

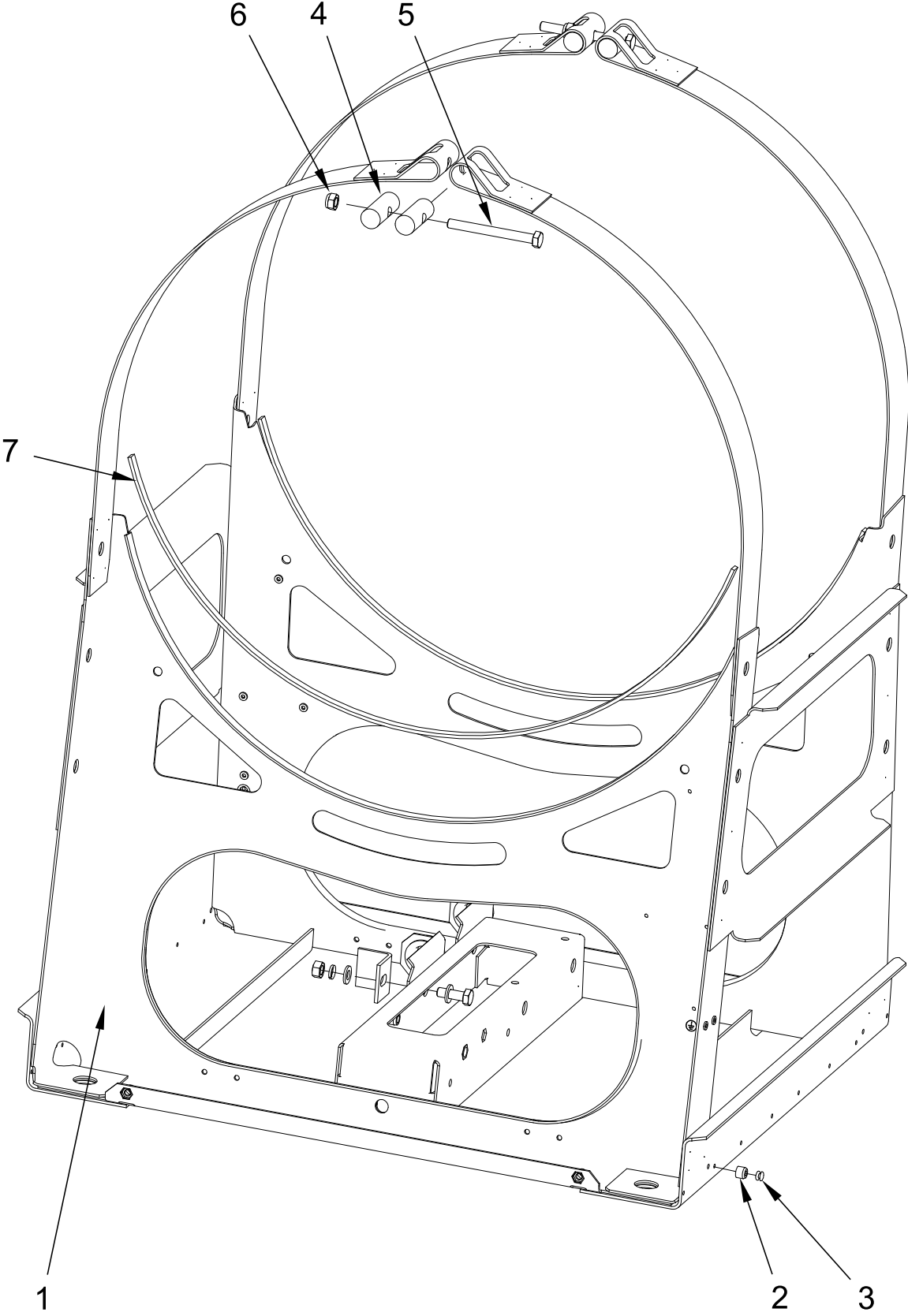


COMMERCIAL INDUSTRIAL WASHER

MODELS:

MXR25PNATS (Stainless) (Painted)

FRAME PARTS



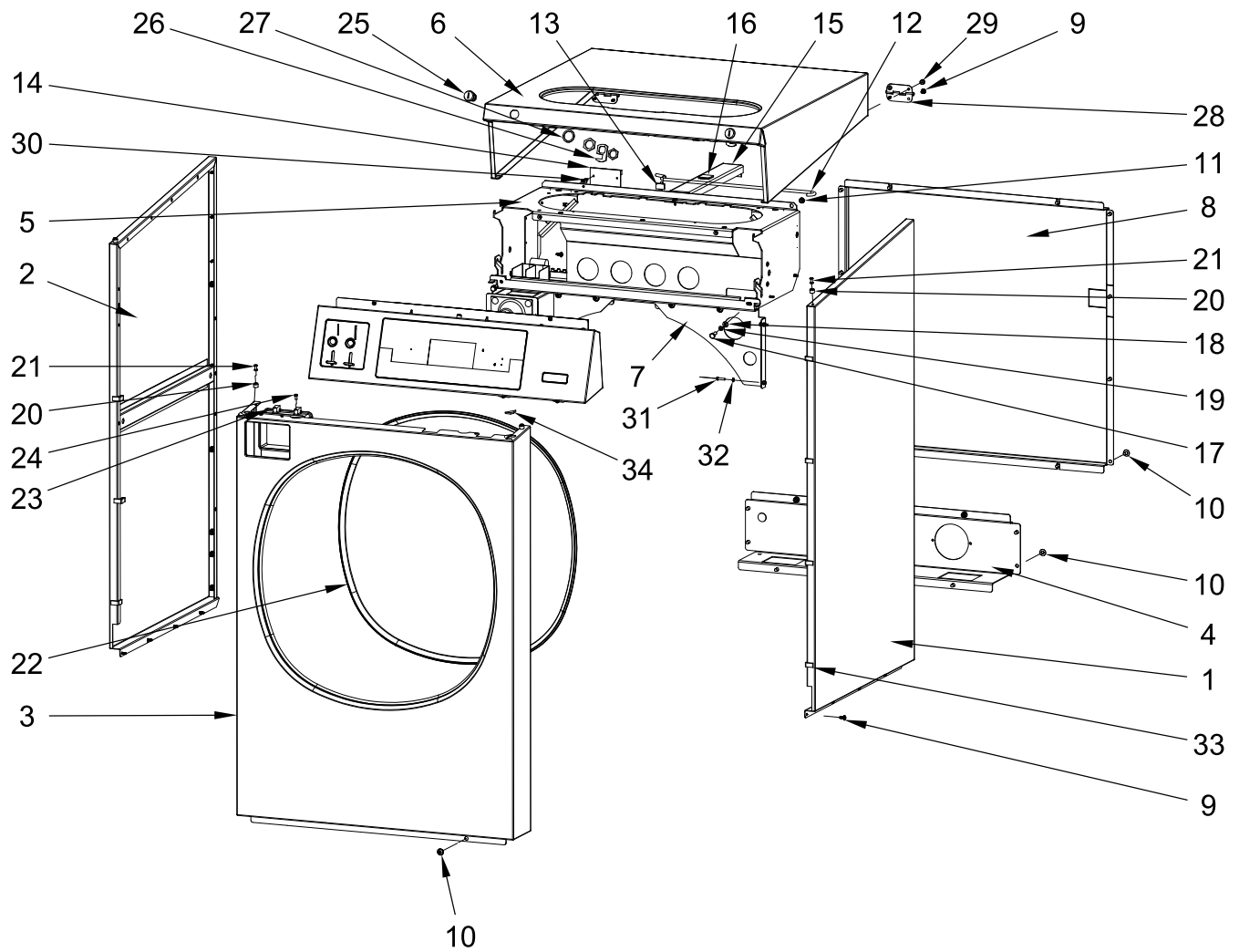
FRAME PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10725148	Frame
2	W10711787	Pin Insertion
3	W10711789	Rivet w/Crank (4x16)

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
4	W10711702	Cover Strip Pin
5	23003064	Bolt M8x80

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
6	23001607	Nut M8
7	W10711718	Self-Adhesive Foam Sealing

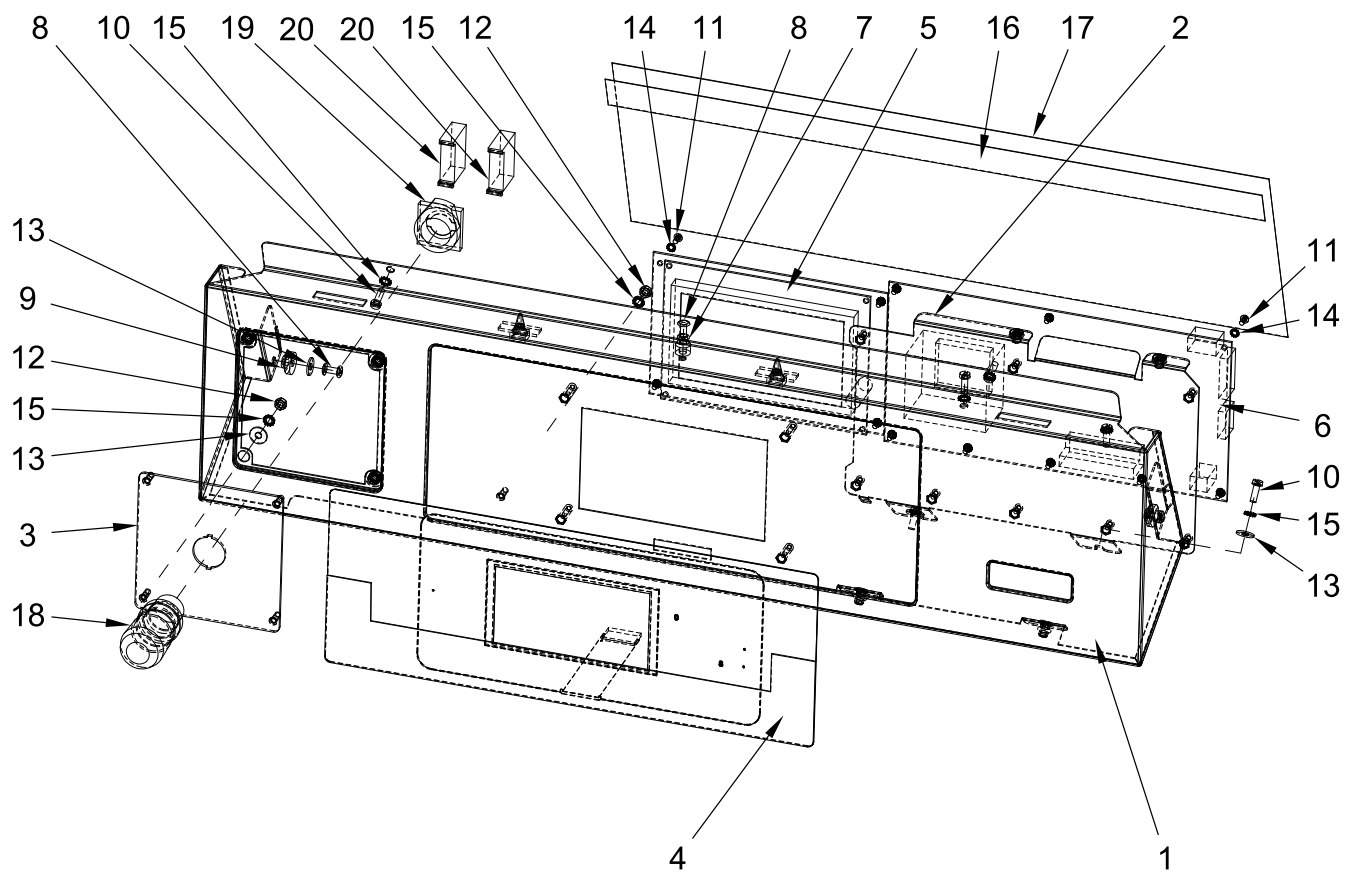
CABINET PARTS



CABINET PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10725163	Side Panel - Right (Painted)	11	23002167	Grommet, Rubber	26	23001009	Short Hook
	W10725169	Side Panel - Right (Stainless)	12	W10725428	Upper Lid Prop	27	23001007	Washer
2	W10725202	Side Panel - Left (Painted)	13	23002454	Self Sticking Cable Clip	28	23004103	Hinge
	W10725203	Side Panel - Left (Stainless)	14	W10712170	Module for Automatic Door Opening MC7	29	W10712165	Rivet w/Crank (8x8)
3	W10725230	Front Panel - Complete (Stainless)	15	W10725429	Top Cover Reinforcement	30	23001099	PC Board Socket
4	W10725235	Rear Cover - Lower, Complete	16	W10712181	Velcro Fastener	31	23002398	Bolt M4x16
5	W10725239	Panel Holder Complete	17	23002461	Bolt M6X16	32	23002950	Washer, Lock M4
6	W10725248	Top Cover - Complete (PN)	18	23003774	Washer M6 x 4	33	W10711718	Self-Adhesive Foam Sealing
7	W10725421	Cabinet Reinforcement Complete	19	23002440	Washer M6	34	W10725440	End Stop
8	W10725424	Rear Cover	20	W10711787	Pin Insertion			Following Parts Not Illustrated
9	W10711800	Screw 4x11	21	W10711789	Rivet w/Crank (4x16)		W10712183	Wiring AUM - Power Supply
10	W10286289	Bolt M6X10	22	W10725437	Edge Protection			Parts for Maytag Connect 360
			23	W10712166	Ornamental Plate Coin Vault		W10712243	Bolt M4x12
			24	23003114	Bolt M4X8		23003666	Nut M4
			25	W10712231	Lock			

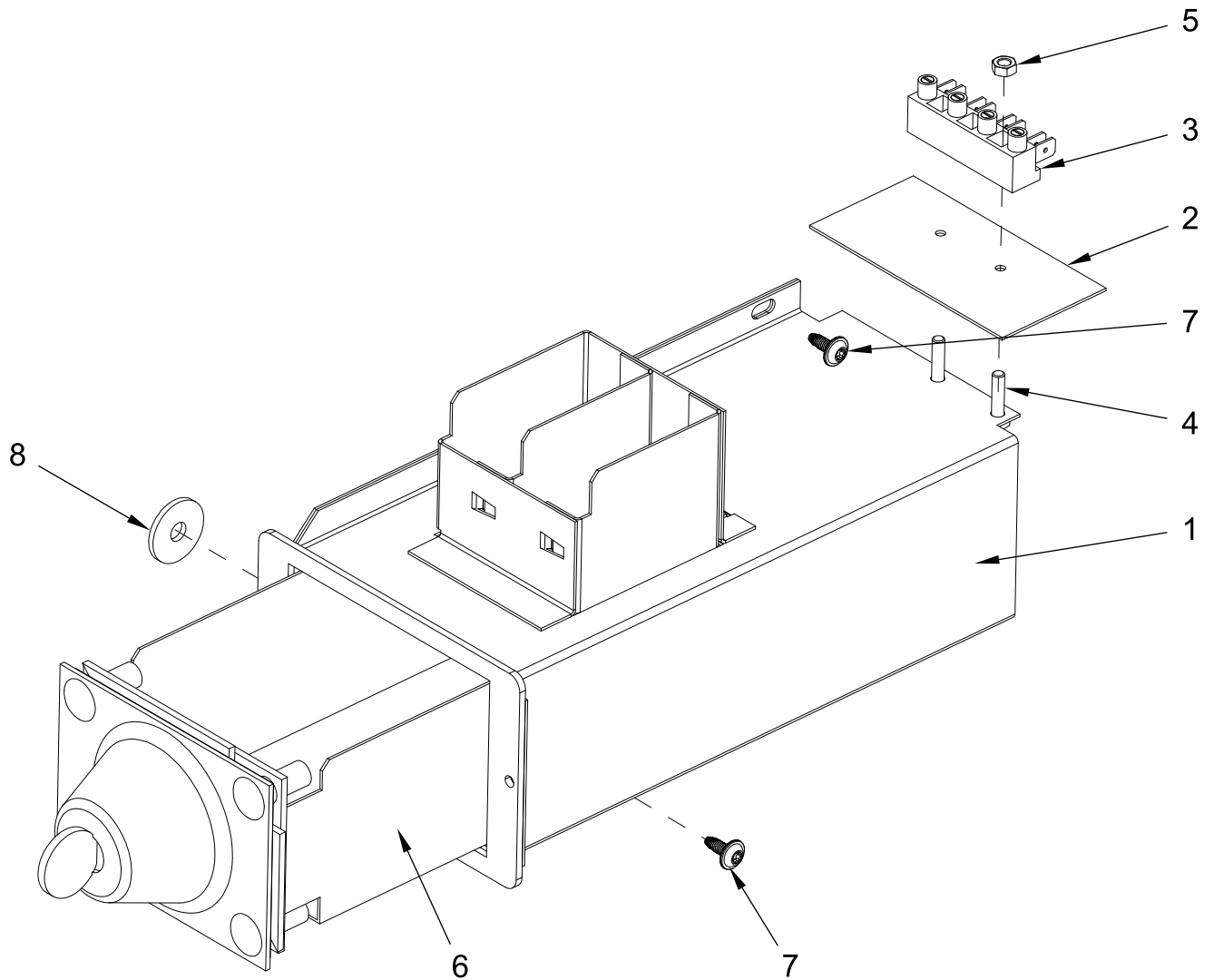
CONTROL PANEL PARTS



CONTROL PANEL PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10725454	Control Panel	9	W10725468	Leading Pin	18	W10712238	Knob, Emergency Stop
2	W10725459	Control Board Bracket	10	W10712243	Bolt M4x12	19	W10712240	Holder, Emergency Stop
3	W10725461	Cover Plate	11	23002869	Bolt M3X6	20	W10712241	Switching Unit
4	W10725463	Keypad, MC7 FC (PN)	12	23003666	Nut M4			Following Parts Not Illustrated
5	W10712233	Control Board - CPU	13	23001545	Washer M4			
6	W10712234	Control Board - Power Supply	14	23002865	Washer, Lock M4	W10712236		Cable, CPU - Power Supply
7	W10711787	Pin Insertion	15	23002950	Washer, Lock M4	23004139		Emergency Stop Harness (OPL)
8	W10711789	Rivet w/Crank (4x16)	16	23004126	Double-Sided Tape			
			17	23002877	Shield, Rain			

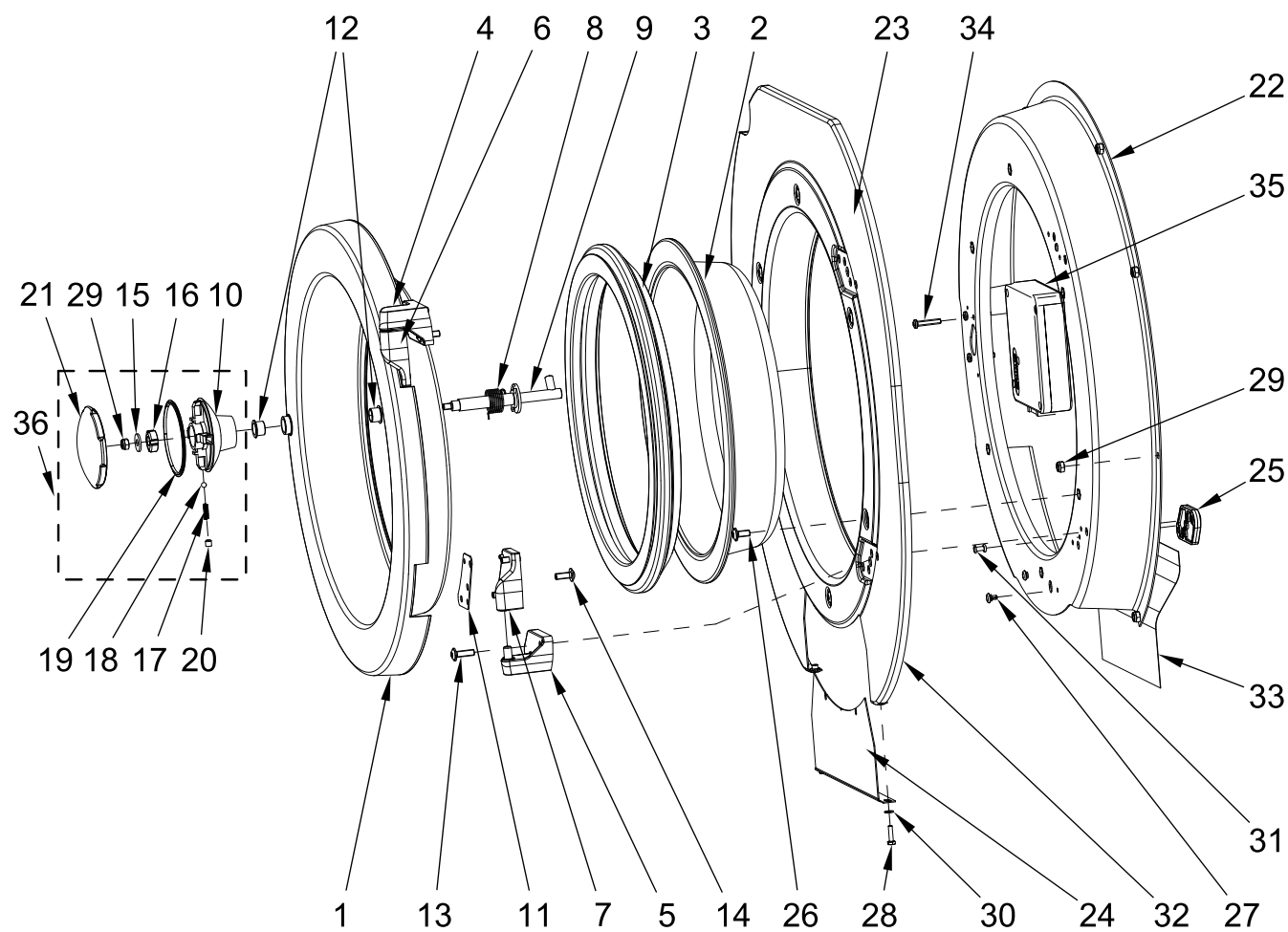
COIN VAULT PARTS



COIN VAULT PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10725469	Coin Vault	5	23003666	Nut M4	7	W10711800	Screw 4x11
2	23001115	Terminal Block Insulation	6	23003656	Switch, Coinbox	8	W10431220	Washer
3	23001113	Terminal Block						
4	23004095	Bolt M4X16						

DOOR PARTS



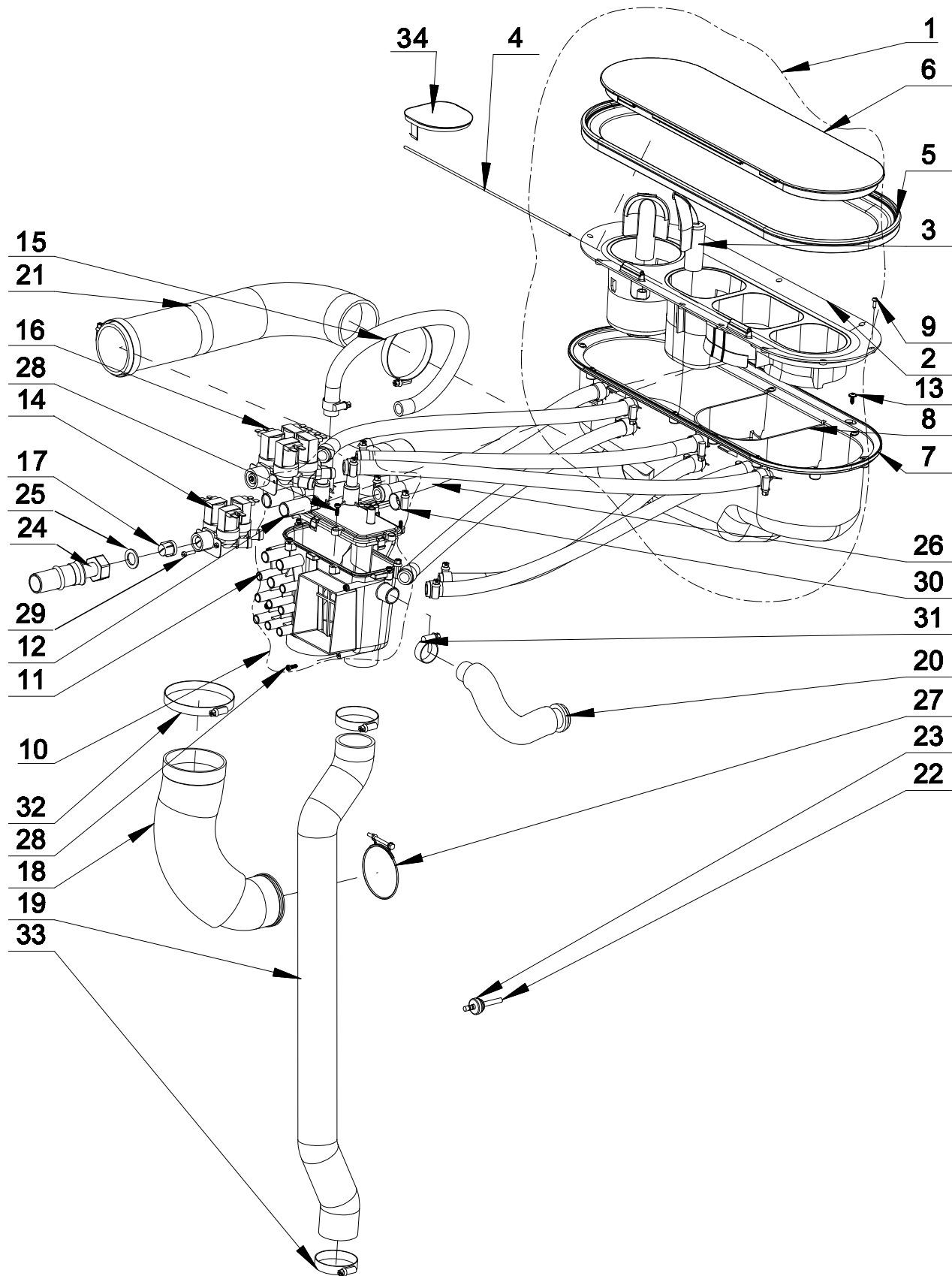
DOOR PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10712296	Door (Grey)
2	W10712300	Door Glass
3	W10712304	Door Seal
4	W10712306	Upper Hinge - Fixed
5	W10712307	Lower Hinge - Fixed
6	W10712308	Upper Hinge
7	W10712309	Lower Hinge
8	W10712314	Torsion Spring of Handle
9	W10712315	Lock Pin, Handle
10	W10712316	Inner, Handle
11	W10712317	Washer, Hinge
12	W10712318	Casing, Lock Pin
13	W10712319	Bolt M6x25

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
14	W10712320	Bolt M6x16
15	23003012	Washer M6
16	W10712323	Locating Segment, Handle
17	W10712328	Compression Spring, Handle
18	W10712344	Handle Ball
19	W10712345	Distinguishing Ring (Blue)
20	W10712347	Bolt M6x6
21	W10712351	Cover, Handle
22	W10712357	Door and Lock Holder Complete
23	W10712360	Front Panel
24	W10712363	Front Cover of Heating Element
25	W10712366	Washer, Hinge

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
26	W10712367	Bolt M6x14
27	W10712368	Plastic Plug
28	23002398	Bolt M4x16
29	23001310	Nut M6
30	23002438	Washer M4.3
31	W10711789	Rivet w/Crank (4x16)
32	23004093	Riveting Blind Nut M4
33	23002877	Shield, Rain
34	W10712370	Bolt M5x25
35	W10712373	Door Lock
36	W10712375	Handle Complete
		Following Parts Not Illustrated
	W10712376	Wiring, Door Lock

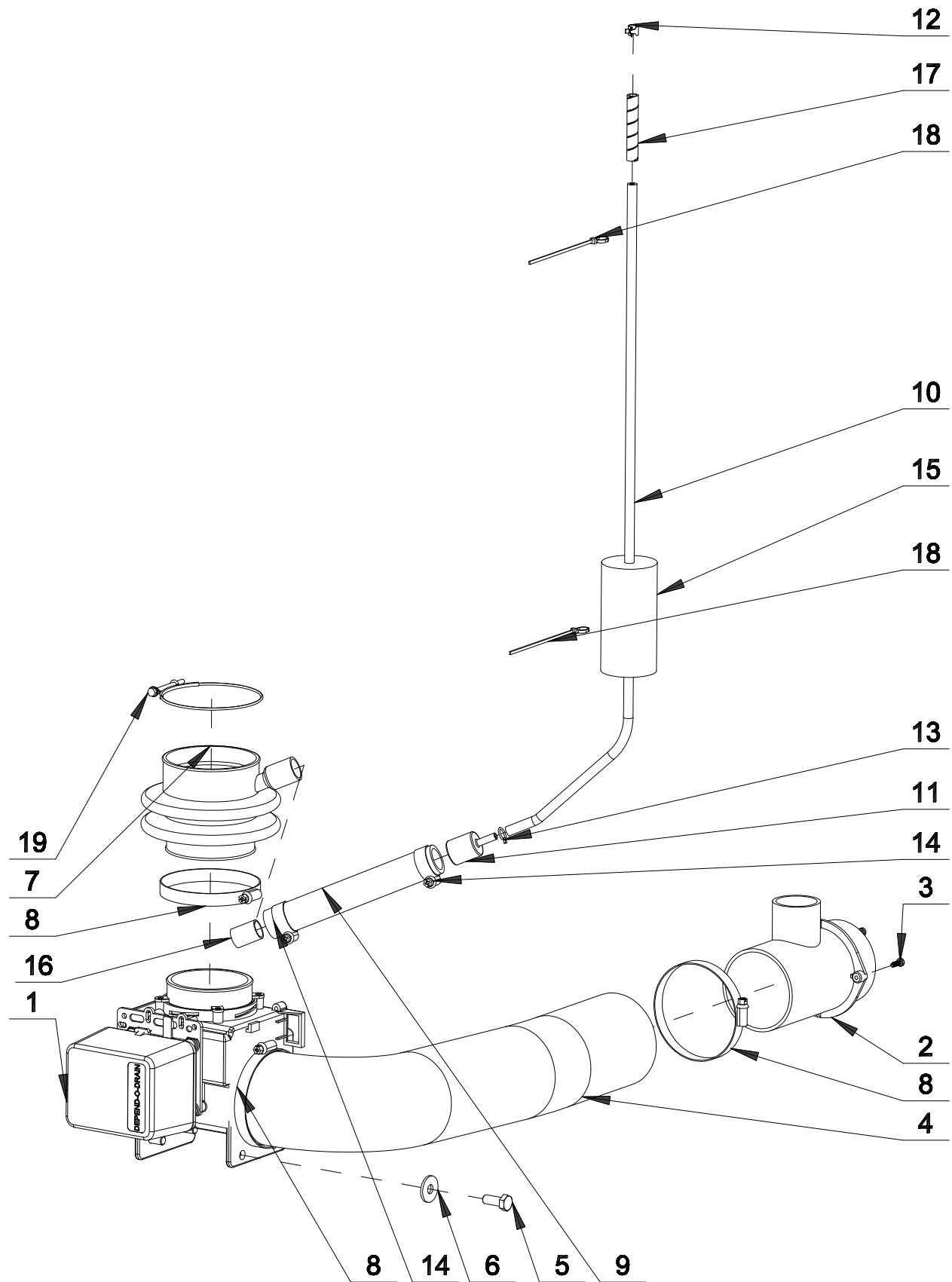
WATER INLET PARTS



WATER INLET PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10714957	Soap Hopper Complete	13	W10711800	Screw 4x11	24	23001523	Hose, Connection
2	W10712626	Upper Cover of Soap Hopper	14	W10712646	Three-Way Valve - Complete (3/4")	25	23002921	Washer, Fill Hose
3	W10712627	Flap	15	23001256	Hose Clamp (60-80)	26	23001507	Hose, Inlet
4	W10712628	Pin	16	W10712721	Four-Way Valve - Complete (3/4")	27	W10712716	Hose Clamp (62-70)
5	W10712629	Dispenser Seal	17	23002922	Filter Screen	28	W10712718	Bolt 4x12
6	W10712630	Dispenser Lid	18	W10712647	Filling Elbow - Pipe	29	23002398	Bolt M4x16
7	W10712635	Soap Hopper Insert Primary	19	W10725475	Overflow Tube	30	23001506	Hose Clamp (12-22)
8	W10712637	Soap Hopper Insert Secondary	20	W10726649	Hose, Venting	31	23001262	Hose Clamp (20-32)
9	23003782	Screw	21	W10725479	Dispenser Elbow - Pipe	32	23001258	Hose Clamp (70-90)
10	W10712640	Mixer - Complete	22	23003964	Temperature Sensor	33	23001750	Hose Clamp (40-60)
11	W10712642	Mixer Body	23	W10712713	Sealing Ring, Temperature Sensor	34	W10734787	Block-off, Dispenser Cavity
12	W10712644	Mixer Lid						

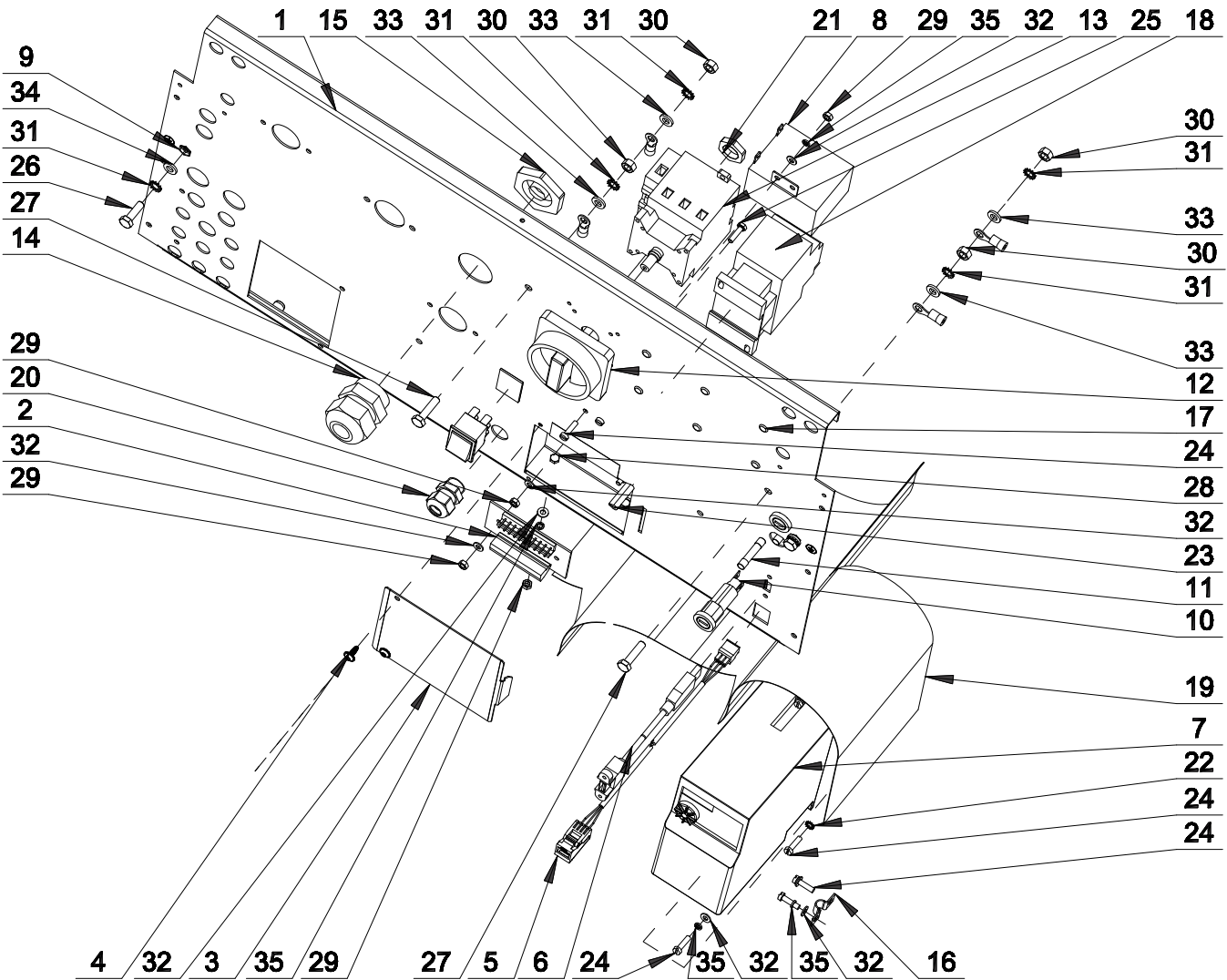
DRAIN SYSTEM PARTS



DRAIN SYSTEM PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10712775	Drain Valve - Complete	8	23001258	Hose Clamp (70-90)	16	W10712804	Bracing Tube
	W10712776	Drain Valve (Chamber)	9	23001246	Lower Hose, Pressure Switch	17	W10712803	Spiral Tube
	W10357127	Drain Valve (Motor Only)	10	23001252	Upper Hose, Pressure Switch	18	W10657139	Binding Strip (130 x 2.6mm)
2	W10712777	T-Connector	11	23001260	Pressure Switch Hose Fitting	19	W10712805	Hose Clamp (82-90)
3	W10712718	Bolt 4x12	12	W10712806	Spring Clamp			
4	W10712787	Drain Elbow	13	23001257	Clamp, Corbin (A5.5)			
5	23002475	Bolt M8x20	14	23001262	Hose Clamp (20-32)			
6	23002437	Washer M8	15	23004491	Larger Bumper			
7	W10712797	Drain Hose Pipe						

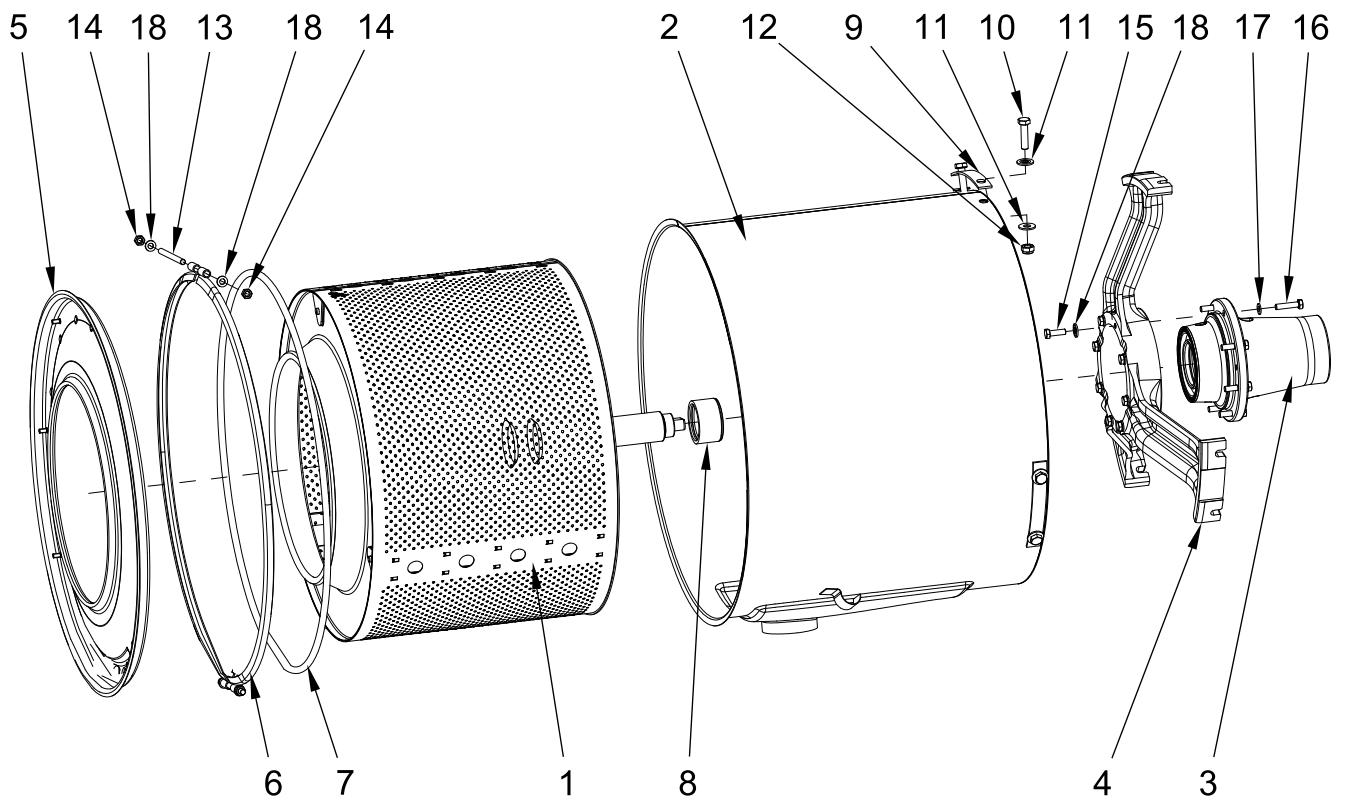
REAR PANEL PARTS



REAR PANEL PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10725514	Rear Panel - Complete	12	23003497	Main Switch Knob	25	23004095	Bolt M4X16
2	W10286355	Signal Board MC5	13	23003500	Main Switch 25A	26	23002462	Bolt M6X20
	W10665043	Cable, Pump Relay Board to LED Terminal	14	23004494	Large Strain Relief	27	23002806	Bolt M6X25
3	W10725522	Rear Panel, Lid	15	23004495	Large Strain Relief Nut	28	23001682	Bolt M4x8
4	W10711800	Screw 4x11	16	W10713152	Cable Clamp	29	23003666	Nut M4
5	W10713154	Cable, RS485 Connectors	17	23002362	Rivet W/Crank (4x7)	30	23002651	Nut M6
6	W10713157	Cable, USB - Rear Panel Connection	18	23003750	Contactor, Frequency Inverter	31	23002425	Washer, Lock M6
7	W10415734	Inverter, Frequency	19	W10725553	Cover, Motor - Frequency Inverter	32	23002438	Washer M4.3
	W10725529	Cable, Communication	20	23004396	Small Strain Relief M16	33	23003767	Washer M6.4
8	W10725530	Filter	21	23004398	Small Strain Relief Nut M16	34	23002424	Washer M6.4
9	23001575	Nut, Insert M6	22	23002950	Washer, Lock M4	35	23002400	Washer M4
10	23002210	Fuse Holder (6x32mm)	23	23002473	Foam Connector Gasket	Following Parts Not Illustrated W10725560 Wiring, Main W10713163 Kit, Liquid Soap Supply Connection		
11	23003385	Fuse 1A 6x32	24	23002398	Bolt M4x16			

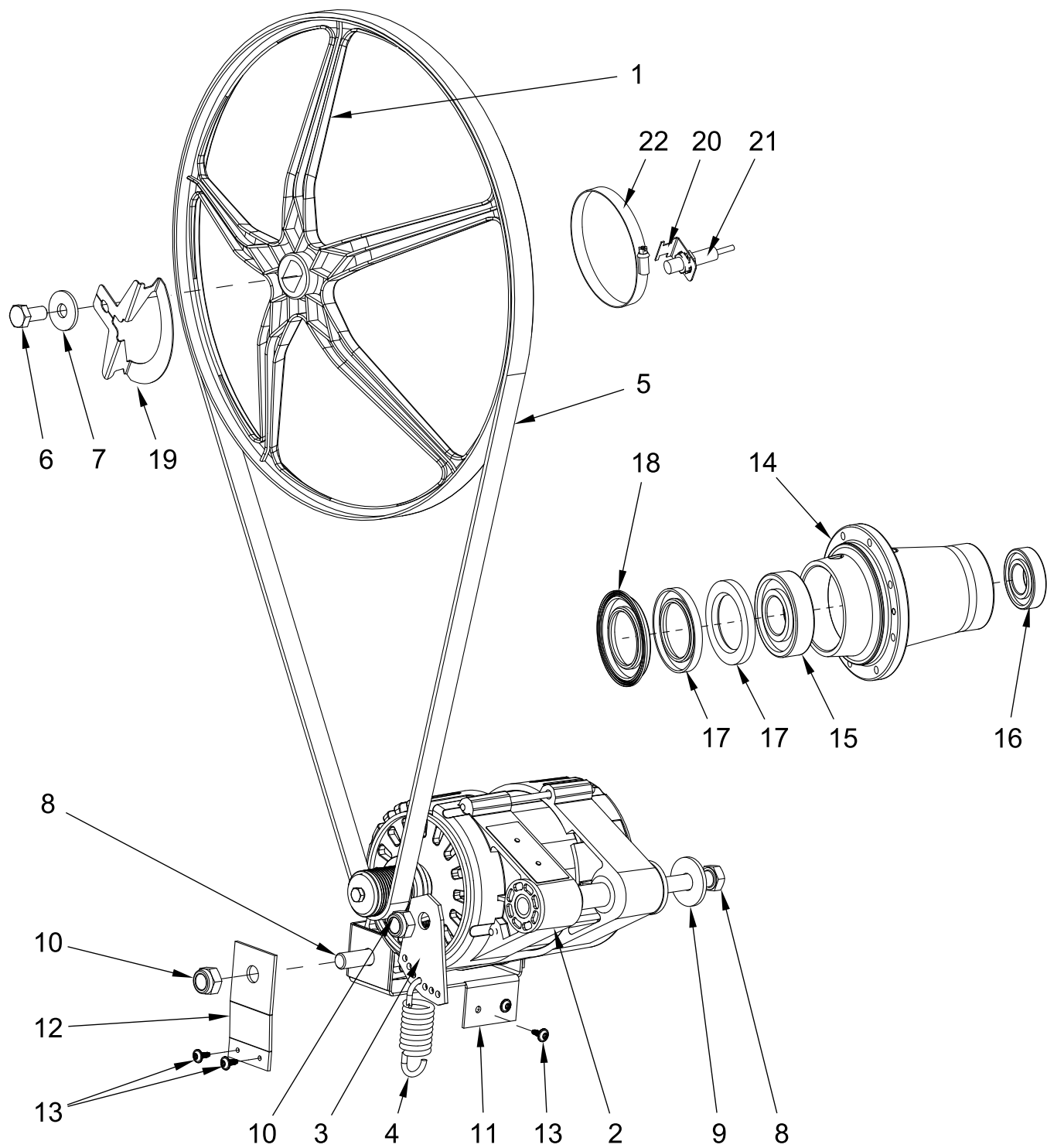
DRUM AND TUB PARTS



DRUM AND TUB PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10725705	Drum, Washer - Complete	7	W10713414	Seal D10-2100MM	15	23003419	Screw M8x24
2	W10713387	External Tub - Complete, Electrical Heating	8	W10713945	Sealing Sleeve	16	23003765	Bolt M8x35
3	W10714045	Trunnion - Complete	9	W10713948	Washer, Cross Piece	17	23003769	Washer M8
4	W10713400	Support, Tub	10	W10304863	Bolt M10X40	18	23001608	Washer M8.4
5	W10713407	Front Tub Panel - Complete	11	23002988	Washer M10	Following Parts Not Illustrated W10713950 Screw Lock		
6	W10713411	Clamp - Complete	12	23001241	Nut M10			
			13	23002486	Bolt M8			
			14	23002487	Nut M8			

DRIVE PARTS



DRIVE PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	23004308	V-Pulley Drum
2	W10725742	Motor
3	W10725749	Spring Holder
4	23004156	Spring, Tension
5	W10713981	Belt
6	23002648	Bolt M10x20
7	23004023	Washer M10
8	W10725762	Bolt M12x160
9	23004146	Washer 12

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
10	W10357141	Nut M12
11	W10725763	Motor Holder
12	W10725774	Holder
13	W10711800	Screw 4x11
14	W10714004	Bearing Housing
15	23003615	Bearing (6309)
16	23001232	Bearing (6207)
17	W10714022	Ring Seal 65x100x10
18	W10714025	Ring Seal 65x100/114x9/12

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
19	W10747775	Plate, Speed Sensor
20	W10747779	Bracket, Speed Sensor
21	W10747780	Speed Sensor
22	23001025	Hose Clamp (90-110)