

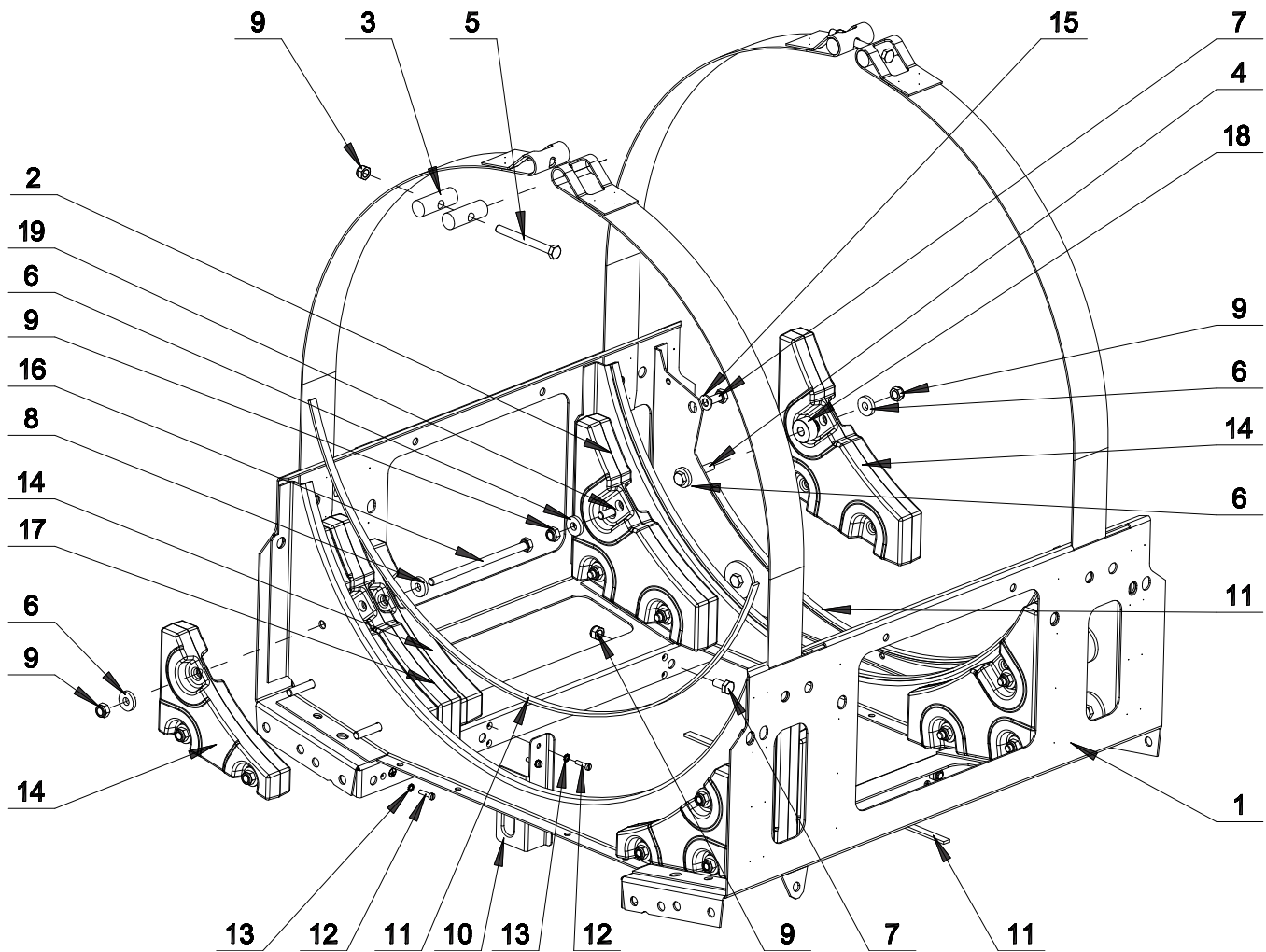


COMMERCIAL INDUSTRIAL WASHER

MODELS:

MXS25PNATS (Stainless) (Painted)

UPPER FRAME PARTS



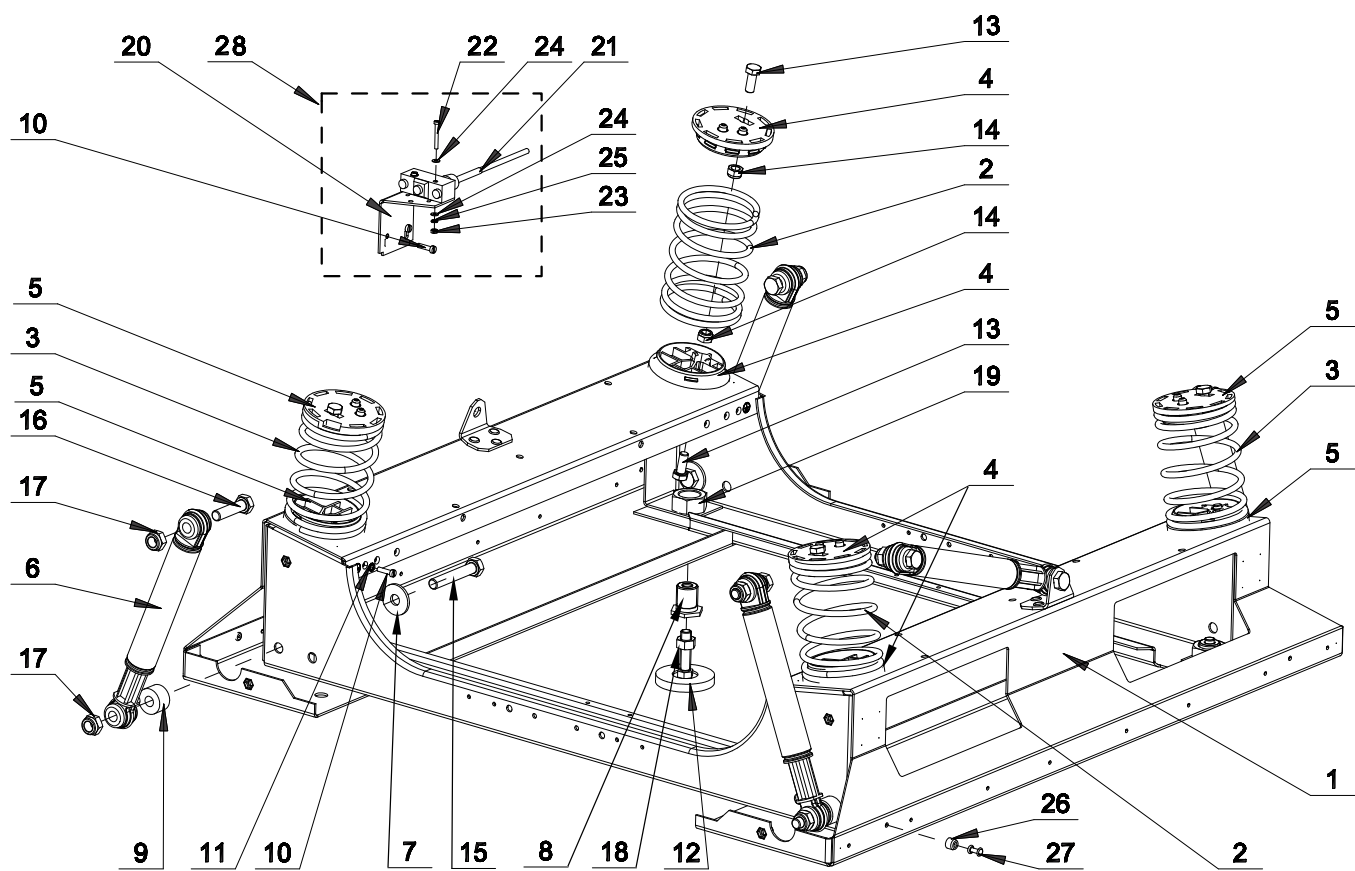
UPPER FRAME PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10711690	Upper Frame
2	W10711699	3.64kg Weight
3	W10711702	Cover Strip Pin
4	23001205	Bolt M8x45
5	23003064	Bolt M8x80
6	W10711704	Washer M8
7	23002475	Bolt M8x20

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
8	W10757107	Spacer
9	23001607	Nut M8
10	W10711706	Detector, Out of Balance
11	W10711718	Self-Adhesive Foam Seal
12	23002398	Bolt M4x16
13	23002950	Washer, Lock M4

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
14	W10711700	2.58kg Weight
15	23003769	Washer M8
16	23004222	Bolt M8x70
17	W10711698	4.50kg Weight
18	W10786490	Spacer
19	23004198	Bolt M8X50

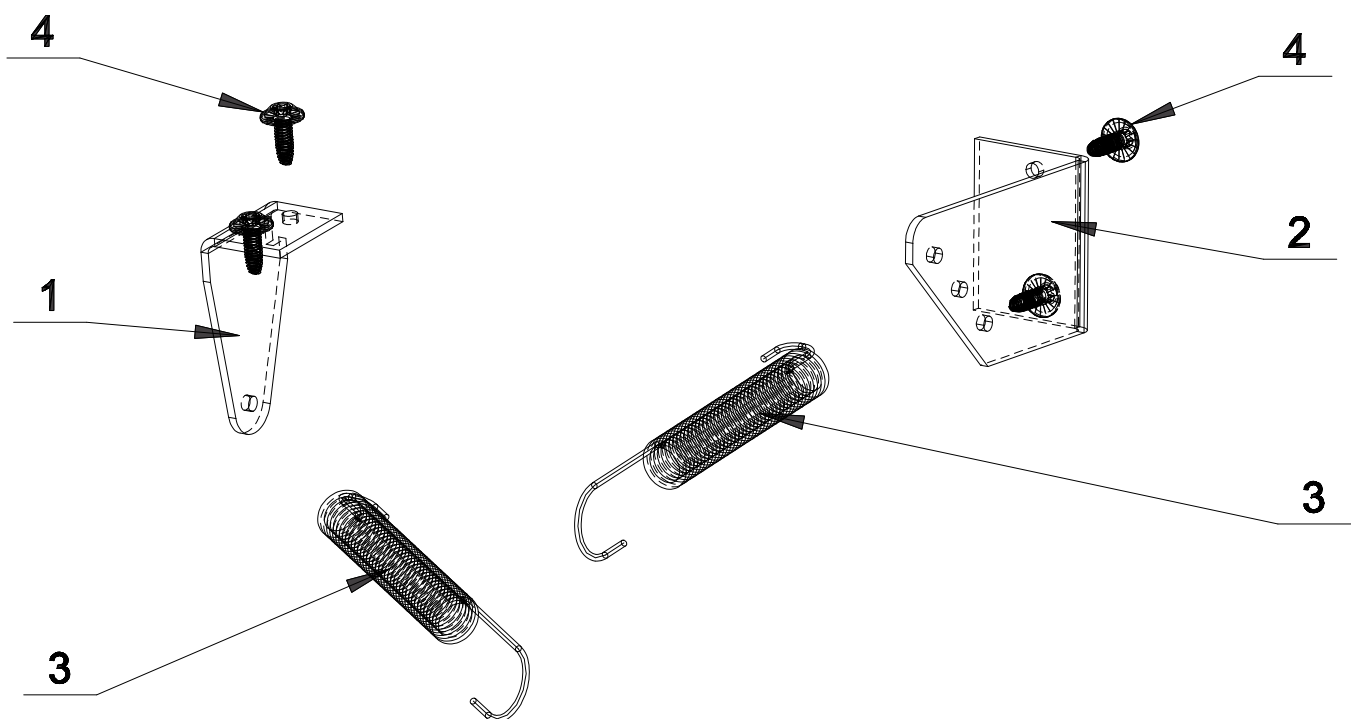
LOWER FRAME PARTS



LOWER FRAME PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10711731	Lower Frame	7	23004023	Washer M10	19	23003935	Nut M20
2	W10711737	Spring (Left Front, Right Rear)	8	W10711766	Threaded Joint	20	W10711780	Holder, Out of Balance Switch
3	W10711749	Spring (Right Front, Left Rear)	9	W10711768	Roller	21	W10711785	Out of Balance Switch
4	W10711755	Spring Holder (Left Front, Right Rear)	10	23002398	Bolt M4x16	22	W10711786	Bolt M3x25
5	W10711758	Spring Holder (Right Front, Left Rear)	11	23002950	Washer, Lock M4	23	23002958	Nut M3
6	W10711763	Damper	12	23003458	Washer Foot	24	23003654	Washer M3.2
			13	23002475	Bolt M8x20	25	23002865	Washer, Lock M4
			14	23001607	Nut M8	26	W10711787	Insert, Rivet
			15	W10711778	Bolt M10x60	27	W10711789	Rivet w/Crank (4x16)
			16	W10304863	Bolt M10X40	28	W10711790	Out of Balance Switch - Complete
			17	23001241	Nut M10			
			18	23001661	Nut M10			

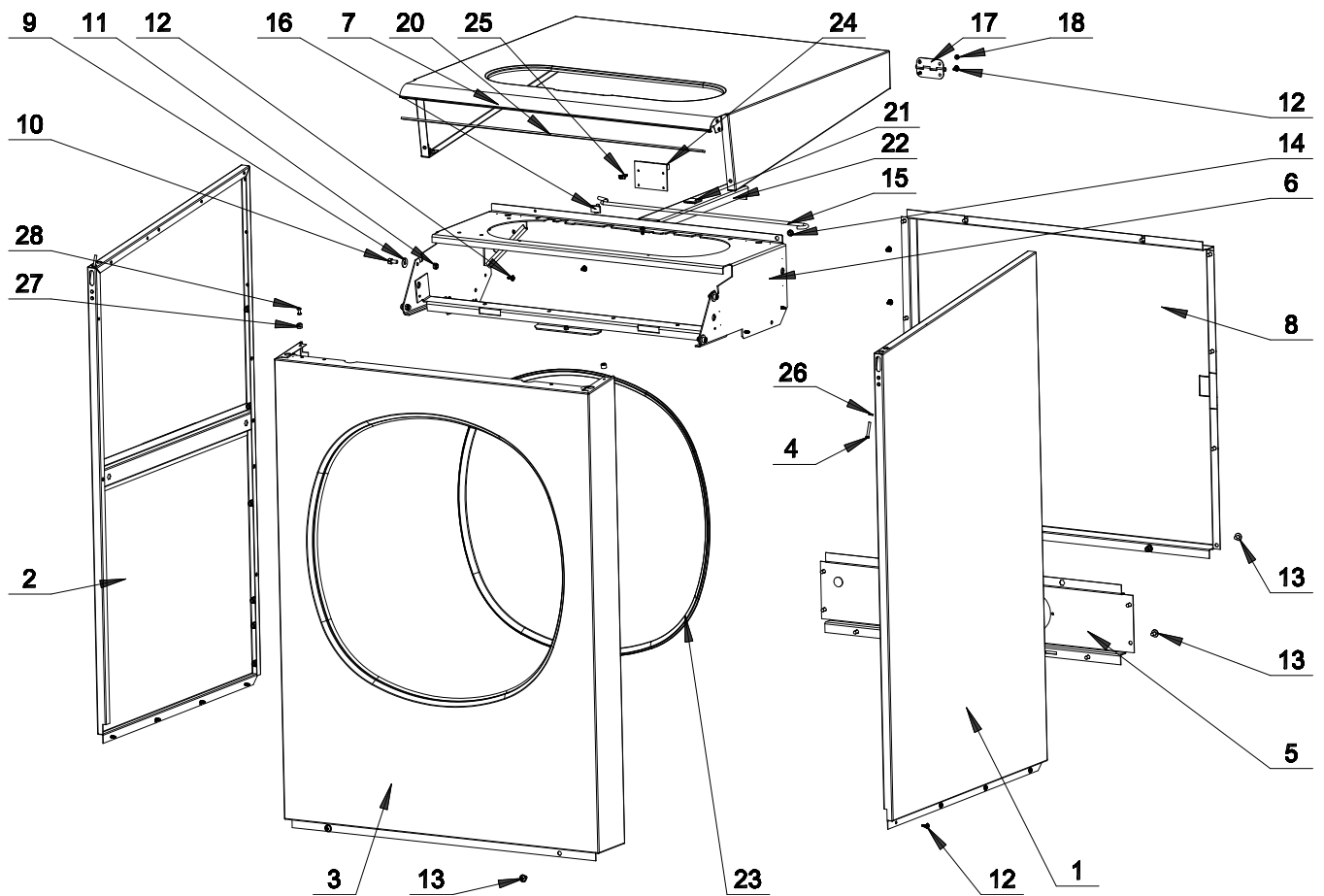
STABILIZING SPRING PARTS



STABILIZING SPRING PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10711793	Spring Holder - Front	3	W10711799	Spring
2	W10711795	Spring Holder - Rear	4	W10711800	Screw 4x11

CABINET PARTS



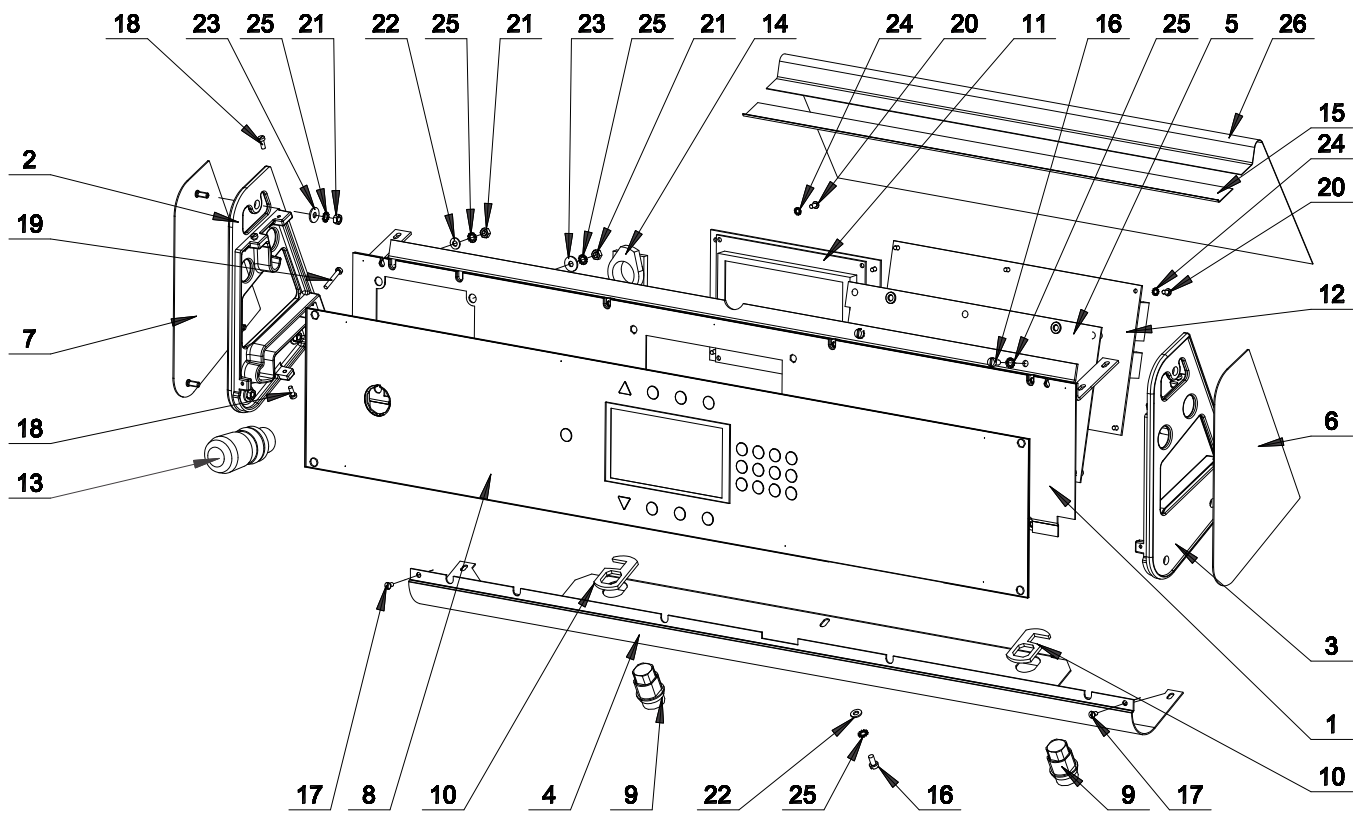
CABINET PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10712091	Side Panel - Right (Painted)
	W10712093	Side Panel - Right (Stainless)
2	W10712106	Side Panel - Left (Painted)
	W10712107	Side Panel - Left (Stainless)
3	W10712128	Front Panel - Complete (PN)
4	W10712182	Bolt M4x25
5	W10712140	Rear Cover - Lower, Complete
6	W10712146	Panel Holder Complete
7	W10712150	Top Cover - Complete
8	W10712159	Rear Cover
9	23003012	Washer M6

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
10	W10712161	Bolt M6x12
11	23001310	Nut M6
12	W10711800	Screw 4x11
13	W10712162	Bolt M6x16
14	23002424	Washer M6.4
15	W10712164	Prop Rod
16	23002454	Self Sticking Cable Clip
17	23004103	Hinge
18	W10712165	Rivet w/Crank (8x8)
19	23002167	Grommet, Rubber
20	W10286261	Foam-Seal
21	W10712181	Velcro Fastener
22	W10712176	Bracket, Top Cover (Reinforcement)
23	W10712169	Edge Protection

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
24	W10712170	Auto-Unlock Module
25	23001099	PC Board Socket
26	23002950	Washer, Lock M4
27	W10711787	Insert, Rivet
28	W10711789	Rivet w/Crank (4x16)
		Following Parts Not Illustrated
	W10712183	Wiring Harness, Auto-Unlock Module Parts for Maytag Connect 360
	W10712243	Bolt M4x12
	23003666	Nut M4

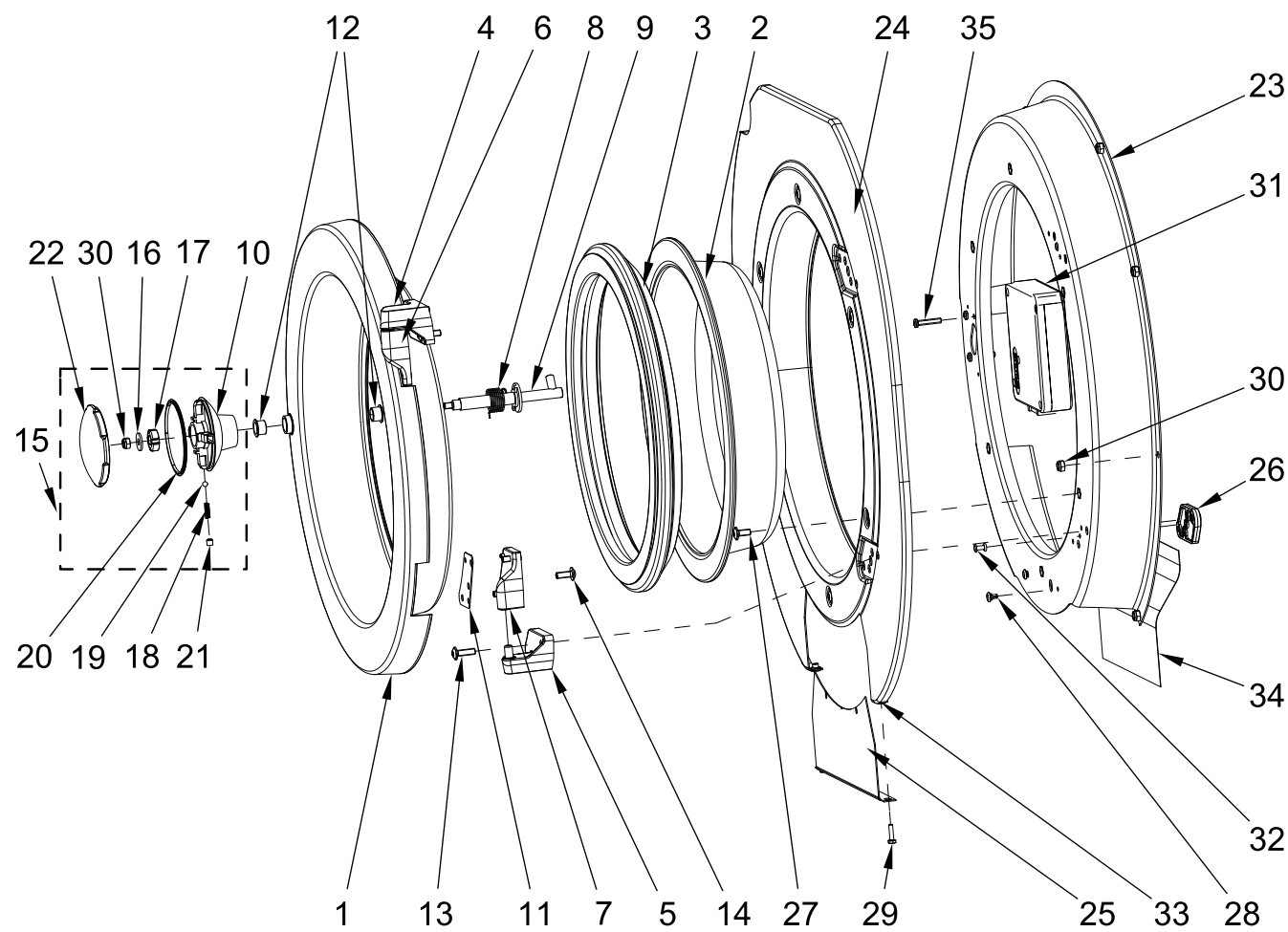
CONTROL PANEL PARTS



CONTROL PANEL PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10712205	Control Panel Bracket	10	23001009	Hook, Lock	24	23002865	Washer, Lock M4
2	W10712210	Sideboard - Left (Painted)	11	W10712233	Display Board - CPU	25	23002950	Washer, Lock M4
3	W10712211	Sideboard - Right (Painted)	12	W10712234	Main Control Board MC7	26	23002877	Shield, Rain
4	W10712213	Lower Trim	13	W10712238	Knob, Emergency Stop	Following Parts Not Illustrated		
5	W10712216	Control Board Bracket	14	W10712240	Holder, Emergency Stop			
6	W10712218	Sideboard Panel - Right (Stainless)	15	23004126	Double-Sided Tape	W10712236	Wiring Harness, Main Control to Display Board	
7	W10712219	Sideboard Panel - Left (Stainless)	16	W10712243	Bolt M4x12	23004139	Emergency Stop Harness (OPL)	
8	W10712222	User Interface Facia/Keypad MC7 (PN)	17	23001468	Bolt M3X12			
9	W10712231	Lock (Parts Not Shown)	18	23004061	Screw M3x8			
	W10761049	Key	19	23002719	Bolt M3 x 20			
			20	23002869	Bolt M3X6			
			21	23003666	Nut M4			
			22	23002438	Washer M4.3			
			23	23001545	Washer M4			

DOOR PARTS



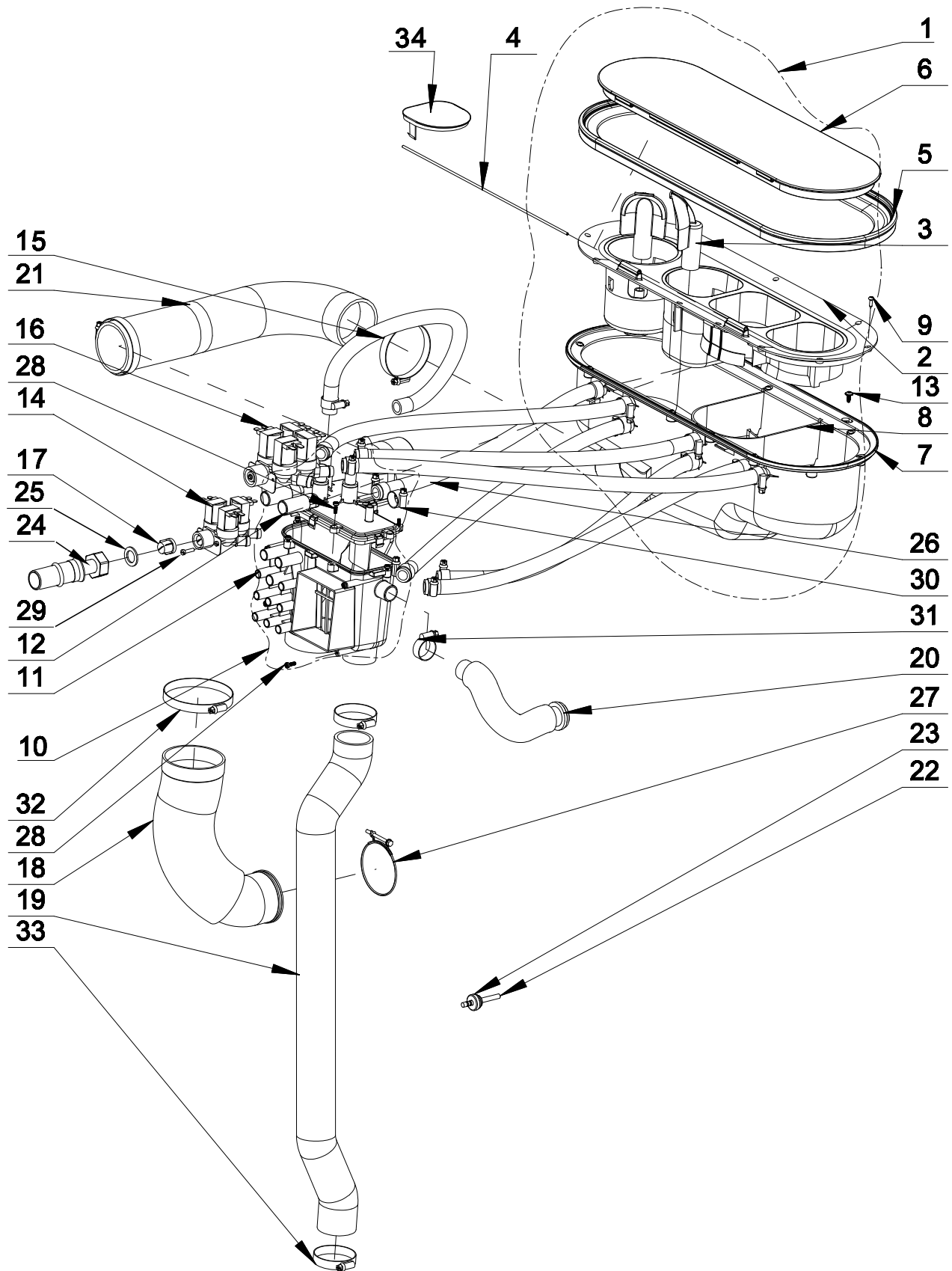
DOOR PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10712296	Door (Grey)
2	W10712300	Door Glass
3	W10712304	Door Seal
4	W10712306	Upper Hinge - Fixed
5	W10712307	Lower Hinge - Fixed
6	W10712308	Upper Hinge
7	W10712309	Lower Hinge
8	W10712314	Torsion Spring, Handle
9	W10712315	Lock Shaft, Handle
10	W10712316	Inner, Handle
11	W10712317	Washer, Hinge
12	W10712318	Casing, Lock Shaft
13	W10712319	Bolt M6x25
14	W10712320	Bolt M6x16

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
15	W10712375	Handle Complete
16	23003012	Washer M6
17	W10712323	Locating Segment, Handle
18	W10712328	Compression Spring, Handle
19	W10712344	Handle Ball
20	W10712345	Distinguishing Ring (Blue)
	W10712346	Distinguishing Ring (Red)
21	W10712347	Bolt M6x6
22	W10712351	Cover, Handle
23	W10712357	Door and Lock Holder Complete
24	W10757824	Front Panel
25	W10712363	Front Cover of Heating Element
26	W10712366	Hinge Support

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
27	W10712367	Bolt M6x14
28	W10712368	Plastic Plug
29	23002398	Bolt M4x16
30	23001310	Nut M6
31	W10712373	Door Lock
32	23002408	Rivet w/Crank (4x12.5)
33	23004093	Rivet Blind Nut M4
34	W10712369	Plastic Drip Shield
35	W10712370	Bolt M5x25
		Following Parts Not Illustrated
	W10712376	Wiring Harness, Door Lock

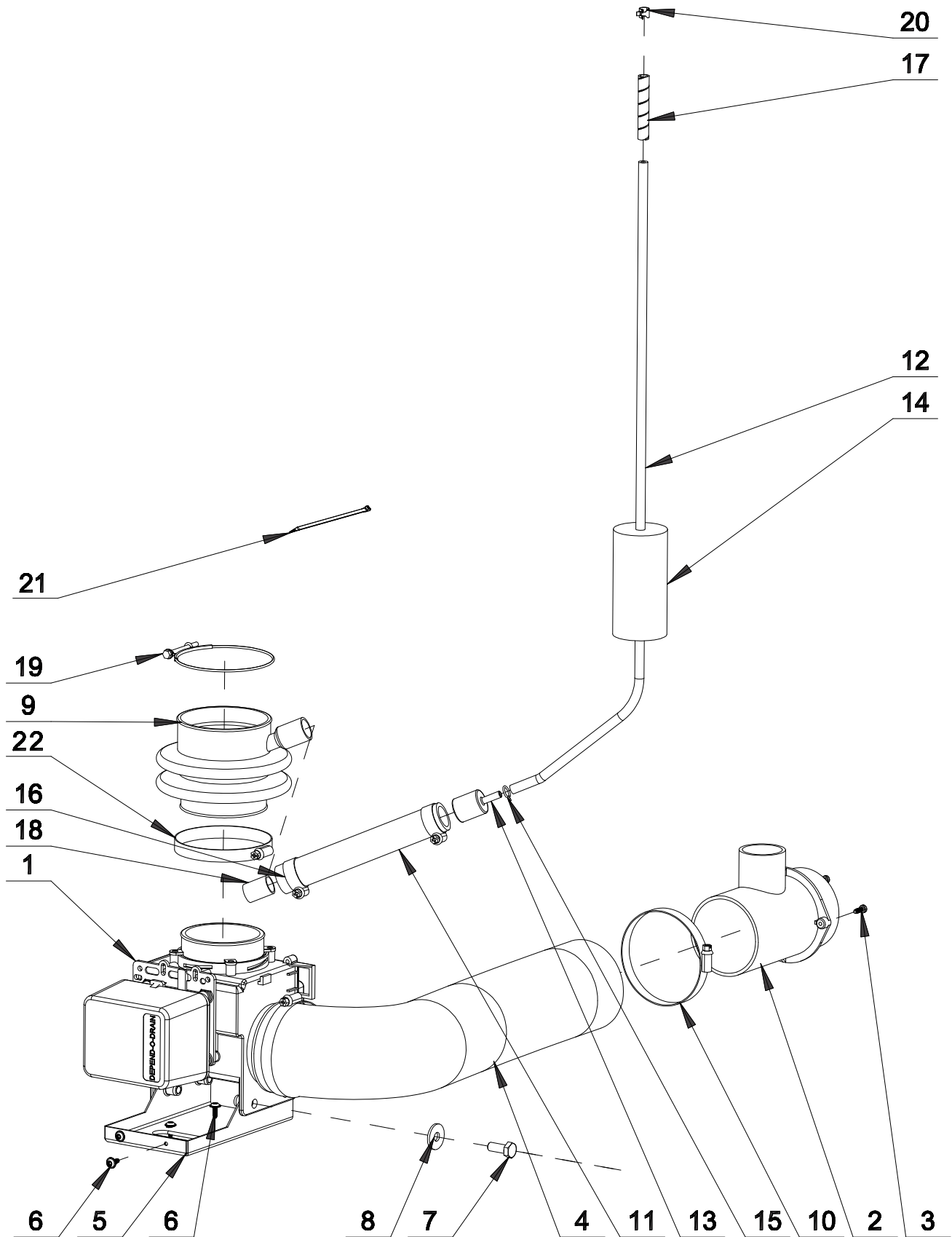
WATER INLET PARTS



WATER INLET PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10714957	Chemical Dispenser	16	W10712721	Four-Way Valve - Complete (3/4")	30	23001506	Hose Clamp (12-22)
2	W10712626	Chemical Dispenser Insert	17	23002922	Filter Screen	31	23001262	Hose Clamp (20-32)
3	W10712627	Siphon	18	W10712648	Filling Hose (Mixer to Tub)	32	23001258	Hose Clamp (70-90)
4	W10712628	Pin, Hinge	19	W10712662	Hose, Overflow	33	23001750	Hose Clamp (40-60)
5	W10712629	Dispenser Seal	20	W10726649	Hose, Vent	Following Parts Optional		
6	W10712630	Dispenser Lid	21	W10712708	Dispenser Elbow - Hose	34	W10734787	Block-off, Dispenser Cavity
7	W10712635	Chemical Dispenser Base	22	23003964	Temperature Sensor			
8	W10712637	Insert, Chemical Dispenser Base	23	W10712713	Seal Ring, Temperature Sensor			
9	23003782	Screw	24	23001523	Hose, Connection			
10	W10712640	Mixer - Complete	25	23002921	Washer, Fill Hose			
11	W10712642	Mixer Body	26	23001507	Hose, Inlet			
12	W10712644	Mixer Lid	27	W10712716	Hose Clamp (62-70)			
13	W10711800	Screw 4x11	28	W10712718	Bolt 4x12			
14	W10712646	Three-Way Valve - Complete (3/4")	29	23002398	Bolt M4x16			
15	23001256	Hose Clamp (60-80)						

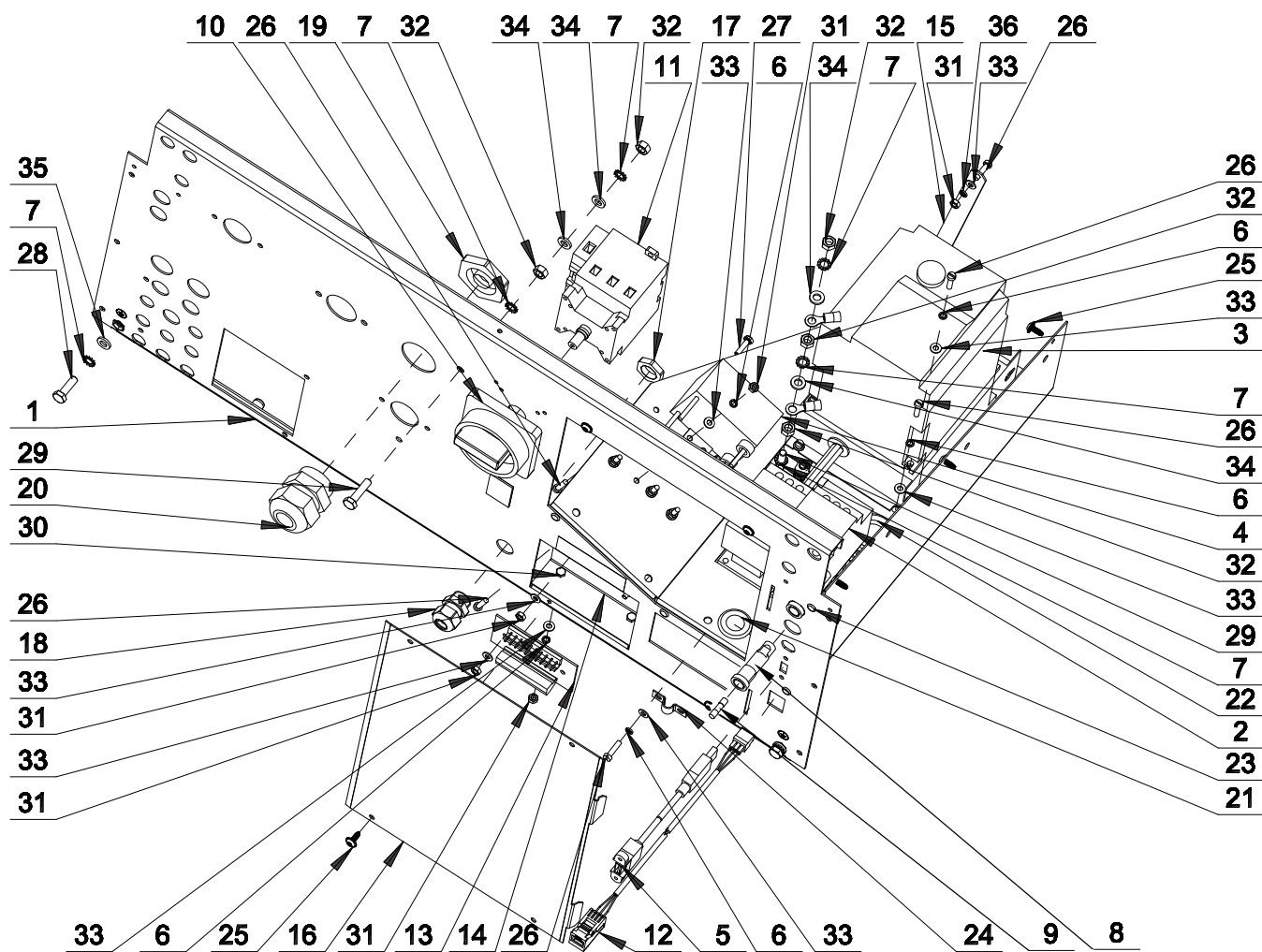
DRAIN SYSTEM PARTS



DRAIN SYSTEM PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10712775	Drain Valve - Complete	8	23002437	Washer M8	16	23001262	Hose Clamp (20-32)
	W10712776	Drain Valve (Chamber)	9	W10712797	Hose (Tub to Pump)	17	W10712803	Hose Protector
	W10357127	Drain Valve (Motor Only)	10	23001258	Hose Clamp (70-90)	18	W10712804	Hose Insert
2	W10712777	T-Connector	11	23001246	Lower Hose, Pressure Switch	19	W10712805	Hose Clamp (82-90)
3	W10712718	Bolt 4x12	12	23001252	Upper Hose, Pressure Switch	20	W10712806	Spring Clamp
4	W10712787	Drain Elbow	13	23001260	Pressure Switch Hose Fitting	21	W10657139	Wire Tie (130 x 2.6mm)
5	W10712795	Drain Valve Holder - Complete	14	23004491	Larger Bumper	22	23001256	Hose Clamp (60-80)
6	W10711800	Screw 4x11	15	23001257	Clamp, Corbin (A5.5)			
7	23002475	Bolt M8x20						

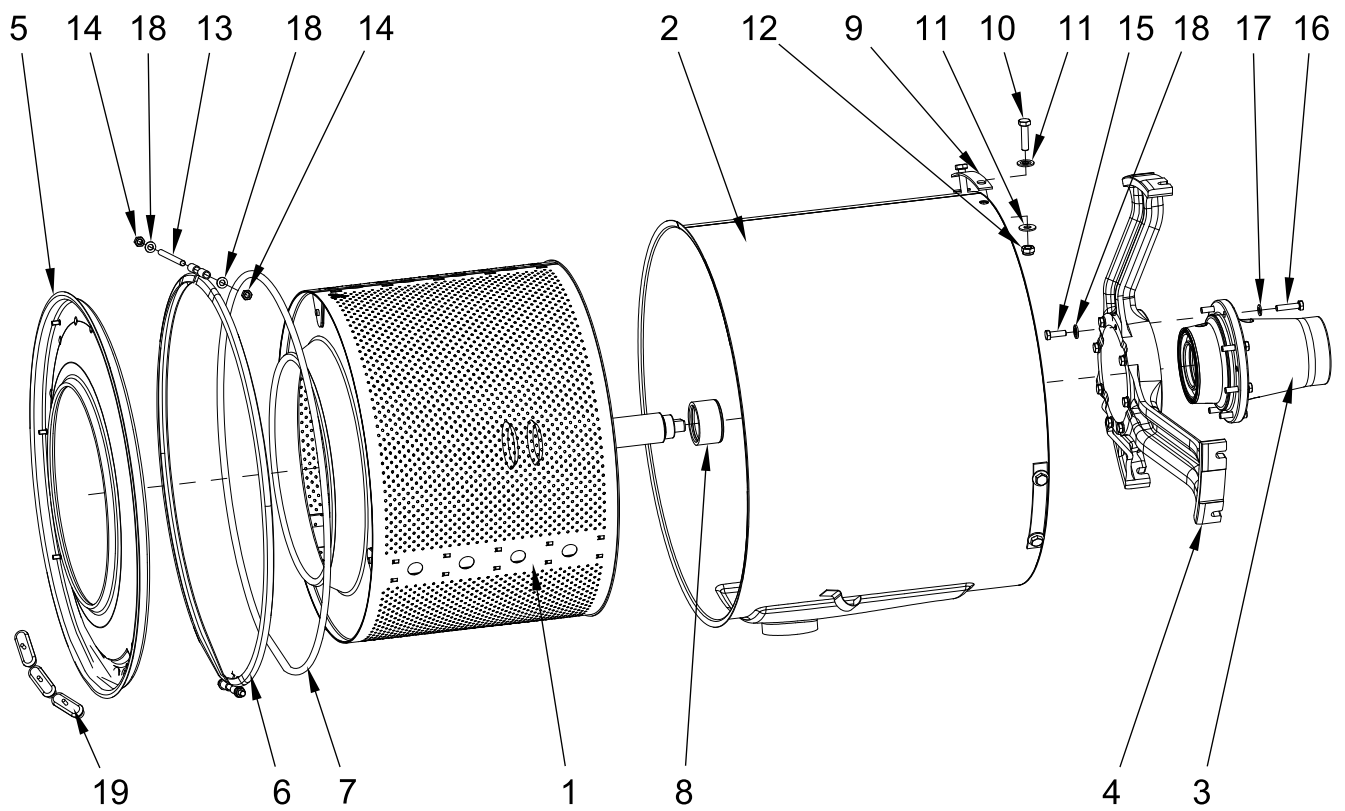
REAR PANEL PARTS



REAR PANEL PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10713092	Rear Panel - Complete	13	W10286355	LED Board MC5	24	W10713152	Cable Clamp
2	23003750	Contactor LC1 D09M7		W10665043	Cable, Pump Relay Board to LED Terminal	25	W10711800	Screw 4x11
3	W10415735	Frequency Inverter	14	W10713133	Liquid Detergent Box	26	23002398	Bolt M4x16
	W10713109	Cable, Communication	15	W10713139	Strap, Inverter Tray	27	23004095	Bolt M4X16
4	W10713112	RFI Filter	16	W10713150	Rear Panel Lid	28	23002462	Bolt M6X20
5	W10713157	Cable, USB - Rear Panel Connector	17	23004398	Small Strain Relief Nut M16	29	23002806	Bolt M6X25
6	23002400	Washer M4	18	23004396	Small Strain Relief M16	30	23001682	Bolt M4x8
7	23002425	Washer, Lock M6	19	23004495	Large Strain Relief Nut	31	23003666	Nut M4
8	23002210	Fuse Holder (6x32mm)	20	23004494	Large Strain Relief	32	23002651	Nut M6
9	23003385	Fuse 1A 6x32	21	23001587	Protection, Rubber (15x2)	33	23002438	Washer M4.3
10	23003497	Main Switch Knob	22	23001742	Cable Bushing	34	23003767	Washer M6.4
11	23003500	Main Switch 25A	23	23002362	Rivet W/Crank (4x7)	35	23002424	Washer M6.4
12	W10713154	Cable Connector, RS485						Following Parts Not Illustrated
							W10713159	Main Wiring Harness
							W10713163	Kit, Liquid Soap Supply Connection

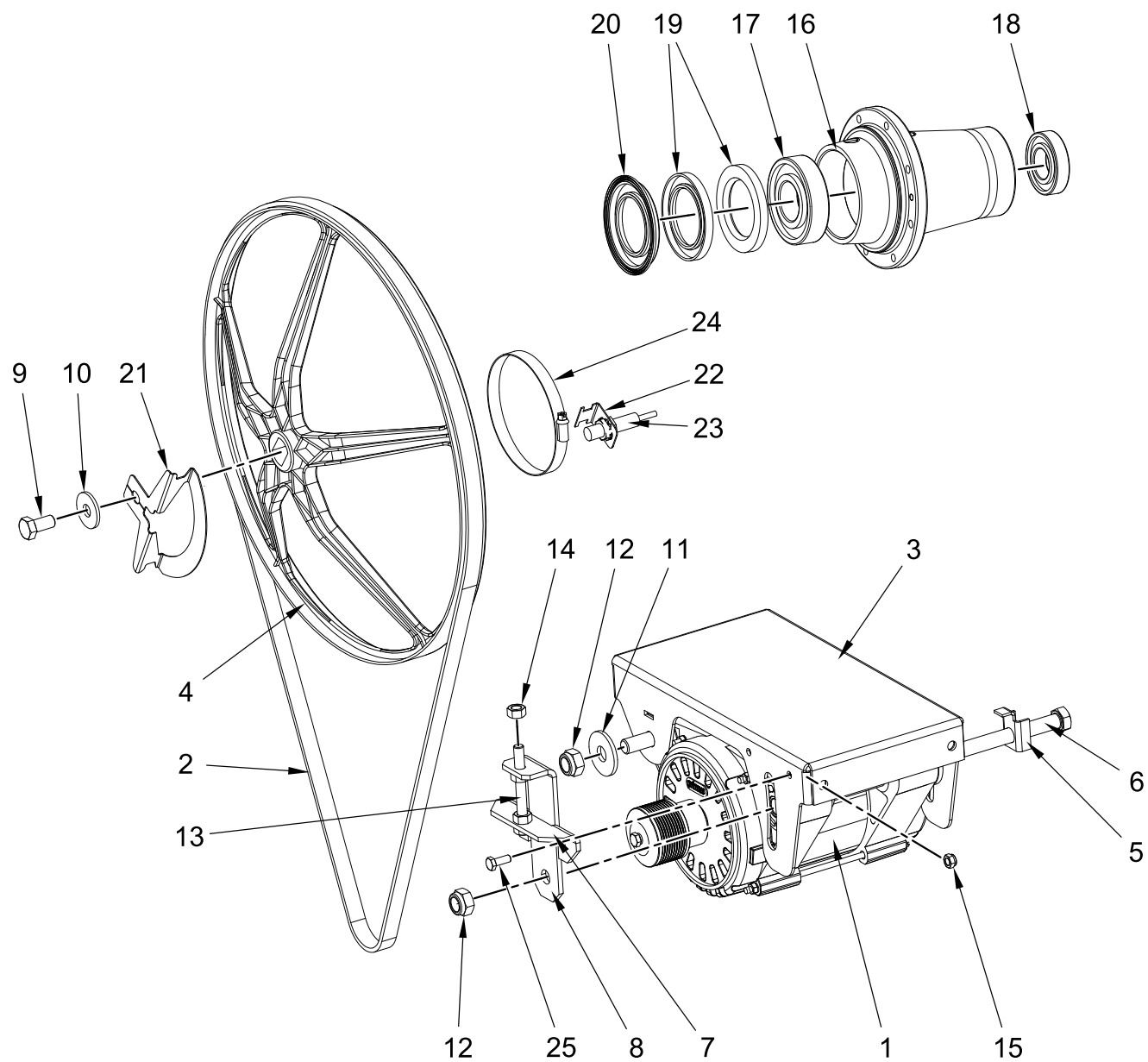
DRUM AND TUB PARTS



DRUM AND TUB PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10713377	Inner Basket - Complete	7	W10713414	Seal D10-2100MM	15	23003419	Screw M8x24
2	W10713387	Outer Tub - Complete	8	W10713945	Seal Sleeve	16	23003765	Bolt M8x35
3	W10714046	Trunnion - Complete	9	W10713948	Bracket, Curved	17	23003769	Washer M8
4	W10713400	Support, Tub	10	W10304863	Bolt M10X40	18	23001608	Washer M8.4
5	W10713407	Front Tub Panel - Complete	11	23002988	Washer M10	19	23001594	Heating Element Hole Plug
6	W10713411	Clamp - Complete	12	23001241	Nut M10			
			13	23002486	Bolt M8			
			14	23002487	Nut M8			

DRIVE PARTS



DRIVE PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10760685	Motor with Pulley (1.1KW/230V/75Hz)
2	W10713981	Belt
3	W10713987	Motor Bracket
4	W10713992	Pulley, Drum
5	W10713995	Lock, Bolt Head
6	W10713998	Bolt M12x200
7	W10714001	Tensioning Bracket - Rigid
8	W10714002	Tensioning Bracket - Movable
9	23002648	Bolt M10x20
10	23004023	Washer M10

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
11	23004146	Washer 12
12	W10357141	Nut M12
13	23004222	Bolt M8x70
14	23001266	Nut M8
15	23001310	Nut M6
16	W10714005	Bearing Housing
17	23003615	Bearing (6309)
18	23004032	Bearing (6307)
19	W10714022	Ring Seal 65x100x10
20	W10714025	Ring Seal 65x100/114x9/12
21	W10747775	Plate, Speed Sensor

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
22	W10747779	Bracket, Speed Sensor
23	W10747780	Speed Sensor
24	23001025	Hose Clamp (90-110)
25	23002461	Bolt M6X16