533964	Screw, 10-16 x 1.25
14	W10272563	Hose, Drain- Inner
15	W10003290	Retainer, Drain Hose
16	2262071	Cable Tie

FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

OPTIONAL PARTS (NOT INCLUDED)

For Models: MLE20PDBZW0, MLG20PDBWW0, MLG20PRBWW0, MLE20PRBZW0
(White) (White) (White) (White)

Illus. No.	Part No.	DESCRIPTION
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PAINT, TOUCH-UP (1/2oz.)

72017 White

PAINT, PRESSURIZED SPRAY (12 oz.)

350930 White
350938 Primer, Gray

PAINT, BULK (1 qt.)

799344 White (Uncut)

ACCESSORY PARTS

8529894 Hold Down Kit
80047 Kit,
Dryer Repair
285863 Drain Extension