

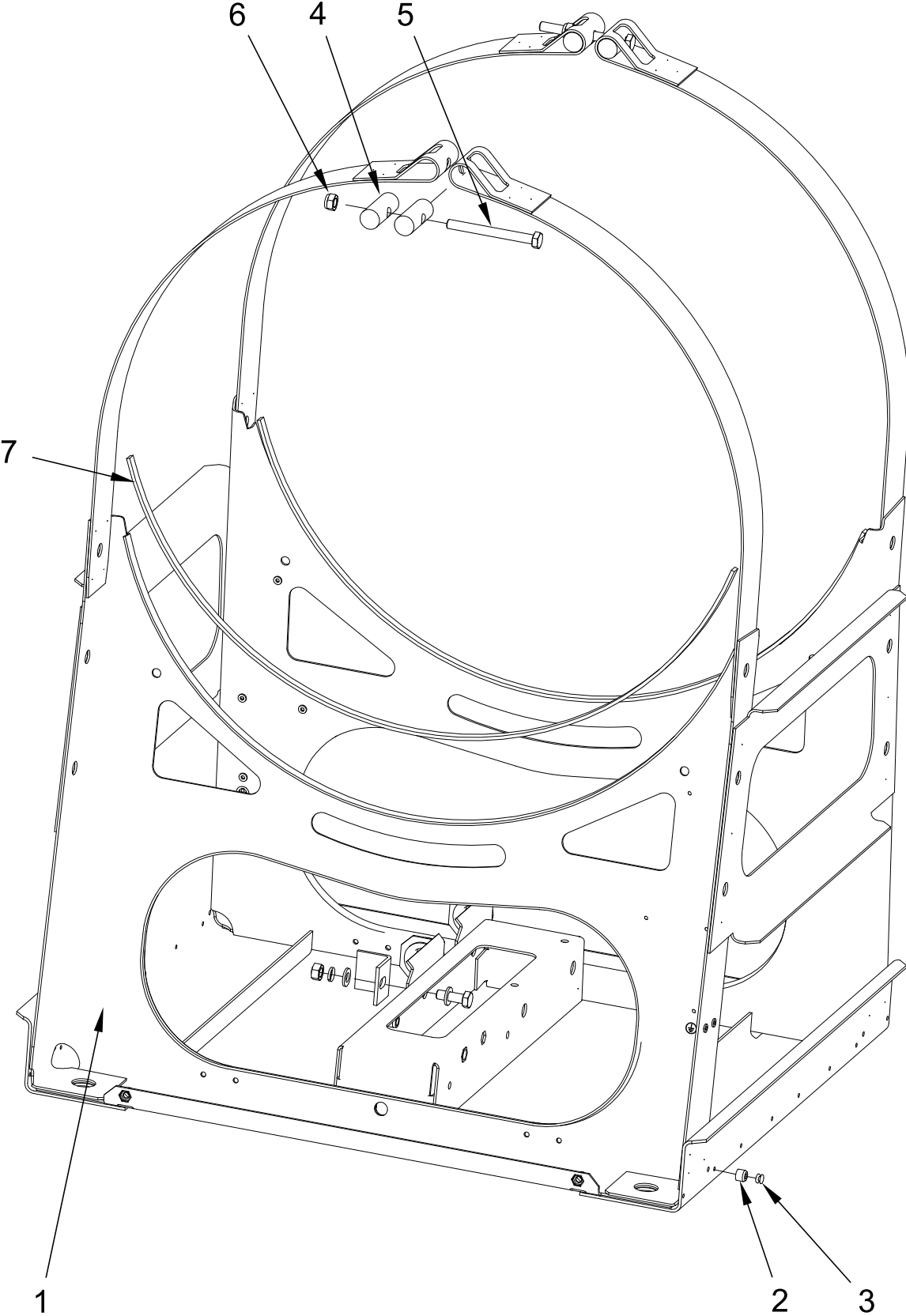


COMMERCIAL INDUSTRIAL WASHER

MODELS:

MXR55PNATS (Stainless) (Painted)

FRAME PARTS



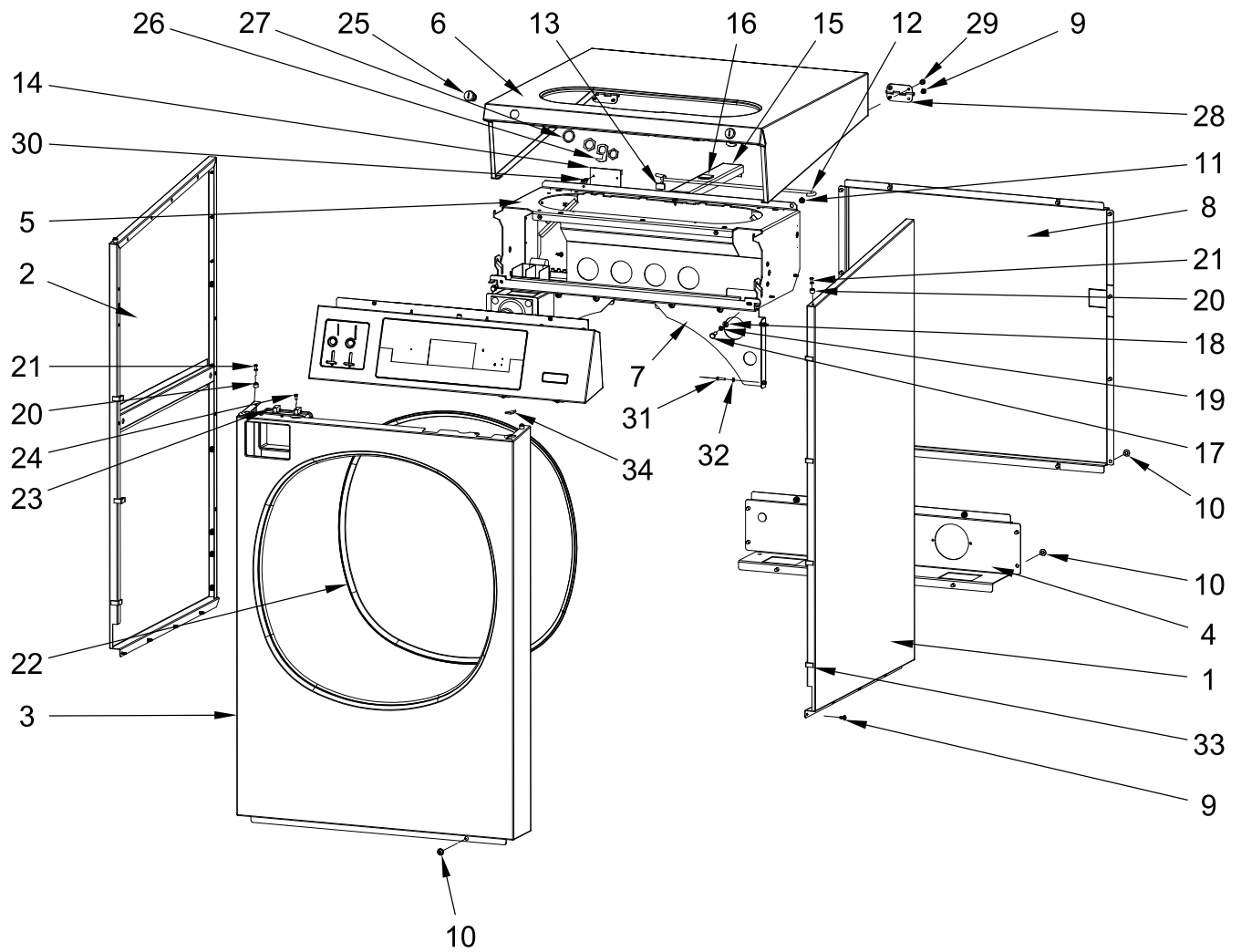
FRAME PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10725154	Frame
2	W10711787	Insert, Rivet
3	W10711789	Rivet w/Crank (4x16)

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
4	W10711702	Cover Strip Pin
5	W10711703	Bolt M8x100

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
6	23001607	Nut M8
7	W10711718	Self-Adhesive Foam Seal

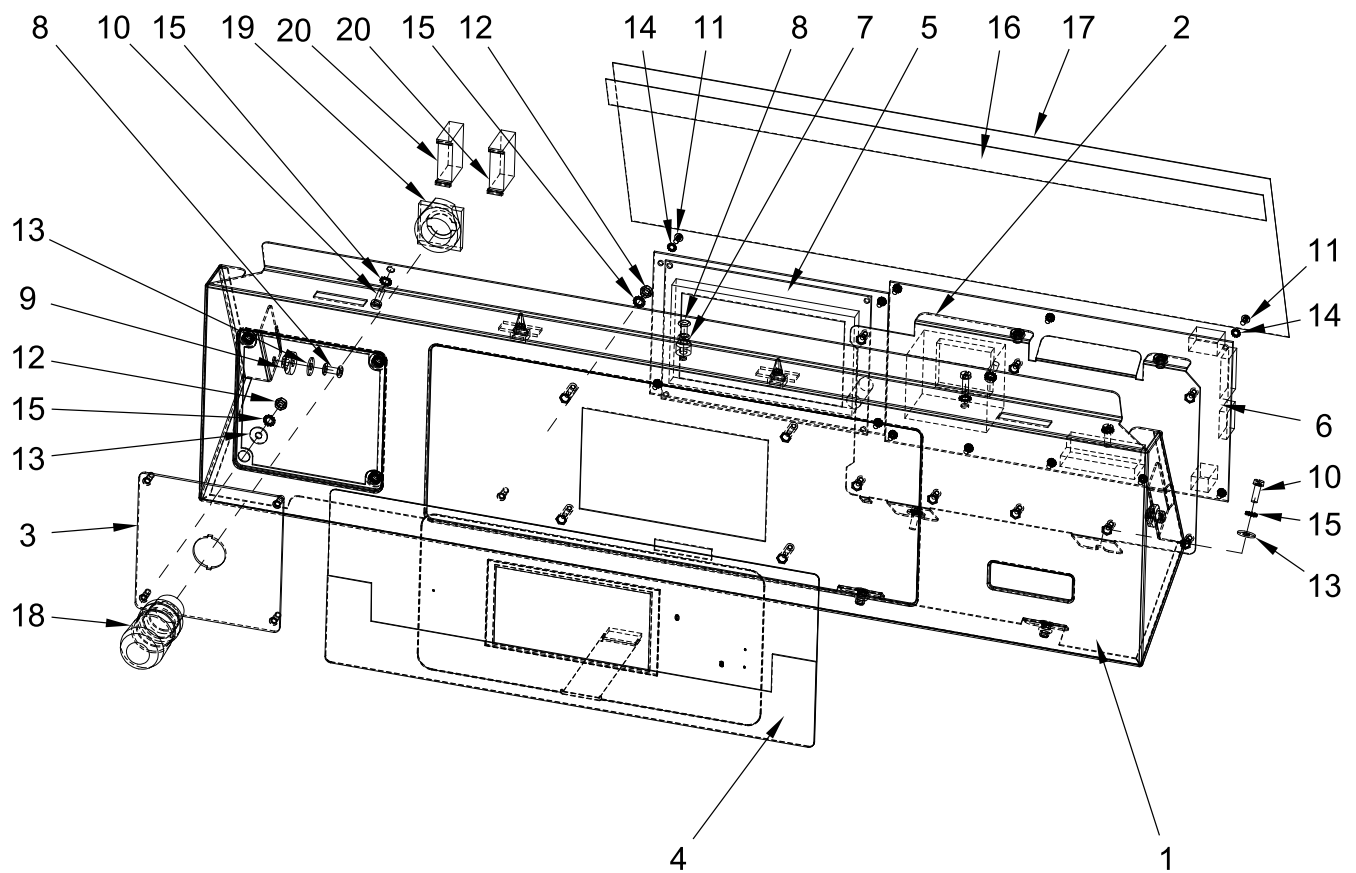
CABINET PARTS



CABINET PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10725182	Side Panel - Right (Painted)	12	W10712164	Prop Rod	28	23004103	Hinge
	W10725185	Side Panel - Right (Stainless)	13	23002454	Self Sticking Cable Clip	29	W10712165	Rivet w/Crank (8x8)
2	W10725216	Side Panel - Left (Painted)	14	W10712170	Auto-Unlock Module	30	23001099	PC Board Socket
	W10725218	Side Panel - Left (Stainless)	15	W10725435	Top Cover Reinforcement	31	23002398	Bolt M4x16
3	W10725232	Front Panel - Complete (PN) (Stainless)	16	W10712181	Velcro Fastener	32	23002950	Washer, Lock M4
4	W10725237	Rear Cover - Lower, Complete	17	23002461	Bolt M6x16	33	W10711718	Self-Adhesive Foam Seal
5	W10725240	Panel Holder Complete	18	23003774	Washer M6 x 4	34	W10725440	End Stop
6	W10725251	Top Cover - Complete (PN)	19	23002440	Washer M6			Following Parts Not Illustrated
7	W10725422	Cabinet Reinforcement Complete	20	W10711787	Insert, Rivet	W10712183		Wiring Harness, Auto-Unlock Module
8	W10725425	Rear Cover	21	W10711789	Rivet w/Crank (4x16)			Parts for Maytag Connect 360
9	W10711800	Screw M4x11	22	W10725437	Edge Protection	W10712243		Bolt M4x12
10	W10286289	Bolt M6X10	23	W10712166	Vault Bezel	23003666		Nut M4
11	23002167	Grommet, Rubber	24	23003114	Bolt M4x8			
			25	W10712231	Lock			
			26	23001009	Hook, Lock			
			27	23001007	Washer			

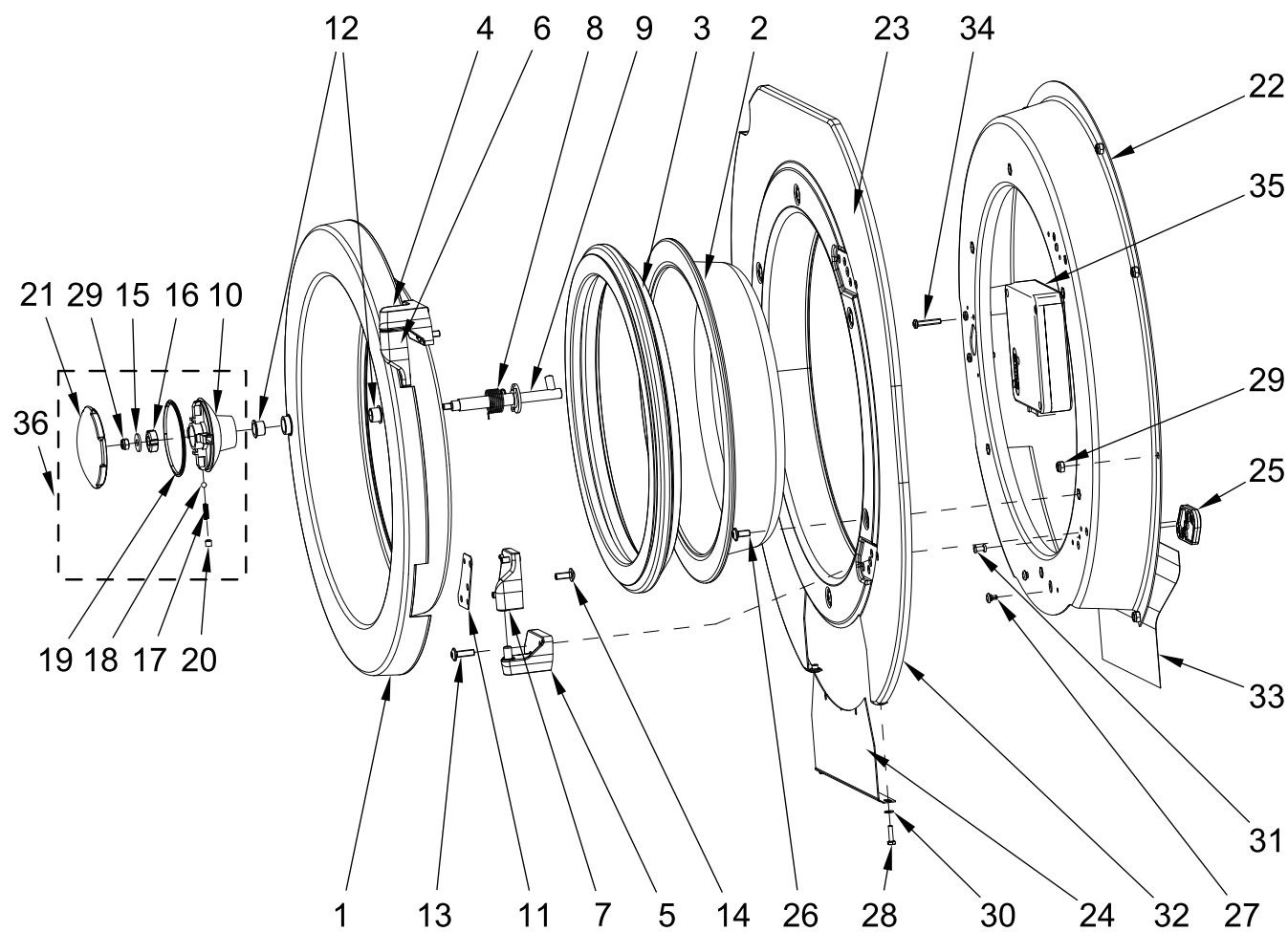
CONTROL PANEL PARTS



CONTROL PANEL PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10725455	Control Panel	9	W10725468	Leading Pin	18	W10712238	Knob, Emergency Stop
2	W10725459	Control Board Bracket	10	W10712243	Bolt M4x12	19	W10712240	Holder, Emergency Stop
3	W10725461	Cover Plate	11	23002869	Bolt M3x6	20	W10712241	Switching Unit
4	W10725463	Keypad, MC7 FC (PN)	12	23003666	Nut M4			Following Parts Not Illustrated
5	W10712233	Display Board - CPU	13	23001545	Washer M4			
6	W10712234	Main Control Board MC7	14	23002865	Washer, Lock M4	W10712236		Wiring Harness, Main Control to Display Board
7	W10711787	Insert, Rivet	15	23002950	Washer, Lock M4	23004139		Emergency Stop Harness (OPL)
8	W10711789	Rivet w/Crank (4x16)	16	23004126	Double-Sided Tape			
			17	23002877	Shield, Rain			

DOOR PARTS



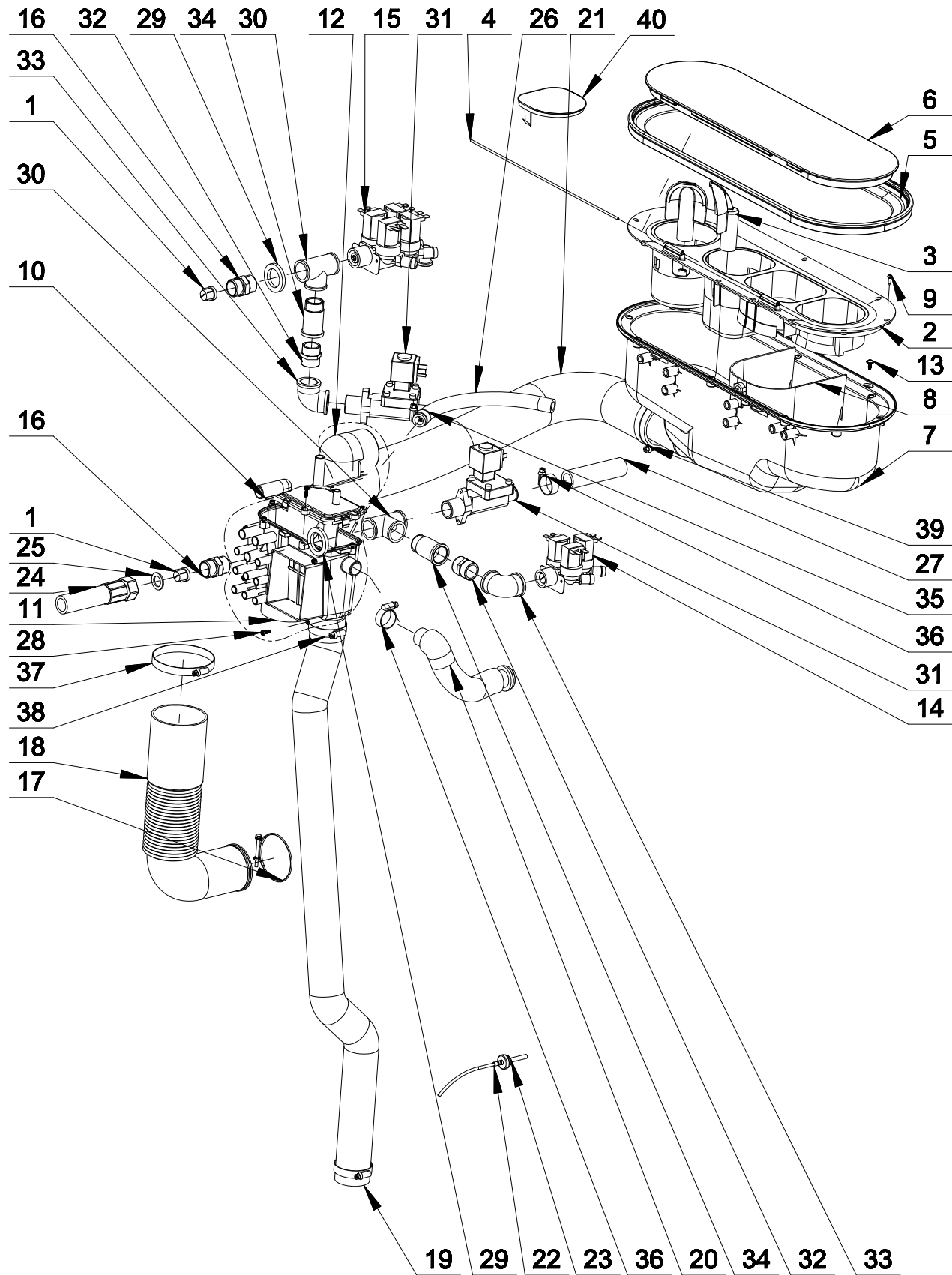
DOOR PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10712297	Door (Grey)
2	W10712301	Door Glass
3	W10712305	Door Seal
4	W10712306	Upper Hinge - Fixed
5	W10712307	Lower Hinge - Fixed
6	W10712308	Upper Hinge
7	W10712309	Lower Hinge
8	W10712314	Torsion Spring, Handle
9	W10712315	Lock Shaft, Handle
10	W10712316	Inner, Handle
11	W10712317	Washer, Hinge
12	W10712318	Casing, Lock Shaft
13	W10712319	Bolt M6x25
14	W10712320	Bolt M6x16

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
15	23003012	Washer M6
16	W10712323	Locating Segment, Handle
17	W10712328	Compression Spring, Handle
18	W10712344	Handle Ball
19	W10712345	Distinguishing Ring (Blue)
20	W10712347	Bolt M6x6
21	W10712351	Cover, Handle
22	W10712358	Door and Lock Holder Complete
23	W10712361	Front Panel
24	W10712364	Front Cover of Heating Element
25	W10712366	Hinge Support
26	W10712367	Bolt M6x14
27	W10712368	Plastic Plug

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
28	23002398	Bolt M4x16
29	23001310	Nut M6
30	23002438	Washer M4.3
31	W10711789	Rivet w/Crank (4x16)
32	23004093	Rivet Blind Nut M4
33	23002877	Shield, Rain
34	W10712370	Bolt M5x25
35	W10712373	Door Lock
36	W10712375	Handle Complete
		Following Parts Not Illustrated
	W10712376	Wiring Harness, Door Lock

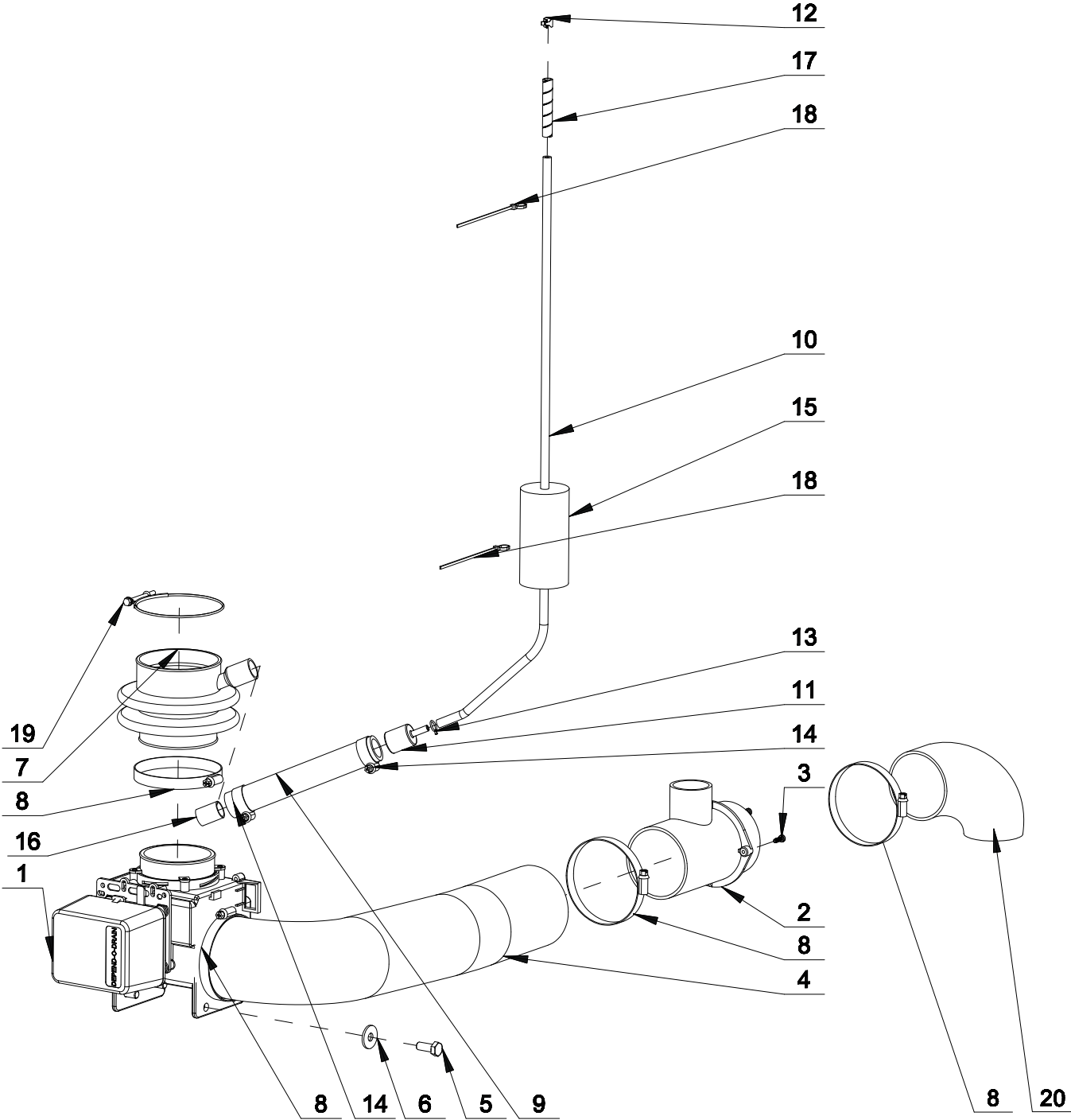
WATER INLET PARTS



WATER INLET PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	23002922	Filter Screen	17	W10712716	Hose Clamp (62-70)	33	23001756	Elbow (3/4")
2	W10712626	Chemical Dispenser Insert	18	W10712648	Filling Hose	34	23001484	Extension (3/4" Pipe Thread)
3	W10712627	Siphon	19	W10725476	Overflow Tube	35	23001506	Hose Clamp (12-22)
4	W10712628	Pin, Hinge	20	W10712699	Hose, Vent	36	23001262	Hose Clamp (20-32)
5	W10712629	Dispenser Seal	21	W10725482	Dispenser Elbow - Pipe	37	23001258	Hose Clamp (70-90)
6	W10712630	Dispenser Lid	22	23003964	Temperature Sensor	38	23001750	Hose Clamp (40-60)
7	W10712635	Chemical Dispenser Base	23	W10712713	Seal Ring, Temperature Sensor	39	23001256	Hose Clamp (60-80)
8	W10712638	Soap Hopper Insert Secondary	24	23001523	Hose, Connection	Following Parts Optional		
9	23003782	Screw	25	23002921	Washer, Fill Hose			
10	W10712640	Mixer - Complete	26	23001507	Hose, Inlet	40	W10734787	Block-off, Dispenser Cavity
11	W10712642	Mixer Body	27	23001740	Hose D19 x 27			
12	W10712644	Mixer Lid	28	W10712718	Bolt M4x12			
13	W10711800	Screw M4x11	29	23001483	Washer M28x42x5			
14	W10712646	Three-Way Valve - Complete (3/4")	30	23001485	Tee (3/4" Pipe Thread)			
15	W10712721	Four-Way Valve - Complete (3/4")	31	23002071	Single Inlet Valve (3/4")			
16	W10684103	Coupler	32	23001482	Nipple (3/4" Pipe Thread)			

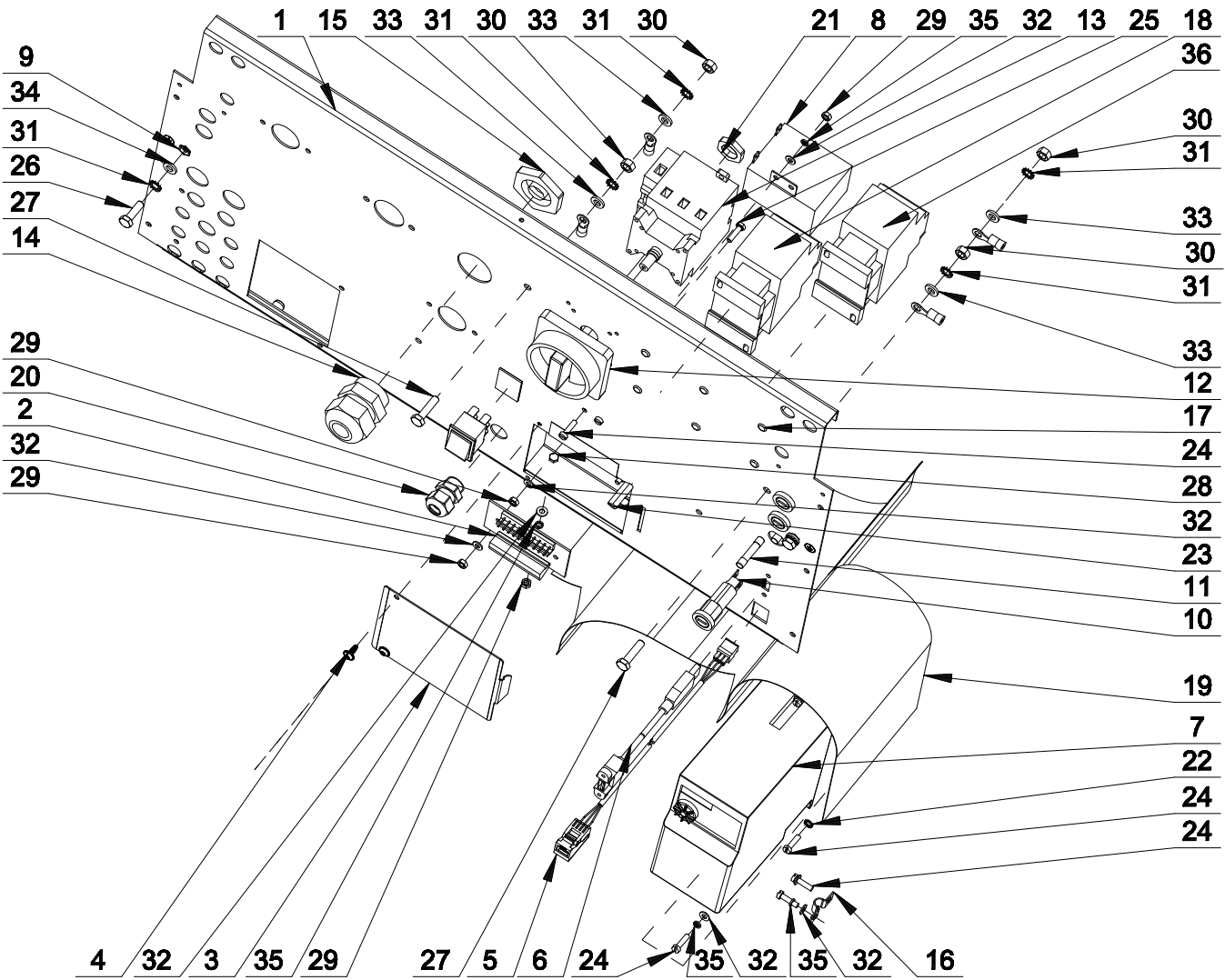
DRAIN SYSTEM PARTS



DRAIN SYSTEM PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10712775	Drain Valve - Complete	8	23001258	Hose Clamp (70-90)	16	W10712804	Hose Insert
	W10712776	Drain Valve (Chamber)	9	23001246	Lower Hose, Pressure Switch	17	W10712803	Hose Protector
	W10357127	Drain Valve (Motor Only)	10	23001252	Upper Hose, Pressure Switch	18	W10657139	Wire Tie (130 x 2.6mm)
2	W10712777	T-Connector	11	23001260	Pressure Switch Hose Fitting	19	W10712805	Hose Clamp (82-90)
3	W10712718	Bolt M4x12	12	W10712806	Spring Clamp	20	23002015	Drain Elbow
4	W10725488	Drain Elbow	13	23001257	Clamp, Corbin (A5.5)			
5	23002475	Bolt M8x20	14	23001262	Hose Clamp (20-32)			
6	23002437	Washer M8	15	23004491	Larger Bumper			
7	W10712797	Hose						

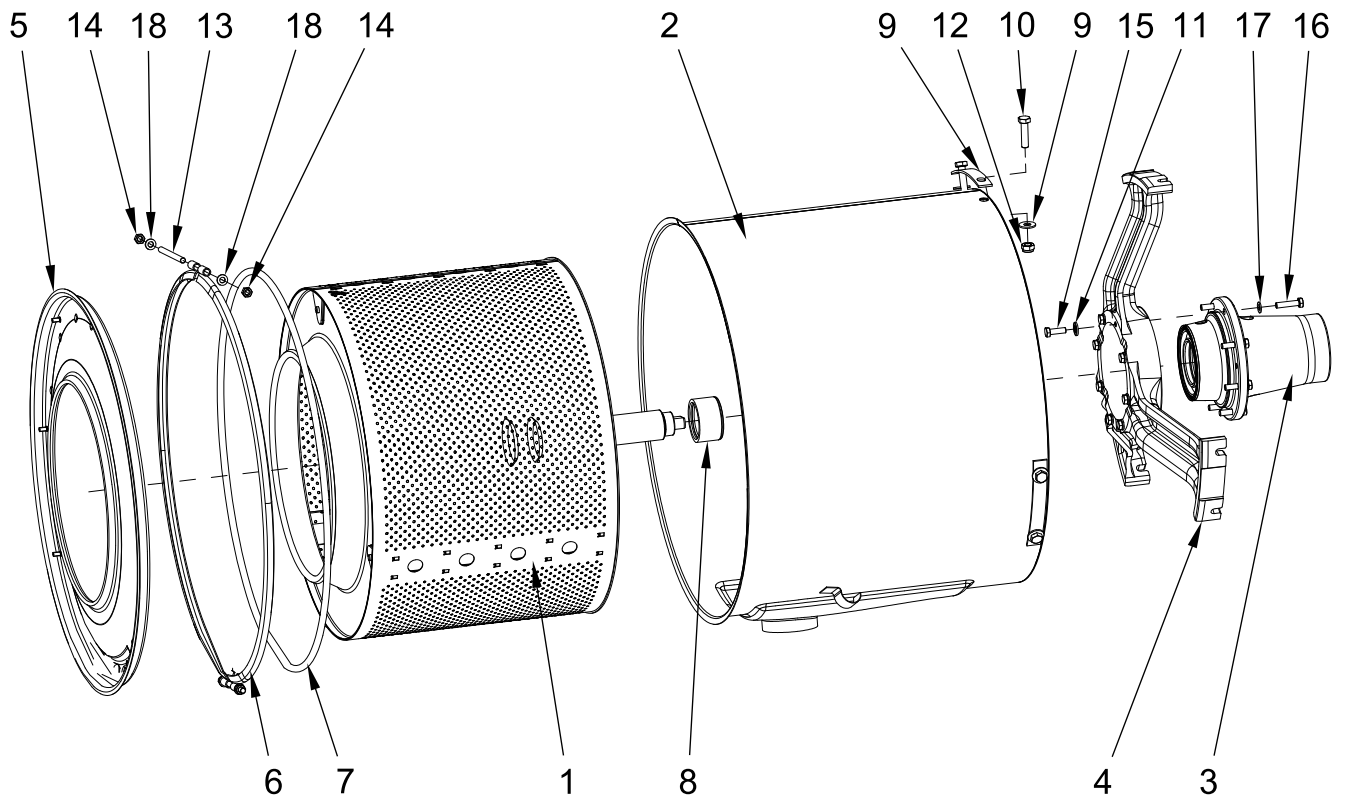
REAR PANEL PARTS



REAR PANEL PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10725518	Rear Panel - Complete	12	23003497	Main Switch Knob	27	23002806	Bolt M6x25
2	W10286355	LED Board MC5	13	23003500	Main Switch 25A	28	23001682	Bolt M4x8
	W10665044	Cable, Pump Relay Board to LED Terminal	14	23004494	Large Strain Relief	29	23003666	Nut M4
3	W10725522	Rear Panel, Lid	15	23004495	Large Strain Relief Nut	30	23002651	Nut M6
4	W10711800	Screw M4x11	16	W10713152	Cable Clamp	31	23002425	Washer, Lock M6
5	W10713154	Cable Connector, RS485	17	23002362	Rivet W/Crank (4x7)	32	23002438	Washer M4.3
6	W10713157	Cable, USB - Rear Panel Connector	18	23003750	Contactor LC1 D09M7	33	23003767	Washer M6.4
7	W10415735	Frequency Inverter	19	W10725556	Cover, Motor - Frequency Inverter	34	23002424	Washer M6.4
	W10725529	Cable, Communication	20	23004396	Small Strain Relief M16	35	23002400	Washer M4
8	W10713112	RFI Filter	21	23004398	Small Strain Relief Nut M16	36	W10286352	Transformer
9	23001575	Nut, Insert M6	22	23002950	Washer, Lock M4			Following Parts Not Illustrated
10	23001462	Fuse Holder (5x20mm)	23	23002473	Foam Connector Gasket	W10725561		Wiring, Main
	23002210	Fuse Holder (6x32mm)	24	23002398	Bolt M4x16	W10713166		Kit, Liquid Soap Supply Connection
11	23004315	Fuse 0.5A	25	23004095	Bolt M4x16			
	23003385	Fuse 1A 6x32	26	23002462	Bolt M6x20			

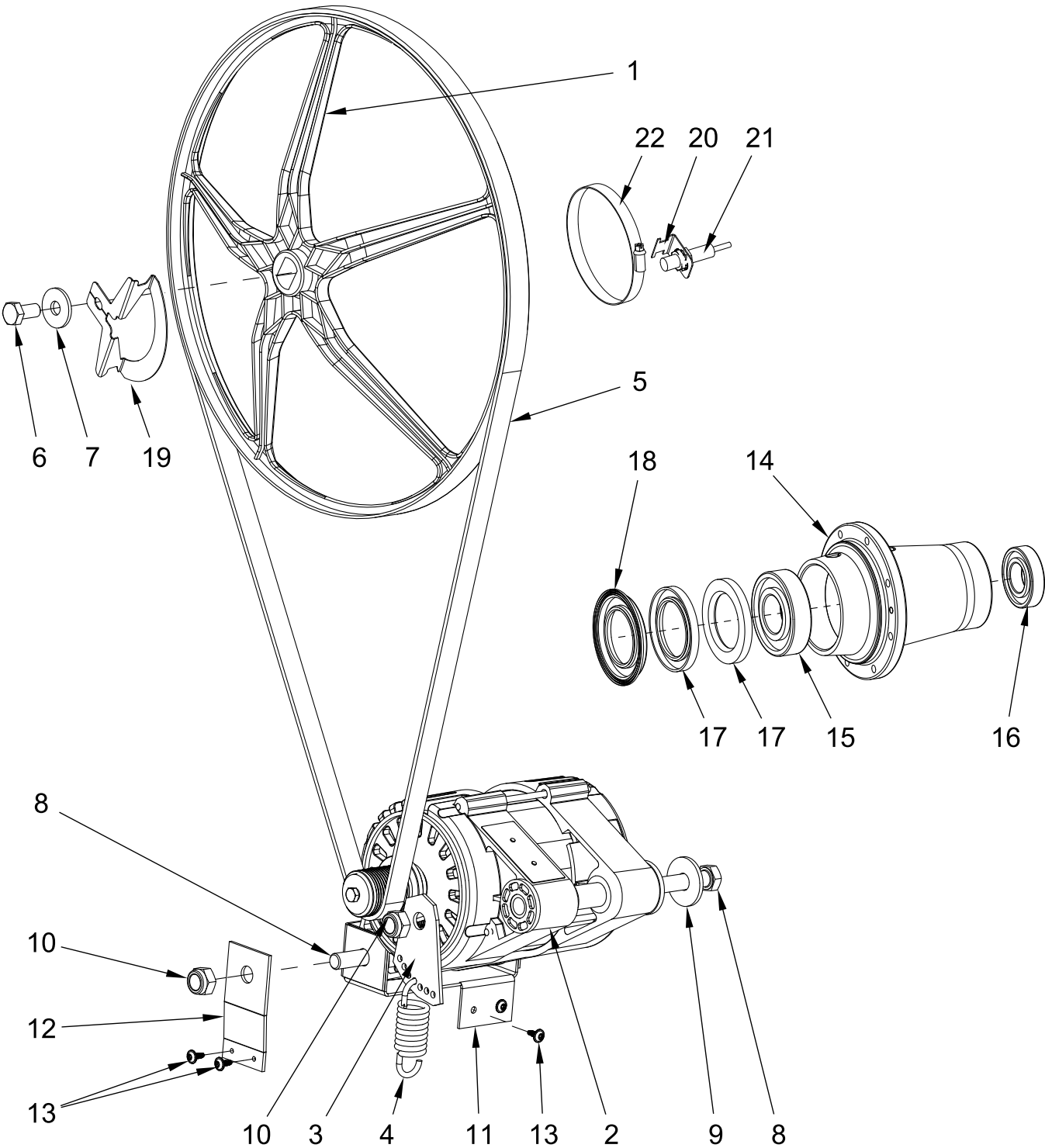
DRUM AND TUB PARTS



DRUM AND TUB PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10725708	Drum, Washer - Complete	7	W10713415	Seal D10-2550MM	15	23001202	Bolt M10x35
2	W10713383	Outer Tub - Complete	8	W10713946	Sealing Sleeve	16	23001283	Bolt M12x35
3	W10714050	Trunnion - Complete	9	W10713949	Bracket, Curved	17	23002657	Washer M13
4	W10713401	Support, Tub	10	23004207	Bolt M12x50	18	23001608	Washer M8.4
5	W10713409	Front Tub Panel - Complete	11	W10285300	Washer M10	Following Parts Not Illustrated W10713950 Thread Lock		
6	W10713412	Clamp - Complete	12	W10357141	Nut M12			
			13	23002486	Bolt M8			
			14	23002487	Nut M8			

DRIVE PARTS



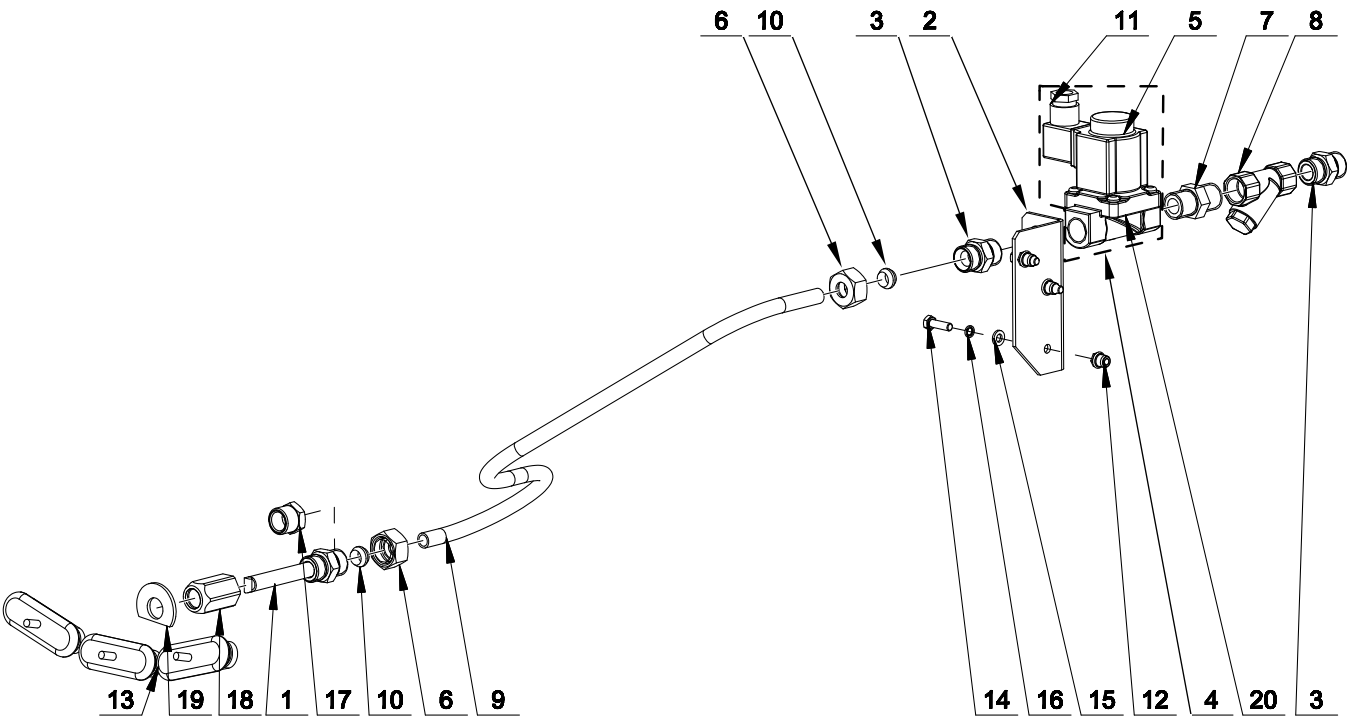
DRIVE PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10725737	V-Pulley Drum
2	W10725747	Motor (230V/75Hz)
	W10725748	Motor (400V/76Hz)
3	W10725752	Spring Holder
4	23004156	Spring, Tension
5	W10725758	Belt
6	23002278	Bolt M16x30
7	W10654354	Motor Pulley Washer
8	W10713999	Bolt M12x220

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
9	23004146	Washer M12
10	W10357141	Nut M12
11	W10725767	Motor Holder
12	W10725778	Holder
13	W10711800	Screw M4x11
14	W10714016	Bearing Housing
15	23003076	Bearing (6312)
16	23003614	Bearing (6310)
17	23003850	Ring Seal 100x130x10
18	W10714026	Ring Seal 100x130/144x9/12

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
19	W10747778	Plate, Speed Sensor
20	W10747779	Bracket, Speed Sensor
21	W10747780	Speed Sensor
22	W10748075	Hose Clamp (140-160)

STEAM HEATING PARTS



STEAM HEATING PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10713178	Steam Injector	8	W10693339	Filter, Steam	15	23003774	Washer M6 x 4
2	W10725700	Support Bracket, Steam Valve	9	W10725702	Tube, Steam	16	23002440	Washer M6
3	23003907	Pipe Adapter	10	W10667392	Fastening Cone	17	W10713181	Plug (1/2")
4	W10715313	Steam Valve (1/2") - Complete	11	W10713172	Connector	18	W10713182	Adapter (G3/8"/G1/2")
5	W10713170	Coil (50/60Hz)	12	23001575	Nut, Insert M6	19	W10713183	Washer
6	W10725701	Nut (1/2")	13	23001594	Heating Element Hole Plug	20	W10286321	Steam Valve without Coil
7	W10713180	Pipe Adapter	14	23002462	Bolt M6x20			