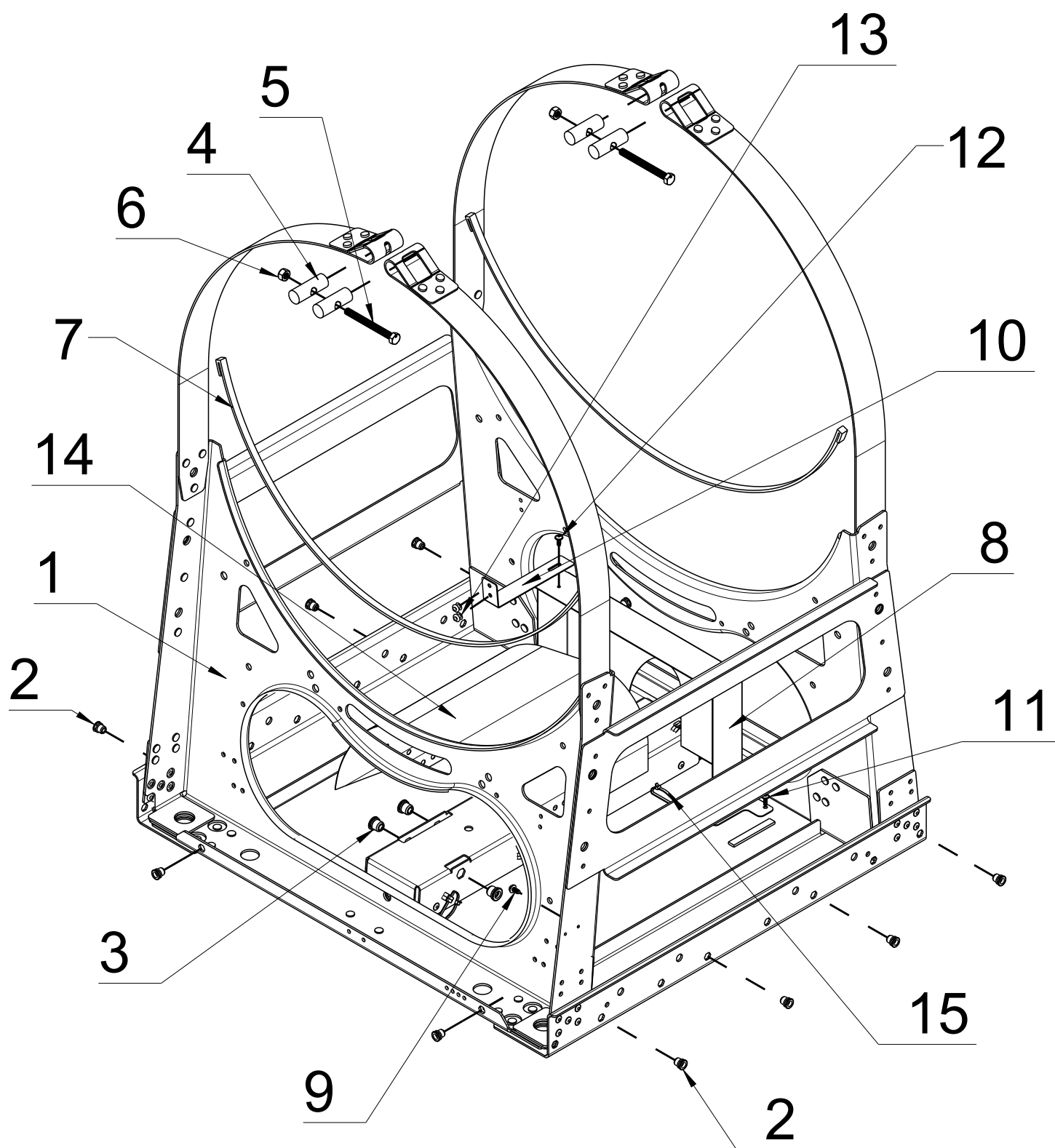




COMMERCIAL INDUSTRIAL WASHER SERVICE PARTS LIST

MODEL: 55R

FRAME PARTS

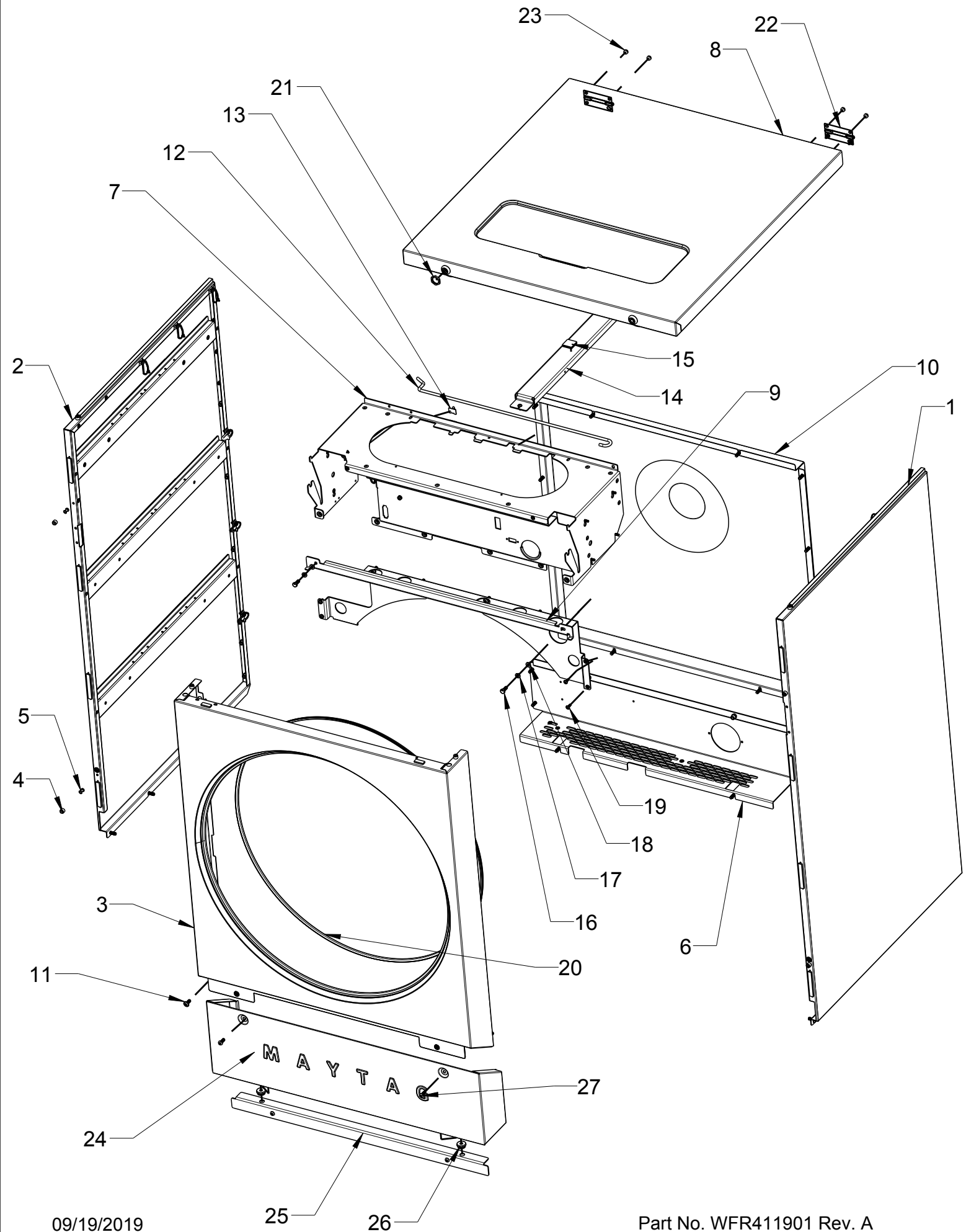


FRAME PARTS

Illus.

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	WFR837198	Frame Complete 55R
2	WFR150713	M6-1 X 14 Rivet Nut
3	WFR150729	M8-1.25 X 17 Rivet Nut
4	WFR130710	TUB STRAP PIN
5	WFR150730	M8-1.25 X 8 Hex Bolt
6	WFR150718	M8-1.25 X 8 Hex Nut
7	WFR117604	Foam Cushion Tape
8	WFR379100	Motor Drip Guard
9	WFR150817	Metric Ground Screw
10	WFR379111	Motor Guard Bracket
11	WFR150716	Screw-M4X12
12	WFR150709	Screw-M4X12
13	WFR184092	Rivet-4.8 X 10.88 SS
14	WFR130519	Motor Drip Guard - Rigid
15	WFR121499	40 mm Standard Cable Tie

CABINET PARTS

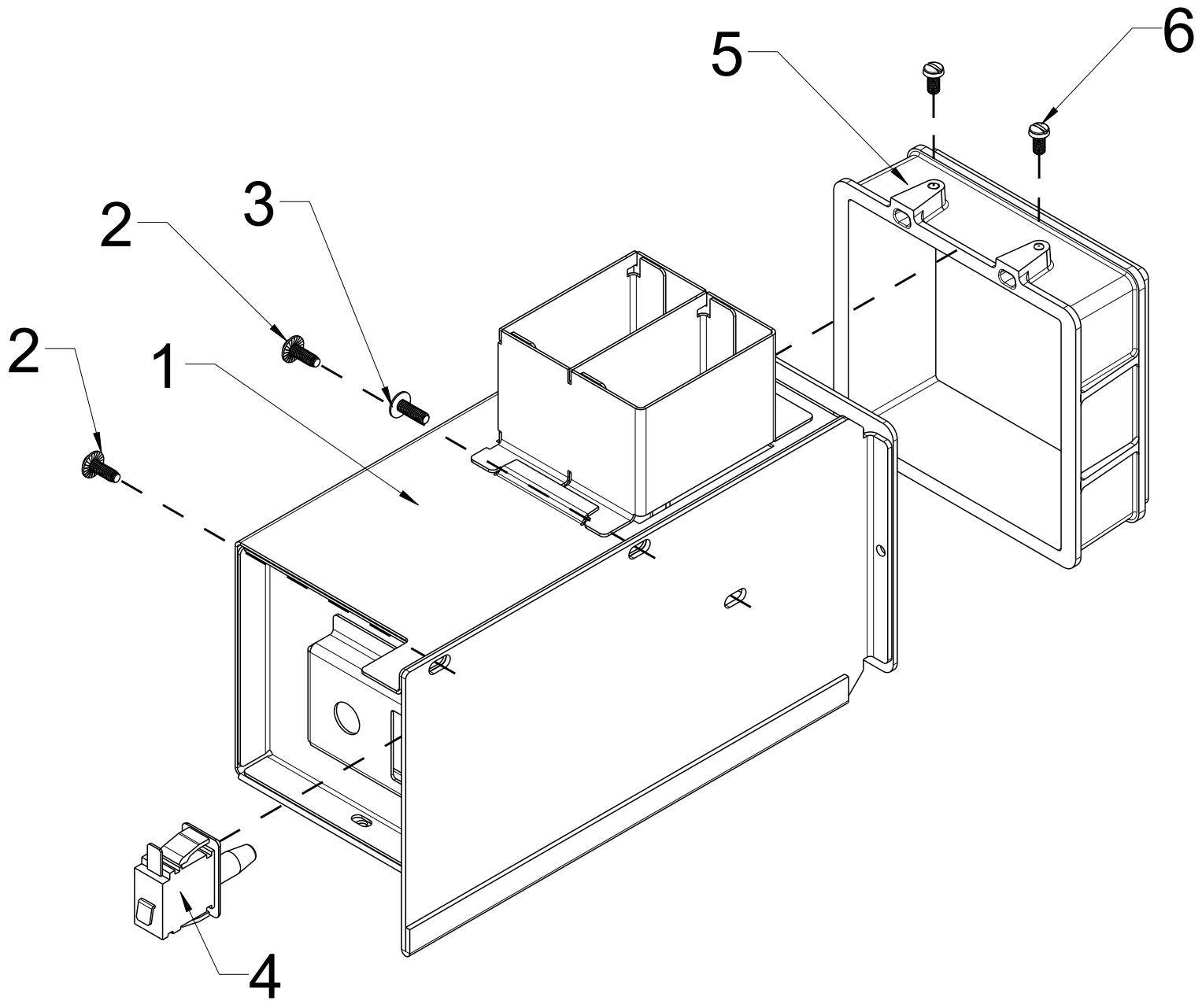


CABINET PARTS

Illus.

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	WFR837264	Side Panel Right - Painted
1A	WFR837280	Side Panel Right - Stainless
2	WFR837296	Side Panel Left - Painted
2A	WFR837312	Side Panel Left - Stainless
3	WFR837252	Front Panel Complete - Stainless Coin
3A	WFR837564	Front Panel Complete - Stainless Opl or Card
4	WFR130914	Alignment pin
5	WFR154228	Rivet
6	WFR837324	Lower Back Panel
7	WFR837336	Control Bracket
8	WFR837348	Top Cover Complete
9	WFR837658	Lower Control Bracket
10	WFR379010	Back Panel
11	WFR150707	Screw - M16X16 SS
12	WFR130628	Top Prop Rod
13	WFR130632	Prop Rod Holder
14	WFR398595	Top Cover Support
15	WFR124229	Top Cover Support Velcro
16	WFR150760	Screw - M6-1 X 16 HX Stl
17	WFR150763	M6 Helical Spring Lock Washer
18	WFR150739	Washer-Flat M6
19	WFR150716	Screw - M4X12 SS
20	WFR130503	Edge Protector - Rigid
21	WFR130644	Top Cover Lock Complete
21A	WFR160140	Top Cover Lock Key- Not Illustrated
22	WFR124419	Top Cover Hinge
23	WFR154230	Rivet 5 mm 1.6-3.2 SS
24	WFR837769	Panel Toe Maytag Complete
25	WFR868345	Bracket Toe Panel Mount
26	WFR130772	Grommet
27	WFR150765	Screw - M6 Security SS

COIN VAULT PARTS

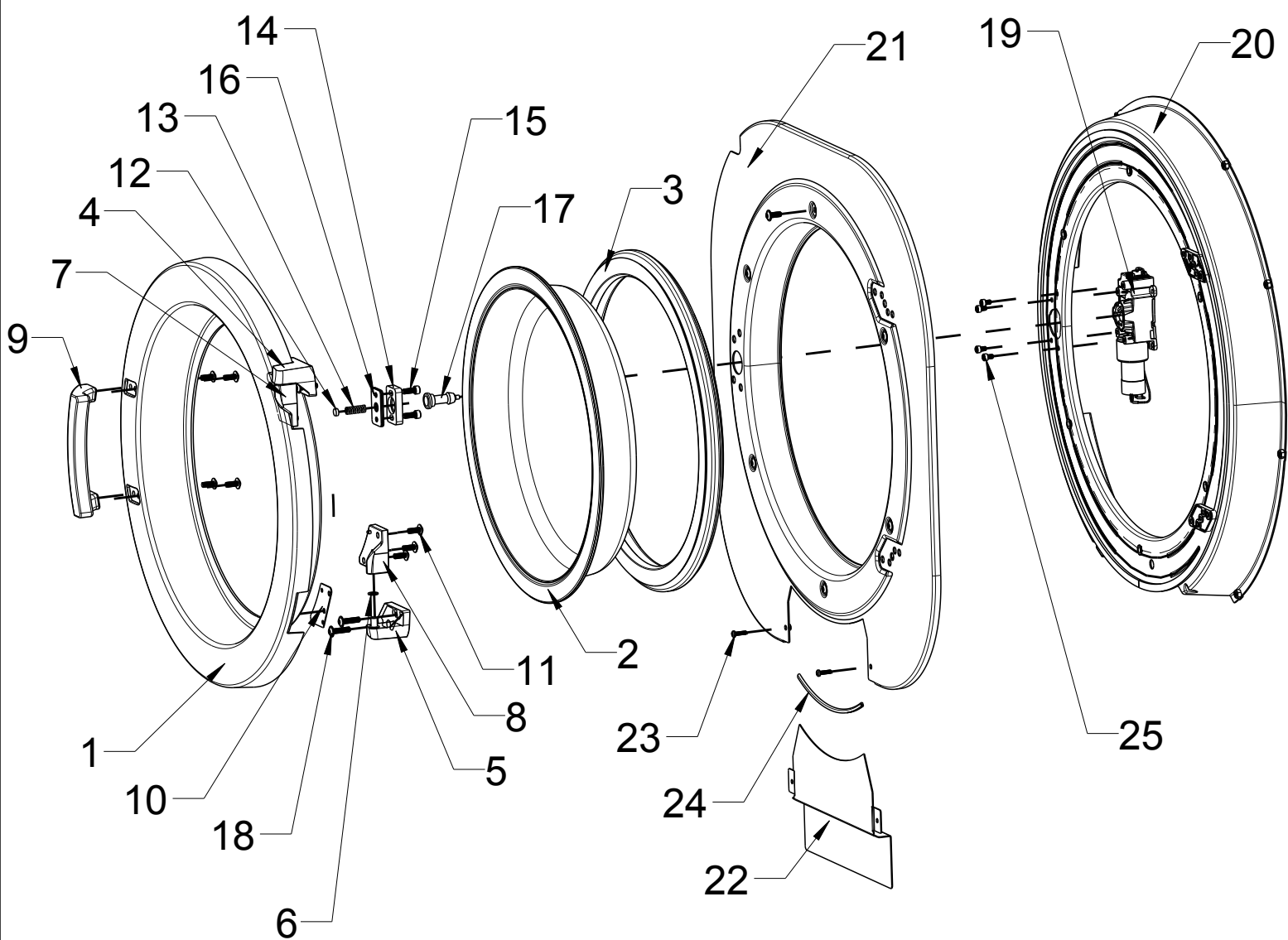


COIN VAULT PARTS

Illus.

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	WFR837782	Coin Vault
2	WFR150709	Screw - M4X11 Stl
3	WFR150716	Screw - M4X12 SS
4	WFR122116	Coin Vault Switch
5	WFR130630	Coin Vault Frame
6	WFR150703	Screw - M4X8 Stl

DOOR PARTS

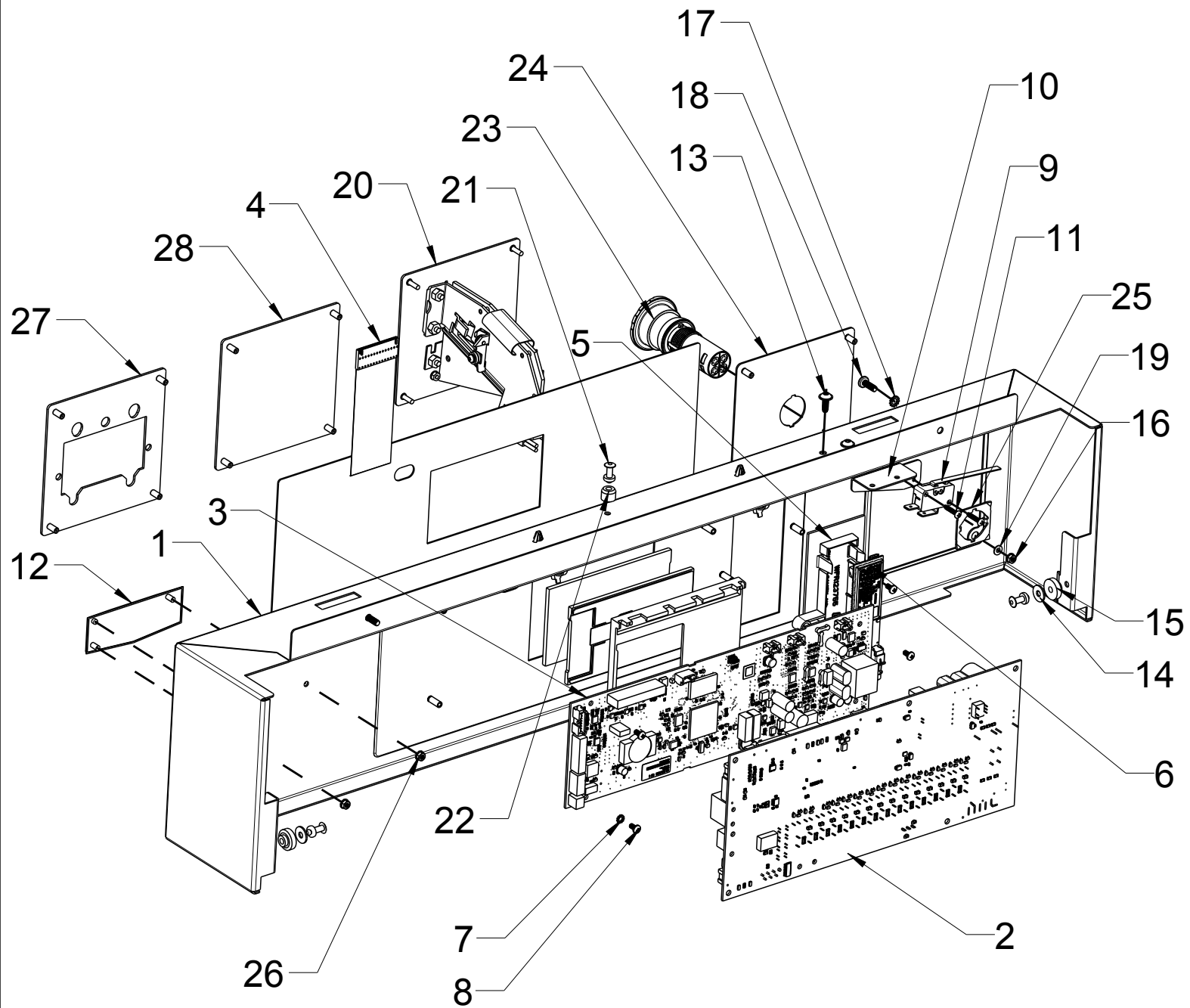


DOOR PARTS

Illus.

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	WFR837843	Door Frame
2	WFR130700	Door Glass
3	WFR130705	Door Gasket
4	WFR837648	Upper Door Hinge
5	WFR837650	Lower Door Hinge
6	WFR150821	M8 Nylon Washer
7	WFR837840	Upper Door Hinge Block
8	WFR837841	Lower Door Hinge Block
9	WFR124332	Door Handle
10	WFR398657	Door Hinge Shim
11	WFR150707	Screw Torx M6X16 SS
12	WFR379054	Door Lock Spring Pad
13	WFR124336	Door Lock Pin Spring
14	WFR124337	Door Lock Bracket
15	WFR150805	Door Lock Pin Bracket Mounting Screw M6
16	WFR379025	Door Lock Pin Shim Bracket
17	WFR124335	Door Lock Pin
18	WFR150714	Screw Torx M6X25
19	WFR868421	Door Lock Assembly
19A	WFR123603	Door Lock Harness - Not Illustrated11
20	WFR884637	Door Support Plate - Service
21	WFR379012	Ornament Panel
22	WFR884639	Front Panel Heater Cover - Service
23	WFR150708	Screw M4X16 Stl
24	WFR130850	Heater Cover Asm Rubber Trim 195 mm
25	WFR150804	Screw M5X8 Stl

CONTROL PANEL PARTS

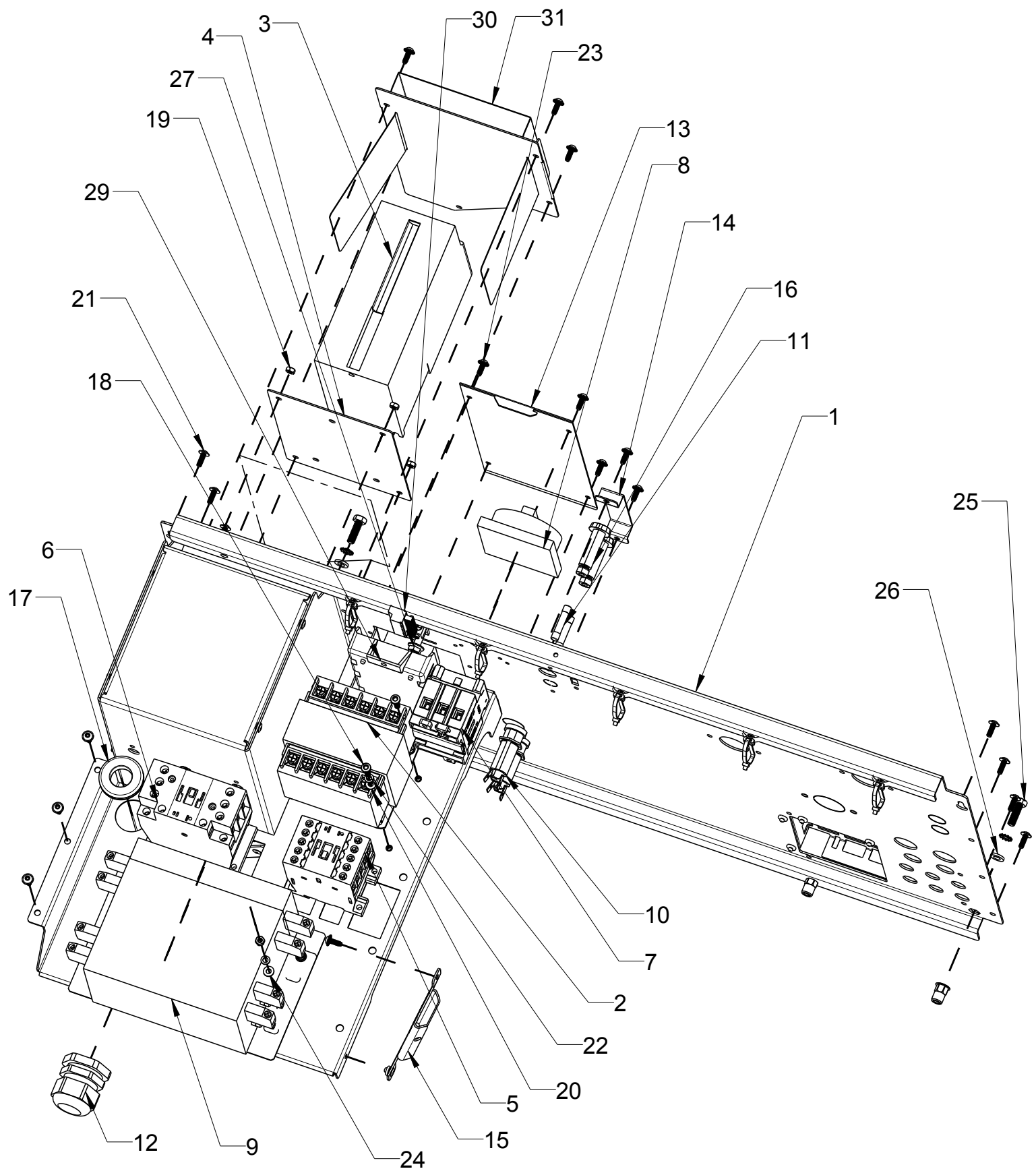


CONTROL PANEL PARTS

Illus.

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	WFR884642	Console Panel - Service
2	WFR130639	ACU Board
3	WFR130638	Human Machine Interface
4	WFR123716	Keypad Membrane Switch Vended
4A	WFR130643	Keypad Membrane Switch OPL
5	WFR123755	Wifi Mounting Board
6	WFR123649	Wifi Module
7	WFR150722	Lock Washer 3.2ID
8	WFR150792	Screw M3X6 Stl
9	WFR122200	Service Switch
10	WFR398630	Service Switch Bracket
11	WFR150788	Service Switch Screw
12	WFR130747	Maytag Badge
13	WFR150709	Screw M4X11 Stl
14	WFR150712	Washer 4.3ID Stl
15	WFR130637	Console Roller
16	WFR150710	Hex Nut - M4
17	WFR150706	Serrated Washer 4.3ID
18	WFR150717	Screw M4X12 Stl
19	WFR150711	Washer M4
20	WFR124324	US 25 Cent Coin Drop
20A	WFR125301	Canadian Dual Coin Drop
20B	W10247389	Coin Drop Sensor US/Canadian - Not Illustrated
20C	WFR125302	Electronic Coin Acceptor - Not Illustrated
21	WFR154228	Rivet
22	WFR130914	Alignment Pin
23	WFR122346	Estop Switch & Nut
24	WFR837629	Estop Facia
25	WFR122345	Estop Anti Rotating Ring
26	WFR150724	M3 Hex Nut
27	WFR868356	Card Reader Plate Asm
28	WFR868408	Console Block-Off Plate Asm
29	WFR123605	ACU to HMI Harness - Not Illustrated
30	WFR123668	HMI to WiFi Module Harness - Not Illustrated
31	WFR130564	Estop Harness - Not Illustrated
31A	WFR130565	Estop Button Jumper-Vended Only - Not Illustrated

REAR PANEL AND CONTROL TRAY PARTS

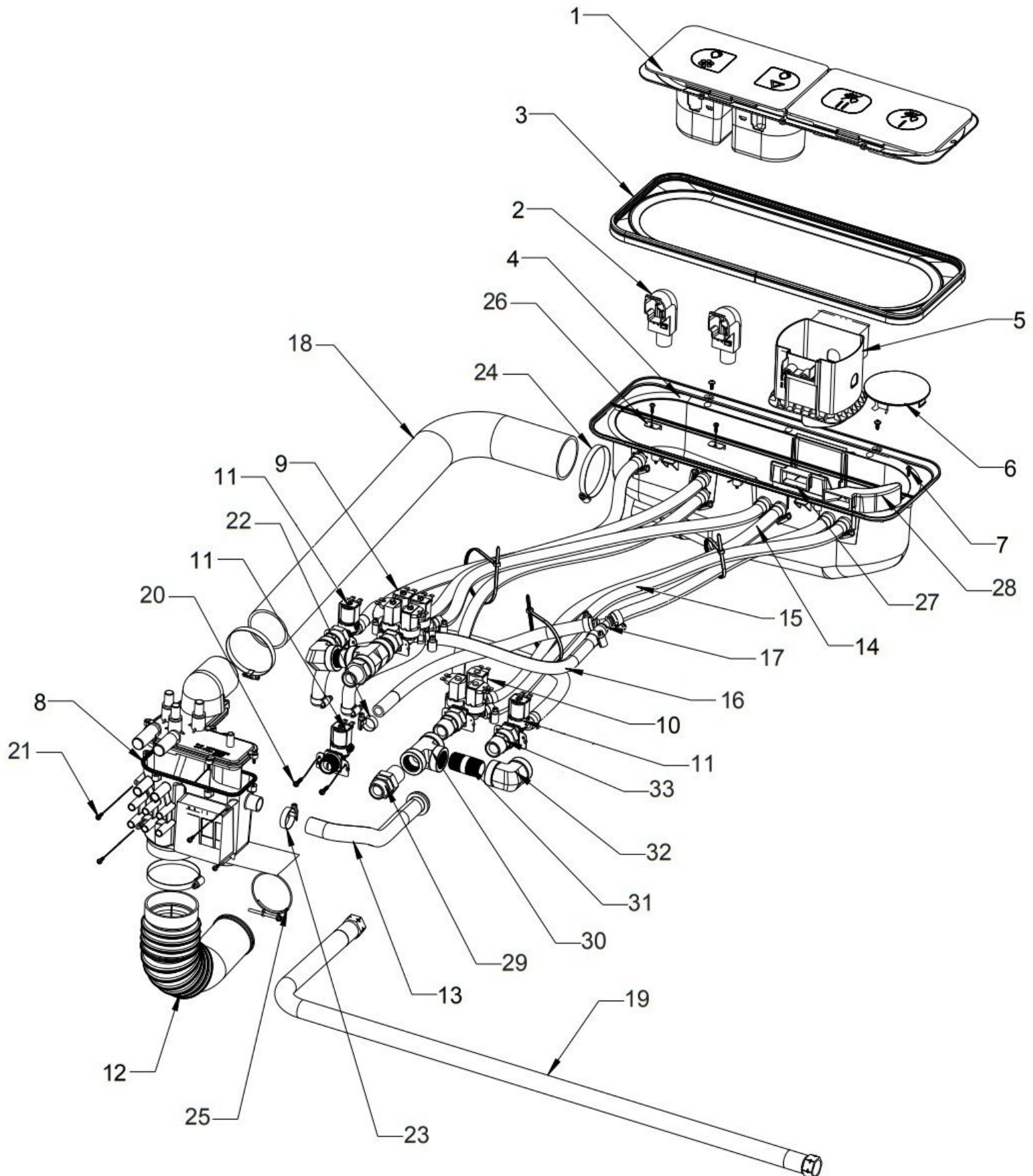


REAR PANEL AND CONTROL TRAY PARTS

Illus.

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	WFR837394	Rear Panel Control Tray
2	WFR123750	200-240v Transformer
2A	WFR123730	380-480v Transformer
3	WFR130656	Inverter Drive 208-240v 1ph
3A	WFR123720	Inverter Drive 208-240v 3ph
3B	WFR123646	Inverter Drive 380-480v 3ph
4	WFR868320	Inverter Mounting Plate
5	WFR130653	Contactor Motor 1Ph
5A	WFR123729	Contactor Motor 3Ph
5B	WFR130572	Motor Contactor Harness- Not Illustrated
6	WFR123729	Contactor Heater
6A	WFR123759	Heater Contactor Harness- Not Illustrated
7	WFR130669	Power Switch 1Ph
7A	WFR123709	Power Switch 3Ph
7B	WFR130569	Power Switch Harness- Not Illustrated
8	WFR123732	Power Switch Knob
9	WFR130326	Line Filter 1Ph
9A	WFR130327	Line Filter 3Ph
9B	WFR130570	Line Filter Harness- Not Illustrated
10	WFR130666	Fuse Housing
11	WFR130667	Fuse 1 Amp
12	WFR130676	Strain Relief- Cord grip
13	WFR379124	Rear Panel Access Cover
14	WFR398832	Fuse Guard
15	WFR398670	Control Tray Strap
16	WFR123757	Fuse Holder
17	WFR121406	Rubber Grommet
18	WFR150708	Screw M4X16 Stl
19	WFR150710	Nut-Hex M4
20	WFR150711	Washer-Flat M4
21	WFR150716	Screw M4X12 SS
22	WFR150721	Washer-Serrated M4
23	WFR150709	Screw M4X11 Stl
24	WFR150723	Washer-Serrated M6
25	WFR150738	Bolt-Hex M6x20
26	WFR150739	Washer-Flat M6
27	WFR150786	Nut M6x1 Green
28	WFR130578	Main Harness-Not Illustrated
29	WFR130640	Soap Signal Board
30	WFR123648	Soap Signal Harness Connector
30A	WFR130674	Soap Signal Harness Cord Grip- Not Illustrated
31	WFR868362	VFD Access Panel

WATER INLET PARTS

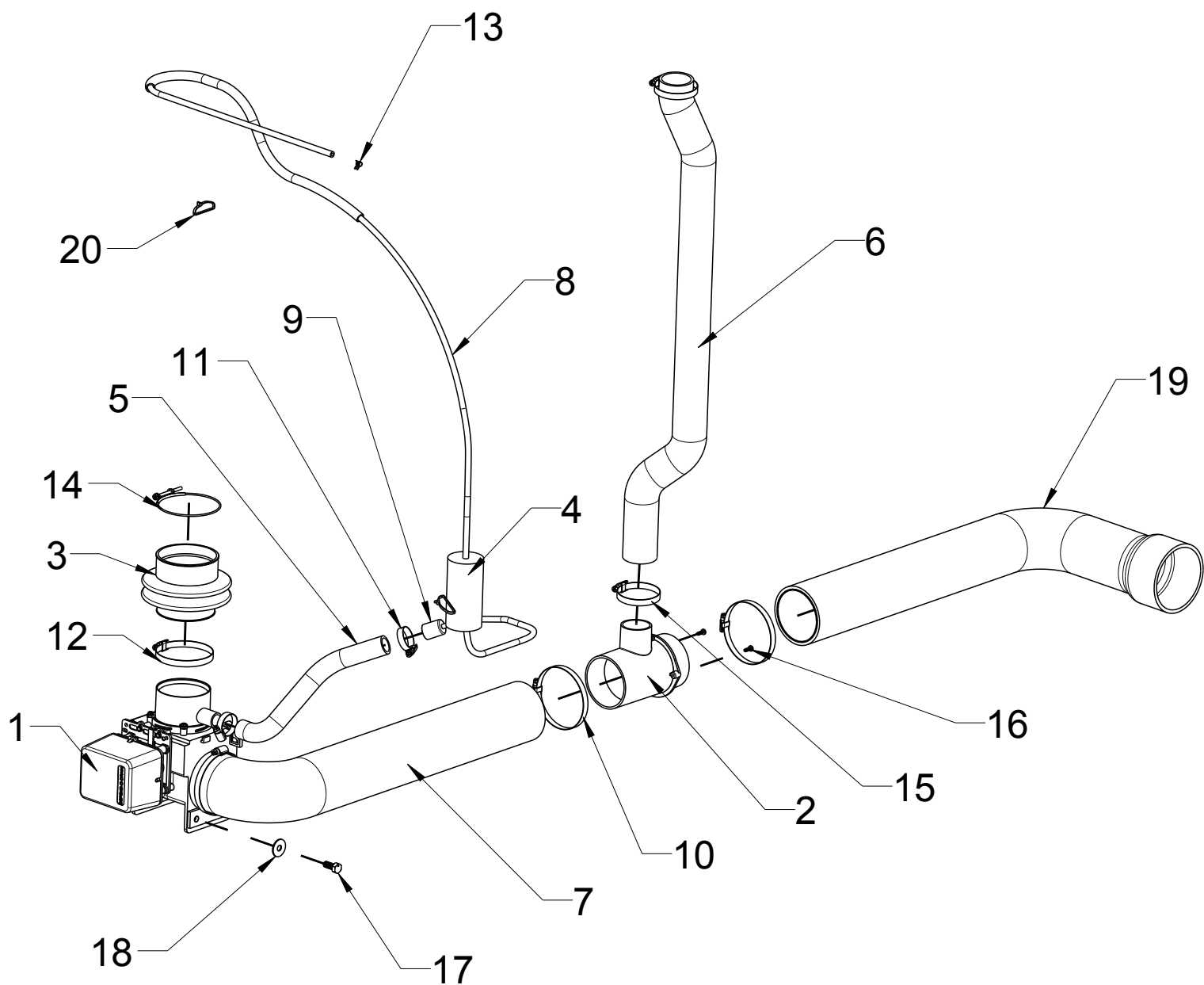


WATER INLET PARTS

Illus.

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	WFR884636	Dispenser Cover And Lid Assembly - Service
2	WFR130879	Dispenser Siphon
3	WFR130881	Dispenser Seal
4	WFR130883	Dispenser Container
5	WFR130884	Dispenser Cup
6	WFR130983	Dispenser Cavity Cover
7	WFR150709	Screw M4X11
8	WFR837491	Manifold Assembly
9	WFR130805	Inlet Valve - 4 Way
10	WFR130888	Inlet Valve - 3 Way
11	WFR130889	Inlet Valve - One Way
12	WFR130943	Filling Hose - Elbow
13	WFR130951	Air Bleed Tube
14	WFR130680	Internal Fill Hose 650 mm
15	WFR130839	Internal Fill Hose 750 mm
16	WFR130649	Internal Hose - Optional 3rd Fill 450 mm
17	WFR124360	Y-Connector - Optional 3rd Fill Internal
18	WFR130961	Dispenser Hose - Elbow
19	WFR130514	Inlet Hose W/Washers
20	WFR150708	Screw M4X16
21	WFR150715	Screw M4X12
22	WFR124201	Hose Clamp 12-22 mm
23	WFR124209	Hose Clamp 20-32 mm
24	WFR124210	Hose Clamp 60-80 mm
25	WFR124241	Hose Clamp 70 mm
26	WFR379056	Siphon Clip
27	WFR130152	Nozzle,Mainwash
28	WFR130151	Nozzle,Pre Wash
29	WFR143605	Brass Adapter
30	WFR143602	Brass Tape
31	WFR143604	Brass Nipple
32	WFR143603	Brass Elbow
33	WFR143601	Swivel Adapter

DRAIN SYSTEM PARTS

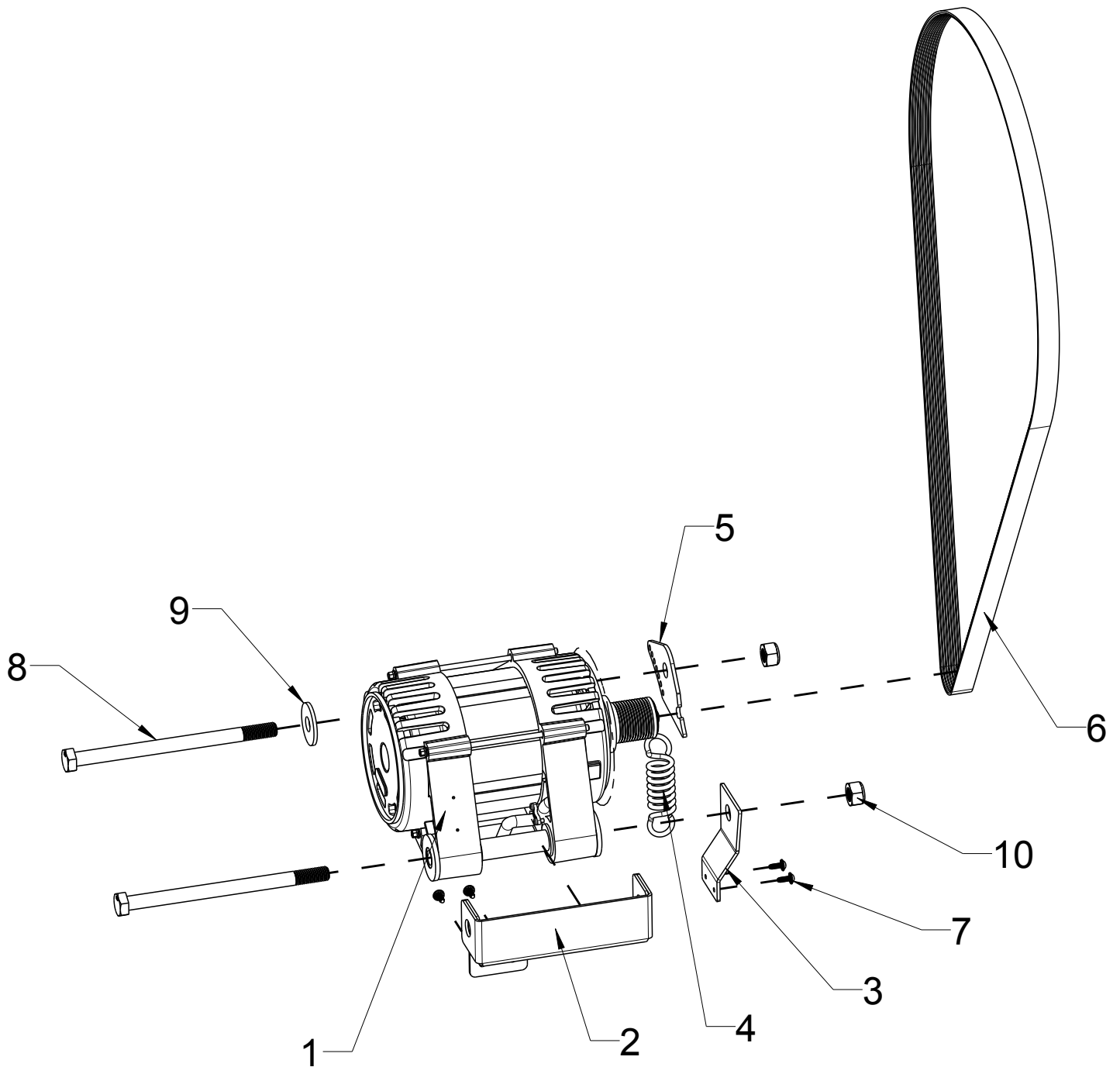


DRAIN SYSTEM PARTS

Illus.

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	WFR130902	Drain Valve
2	WFR130903	T Fitting
3	WFR130905	Tub To Valve Hose
4	WFR130913	Foam Sleeve
5	WFR130921	Lower Pressure Switch Hose
6	WFR130950	Overflow Drain Tube
7	WFR130972	Drain Hose
8	WFR130997	Upper Pressure Switch Hose
9	WFR130696	Air Trap Reducer
10	WFR124202	Hose Clamp 70-90 mm Hose
11	WFR124209	Clamp 20-32 mm Hose
12	WFR124210	Clamp 60-80 mm Corbin
13	WFR124218	Clamp
14	WFR124220	Hose Clamp 80-90 mm Hose
15	WFR124221	Clamp 40-60 mm
16	WFR150715	Screw M4X12
17	WFR150731	Bolt M8X20
18	WFR150732	Washer M8X25OD
19	WFR130977	External Drain Hose
20	WFR121499	40 mm Standard Cable Tie

DRIVE PARTS

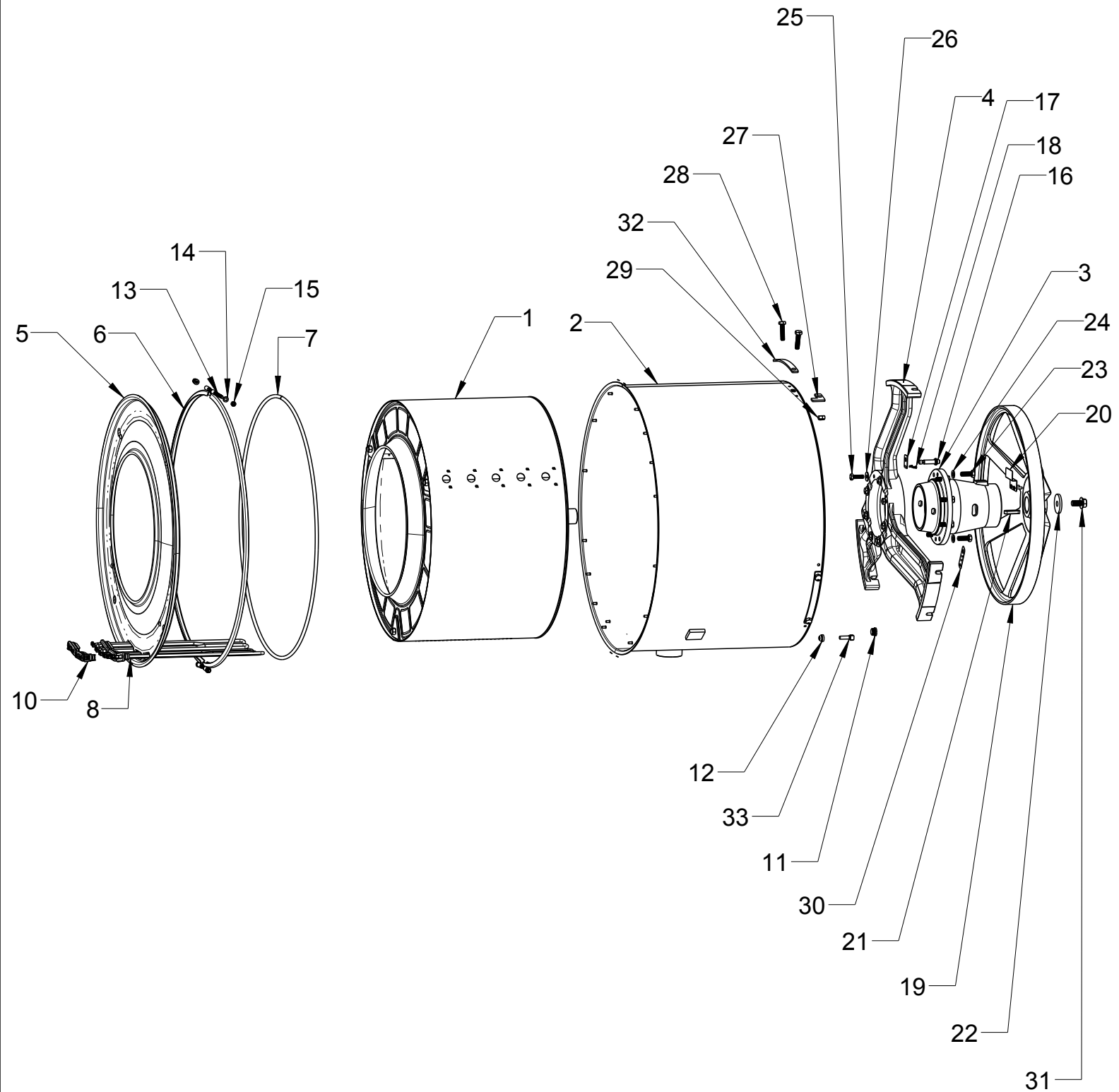


DRIVE PARTS

Illus.

<u>No.</u>	<u>Part No.</u>	<u>Description</u>
1	WFR130847	Drive Motor W/Pulley
2	WFR398740	Motor Holder
3	WFR398743	Motor Holder Bracket
4	WFR124224	Motor Tension Spring
5	WFR398754	Motor Bracket Spring
6	WFR130856	Drive Belt
7	WFR150709	Screw M4X11
8	WFR150861	Hex Bolt M12X220 Stl
9	WFR150779	Washer 13ID 37OD Stl
10	WFR150762	Hex Nut M12X12 Stl

DRUM AND TUB PARTS



DRUM AND TUB PARTS

Illus.

<u>No</u>	<u>Part No.</u>	<u>Description</u>
1	WFR837434	Wash Basket Complete
2	WFR837445	Outer Tub Complete
3	WFR837460	Bearing Housing Complete
4	WFR124377	Bearing Housing Support
5	WFR837452	Tub Front Cover
6	WFR130775	Tub Front Clamp
7	WFR130780	Tub Front Seal
8	WFR130592	Heater 20-30 (440/480)
8A	WFR130591	Heater 20-30 (380/400/415)
8B	WFR130590	Heater 20-30 (208/220/230/240)
9	WFR130573	Cable-heater Jumper- Not Illustrated
10	WFR130635	Heater Element Plug
11	WFR130834	Steam Hole Plug
12	WFR130986	Temp Sensor Grommet
13	WFR150749	Threaded Rod M8x135 mm
14	WFR150705	Washer 8.4ID 16OD Stl
15	WFR150750	Hex Nut M8 Stl
16	WFR130877	Speed Sensor
17	WFR398552	Speed Sensor Bracket
18	WFR150781	Screw-M4x8
19	WFR130864	Drive Pulley
20	WFR837783	Proximimty Plate
21	WFR130518	Key
22	WFR379024	Washer 10.5X30
23	WFR150811	Hex Bolt M12X35 Stl
24	WFR150815	Washer 13ID 23.6OD SS
25	WFR150812	Bolt M10X35 SS
26	WFR150813	Washer 10.5ID 28OD SS
27	WFR379126	Bearing Housing Support Washer-Inside
28	WFR150809	Bolt M12X50 Stl
29	WFR150762	Nut M12 Stl
30	WFR398819	Tie Wrap Bracket
31	WFR150814	Bolt M16x30
32	WFR379125	Bearing Housing Support Plate
33	WFR123662	Temperature Sensor