

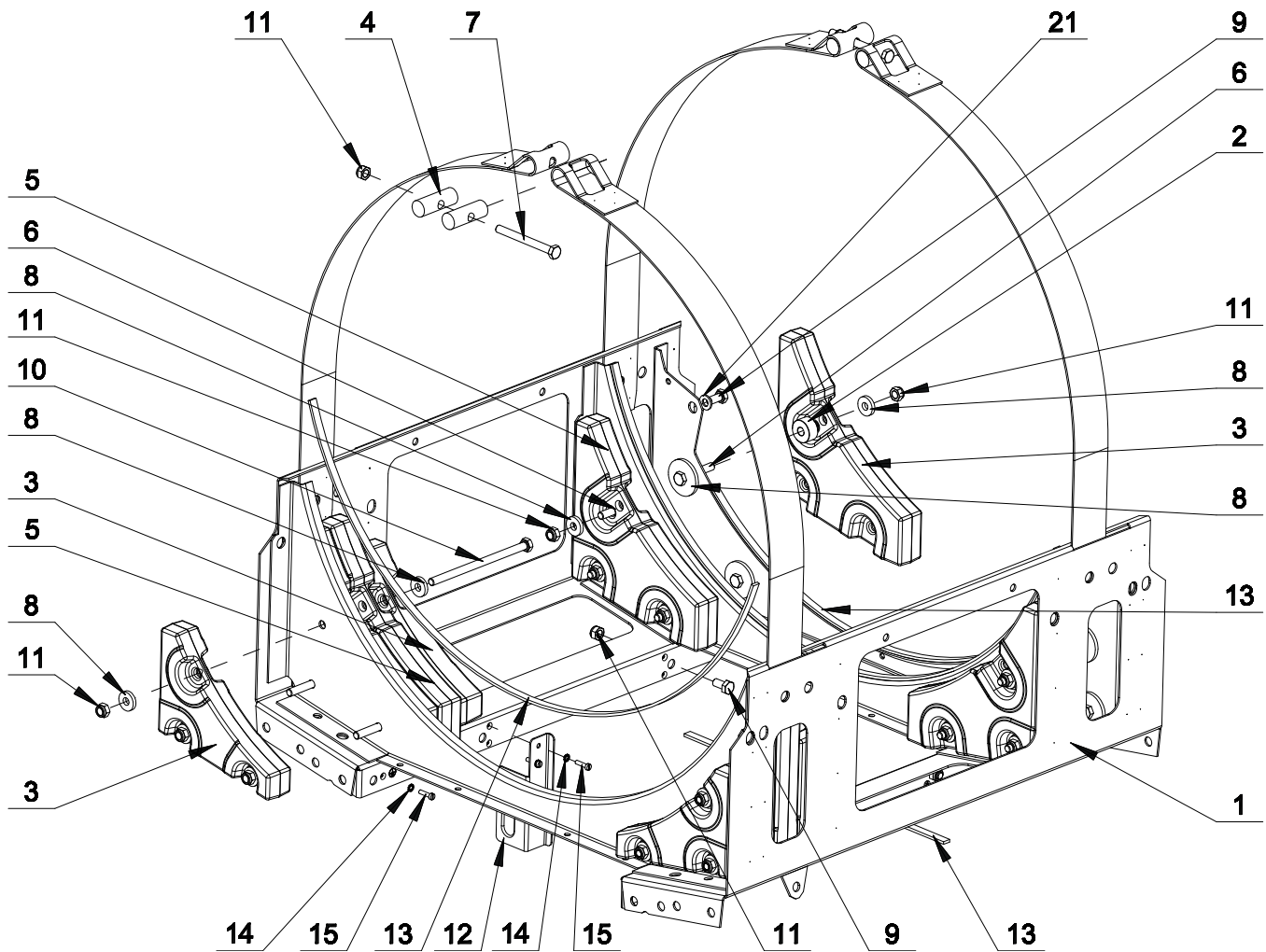


COMMERCIAL INDUSTRIAL WASHER

MODELS:

MXS55PNATS (White)

UPPER FRAME PARTS



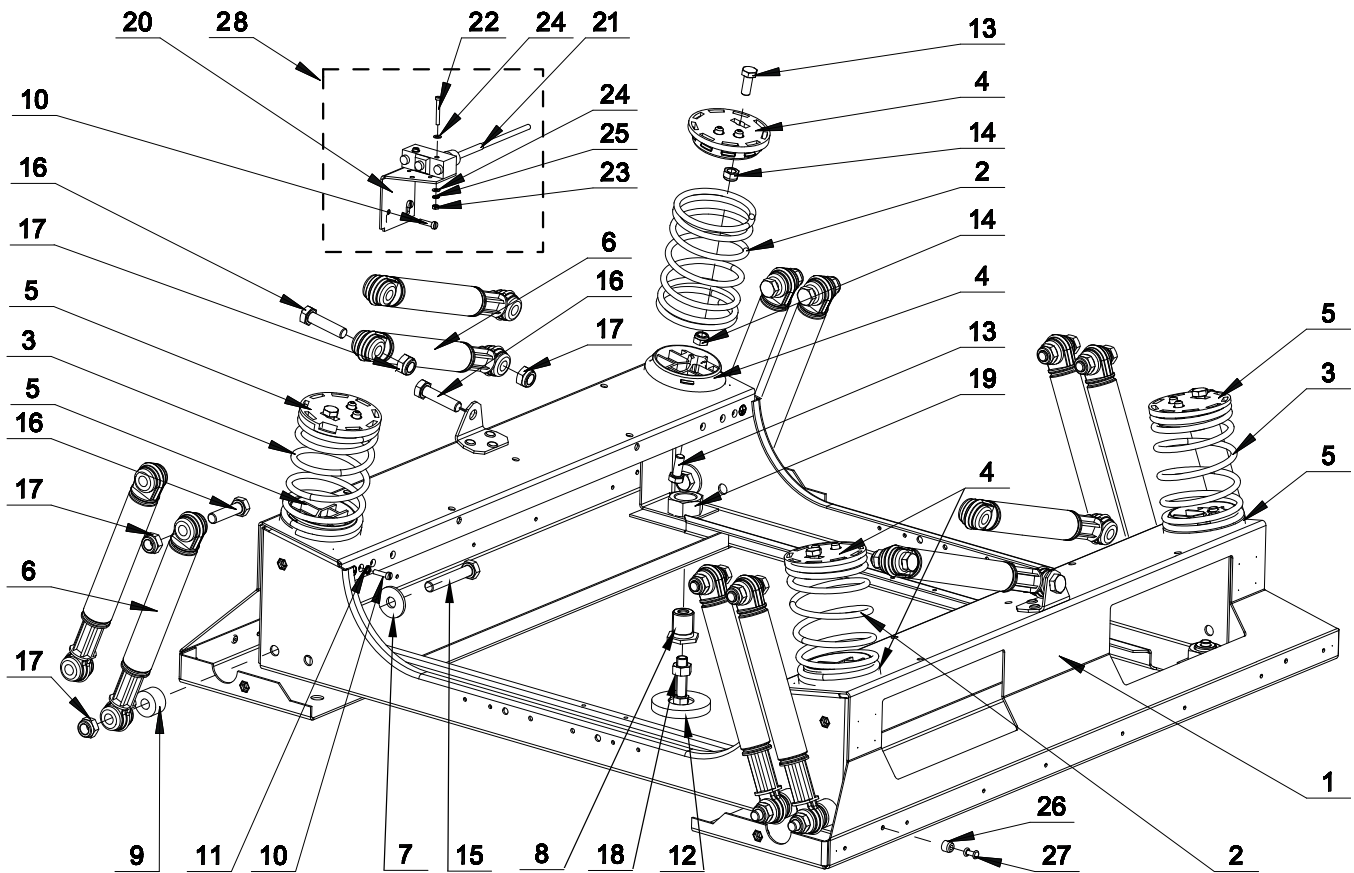
UPPER FRAME PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10711696	Upper Frame
2	W10757107	Spacer
3	W10711698	4.50kg Weight
4	W10711702	Cover Strip Pin
5	W10711727	12.25kg Weight
6	23001205	Bolt M8x45

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
7	W10711703	Bolt M8x100
8	W10711704	Washer M8
9	23002475	Bolt M8x20
10	W10711728	Bolt M8x150
11	23001607	Nut M8
12	W10711706	Detector, Out of Balance

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
13	W10711718	Self-Adhesive Foam Seal
14	23002950	Washer, Lock M4
15	23002398	Bolt M4x16

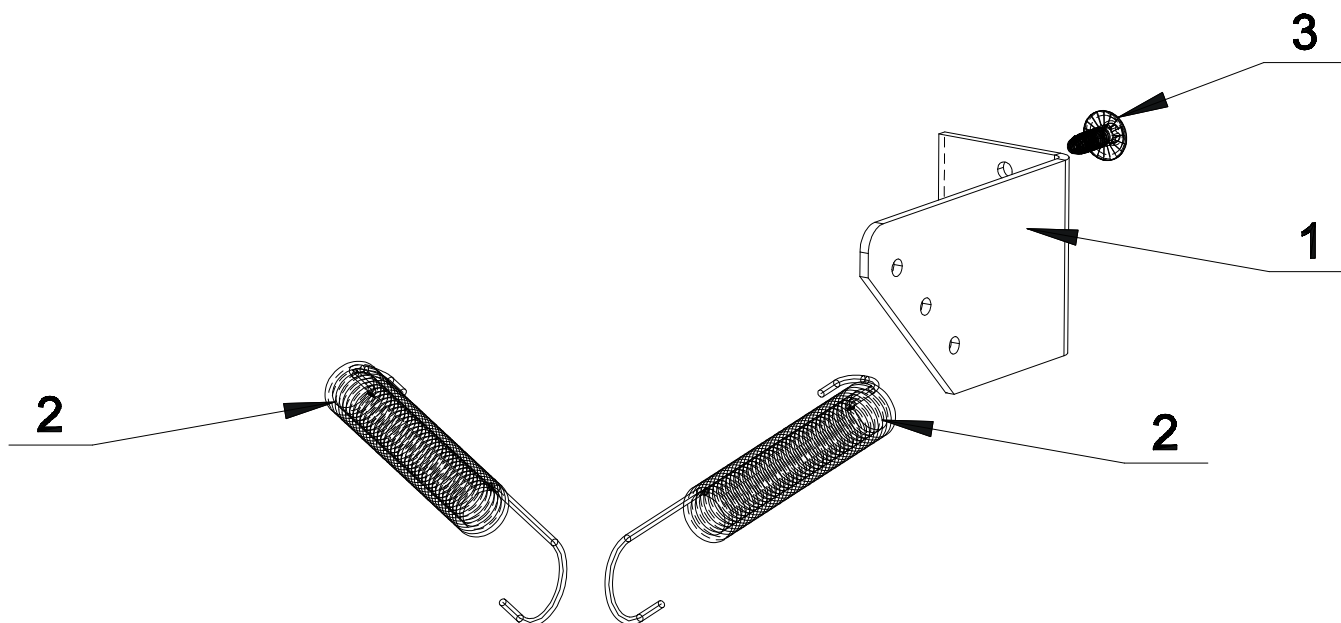
LOWER FRAME PARTS



LOWER FRAME PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10711734	Lower Frame	7	23004023	Washer M10	19	23003935	Nut M20
2	W10711742	Spring (Left Front, Right Rear)	8	W10711766	Threaded Joint	20	W10711782	Holder, Out of Balance Switch
3	W10711753	Spring (Right Front, Left Rear)	9	W10711768	Roller	21	W10711785	Out of Balance Switch
4	W10711756	Spring Holder (Left Front, Right Rear)	10	23002398	Bolt M4x16	22	W10711786	Bolt M3x25
5	W10711760	Spring Holder (Right Front, Left Rear)	11	23002950	Washer, Lock M4	23	23002958	Nut M3
6	W10711763	Damper	12	23003458	Washer Foot	24	23003654	Washer M3.2
			13	23002475	Bolt M8x20	25	23002865	Washer, Lock M4
			14	23001607	Nut M8	26	W10711787	Insert, Rivet
			15	W10711778	Bolt M10x60	27	W10711789	Rivet w/Crank (4x16)
			16	W10286257	Bolt M10x50	28	W10711791	Out of Balance Switch - Complete
			17	23001241	Nut M10			
			18	23001661	Nut M10			

STABILIZING SPRING PARTS



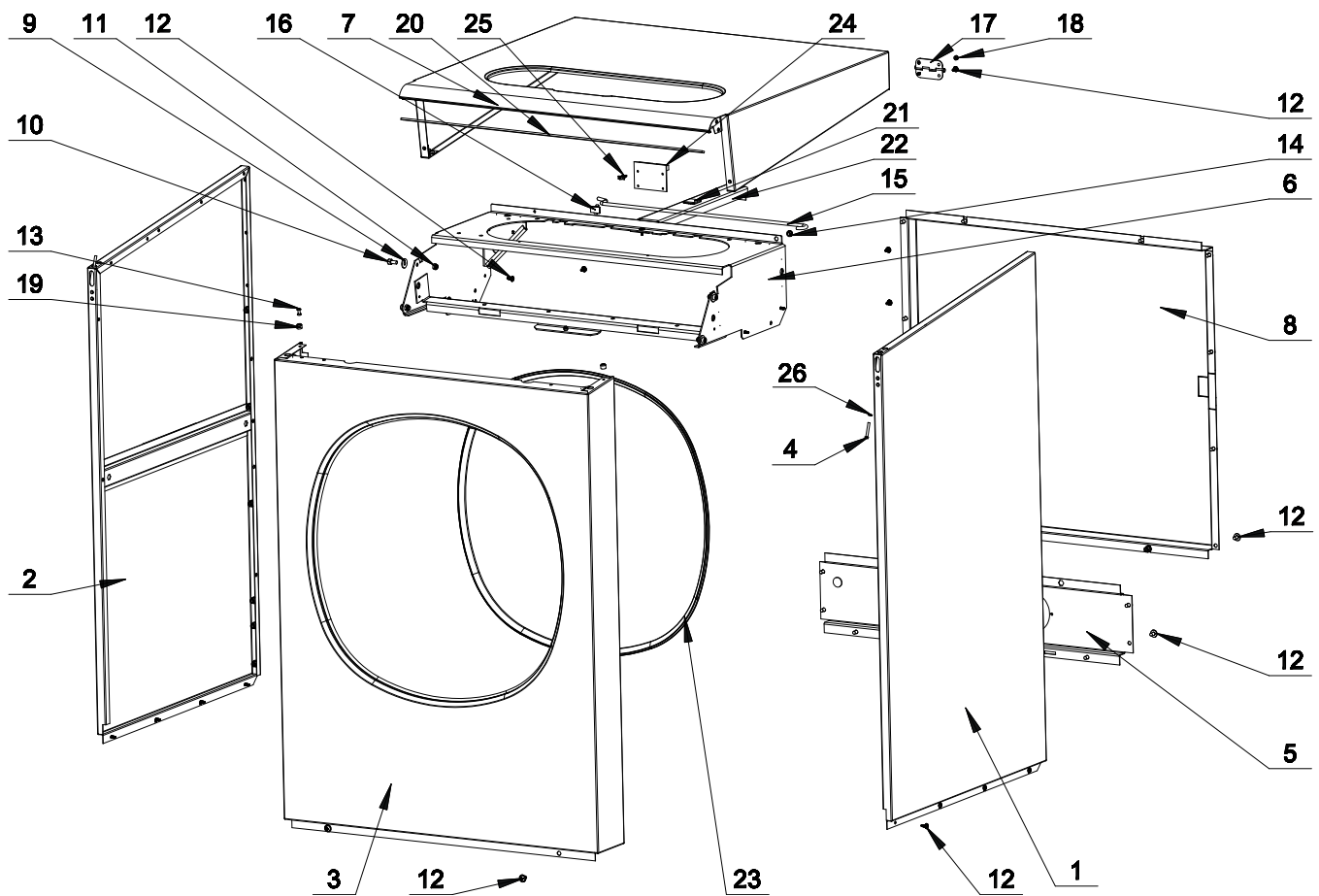
STABILIZING SPRING PARTS

Illus.

No. Part No. Description

- 1 W10711796 Spring Holder - Rear
- 2 W10711799 Spring
- 3 W10711800 Screw M4x11

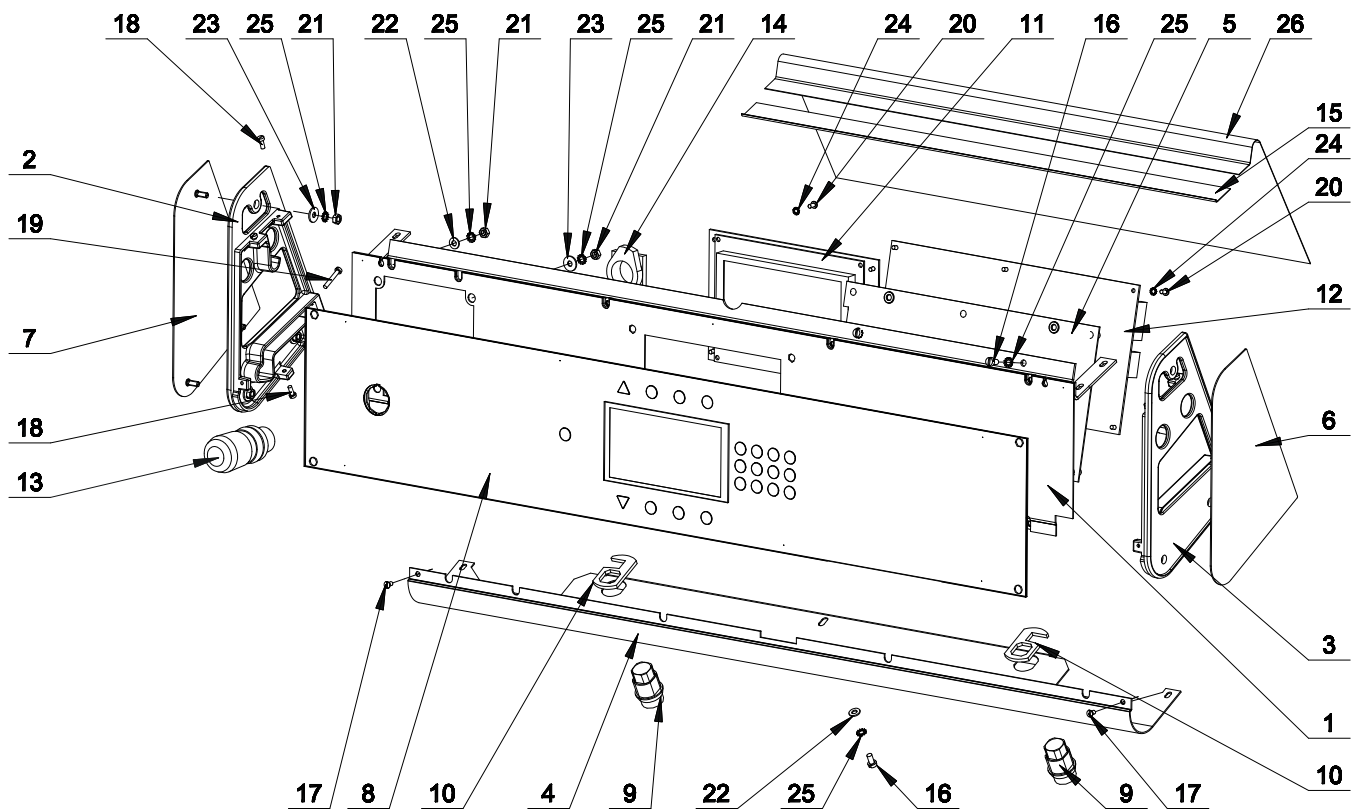
CABINET PARTS



CABINET PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10712100	Side Panel - Right (Painted)	9	23003012	Washer M6	22	W10712179	Bracket, Top Cover (Reinforcement)
	W10712101	Side Panel - Right (Stainless)	10	W10712161	Bolt M6x12	23	W10712169	Edge Protection
2	W10712116	Side Panel - Left (Painted)	11	23001310	Nut M6	24	W10712170	Auto-Unlock Module
	W10712118	Side Panel - Left (Stainless)	12	W10712162	Bolt M6x16	25	23001099	PC Board Socket
3	W10712130	Front Panel - Complete (PN)	13	W10711789	Rivet w/Crank (4x16)	26	23002950	Washer, Lock M4
4	W10712182	Bolt M4x25	14	23002167	Grommet, Rubber			Following Parts Not Illustrated
5	W10712142	Rear Cover - Lower, Complete	15	W10712164	Prop Rod	W10712183		Wiring Harness, Auto-Unlock Module
6	W10712147	Panel Holder - Complete	16	23002454	Self Sticking Cable Clip			Parts for Maytag Connect 360
7	W10712156	Top Cover - Complete	17	23004103	Hinge	W10712243		Bolt M4x12
8	W10712160	Rear Cover	18	W10712165	Rivet w/Crank (8x8)		23003666	Nut M4
			19	W10711787	Insert, Rivet			
			20	W10286261	Foam-Seal			
			21	W10712181	Velcro Fastener			

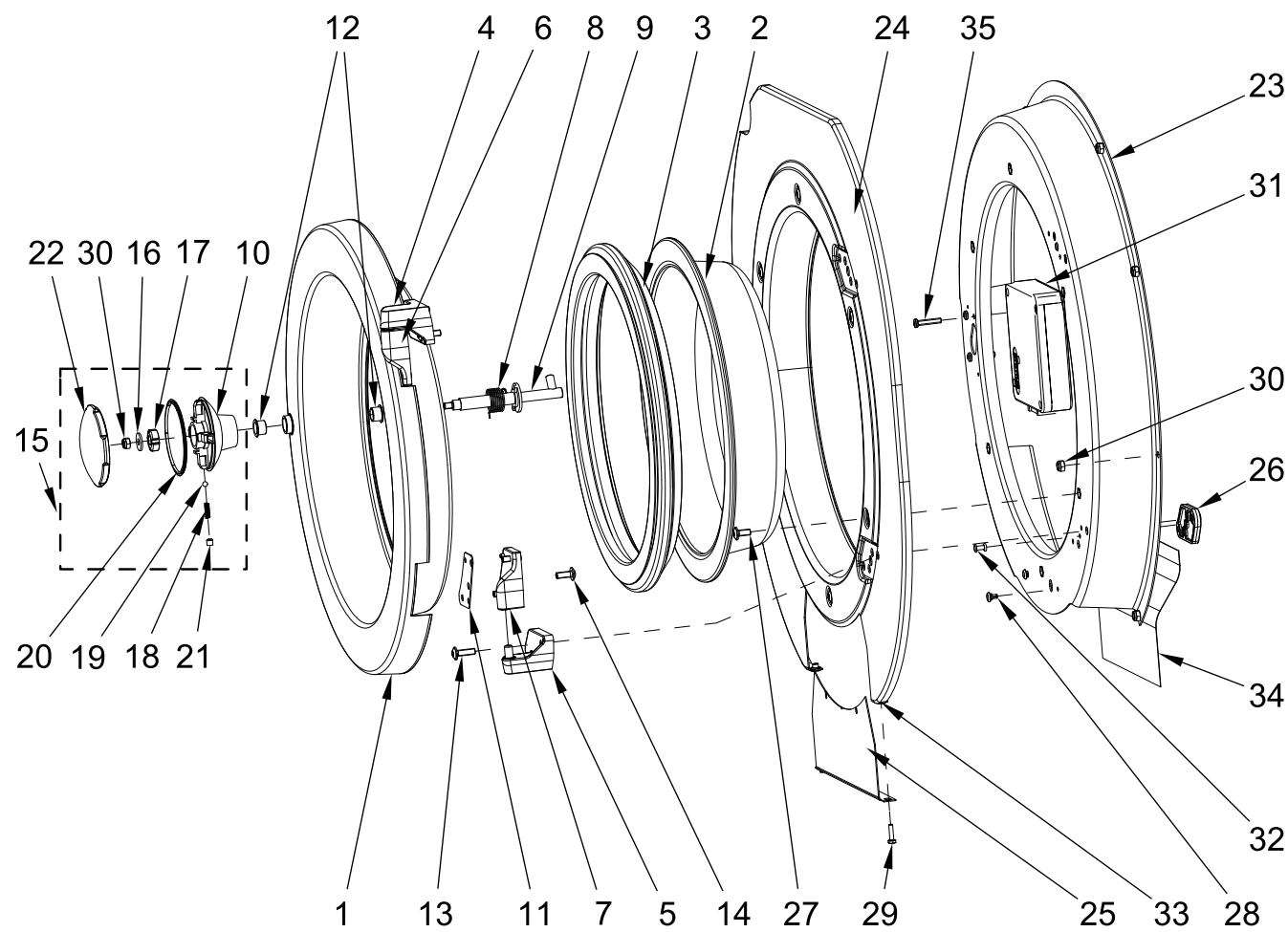
CONTROL PANEL PARTS



CONTROL PANEL PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10712206	Control Panel Bracket	10	23001009	Hook, Lock	24	23002865	Washer, Lock M4
2	W10712210	Sideboard - Left (Painted)	11	W10712233	Display Board - CPU	25	23002950	Washer, Lock M4
3	W10712211	Sideboard - Right (Painted)	12	W10712234	Main Control Board MC7	26	23002877	Shield, Rain
4	W10712214	Lower Trim	13	W10712238	Knob, Emergency Stop	Following Parts Not Illustrated		
5	W10712217	Control Board Bracket	14	W10712240	Holder, Emergency Stop			
6	W10712218	Sideboard Panel - Right (Stainless)	15	23004126	Double-Sided Tape	W10712236	Wiring Harness, Main Control to Display Board	
7	W10712219	Sideboard Panel - Left (Stainless)	16	W10712243	Bolt M4x12	23004139	Emergency Stop Harness (OPL)	
8	W10712225	User Interface Facia/Keypad MC7 (PN)	17	23001468	Bolt M3x12			
9	W10712231	Lock (Parts Not Shown)	18	23004061	Screw M3x8			
	W10761049	Key	19	23002719	Bolt M3 x 20			
			20	23002869	Bolt M3x6			
			21	23003666	Nut M4			
			22	23002438	Washer M4.3			
			23	23001545	Washer M4			

DOOR PARTS



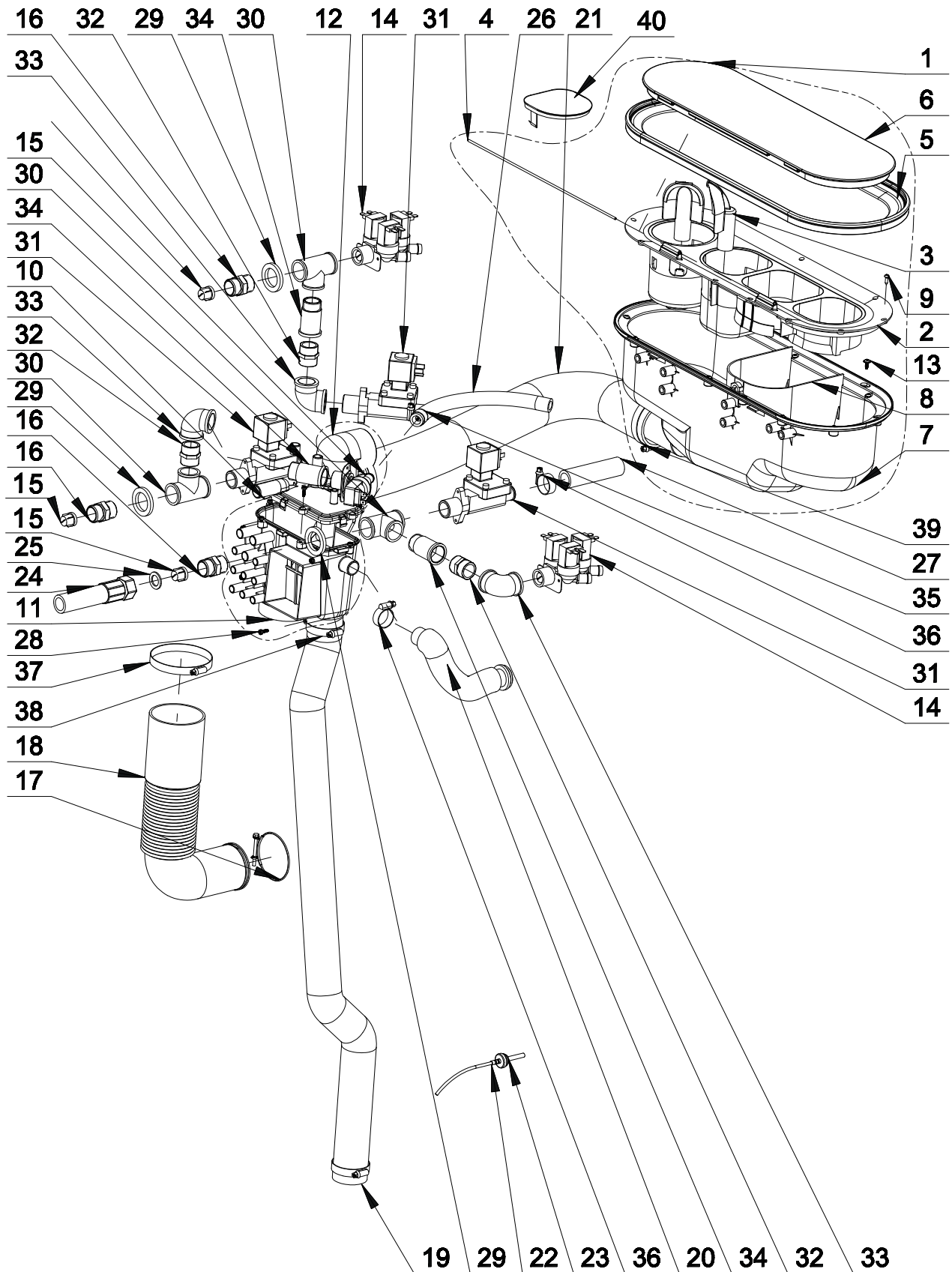
DOOR PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10712297	Door (Grey)
2	W10712301	Door Glass
3	W10712305	Door Seal
4	W10712306	Upper Hinge - Fixed
5	W10712307	Lower Hinge - Fixed
6	W10712308	Upper Hinge
7	W10712309	Lower Hinge
8	W10712314	Torsion Spring, Handle
9	W10712315	Lock Shaft, Handle
10	W10712316	Inner, Handle
11	W10712317	Washer, Hinge
12	W10712318	Casing, Lock Shaft
13	W10712319	Bolt M6x25
14	W10712320	Bolt M6x16

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
15	W10712375	Handle Complete
16	23003012	Washer M6
17	W10712323	Locating Segment, Handle
18	W10712328	Compression Spring, Handle
19	W10712344	Handle Ball
20	W10712345	Distinguishing Ring (Blue)
	W10712346	Distinguishing Ring (Red)
21	W10712347	Bolt M6x6
22	W10712351	Cover, Handle
23	W10712358	Door and Lock Holder Complete
24	W10757826	Front Panel
25	W10712364	Front Cover of Heating Element
26	W10712366	Hinge Support

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
27	W10712367	Bolt M6x14
28	W10712368	Plastic Plug
29	23002398	Bolt M4x16
30	23001310	Nut M6
31	W10712373	Door Lock
32	23002408	Rivet w/Crank (4x12.5)
33	23004093	Rivet Blind Nut M4
34	W10712369	Plastic Drip Shield
35	W10712370	Bolt M5x25
		Following Parts Not Illustrated
	W10712376	Wiring Harness, Door Lock

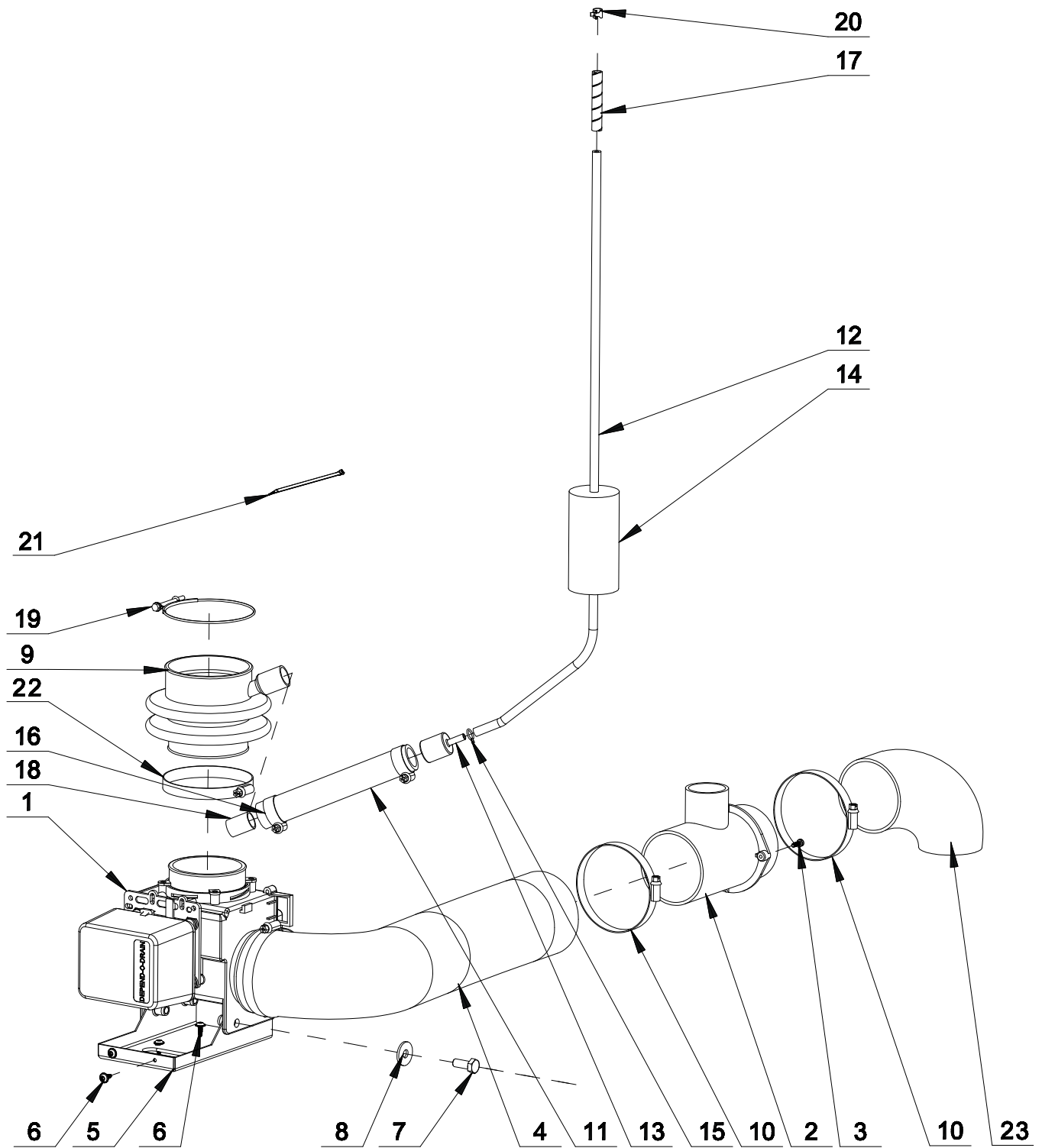
WATER INLET PARTS



WATER INLET PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10712625	Soap Hopper Complete	17	W10712716	Hose Clamp (62-70)	33	23001756	Elbow (3/4")
2	W10712626	Chemical Dispenser Insert	18	W10712649	Filling Hose	34	23001484	Extension (3/4" Pipe Thread)
3	W10712627	Siphon	19	W10712663	Hose, Overflow	35	23001506	Hose Clamp (12-22)
4	W10712628	Pin, Hinge	20	W10712699	Hose, Vent	36	23001262	Hose Clamp (20-32)
5	W10712629	Dispenser Seal	21	W10712742	Dispenser Elbow - Hose	37	23001258	Hose Clamp (70-90)
6	W10712630	Dispenser Lid	22	23003964	Temperature Sensor	38	23001750	Hose Clamp (40-60)
7	W10712635	Chemical Dispenser Base	23	W10712713	Seal Ring, Temperature Sensor	39	23001256	Hose Clamp (60-80)
8	W10712638	Soap Hopper Insert Secondary	24	W10591507	Fill Hose	Following Parts Optional		
9	23003782	Screw	25	23002921	Washer, Fill Hose			
10	W10712640	Mixer - Complete	26	23001507	Hose, Inlet	40	W10734787	Block-off, Dispenser Cavity
11	W10712642	Mixer Body	27	23001740	Hose D19 x 27	Following Parts Not Illustrated		
12	W10712644	Mixer Lid	28	W10712718	Bolt M4x12			
13	W10711800	Screw M4x11	29	23001483	Washer M28x42x5	W10712721	Four-Way Valve - Complete (3/4")	
14	W10712646	Three-Way Valve - Complete (3/4")	30	23001485	Tee (3/4" Pipe Thread)			
15	23002922	Filter Screen	31	23002071	Single Inlet Valve (3/4")			
16	W10684103	Coupler	32	23001482	Nipple (3/4" Pipe Thread)			

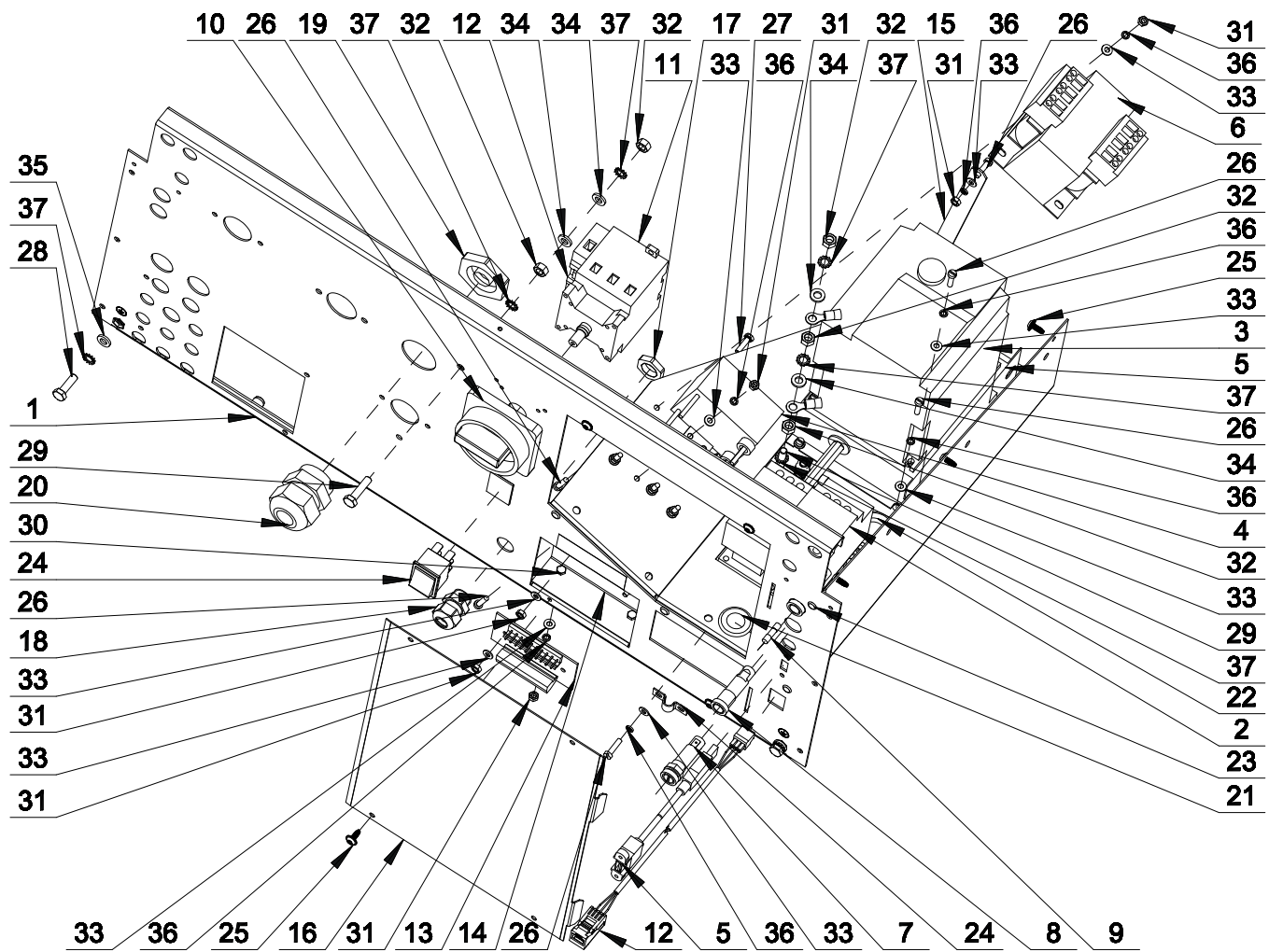
DRAIN SYSTEM PARTS



DRAIN SYSTEM PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10712775	Drain Valve - Complete	8	23002437	Washer M8	16	23001262	Hose Clamp (20-32)
	W10712776	Drain Valve (Chamber)	9	W10712797	Hose (Tub to Pump)	17	W10712803	Hose Protector
	W10357127	Drain Valve (Motor Only)	10	23001258	Hose Clamp (70-90)	18	W10712804	Hose Insert
2	W10712777	T-Connector	11	23001246	Lower Hose, Pressure Switch	19	W10712805	Hose Clamp (82-90)
3	W10712718	Bolt M4x12	12	23001252	Upper Hose, Pressure Switch	20	W10712806	Spring Clamp
4	W10712792	Drain Elbow	13	23001260	Pressure Switch Hose Fitting	21	W10657139	Wire Tie (130 x 2.6mm)
5	W10712796	Drain Valve Holder - Complete	14	23004491	Larger Bumper	22	23001256	Hose Clamp (60-80)
6	W10711800	Screw M4x11	15	23001257	Clamp, Corbin (A5.5)	23	23002015	Drain Elbow
7	23002475	Bolt M8x20						

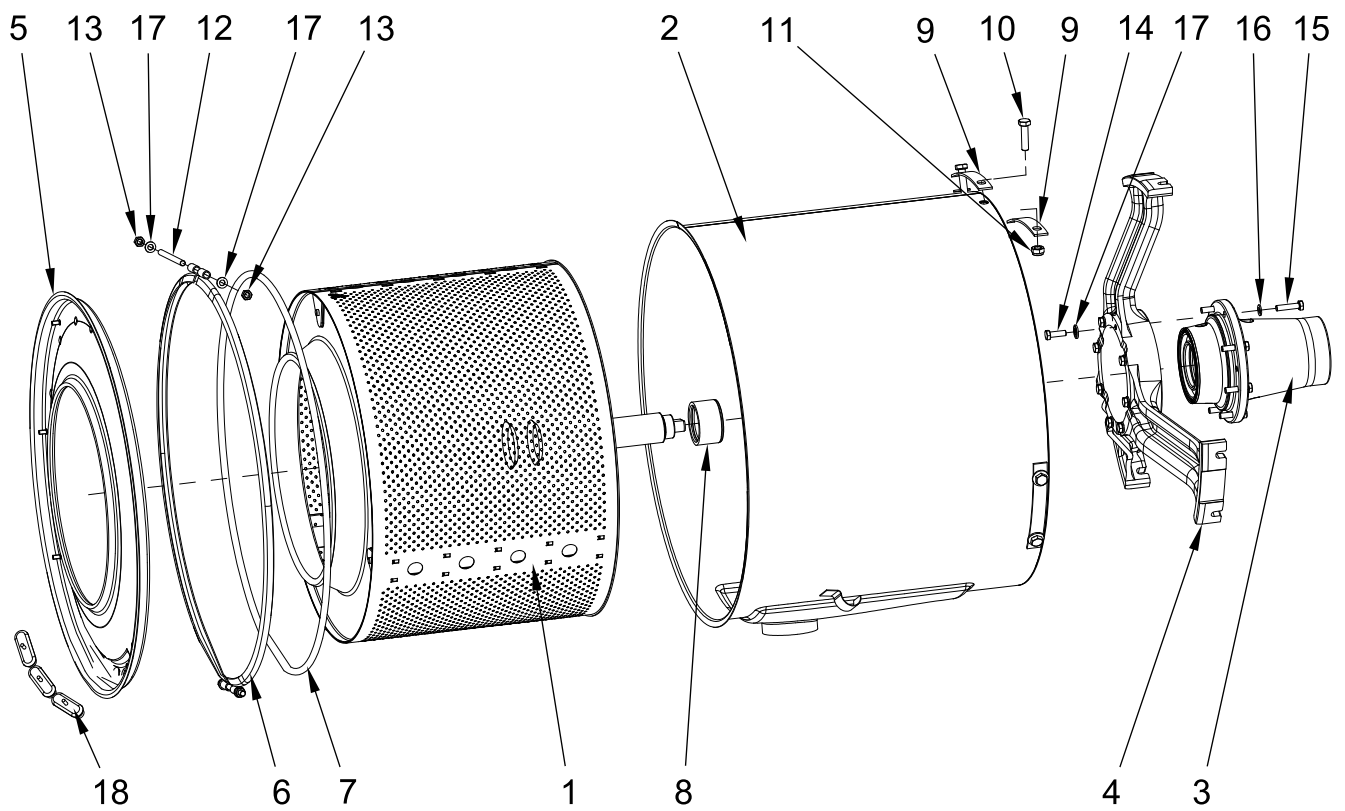
REAR PANEL PARTS



REAR PANEL PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10713096	Rear Panel - Complete	13	W10286355	LED Board MC5	25	W10711800	Screw M4x11
2	23003750	Contactor LC1 D09M7		W10665044	Cable, Pump Relay Board to LED Terminal	26	23002398	Bolt M4x16
3	W10415771	Frequency Inverter	14	W10713133	Liquid Detergent Box	27	23004095	Bolt M4x16
	W10713110	Cable, Communication	15	W10713149	Strap, Inverter Tray	28	23002462	Bolt M6x20
4	W10713115	RFI Filter	16	W10713151	Rear Panel Lid	29	23002806	Bolt M6x25
5	W10713157	Cable, USB - Rear Panel Connector	17	23004398	Small Strain Relief Nut M16	30	23001682	Bolt M4x8
6	W10286352	Transformer	18	23004396	Small Strain Relief M16	31	23003666	Nut M4
7	23001462	Fuse Holder (5x20mm)	19	23004495	Large Strain Relief Nut	32	23002651	Nut M6
8	23002210	Fuse Holder (6x32mm)	20	23004494	Large Strain Relief	33	23002438	Washer M4.3
9	23004315	Fuse 0.5A	21	23001587	Protection, Rubber (15x2)	34	23003767	Washer M6.4
	23003385	Fuse 1A 6x32	22	23001117	Grommet, Rubber	35	23002424	Washer M6.4
10	23003497	Main Switch Knob	23	23002362	Rivet W/Crank (4x7)	36	23002400	Washer M4
11	23003500	Main Switch 25A				37	23002425	Washer, Lock M6
12	W10713154	Cable Connector, RS485	24	W10713152	Cable Clamp			Following Parts Not Illustrated
							W10713162	Main Wiring Harness
							W10713166	Kit, Liquid Soap Supply Connection

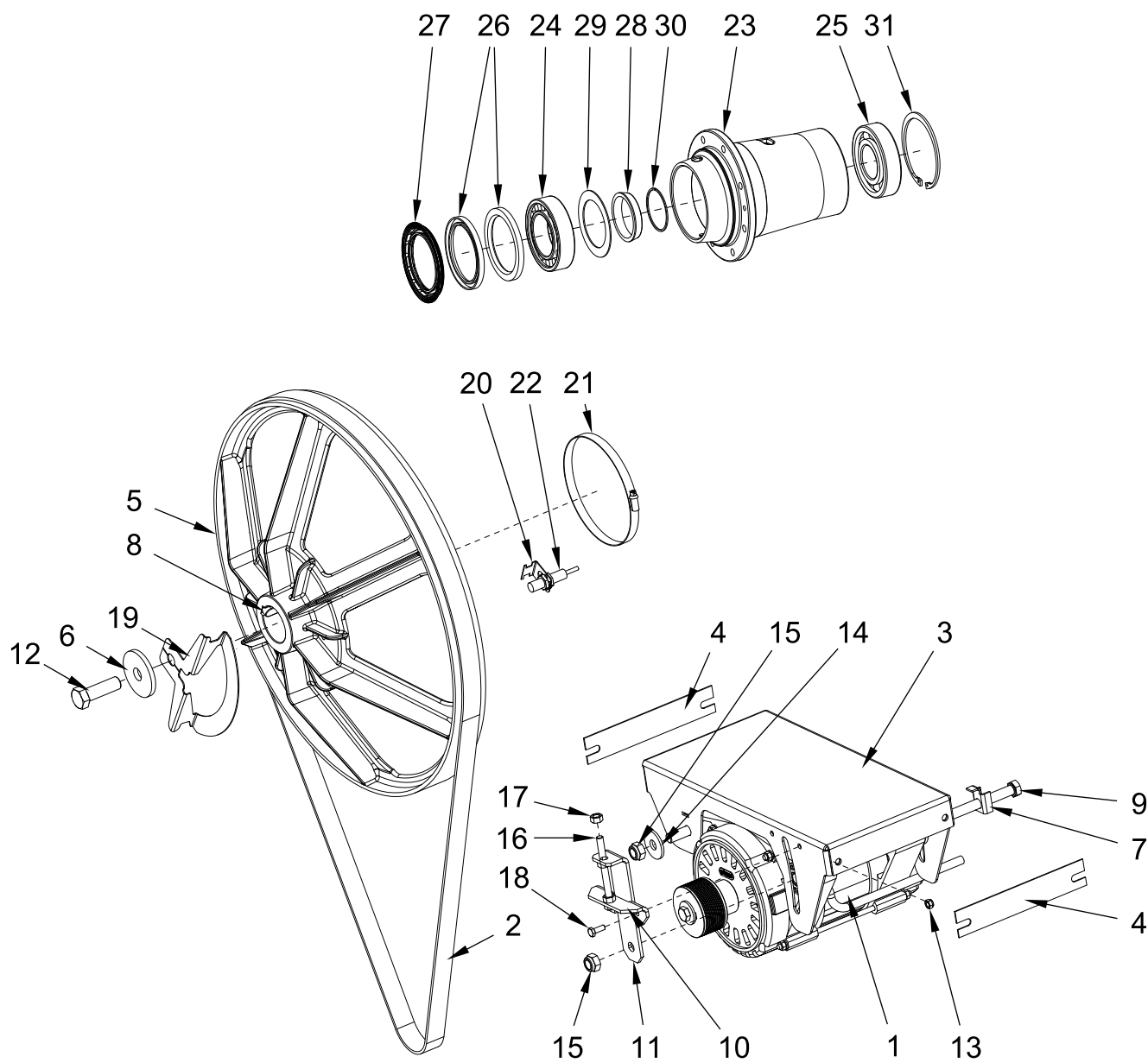
DRUM AND TUB PARTS



DRUM AND TUB PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10713381	Inner Basket - Complete	7	W10713415	Seal D10-2550MM	15	23001283	Bolt M12x35
2	W10713383	Outer Tub - Complete	8	W10713946	Sealing Sleeve	16	23001292	Washer M13
3	W10714074	Trunnion - Complete	9	W10713949	Bracket, Curved	17	23001608	Washer M8.4
4	W10713401	Support, Tub	10	23004207	Bolt M12x50	18	23001594	Heating Element Hole Plug
5	W10713409	Front Tub Panel - Complete	11	W10357141	Nut M12			
6	W10713412	Clamp - Complete	12	23002486	Bolt M8			
			13	23002487	Nut M8			
			14	23001202	Bolt M10x35			

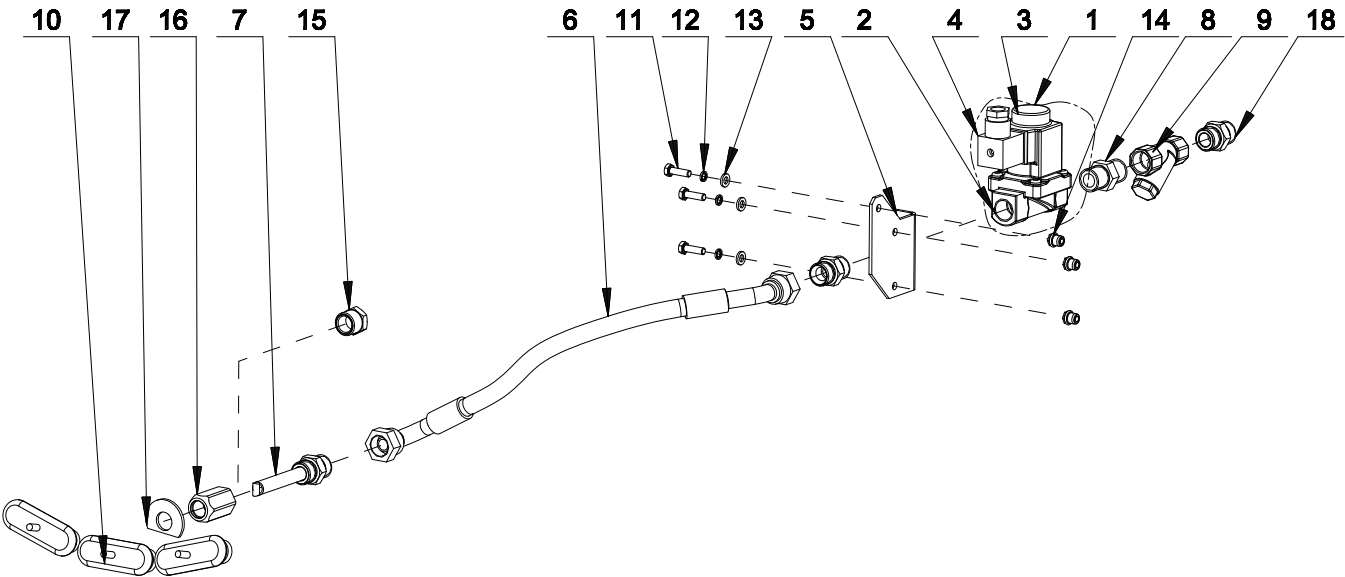
DRIVE PARTS



DRIVE PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10760692	Motor with Pulley (3KW/230V/75Hz)	13	23001310	Nut M6	26	23003850	Ring Seal 100x130x10
2	W10713982	Belt	14	23004146	Washer M12	27	W10714026	Ring Seal 100x130/144x9/12
3	W10713991	Motor Bracket	15	W10357141	Nut M12	28	W10714059	Mounting Cone
4	W10804910	Motor Bracket Shims	16	23004222	Bolt M8x70	29	W10714069	Seal, Grease Ring
5	W10713993	V-Pulley Drum	17	23001266	Nut M8	30	23003072	Inner Snap Ring
6	W10654354	Motor Pulley Washer	18	23002461	Bolt M6x16	31	23003852	Larger Outer Snap Ring
7	W10713995	Lock, Bolt Head	19	W10747778	Plate, Speed Sensor			
8	W10804909	Drum Pulley Key	20	W10747779	Bracket, Speed Sensor			
9	W10714000	Bolt M12x240	21	W10748075	Hose Clamp (140-160)			
10	W10714001	Tensioning Bracket - Rigid	22	W10747780	Speed Sensor			
11	W10714003	Tensioning Bracket - Movable	23	W10714051	Bearing Housing			
12	23002278	Bolt M16x30	24	23003073	Bearing (NU 2215 EC)			
			25	23003076	Bearing (6312)			

STEAM HEATING PARTS



STEAM HEATING PARTS

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	W10715313	Steam Valve (1/2") - Complete
2	W10286321	Steam Valve without Coil
3	W10713170	Coil (50/60Hz)
4	W10713172	Connector
5	W10713175	Bracket, Steam Valve
6	W10713176	Hose, Steam

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
7	W10713178	Steam Injector
8	W10713180	Pipe Adapter
9	W10693339	Filter, Steam
10	23001594	Heating Element Hole Plug
11	23002462	Bolt M6x20
12	23002440	Washer M6
13	23003774	Washer M6 x 4

<u>Illus.</u> <u>No.</u>	<u>Part No.</u>	<u>Description</u>
14	23001575	Nut, Insert M6
15	W10713181	Plug (1/2")
16	W10713182	Adapter (G3/8"/G1/2")
17	W10713183	Washer
18	23003907	Pipe Adapter