

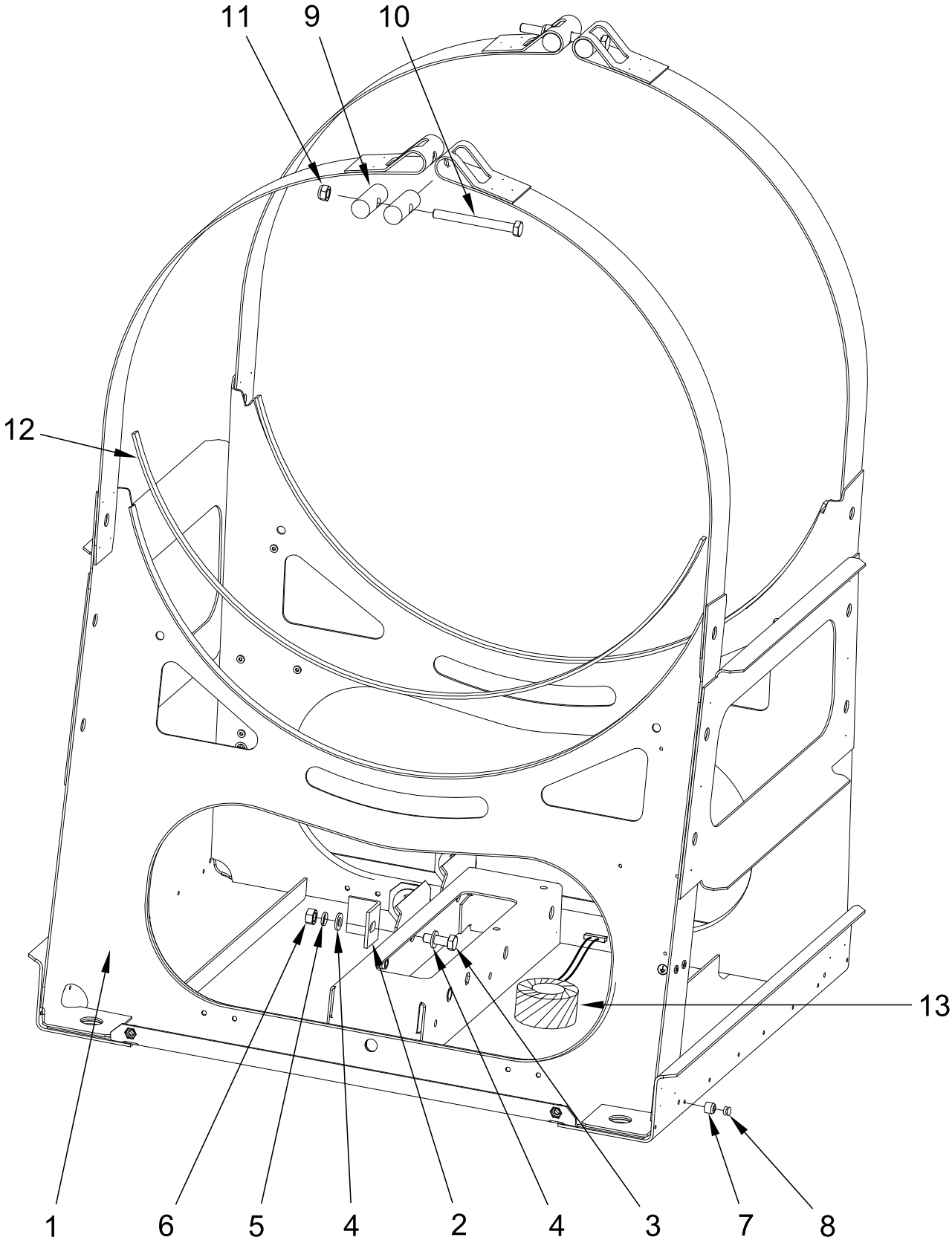


COMMERCIAL INDUSTRIAL WASHER

MODELS:

MXR20PNAAS (Stainless) (Painted)

FRAME PARTS



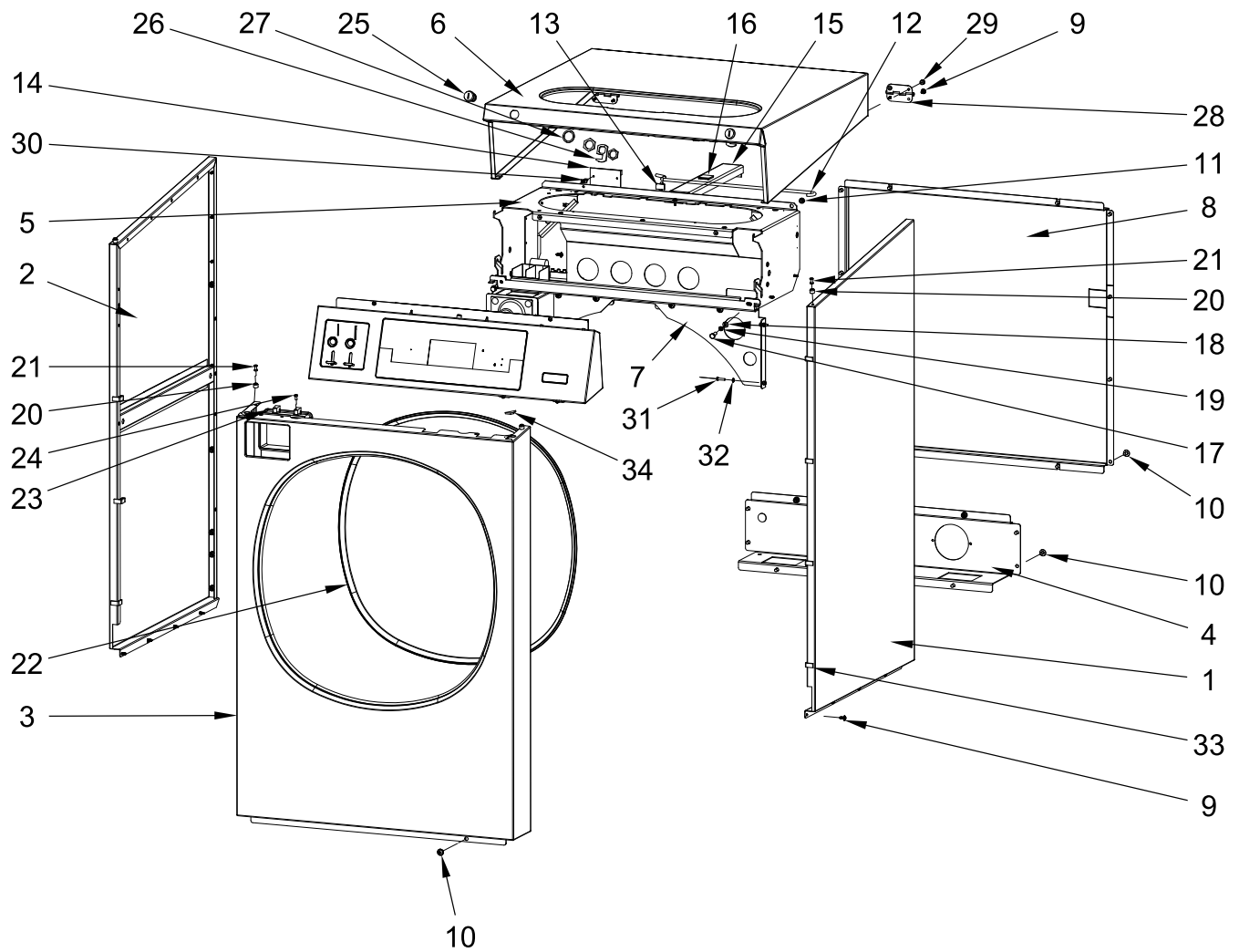
FRAME PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10725144	Frame
2	23004313	Motor Stop
3	23001305	Bolt M8X25
4	23003769	Washer M8
5	23001265	Washer M8

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
6	23001266	Nut M8
7	W10711787	Insert, Rivet
8	W10711789	Rivet w/Crank (4x16)
9	W10711702	Cover Strip Pin
10	23003064	Bolt M8x80

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
11	23001607	Nut M8
12	W10711718	Self-Adhesive Foam Seal
13	W11159624	Transformer, Step Up (120vac-240vac)

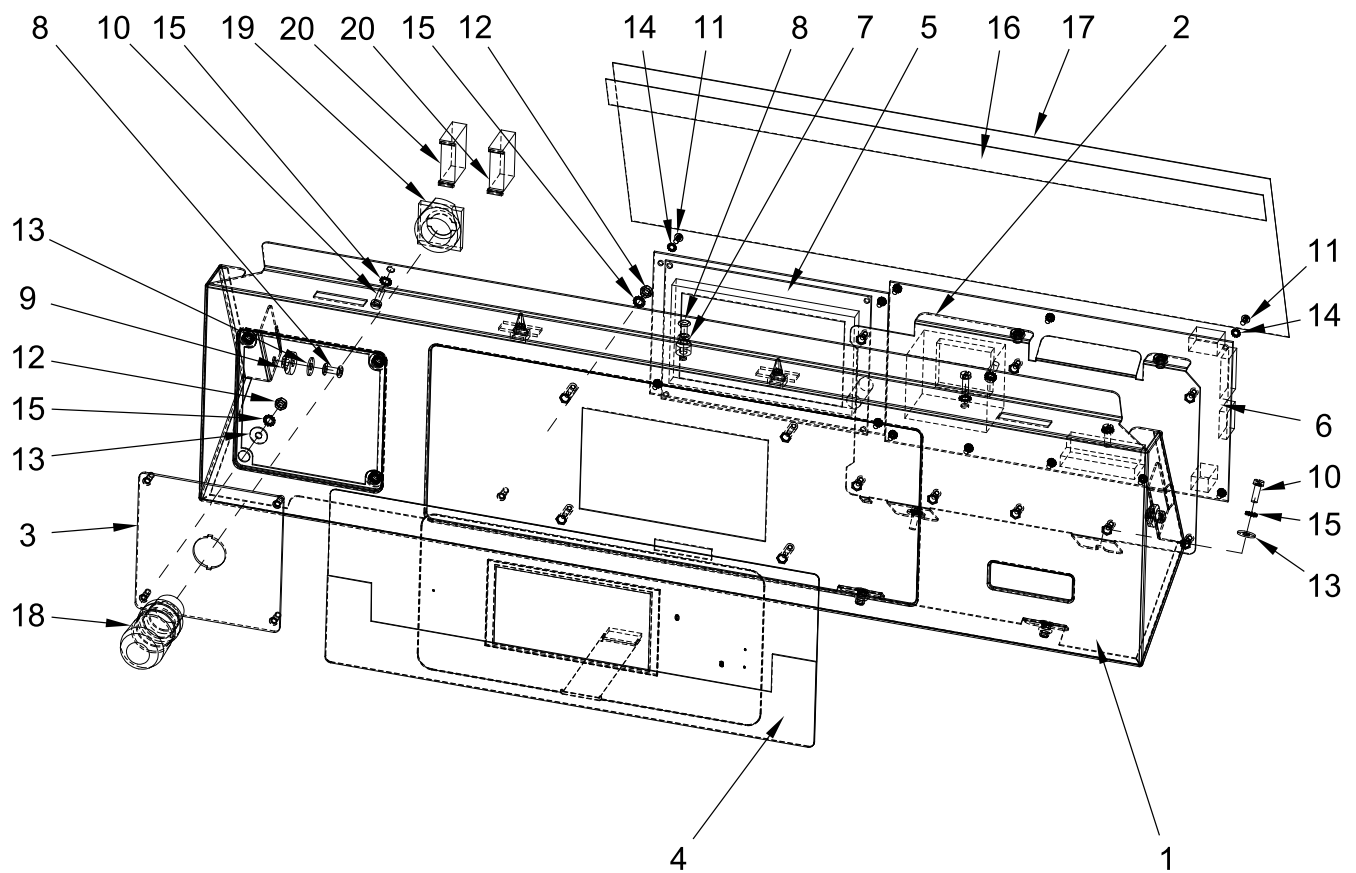
CABINET PARTS



CABINET PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10725158	Side Panel - Right (Painted)	10	W10286289	Bolt M6X10	28	23004103	Hinge
	W10725160	Side Panel - Right (Stainless)	11	23002167	Grommet, Rubber	29	W10712165	Rivet w/Crank (8x8)
2	W10725197	Side Panel - Left (Painted)	12	W10725428	Upper Lid Prop	30	23001099	PC Board Socket
	W10725201	Side Panel - Left (Stainless)	13	23002454	Self Sticking Cable Clip	31	23002398	Bolt M4x16
			14	W10712170	Auto-Unlock Module	32	23002950	Washer, Lock M4
3	W10725224	Front Panel - Complete (Stainless)	15	W10725429	Top Cover Reinforcement	33	W10711718	Self-Adhesive Foam Seal
4	W10725234	Rear Cover - Lower, Complete	16	W10712181	Velcro Fastener	34	W10725440	End Stop
5	W10725238	Panel Holder Complete	17	23002461	Bolt M6x16			Following Parts Not Illustrated
6	W10725247	Top Cover - Complete (PN)	18	23003774	Washer M6 x 4	W10712183		Wiring Harness, Auto-Unlock Module
7	W10725420	Cabinet Reinforcement Complete	19	23002440	Washer M6			Parts for Maytag Connect 360
8	W10725423	Rear Cover	20	W10711787	Insert, Rivet	W10712243		Bolt M4x12
9	W10711800	Screw M4x11	21	W10711789	Rivet w/Crank (4x16)	23003666		Nut M4
			22	W10725437	Edge Protection			
			23	W10712166	Vault Bezel			
			24	23003114	Bolt M4x8			
			25	W10712231	Lock			
			26	23001009	Hook, Lock			
			27	23001007	Washer			

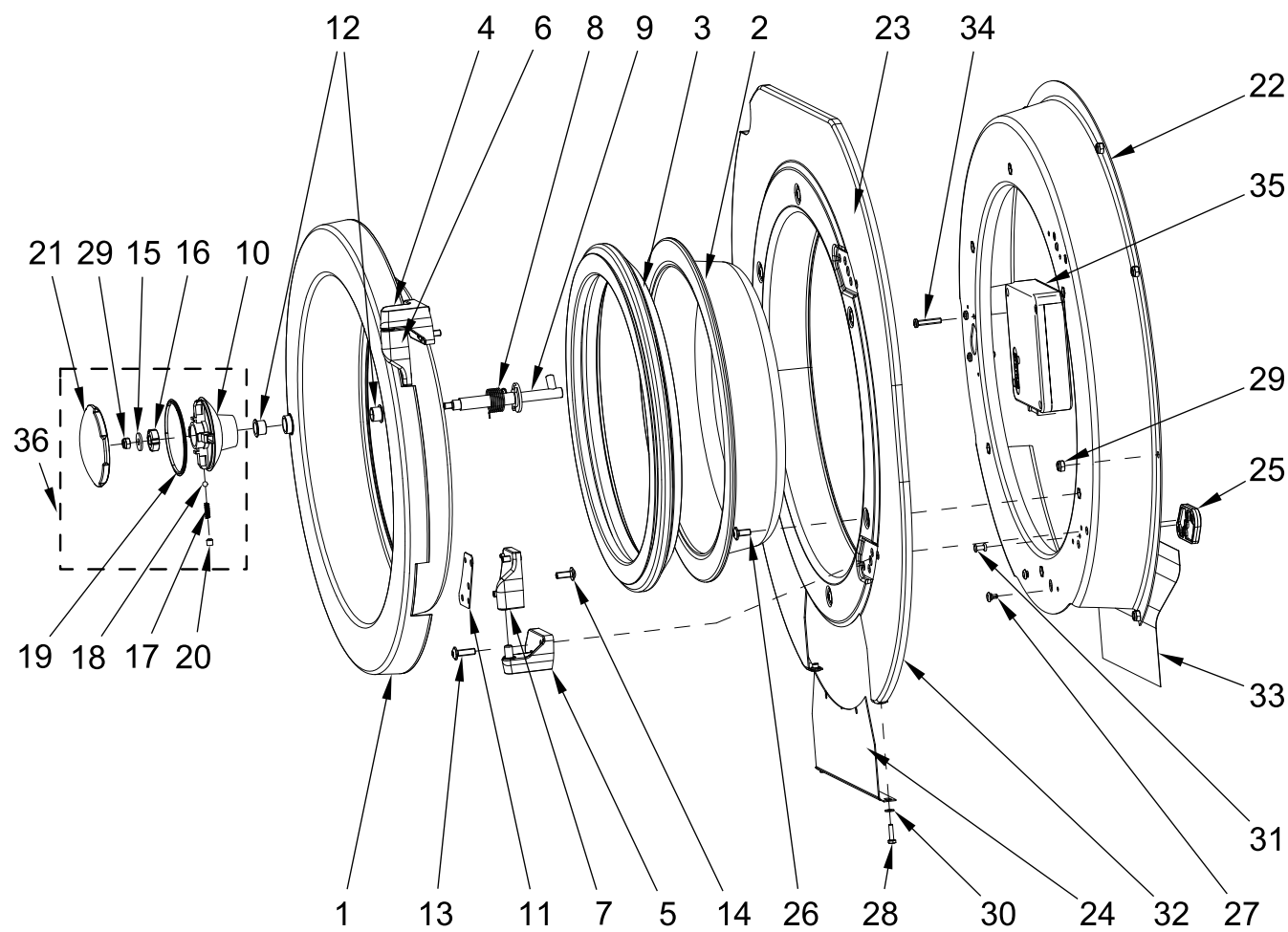
CONTROL PANEL PARTS



CONTROL PANEL PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10725448	Control Panel	10	W10712243	Bolt M4x12	19	W10712240	Holder, Emergency Stop
2	W10725459	Control Board Bracket	11	23002869	Bolt M3x6	20	W10712241	Switching Unit
3	W10725461	Cover Plate	12	23003666	Nut M4			Following Parts Not Illustrated
4	W10725463	Keypad, MC7 FC (PN)	13	23001545	Washer M4			
5	W10712233	Display Board - CPU	14	23002865	Washer, Lock M4			
6	W10712234	Main Control Board MC7	15	23002950	Washer, Lock M4		W10712236	Wiring Harness, Main Control to Display Board
7	W10711787	Insert, Rivet	16	23004126	Double-Sided Tape			
8	W10711789	Rivet w/Crank (4x16)	17	23002877	Shield, Rain		23004139	Emergency Stop Harness (OPL)
9	W10725468	Leading Pin	18	W10712238	Knob, Emergency Stop			

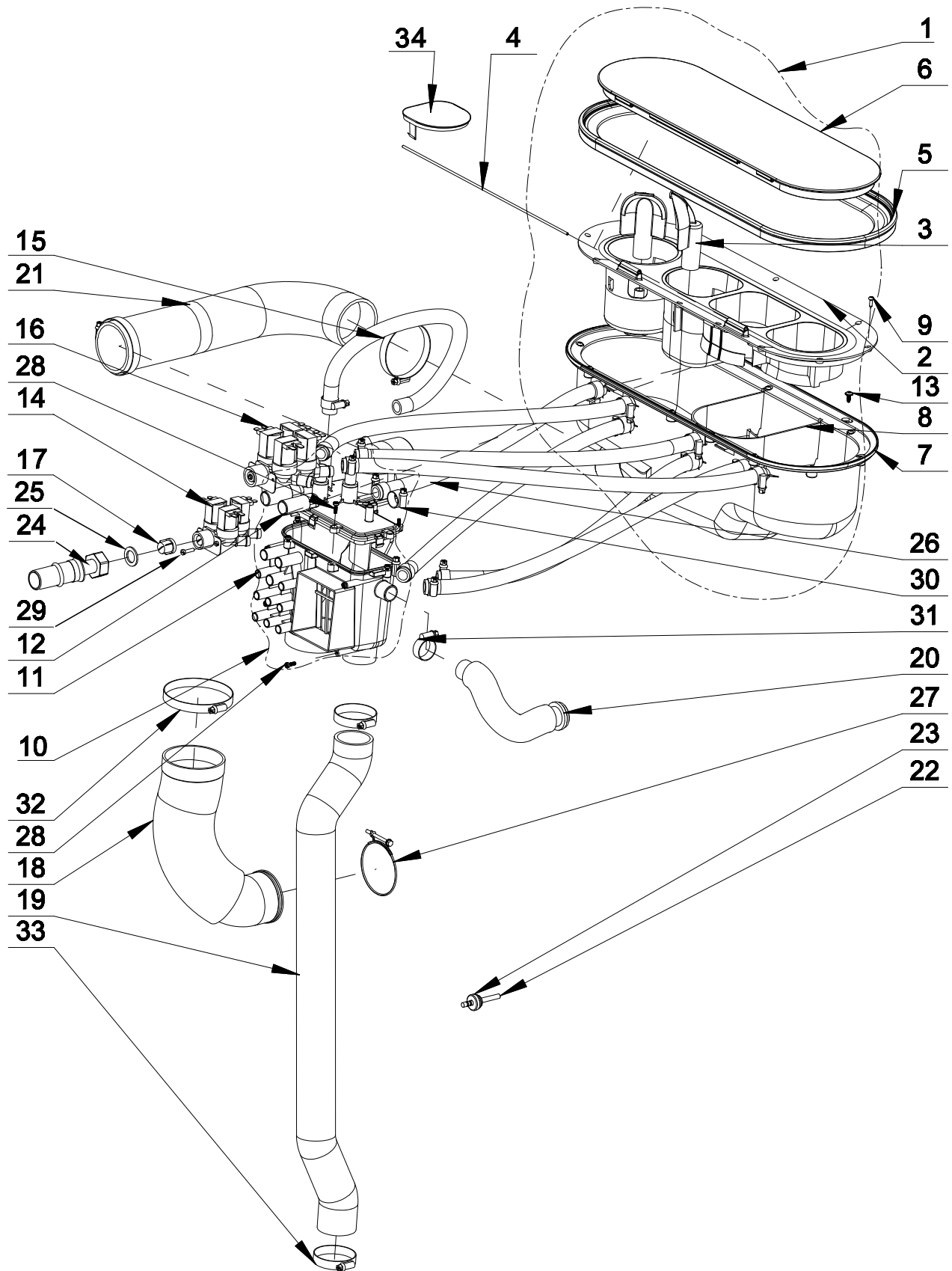
DOOR PARTS



DOOR PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10714950	Door Frame	15	23003012	Washer M6	26	W10712367	Bolt M6x14
2	W10712299	Door Glass	16	W10712323	Locating Segment, Handle	27	W10712368	Plastic Plug
3	W10712303	Door Seal	17	W10712328	Compression Spring, Handle	28	23002398	Bolt M4x16
4	W10712306	Upper Hinge - Fixed	18	W10712344	Handle Ball	29	23001310	Nut M6
5	W10712307	Lower Hinge - Fixed	19	W10712345	Distinguishing Ring (Blue)	30	23002438	Washer M4.3
6	W10712308	Upper Hinge	20	W10712347	Bolt M6x6	31	W10711789	Rivet w/Crank (4x16)
7	W10712309	Lower Hinge	21	W10712351	Cover, Handle	32	23004093	Rivet Blind Nut M4
8	W10712314	Torsion Spring, Handle	22	W10712356	Door Support Front Plate	33	23002877	Shield, Rain
9	W10712315	Lock Shaft, Handle	23	W10712359	Front Panel	34	W10712370	Bolt M5x25
10	W10712316	Inner, Handle	24	W10712362	Heating Element Cover Plate	35	W10712373	Door Lock
11	W10712317	Washer, Hinge	25	W10712366	Hinge Support	36	W10712375	Handle Complete
12	W10712318	Casing, Lock Shaft						Following Parts Not Illustrated
13	W10712319	Bolt M6x25						
14	W10712320	Bolt M6x16					W10712376	Wiring Harness, Door Lock

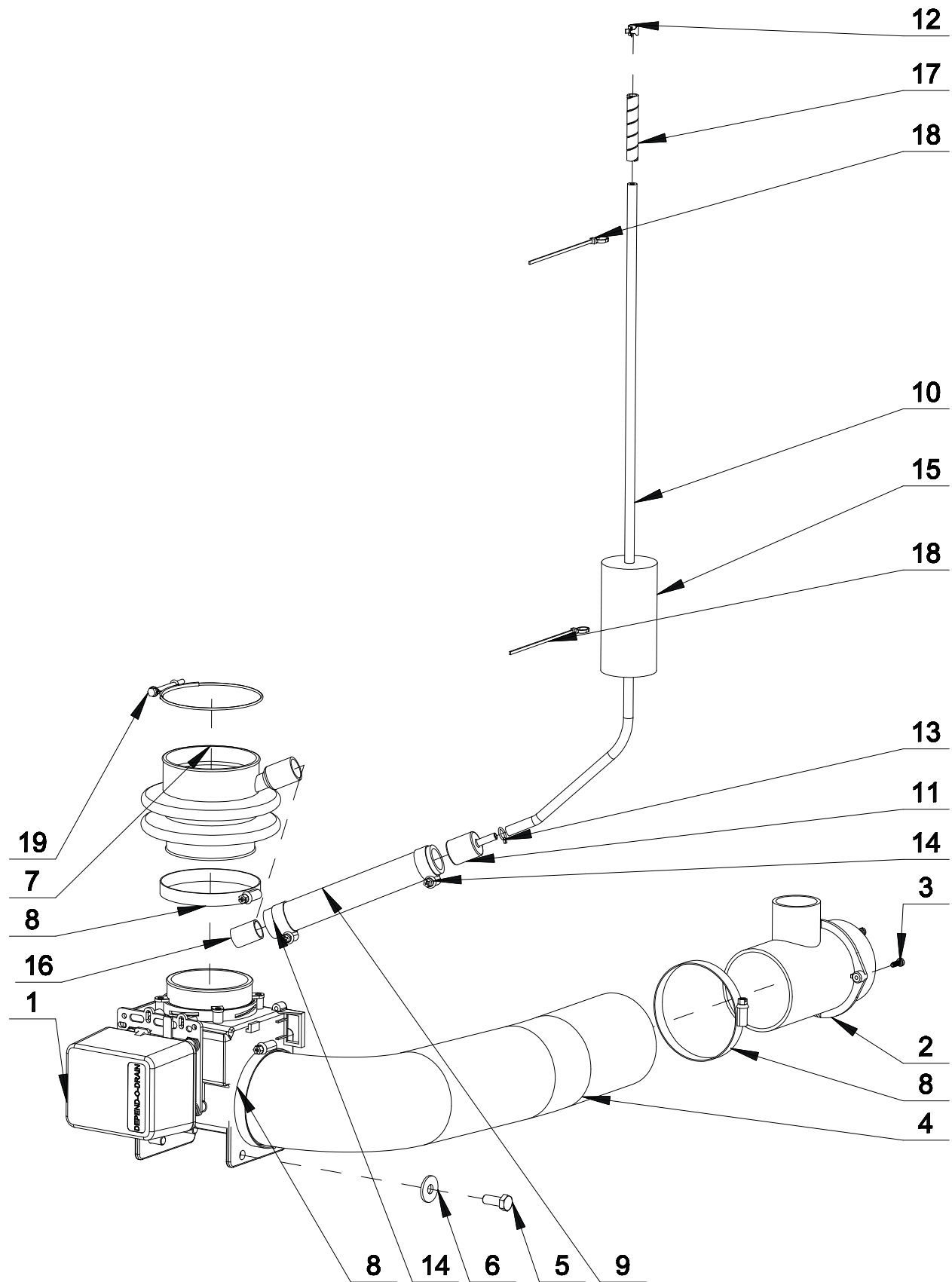
WATER INLET PARTS



WATER INLET PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10714957	Chemical Dispenser	14	W10712646	Three-Way Valve - Complete (3/4")	26	23001507	Hose, Inlet
2	W10712626	Chemical Dispenser Insert	15	23001256	Hose Clamp (60-80)	27	W10712716	Hose Clamp (62-70)
3	W10712627	Siphon	16	W10712721	Four-Way Valve - Complete (3/4")	28	W10712718	Bolt M4x12
4	W10712628	Pin, Hinge	17	23002922	Filter Screen	29	23002398	Bolt M4x16
5	W10712629	Dispenser Seal	18	W10712647	Filling Hose	30	23001506	Hose Clamp (12-22)
6	W10712630	Dispenser Lid	19	W10725474	Overflow Tube	31	23001262	Hose Clamp (20-32)
7	W10712635	Chemical Dispenser Base	20	W10726649	Hose, Vent	32	23001258	Hose Clamp (70-90)
8	W10712637	Insert, Chemical Dispenser Base	21	W10725478	Dispenser Elbow - Pipe	33	23001750	Hose Clamp (40-60)
9	23003782	Screw	22	23003964	Temperature Sensor	34	W10734787	Block-off, Dispenser Cavity
10	W10712640	Mixer - Complete	23	W10712713	Seal Ring, Temperature Sensor			
11	W10712642	Mixer Body	24	23001523	Hose, Connection			
12	W10712644	Mixer Lid	25	23002921	Washer, Fill Hose			
13	W10711800	Screw M4x11						

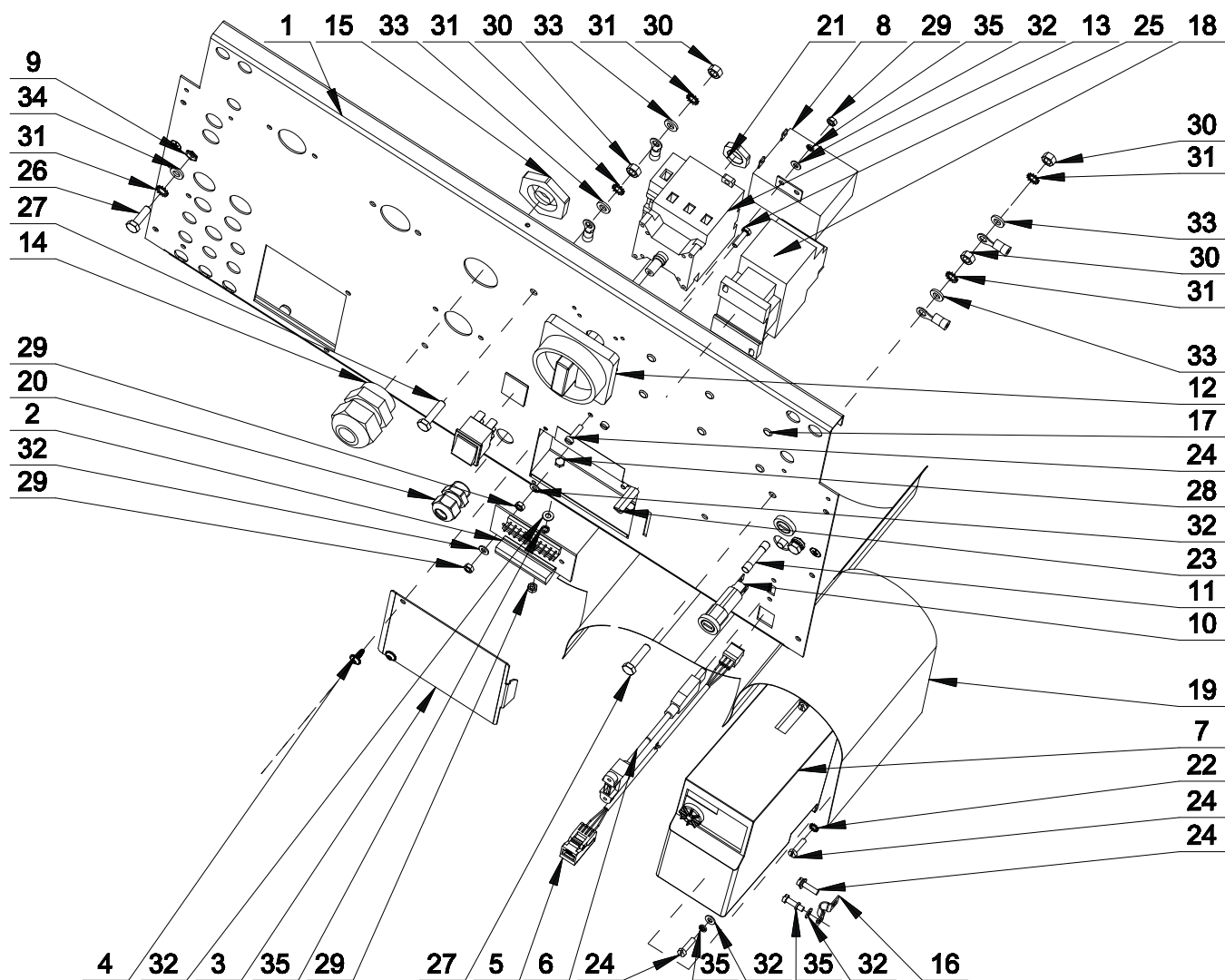
DRAIN SYSTEM PARTS



DRAIN SYSTEM PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10712775	Drain Valve - Complete	9	23001246	Lower Hose, Pressure Switch	17	W10712803	Hose Protector
	W10712776	Drain Valve (Chamber)				18	W10657139	Wire Tie (130 x 2.6mm)
	W10357127	Drain Valve (Motor Only)	10	23001252	Upper Hose, Pressure Switch	19	W10712805	Hose Clamp (82-90)
2	W10712777	T-Connector	11	23001260	Pressure Switch Hose Fitting			
3	W10712718	Bolt M4x12	12	W10712806	Spring Clamp			
4	W10712787	Drain Elbow	13	23001257	Clamp, Corbin (A5.5)			
5	23002475	Bolt M8x20	14	23001262	Hose Clamp (20-32)			
6	23002437	Washer M8	15	23004491	Larger Bumper			
7	W10712797	Hose	16	W10712804	Hose Insert			
8	23001258	Hose Clamp (70-90)						

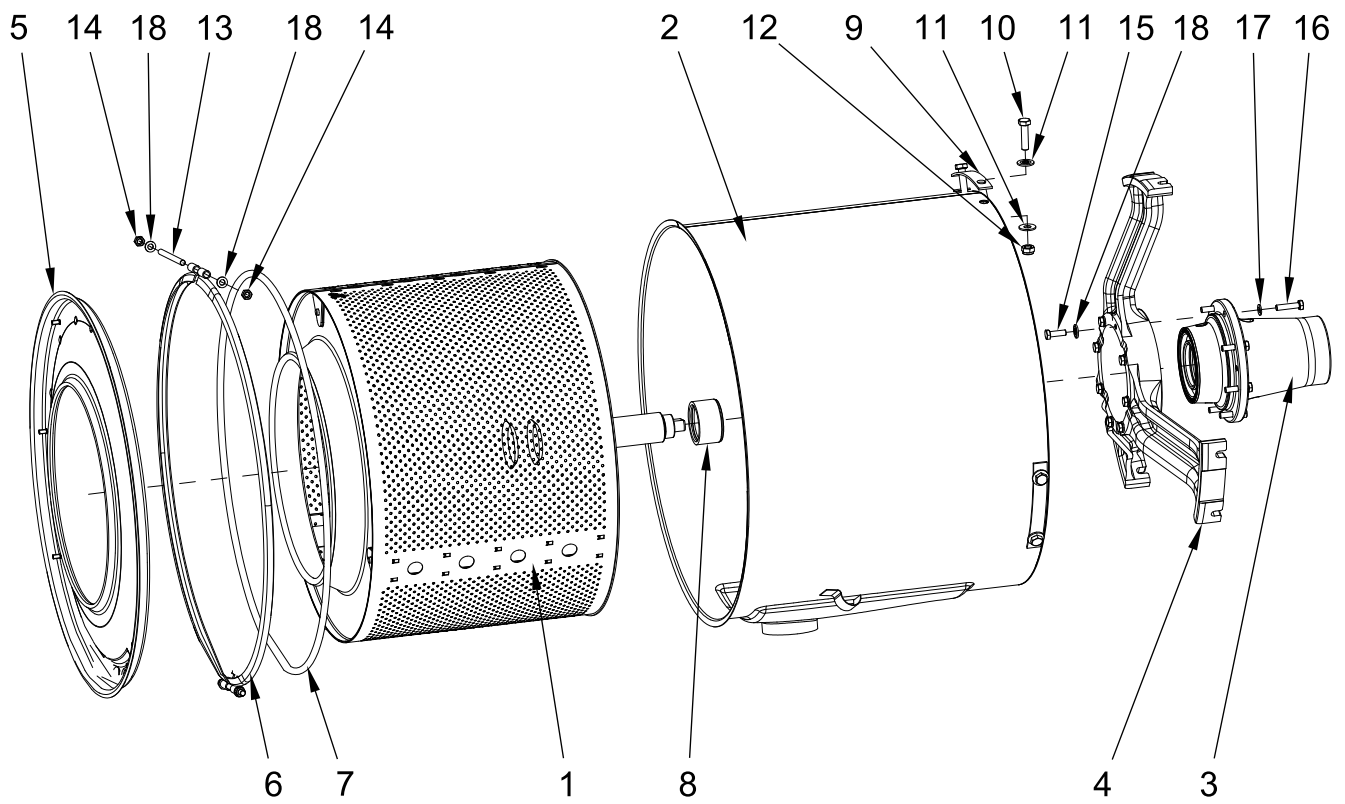
REAR PANEL PARTS



REAR PANEL PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10725513	Rear Panel - Complete	12	23003497	Main Switch Knob	25	23004095	Bolt M4x16
2	W10286355	LED Board MC5	13	23003500	Main Switch 25A	26	23002462	Bolt M6x20
	W10665043	Cable, Pump Relay Board to LED Terminal	14	23004494	Large Strain Relief	27	23002806	Bolt M6x25
3	W10725522	Rear Panel, Lid	15	23004495	Large Strain Relief Nut	28	23001682	Bolt M4x8
4	W10711800	Screw M4x11	16	W10713152	Cable Clamp	29	23003666	Nut M4
5	W10713154	Cable Connector, RS485	17	23002362	Rivet W/Crank (4x7)	30	23002651	Nut M6
6	W10713157	Cable, USB - Rear Panel Connector	18	23003750	Contacto LC1 D09M7	31	23002425	Washer, Lock M6
7	W10725523	Inverter, Frequency	19	W10725552	Cover - Motor/Frequency Inverter	32	23002438	Washer M4.3
	W10713110	Cable, Communication	20	23004396	Small Strain Relief M16	33	23003767	Washer M6.4
8	W10725530	Filter	21	23004398	Small Strain Relief Nut M16	34	23002424	Washer M6.4
9	23001575	Nut, Insert M6	22	23002950	Washer, Lock M4	35	23002400	Washer M4
10	23002210	Fuse Holder (6x32mm)	23	23002473	Foam Connector Gasket			Following Parts Not Illustrated
11	23003385	Fuse 1A 6x32	24	23002398	Bolt M4x16		W10725560	Wiring, Main
							W10713163	Kit, Liquid Soap Supply Connection

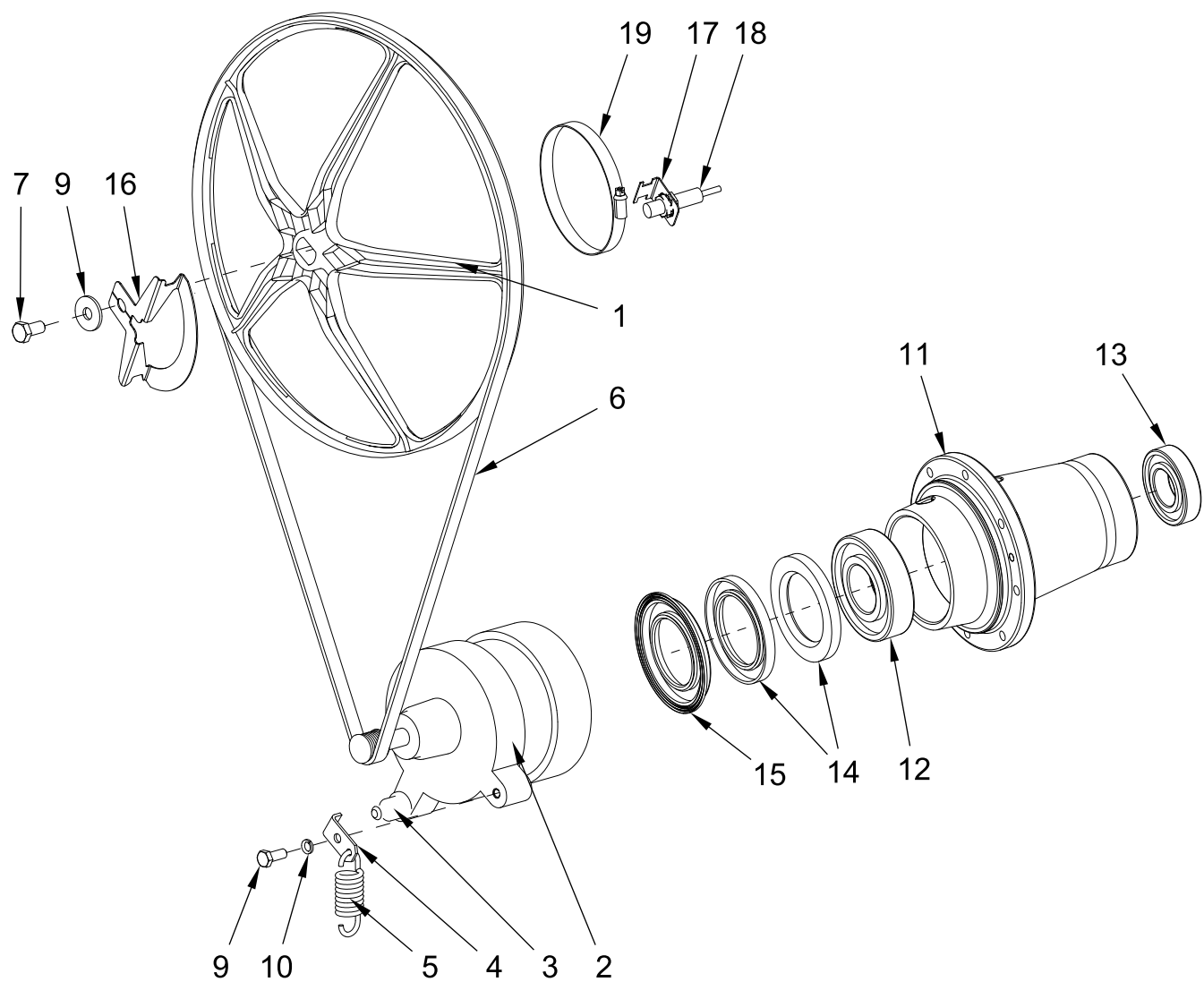
DRUM AND TUB PARTS



DRUM AND TUB PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10725703	Drum, Washer - Complete	7	W10713413	Seal D10-1800MM	15	23003419	Screw M8x24
2	W10713386	Outer Tub - Complete	8	W10713945	Seal Sleeve	16	23003765	Bolt M8x35
3	W10725710	Trunnion - Complete	9	W10713947	Bracket, Curved	17	23003769	Washer M8
4	W10713399	Support, Tub	10	W10304863	Bolt M10X40	18	23001608	Washer M8.4
5	W10713405	Panel, Tub Front	11	23002988	Washer M10	Following Parts Not Illustrated		
6	W10713410	Clamp - Complete	12	23001241	Nut M10			
			13	23002486	Bolt M8	W10713950	Thread Lock	
			14	23002487	Nut M8			

DRIVE PARTS



DRIVE PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10713992	Pulley, Drum
2	W10725724	Motor
3	23004307	Bushing Rubber, Motor
4	W10725727	Spring Holder
5	23004156	Spring, Tension
6	W10713980	Belt
7	23002648	Bolt M10x20
8	23004310	Bolt 5/16 x 1 ¼

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
9	23004023	Washer M10
10	23001265	Washer M8
11	W10725784	Bearing Housing
12	23001231	Bearing (6209 2RS C3)
13	23001232	Bearing (6207)
14	W10714022	Ring Seal 65x100x10
15	W10714025	Ring Seal 65x100/114x9/12

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
16	W10747775	Plate, Speed Sensor
17	W10747779	Bracket, Speed Sensor
18	W10747780	Speed Sensor
19	23001025	Hose Clamp (90-110)
		Following Parts Not Illustrated
	W10725729	Motor Wiring