

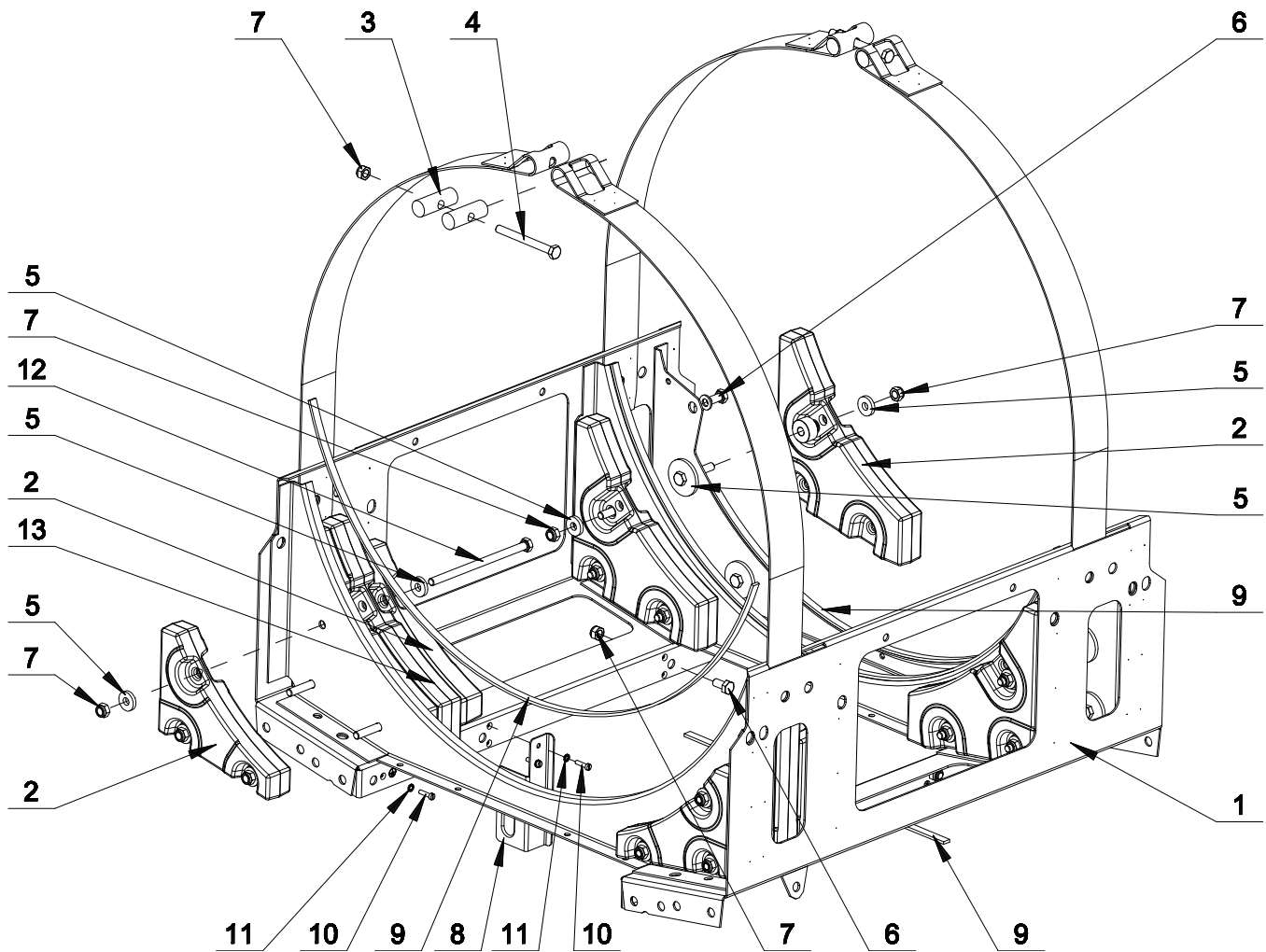


COMMERCIAL INDUSTRIAL WASHER

MODELS:

MXS40PDATS (White)

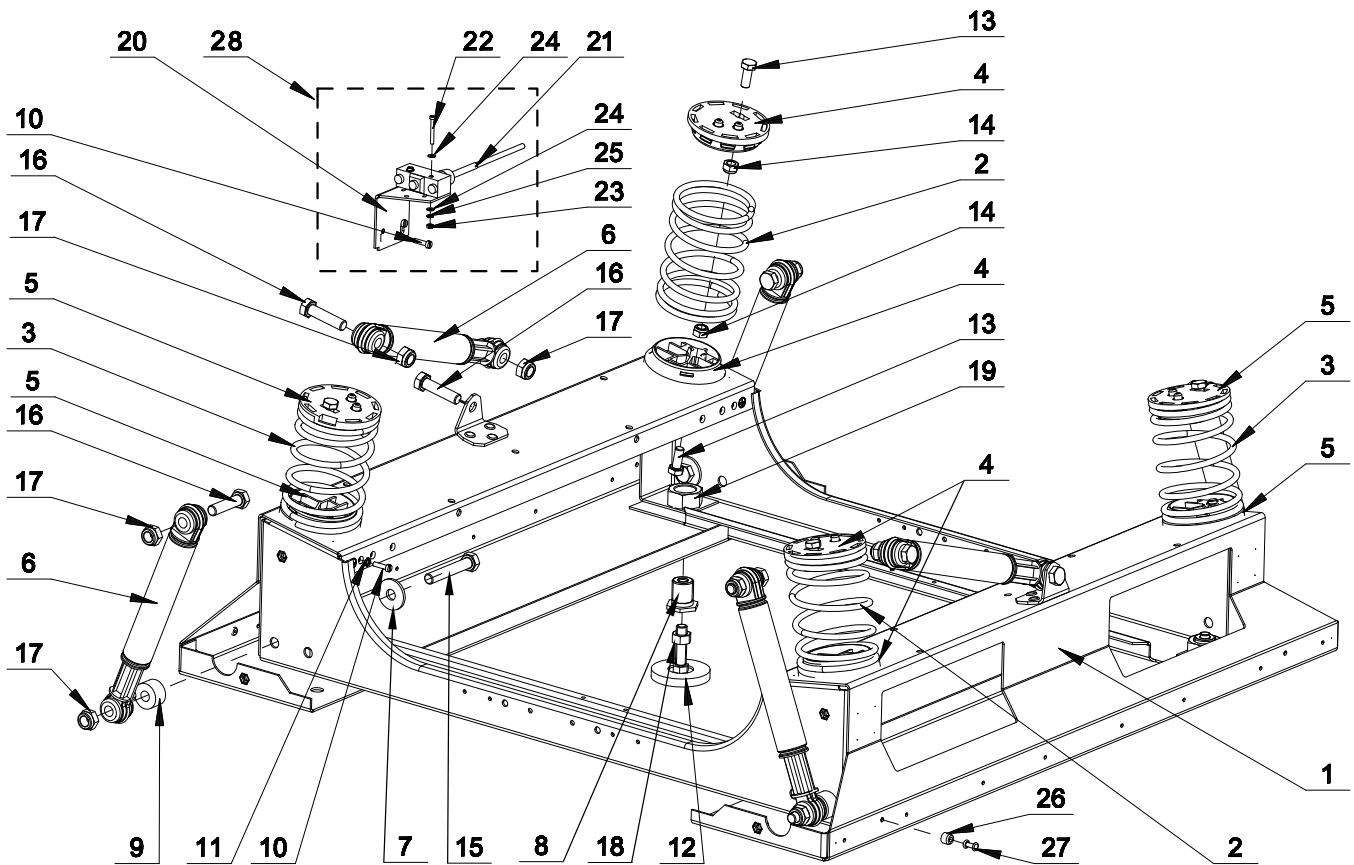
UPPER FRAME PARTS



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<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10711693	Upper Frame	7	23001607	Nut M8	11	23002950	Washer, Lock M4
2	W10711698	4.50kg Weight	8	W10711706	Detector, Out of Balance	12	W10711729	Bolt M8x130
3	W10711702	Cover Strip Pin	9	W10711718	Self-Adhesive Foam Seal	13	W10711727	12.25kg Weight
4	W10711703	Bolt M8x100						
5	W10711704	Washer M8	10	23002398	Bolt M4x16			
6	23002475	Bolt M8x20						

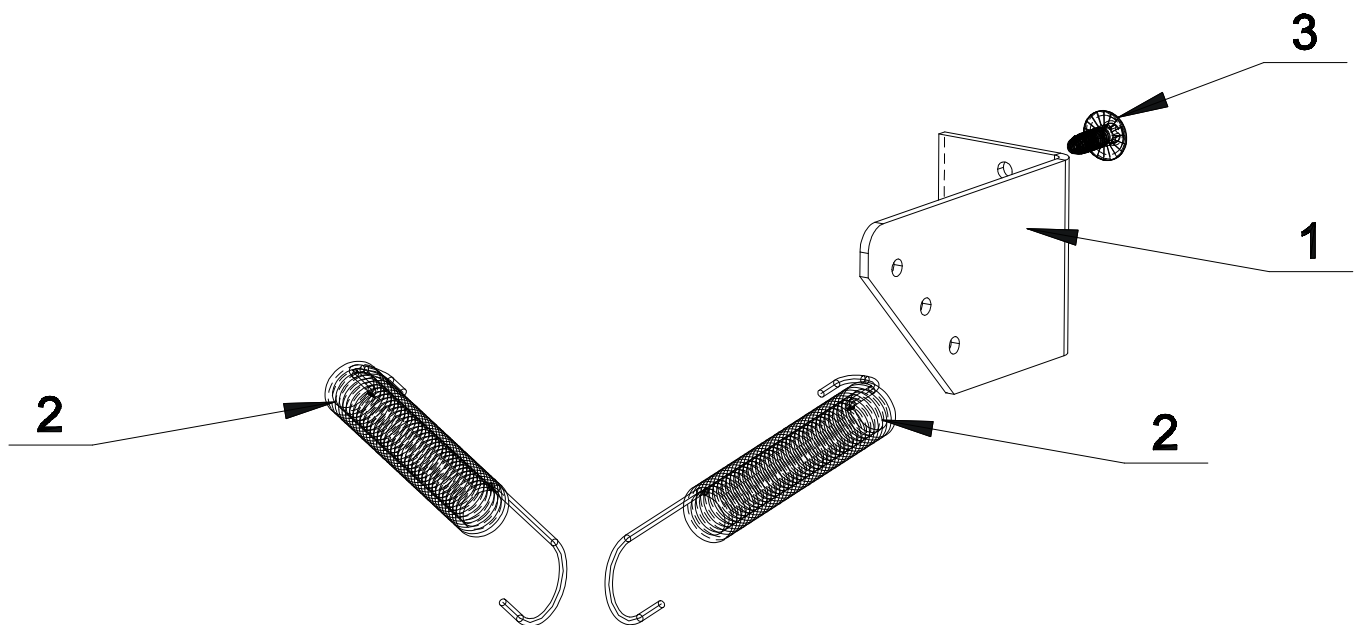
LOWER FRAME PARTS



LOWER FRAME PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10711733	Lower Frame	7	23004023	Washer M10	20	W10711782	Holder, Out of Balance Switch
2	W10711740	Spring (Left Front, Right Rear)	8	W10711766	Threaded Joint	21	W10711785	Out of Balance Switch
3	W10711752	Spring (Right Front, Left Rear)	9	W10711768	Roller	22	W10711786	Bolt M3x25
4	W10711756	Spring Holder (Left Front, Right Rear)	10	23002398	Bolt M4x16	23	23002958	Nut M3
5	W10711760	Spring Holder (Right Front, Left Rear)	11	23002950	Washer, Lock M4	24	23003654	Washer M3.2
6	W10711763	Damper	12	23003458	Washer Foot	25	23002865	Washer, Lock M4
			13	23002475	Bolt M8x20	26	W10711787	Insert, Rivet
			14	23001607	Nut M8	27	W10711789	Rivet w/Crank (4x16)
			15	W10711778	Bolt M10x60	28	W10711791	Out of Balance Switch - Complete
			16	W10286257	Bolt M10x50			
			17	23001241	Nut M10			
			18	23001661	Nut M10			
			19	23003935	Nut M20			

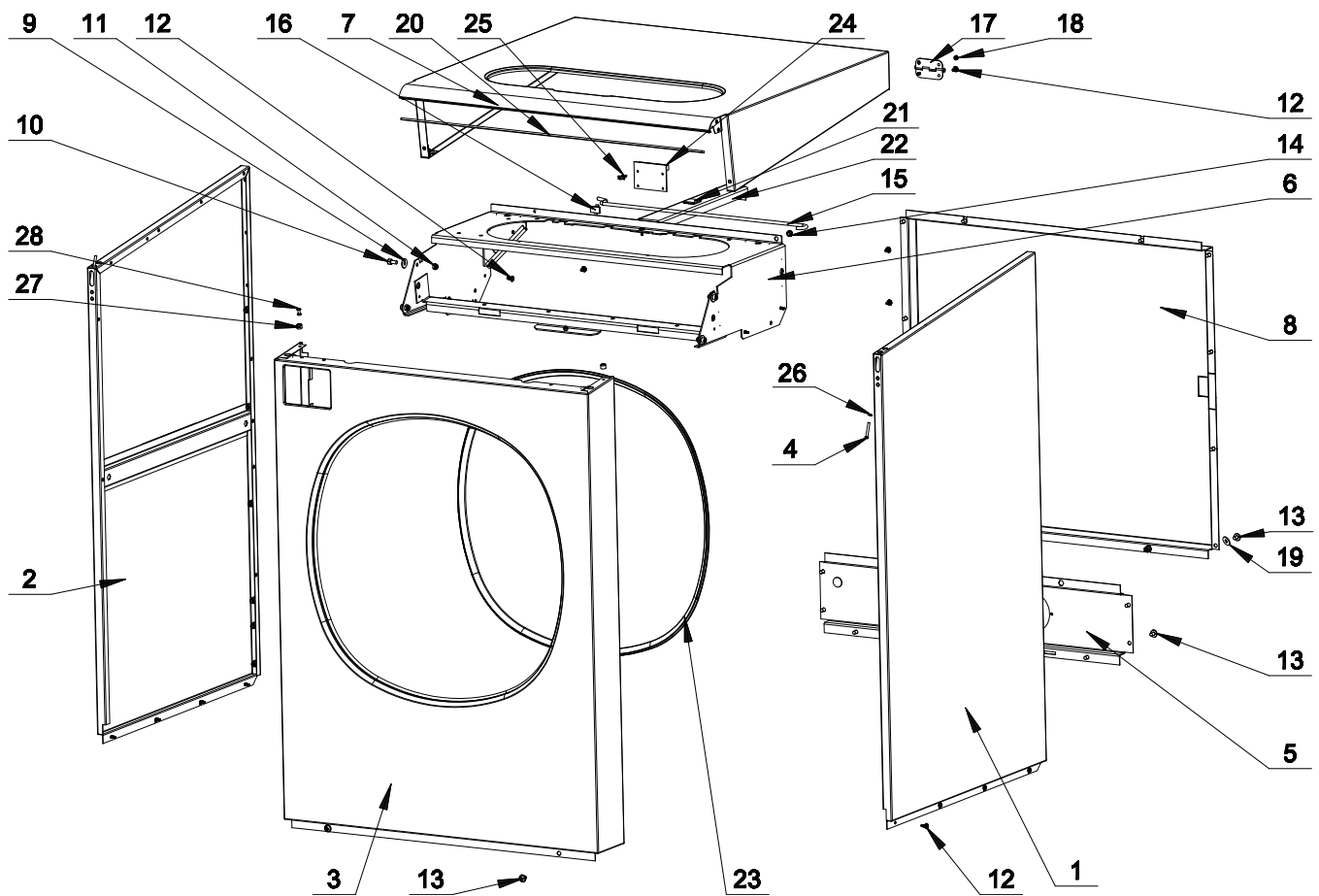
STABILIZING SPRING PARTS



STABILIZING SPRING PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10711796	Spring Holder - Rear
2	W10711799	Spring
3	W10711800	Screw M4x11

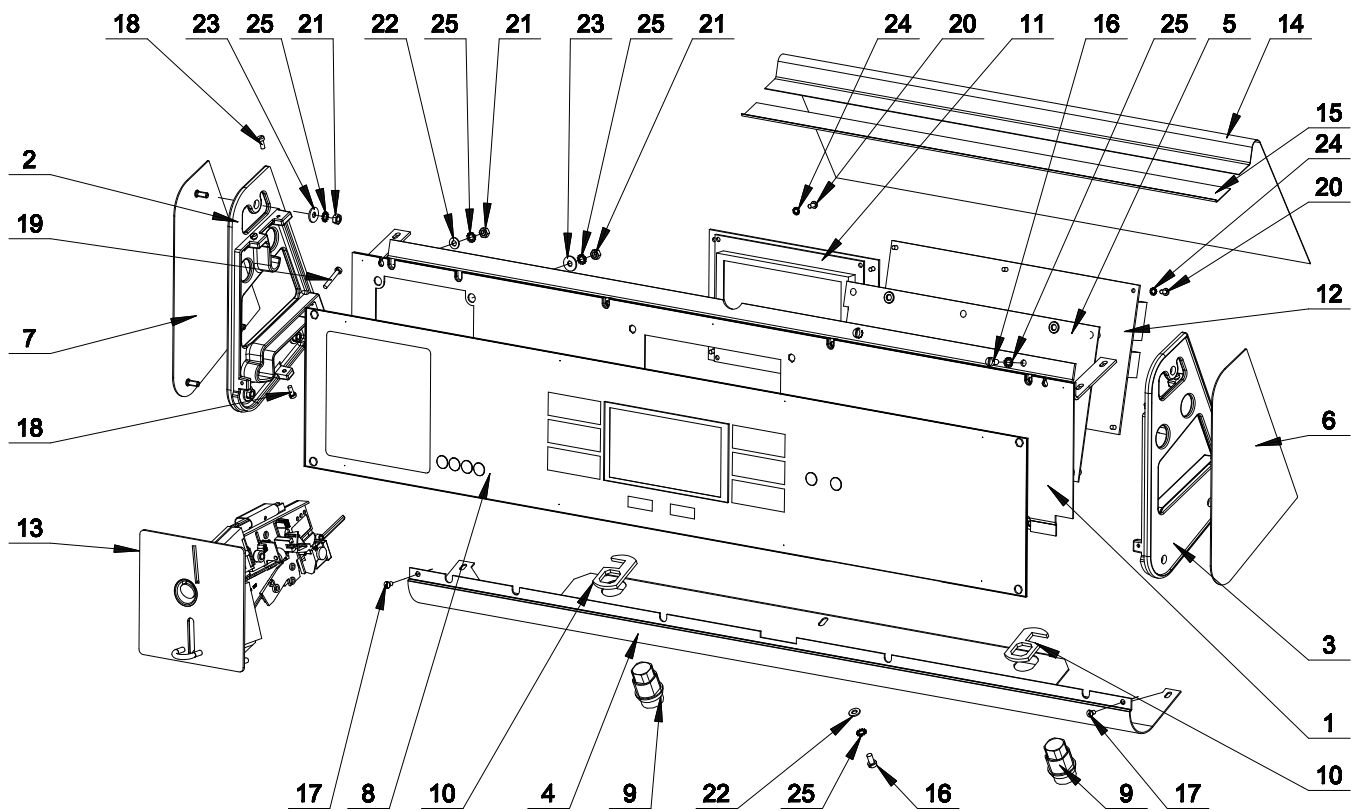
CABINET PARTS



CABINET PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10712098	Side Panel - Right (Painted)	10	W10712161	Bolt M6x12	26	23002950	Washer, Lock M4
	W10712099	Side Panel - Right (Stainless)	11	23001310	Nut M6	27	W10711787	Insert, Rivet
2	W10712113	Side Panel - Left (Painted)	12	W10712162	Bolt M6x16	28	W10711789	Rivet w/Crank (4x16)
	W10712115	Side Panel - Left (Stainless)	13	W10712163	Bolt M6x16			Following Parts Not Illustrated
3	W10712131	Front Panel - Complete (PD)	14	23002167	Grommet, Rubber			
4	W10712182	Bolt M4x25	15	W10712164	Prop Rod	W10712183		Wiring Harness, Auto-Unlock Module
5	W10712142	Rear Cover - Lower, Complete	16	23002454	Self Sticking Cable Clip			Parts for Maytag Connect 360
6	W10712147	Panel Holder - Complete	17	23004103	Hinge	W10712243		Bolt M4x12
7	W10712153	Top Cover - Complete	18	W10712165	Rivet w/Crank (8x8)	23003666		Nut M4
8	W10712160	Rear Cover	19	23002424	Washer M6.4			
9	23003012	Washer M6	20	W10286261	Foam-Seal			
			21	W10712181	Velcro Fastener			
			22	W10712178	Bracket, Top Cover (Reinforcement)			
			23	W10712169	Edge Protection			
			24	W10712170	Auto-Unlock Module			
			25	23001099	PC Board Socket			

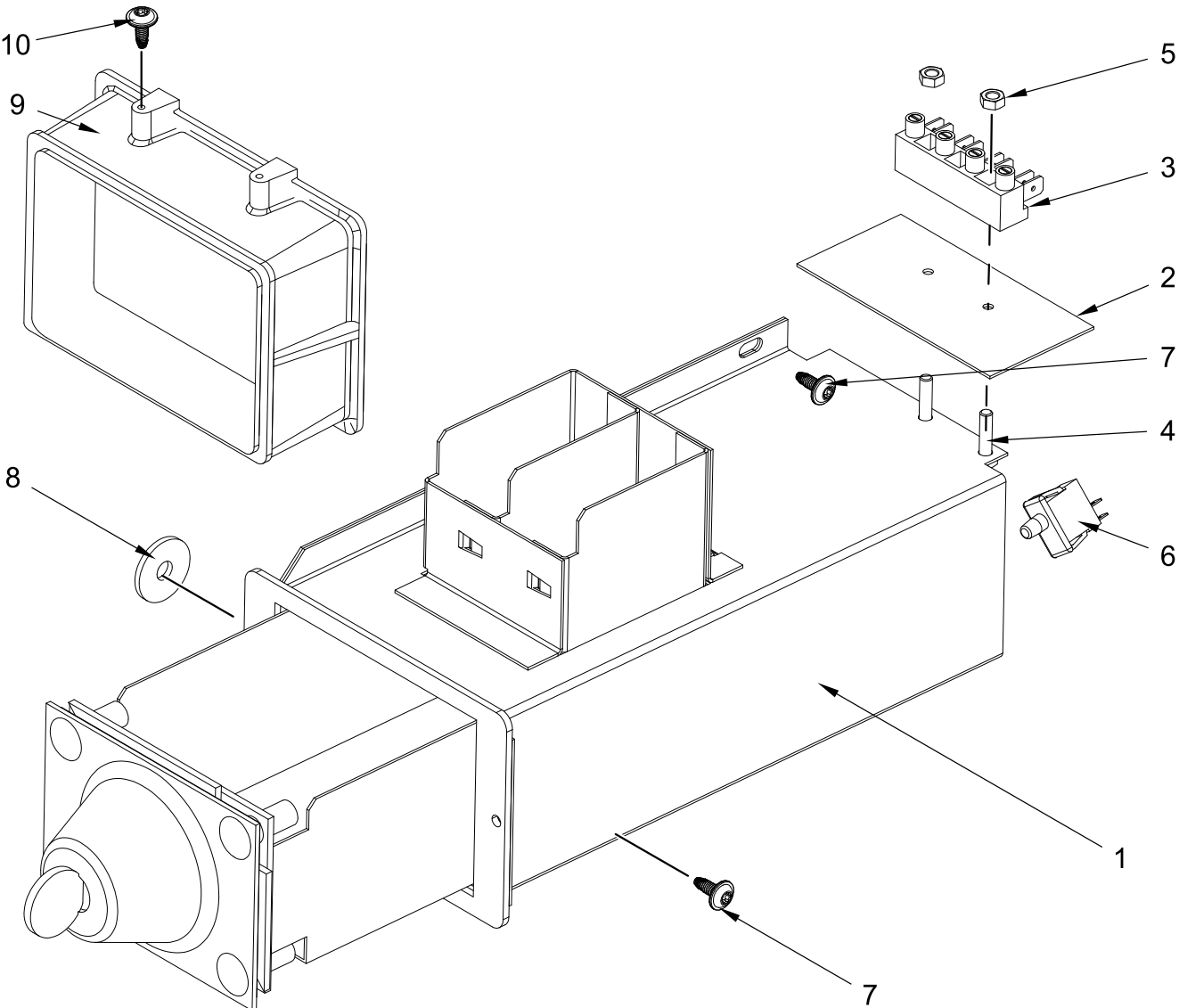
CONTROL PANEL PARTS



CONTROL PANEL PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10712206	Control Panel Bracket	9	W10712231	Lock (Parts Not Shown)	18	23004061	Screw M3x8
2	W10712210	Sideboard - Left (Painted)		W10761049	Key	19	23002719	Bolt M3 x 20
3	W10712211	Sideboard - Right (Painted)	10	23001009	Hook, Lock	20	23002869	Bolt M3x6
4	W10712214	Lower Trim	11	W10712233	Display Board - CPU	21	23003666	Nut M4
5	W10712217	Control Board Bracket	12	W10712234	Main Control Board MC7	22	23002438	Washer M4.3
6	W10712218	Sideboard Panel - Right (Stainless)	13	W10712245	Coin Drop (.25 Cent)	23	23001545	Washer M4
7	W10712219	Sideboard Panel - Left (Stainless)	14	23002877	Shield, Rain	24	23002865	Washer, Lock M4
8	W11110171	User Interface Facia/Keypad MC7 (PD)	15	23004126	Double-Sided Tape	25	23002950	Washer, Lock M4
			16	W10712243	Bolt M4x12			Following Parts Not Illustrated
			17	23001468	Bolt M3x12	W10712236		Wiring Harness, Main Control to Display Board
						W10286299		Emergency Stop Interconnection

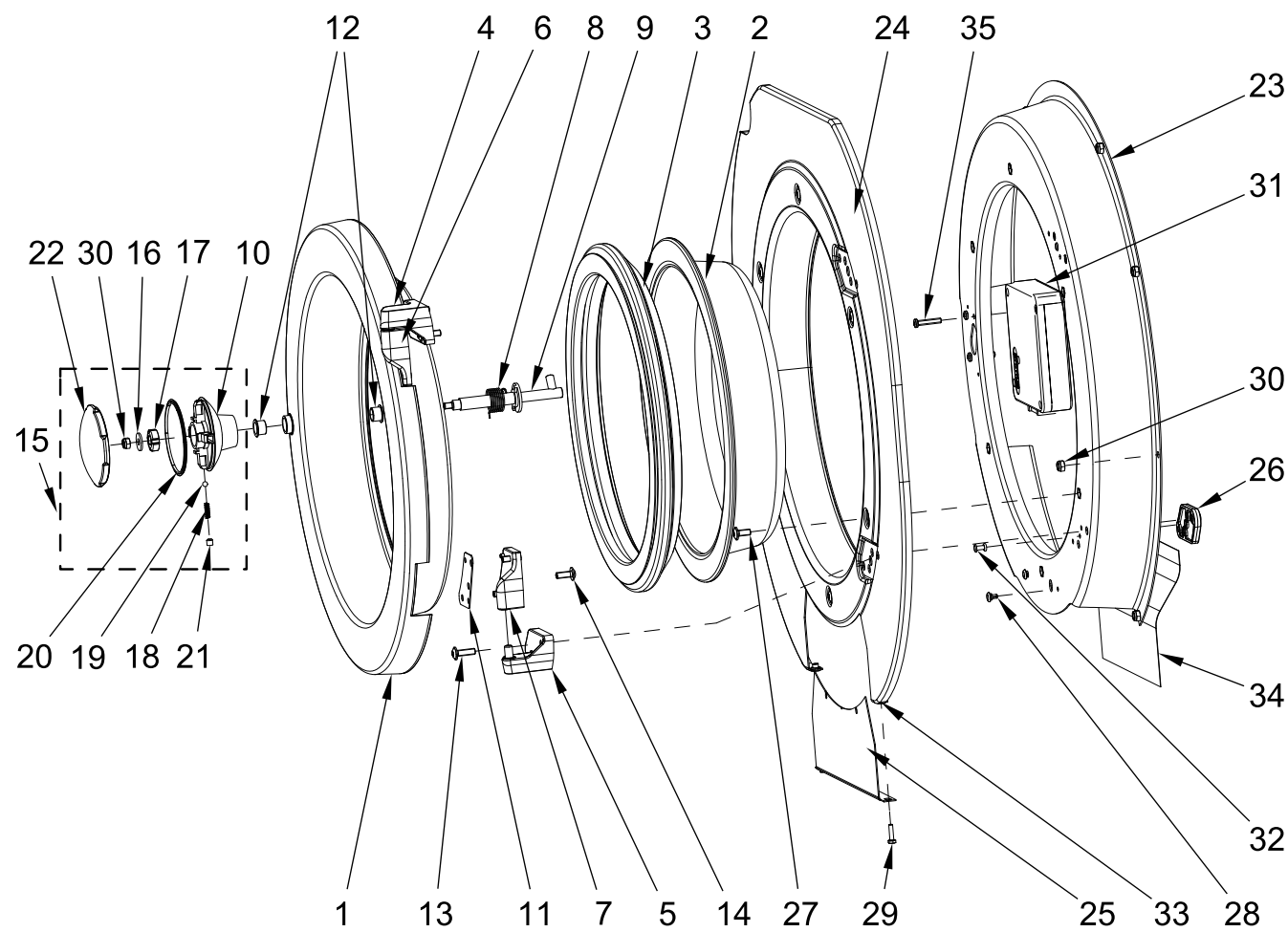
COIN VAULT PARTS



COIN VAULT PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10714944	Coin Vault	7	W10711800	Screw M4x11	9	W10712166	Vault Bezel
2	23001115	Terminal Block Insulation	8	W10431220	Washer	10	23003114	Bolt M4x8
3	23001113	Terminal Block						
4	23004095	Bolt M4x16						
5	23003666	Nut M4						
6	23003656	Switch, Coin Box						

DOOR PARTS



DOOR PARTS

Illus.

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10712297	Door (Grey)
2	W10712301	Door Glass
3	W10712305	Door Seal
4	W10712306	Upper Hinge - Fixed
5	W10712307	Lower Hinge - Fixed
6	W10712308	Upper Hinge
7	W10712309	Lower Hinge
8	W10712314	Torsion Spring, Handle
9	W10712315	Lock Shaft, Handle
10	W10712316	Inner, Handle
11	W10712317	Washer, Hinge
12	W10712318	Casing, Lock Shaft
13	W10712319	Bolt M6x25
14	W10712320	Bolt M6x16
15	W10712375	Handle Complete
16	23003012	Washer M6

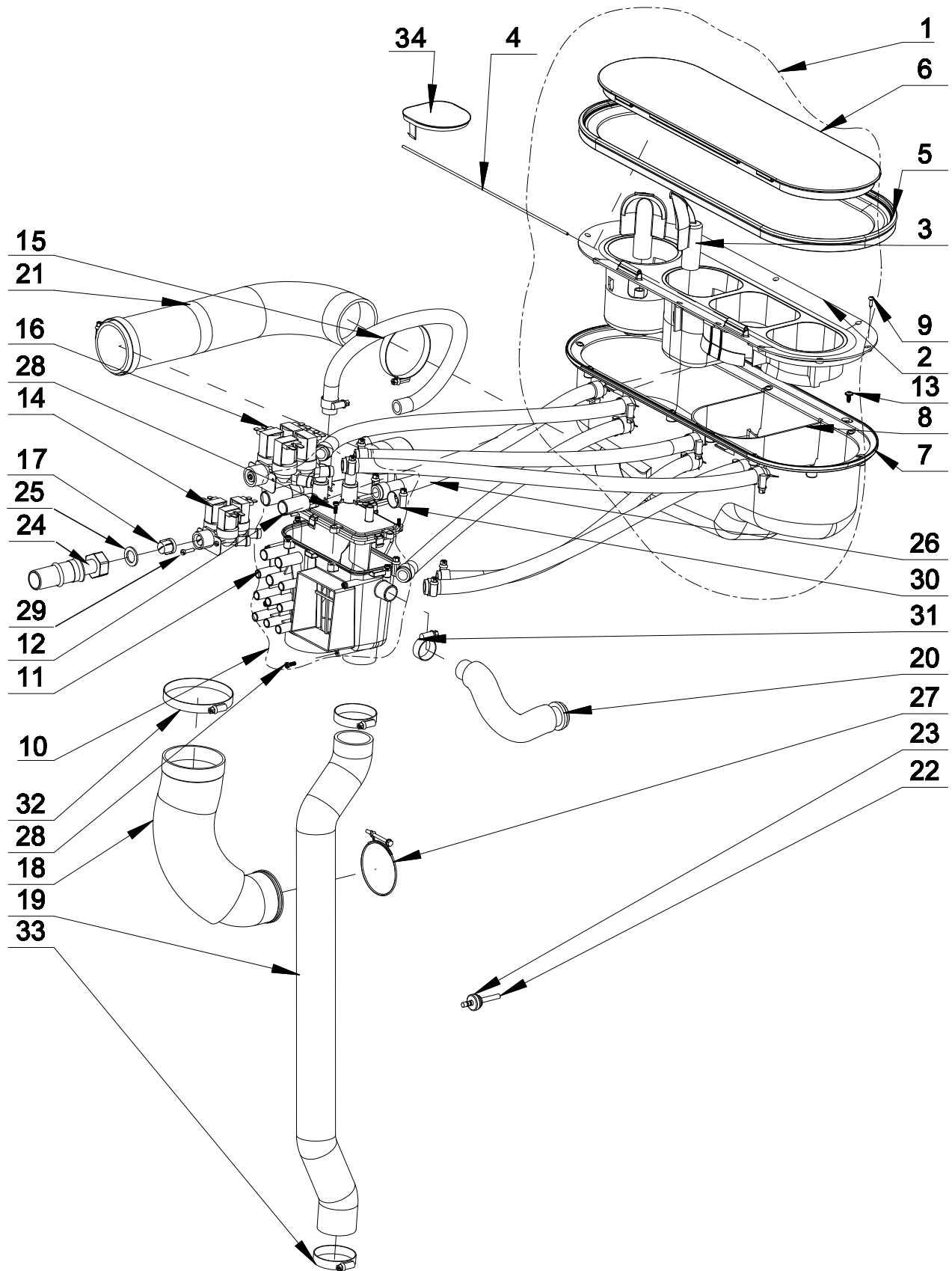
Illus.

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
17	W10712323	Locating Segment, Handle
18	W10712328	Compression Spring, Handle
19	W10712344	Handle Ball
20	W10712345	Distinguishing Ring (Blue)
	W10712346	Distinguishing Ring (Red)
21	W10712347	Bolt M6x6
22	W10712351	Cover, Handle
23	W10712358	Door and Lock Holder Complete
24	W10757826	Front Panel
25	W10712364	Front Cover of Heating Element
26	W10712366	Hinge Support
27	W10712367	Bolt M6x14

Illus.

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
28	W10712368	Plastic Plug
29	23002398	Bolt M4x16
30	23001310	Nut M6
31	W10712373	Door Lock
32	23002408	Rivet w/Crank (4x12.5)
33	23004093	Rivet Blind Nut M4
34	W10712369	Plastic Drip Shield
35	W10712370	Bolt M5x25
		Following Parts Not Illustrated
	W10712376	Wiring Harness, Door Lock

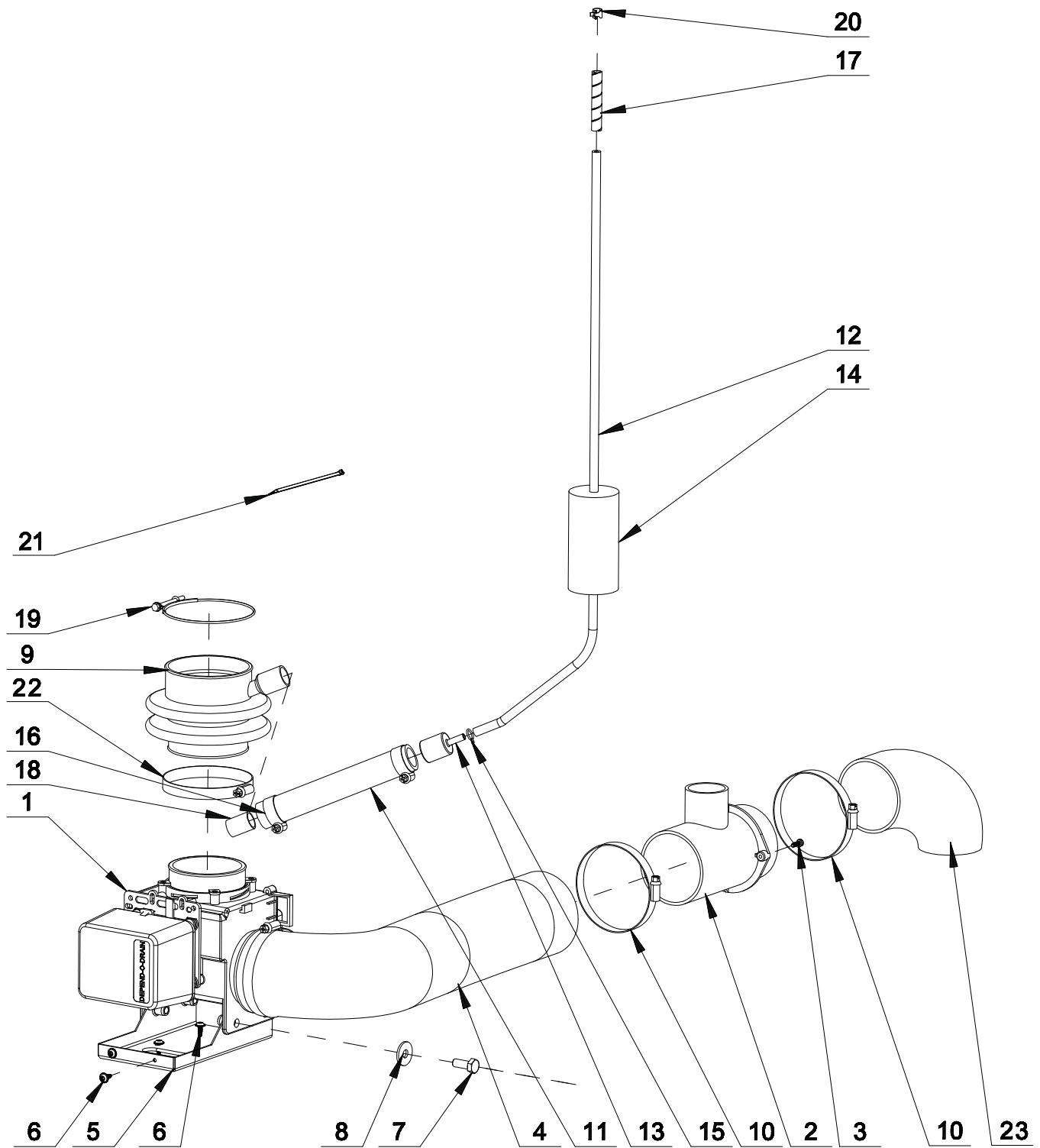
WATER INLET PARTS



WATER INLET PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10712625	Soap Hopper Complete	13	W10711800	Screw M4x11	24	23001523	Hose, Connection
2	W10712626	Chemical Dispenser Insert	14	W10712646	Three-Way Valve - Complete (3/4")	25	23002921	Washer, Fill Hose
3	W10712627	Siphon	15	23001256	Hose Clamp (60-80)	26	23001507	Hose, Inlet
4	W10712628	Pin, Hinge	16	W10712721	Four-Way Valve - Complete (3/4")	27	W10712716	Hose Clamp (62-70)
5	W10712629	Dispenser Seal	17	23002922	Filter Screen	28	W10712718	Bolt M4x12
6	W10712630	Dispenser Lid	18	W10712649	Filling Hose (Mixer to Tub)	29	23002398	Bolt M4x16
7	W10712635	Chemical Dispenser Base	19	W10712663	Hose, Overflow	30	23001506	Hose Clamp (12-22)
8	W10712638	Soap Hopper Insert Secondary	20	W10712699	Hose, Vent	31	23001262	Hose Clamp (20-32)
9	23003782	Screw	21	W10712711	Dispenser Elbow - Hose	32	23001258	Hose Clamp (70-90)
10	W10712640	Mixer - Complete	22	23003964	Temperature Sensor	33	23001750	Hose Clamp (40-60)
11	W10712642	Mixer Body						Following Parts Optional
12	W10712644	Mixer Lid	23	W10712713	Seal Ring, Temperature Sensor	34	W10734787	Block-off, Dispenser Cavity

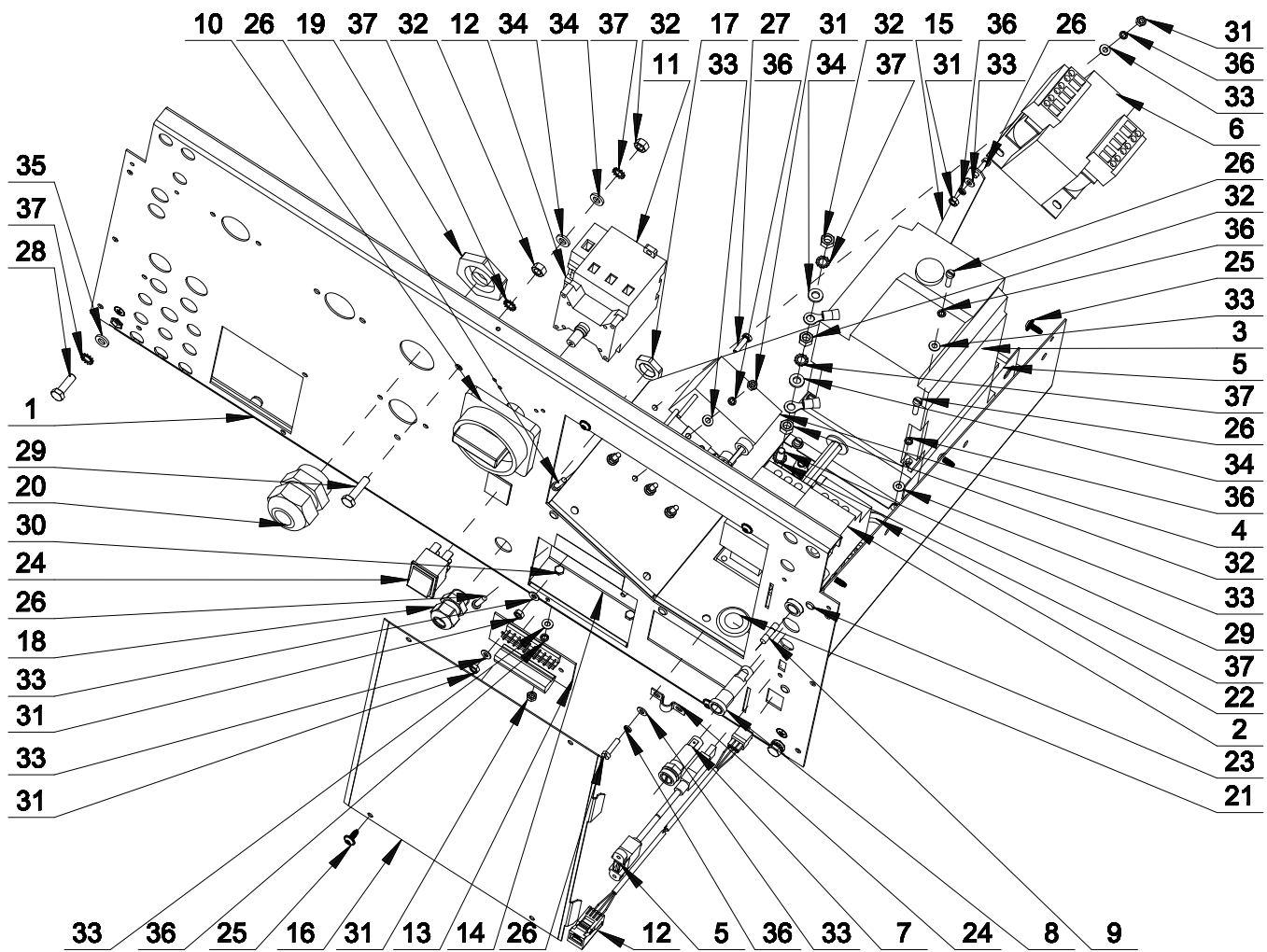
DRAIN SYSTEM PARTS



DRAIN SYSTEM PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10712775	Drain Valve - Complete	8	23002437	Washer M8	15	23001257	Clamp, Corbin (A5.5)
	W10712776	Drain Valve (Chamber)	9	W10712797	Hose (Tub to Pump)	16	23001262	Hose Clamp (20-32)
	W10357127	Drain Valve (Motor Only)	10	23001258	Hose Clamp (70-90)	17	W10712803	Hose Protector
2	W10712777	T-Connector	11	23001246	Lower Hose, Pressure Switch	18	W10712804	Hose Insert
3	W10712718	Bolt M4x12	12	23001252	Upper Hose, Pressure Switch	19	W10712805	Hose Clamp (82-90)
4	W10712790	Drain Elbow				20	W10712806	Spring Clamp
5	W10712796	Drain Valve Holder - Complete	13	23001260	Pressure Switch Hose Fitting	21	W10657139	Wire Tie (130 x 2.6mm)
6	W10711800	Screw M4x11				22	23001256	Hose Clamp (60-80)
7	23002475	Bolt M8x20	14	23004491	Larger Bumper	23	23002015	Drain Elbow

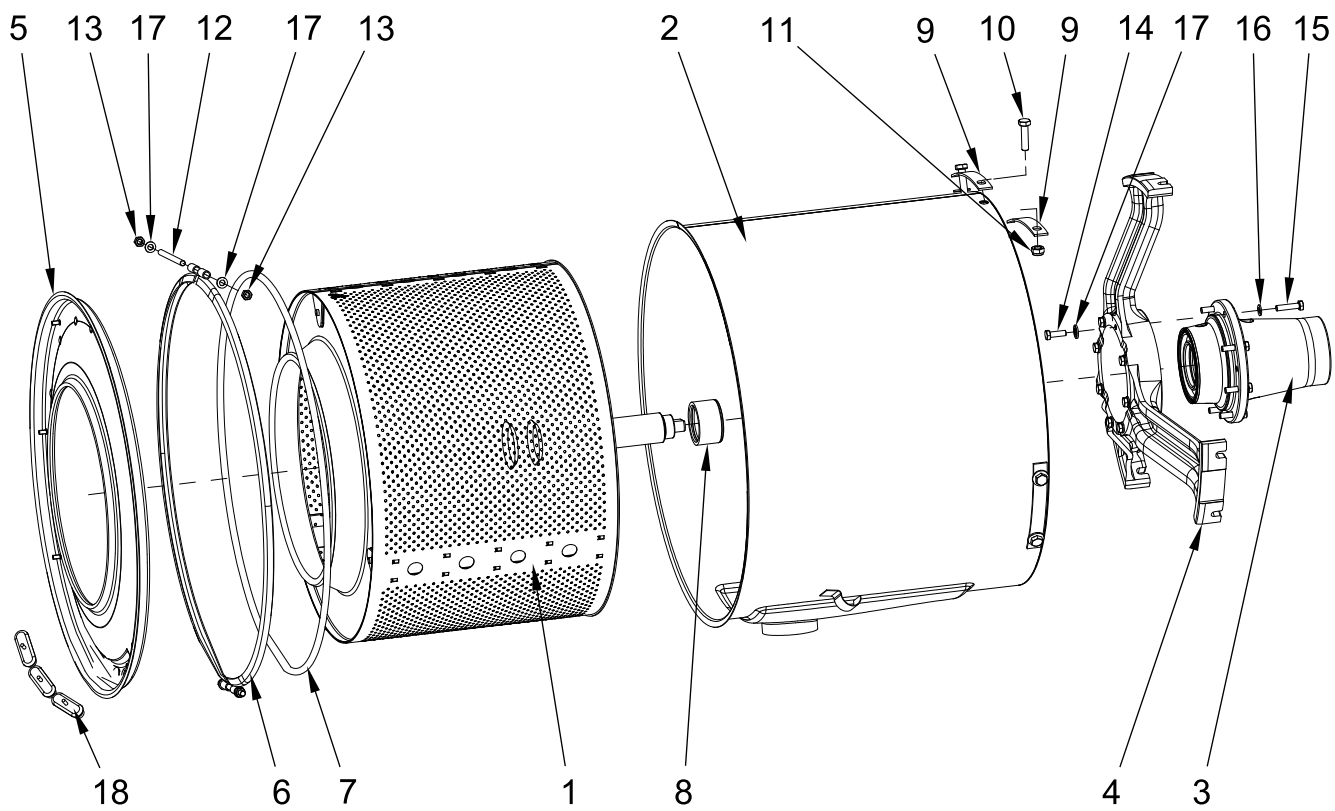
REAR PANEL PARTS



REAR PANEL PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10713094	Rear Panel - Complete	12	W10713154	Cable Connector, RS485	24	W10713152	Cable Clamp
2	23003750	Contactor LC1 D09M7	13	W10286355	LED Board MC5	25	W10711800	Screw M4x11
3	W10415771	Frequency Inverter 1Phase 240V		W10665044	Cable, Pump Relay Board to LED Terminal	26	23002398	Bolt M4x16
	W10713110	Cable, Communication	14	W10713133	Liquid Detergent Box	27	23004095	Bolt M4x16
4	W10713115	RFI Filter	15	W10713141	Strap, Inverter Tray	28	23002462	Bolt M6x20
5	W10713157	Cable, USB - Rear Panel Connector	16	W10713151	Rear Panel Lid	29	23002806	Bolt M6x25
6	W10286352	Transformer	17	23004398	Small Strain Relief Nut M16	30	23001682	Bolt M4x8
7	23001462	Fuse Holder (5x20mm)	18	23004396	Small Strain Relief M16	31	23003666	Nut M4
8	23002210	Fuse Holder (6x32mm)	19	23004495	Large Strain Relief Nut	32	23002651	Nut M6
9	23004315	Fuse 0.5A	20	23004494	Large Strain Relief	33	23002438	Washer M4.3
	23003385	Fuse 1A 6x32	21	23001587	Protection, Rubber (15x2)	34	23003767	Washer M6.4
10	23003497	Main Switch Knob	22	23001117	Grommet, Rubber	35	23002424	Washer M6.4
11	23003500	Main Switch 25A	23	23002362	Rivet W/Crank (4x7)	36	23002400	Washer M4
						37	23002425	Washer, Lock M6
								Following Parts Not Illustrated
							W10713162	Main Wiring Harness
							W10713166	Kit, Liquid Soap Supply Connection

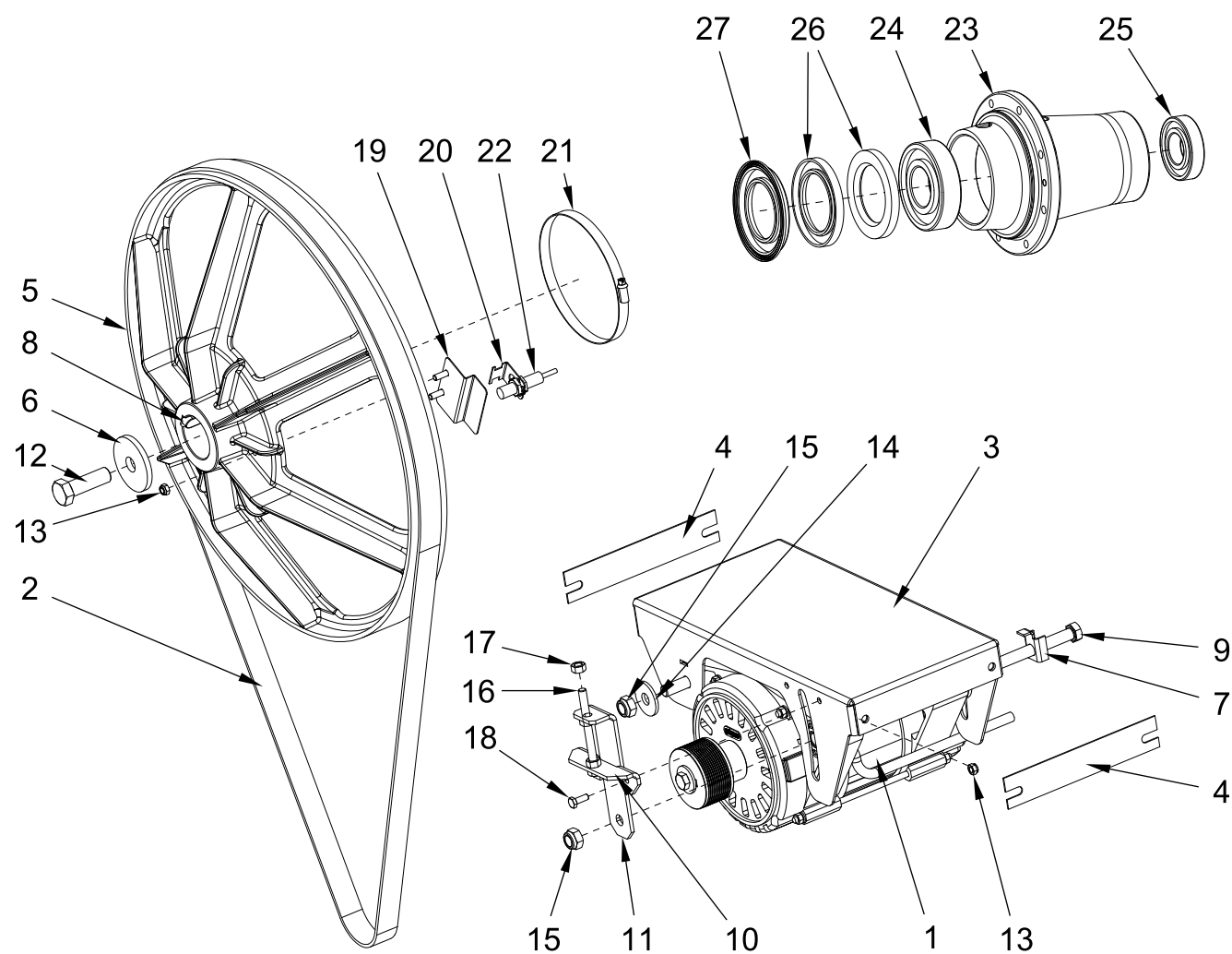
DRUM AND TUB PARTS



DRUM AND TUB PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10713380	Inner Basket - Complete	7	W10713415	Seal D10-2550MM	16	23001292	Washer M13
2	W10713390	Outer Tub - Complete	8	W10713946	Sealing Sleeve	17	23001608	Washer M8.4
3	W10714050	Trunnion - Complete	9	W10713949	Bracket, Curved	18	23001594	Heating Element Hole Plug
4	W10713401	Support, Tub	10	23004207	Bolt M12x50			
5	W10713409	Front Tub Panel - Complete	11	W10357141	Nut M12			
6	W10713412	Clamp - Complete	12	23002486	Bolt M8			
			13	23002487	Nut M8			
			14	23001202	Bolt M10x35			
			15	23001283	Bolt M12x35			

DRIVE PARTS



DRIVE PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10760691	Motor with Pulley (2.2KW/230V/75Hz)	10	W10714001	Tensioning Bracket - Rigid	19	W10747778	Plate, Speed Sensor
2	W10713982	Belt	11	W10714003	Tensioning Bracket - Movable	20	W10747779	Bracket, Speed Sensor
3	W10713990	Motor Bracket	12	23002278	Bolt M16x30	21	W10748075	Hose Clamp (140-160)
4	W10804910	Motor Bracket Shims	13	23001310	Nut M6	22	W10747780	Speed Sensor
5	W10713993	V-Pulley Drum	14	23004146	Washer M12	23	W10714016	Bearing Housing
6	W10654354	Motor Pulley Washer	15	W10357141	Nut M12	24	23003076	Bearing (6312)
7	W10713995	Lock, Bolt Head	16	23004222	Bolt M8x70	25	23003614	Bearing (6310)
8	W10804909	Drum Pulley Key	17	23001266	Nut M8	26	23003850	Ring Seal 100x130x10
9	W10713999	Bolt M12x220	18	23002461	Bolt M6x16	27	W10714026	Ring Seal 100x130/144x9/12